



The 870/1100 Magazine Spring Retainer Tool has been designed to make installation of the Magazine Spring Retainer, used on the older Remington 870/1100 12 gauge shotguns, simple and less hazardous. This tool can be used on many other 12 gauge shotguns equipped with magazine spring retainers and magazine tubes that are of similar size to the Remington 870/1100's.



WARNING



Never attempt to disassemble or reassemble a firearm unless you are absolutely certain that it is empty and unloaded. Visually inspect the chamber, the magazine and firing mechanism to be absolutely certain that no ammunition remains in the firearm. Disassembly and reassembly should follow the manufacturer's instructions. If such instructions are not immediately available, contact the manufacturer to see if they are available. If they are not available at all, then you should consult other reference sources such as reference books or persons with sufficient knowledge. If such alternative sources are not available and you have a need to disassemble or reassemble the firearm, you should proceed basing your procedures on common sense and experience with similarly constructed firearms.

With regard to the use of these tools, the advice of Brownells Incorporated is general. If there is any question as to a specific application it would be best to seek out specific advice from other sources and not solely rely on the general advice and warnings given.

HOW TO USE

(PLEASE NOTE: When working with springs, we **STRONGLY RECOMMEND** the use of **SAFETY GLASSES** to protect your eyes.) Remove the barrel from the receiver. Place the magazine components in the magazine tube in the proper order; magazine follower, magazine spring, and magazine plug (if used).

Slip the Magazine Spring Retainer Tool Collar over the magazine spring with the internal shoulder of the collar resting on the upper surface of the magazine tube. Place the Magazine Spring Retainer, (open end facing the receiver), over the end of the magazine spring. Insert the shaft of the Magazine Spring Retainer Tool through the hole in the Magazine Spring Retainer. Carefully compress the magazine spring while feeding it into the magazine tube through the collar. When the Magazine Spring Retainer starts into the mouth of the collar it will require a bit of pressure on the handle of the tool to compress it. Guide the spring retainer down through the tapered mouth of the collar and into the magazine tube. The shoulder of the tool handle will stop on the mouth of the collar after the retainer is seated in the magazine tube to the proper depth. When the spring retainer is fully seated in the magazine tube, remove the handle and collar from the end of the magazine tube.

Reassemble the firearm according to the manufacturer's instructions. Check for proper functioning using **ACTION PROVING DUMMIES**. Make sure **ALL SAFETY MECHANISMS** are fully functional as designed and approved by the manufacturer. If these tests prove satisfactory, test-fire the firearm with live ammunition in a **SAFE** and **APPROPRIATE** manner. **IMPORTANT!** Start the live ammunition tests by first loading an **ACTION PROVING DUMMY**, then a live round, into the magazine. Only after several tests have been conducted in this manner should additional rounds be placed in the magazine and fired.

BROWNELLS®

870/1100

MAGAZINE SPRING RETAINER TOOL

#080-187-203



READ & FOLLOW THESE
INSTRUCTIONS

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