

STAY LEGAL!!!
 Universal Plug Reduces
 Shotgun Magazine Capacity
 To Meet State & Federal
 Game Laws
 Fits 99+% of Pumps & Autos



BROWNELLS® "FITS ALL"™ SHOTGUN MAGAZINE PLUG

The Brownells "FITS ALL" Shotgun Magazine Plug fits 99+% of the repeating shotguns on today's market - current and obsolete. It is a *must* when hunting migratory birds, and many states require that *all* shotguns used in hunting be limited to a three round capacity.

Made from unbelievably tough polypropylene, it won't break in use, yet easily "snaps off" at one of the three notches - or is left full-length - to fit your shotgun. If a different length is needed, the "FITS ALL" Shotgun Magazine Plug can be notched with a sharp knife at the correct length, and custom-fitted to your shotgun.

FITTING TO YOUR SHOTGUN

Use the "SNAP-TO-FIT" CHART on the back of this card to locate the make and model of your shotgun, and snap the plug at the notch indicated on the full-size drawing. If your gun is not listed, the plug can be fitted by notching at the correct point and snapping at this new notch.

COMPLETE INSTRUCTIONS

Before doing any work on firearms, always make sure the gun is EMPTY and UNLOADED. Check the chamber and the magazine tube to be SURE.

To install the Brownells "FITS ALL" Shotgun Magazine Plug, remove the magazine cap or magazine end plug following the manufacturer's directions. Use caution as your shotgun may not have a magazine spring retainer; the magazine spring may be under considerable compression. The use of safety glasses is advised to prevent possible injury.

The "FITS ALL" Shotgun Magazine Plug should be installed through the center opening of the magazine spring retainer, with the large head between the magazine spring retainer and the magazine cap. If the hole in the retainer is too small, or your gun does not have one, use a pair of needle nose pliers to bend the top coil of the magazine spring about half closed. Slip the long section of the Plug through the adjusted coil, and it will be held against the magazine cap or end plug when the gun is reassembled. This prevents unwanted noise from a loose plug in the magazine tube, and binding of the plug against the magazine spring.

Again, make sure the chamber and magazine tube are UNLOADED and EMPTY, then reassemble the shotgun, following the manufacturer's instructions. Double check that the shotgun safety is functioning correctly.

To make sure the plug is the proper length, load two DUMMY shells of the appropriate gauge for your gun into the magazine. They should go in with no problem. Attempt to load a *third* DUMMY shell into the magazine, with the chamber unloaded. It should not go all the way into the magazine. In this test, use the *shortest* length shells that your gun will accept. When function testing NEVER USE LIVE AMMUNITION. Always use DUMMY ammunition - that is, ammunition that has been loaded to industry specifications but with NO PRIMER and NO GUNPOWDER.

IF YOUR GUN IS NOT LISTED IN THE SNAP-TO-FIT CHART™ on the back, remove the magazine cap or magazine end plug, following the manufacturer's directions. Remove the magazine spring, but leave the magazine follower in the magazine tube. Place two DUMMY shells of the appropriate gauge for your gun into the magazine, and set the "FITS ALL" Plug into the magazine tube, so it is resting on the magazine follower. Measure the length that the "FITS ALL" Plug protrudes from the magazine tube. Remove the "FITS ALL" Plug from the magazine tube, measure the distance just determined from the small, unheaded end, and add 1" more. Notch the Plug on all ribs at this measured point, using a sharp knife. Now snap off the plug at this new notch. Reassemble the magazine following the manufacturer's directions, and test the magazine capacity as above. Be sure to double check that the safety on the shotgun is functioning correctly.

If in doubt about proper disassembly, reassembly, safety function procedures or inspection, contact the manufacturer or a competent gunsmith for assistance.

REORDER STOCK#:
 #084-115-001 (1 Plug)
 #084-115-006 (6 Plugs)
 #084-115-012 (12 Plugs)

BROWNELLS®
Selection. Service. Satisfaction.
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 800-741-0015 or 641-623-4000



BROWNELLS® "FITS ALL" SHOTGUN MAGAZINE PLUG

"SNAP-TO-FIT" CHART™

NOTE: This "SNAP-TO-FIT" CHART lists the most commonly encountered guns. If yours is not on this chart, see other side for fitting instructions.

- A** ← **SNAP AT NOTCH "A" FOR:**
 HARRINGTON & RICHARDSON 440
 LASALLE - Pump shotguns sold as Colt,
 Marlin, Wards & Stoeger
 SAVAGE 30J, K (410 ga.)
 SPRINGFIELD 67 Series B (410 ga.)
 STEVENS 77 (410 ga.)
 WEATHERBY 82, 92, Centurion

NOTCH AND SNAP TO FOLLOWING LENGTH FOR:
 (Overall length, measured from Head end including Head.)
 BROWNING BPS - 5½"
 REM. 870 & 1100 SPL. Field - 3¾"
 WINCHESTER SUPER X-1 - 6"

- B** ← **SNAP AT NOTCH "B" FOR:**
 BROWNING A-5
 FRANCHI autoloaders (recoil operated)
 HIGH STANDARD K200, K201, C100, C101
 ITHACA 37, 300, 900, XL900
 REMINGTON 17, 31, 11, 11-48, 11-87,
 870, 1100, (except Spl. Field),
 SAVAGE 720, 745, 750, 755, 775, 30E, F, H,
 T & LH
 SPRINGFIELD 67 Series B, 745 B & C
 STEVENS 77E, EM, F, H, M & Series A
 WEATHERBY Patricia
 WESTERN FIELD 600, 601, 602
 WINCHESTER 1200, 1300, 1400, 1500,
 Ranger pump (except Youth) & Auto

- C** ← **SNAP AT NOTCH "C" FOR:**
 HARRINGTON & RICHARDSON 400
 HIGH STANDARD K100
 MARLIN 120
 MOSSBERG 500 series (remove head)
 NOBLE 40, 50, 70H
 SAVAGE 30D, J, K, T, Series A
 SPRINGFIELD 67D, E, F, H, Series A
 STEVENS 77D, 520, 620, 820
 WESTERN FIELD 550AR (remove head)
 WINCHESTER 25

- USE FULL LENGTH FOR:**
 HIGH STANDARD pumps K-10, K101,
 K160
 MARLIN 24, 28, 30, 43, 44, 53, 63, 93,
 1894, 1895
 REMINGTON 10, 29
 SAVAGE/STEVENS 28, 39A, 59A, B, C,
 (remove head)
 WINCHESTER 12, 42, 97

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