The 1911 Auto Barrel Holder is a great aid in fitting a new barrel, or an older barrel that has had the lugs built up to the slide stop pin by welding. The Barrel Holder will secure the barrel in its proper position in the slide when using a lug cutter or file to fit the lugs to the slide stop pin.

**HOW TO USE**

As with any gun work, make SURE the firearm is completely EMPTY of all ammunition before proceeding. Remove the magazine and lock the slide to the rear so the chamber of the barrel can be inspected. Again, make sure the firearm is UNLOADED before proceeding.

Begin by removing the slide from the frame. Remove the recoil spring plug and recoil spring. Insert the Barrel Holder into the front of the slide in place of the recoil spring plug. Turn bushing to the locked position and press the Barrel Holder forward until it seats in the bushing cut out. Position the set screw on the Barrel Holder so by tightening the set screw, the barrel is held in the locked position. Be sure the barrel is in its proper position and the lugs are parallel to the sides of the slide before tightening the set screw. Once you have the Barrel Holder in place and the barrel is properly positioned, you can proceed with the fitting of the lugs to the slide stop pin, carefully following the instructions accompanying the Lug Cutter.

Reassemble the firearm according to the manufacturer's instructions. Check for proper functioning using **ACTION PROVING DUMMIES**. Make sure **ALL SAFETY MECHANISMS** are fully functional as designed and approved by the manufacturer. If these tests prove satisfactory, test-fire the firearm with live ammunition in a **SAFE** and **APPROPRIATE** manner.

**IMPORTANT!** Start the live ammunition tests by first loading an **ACTION PROVING DUMMY**, then a live round, into the magazine. Only after several tests have been conducted in this manner should additional rounds be placed in the magazine and fired.