Brownells Magna-Tip®
Professional Super Set

The ultimate gunsmith screwdriver set - 120 Magna-Tip bits, 7 different handles, and a bench block for easy access. All Magna-Tip bits are MADE IN THE USA! These bits will fit almost anything you come across on a firearm.

Professional Super Set Includes:
- 75 hollow ground straight screwdriver bits to precisely fit any straight slot gun screw without damage
- 4 Phillips bits, 17 hex bits, 11 Torx bits, and 13 specialty bits for sights, scope mounts, grip bushings, and other unique applications
- Magna-Tip Choke Wrench
- Hex to square adapter for 1/4” drive sockets
- Handles: Brownell’s standard #81 handle, #84 hollow handle with bit storage, magnetic medium length handle, clip retainer handle (does not magnetize bit), stubby handle, and the heavy duty 3 way ratchet handle for maximum torque

Professional Super Set with Handle Includes:
- All the above in the Professional Super Set PLUS the Magna-Tip Adjustable Torque Handle (10 to 70 in-lb range). See more about this tool above right.
- Tool has a 1/4” square drive with an adapter included to accept any of the Manga-Tip bits (or other 1/4” hex bits)

#749-102-023ST Brownells Magna-Tip Professional Super Set $309.99
#749-102-024ST Brownells Magna-Tip Professional Super Set with Torque Driver $409.99

Brownells Magna-Tip® Adjustable Torque Handle

Brownells Magna-Tip Torque Handle is a precision-adjustable 10 to 70 in-lbs. driver which easily adjusts in one inch pound increments by lifting and turning the handle. The set torque value is locked in and displayed in a covered view window in the handle. This professional torque tool has a comfortable teardrop shaped handle and a synthetic rubber covered aluminum housing. The tool bit is 1/4” square drive, and an adapter is included which accepts any of the Magna-Tip bits (or any 1/4” hex bit). This torque tool will work on just about any gun screw or fastener from scope screws and sight screws to most action guard screws. Manufacturers specifications should be followed for torque values. Includes injection molded storage case, Magna-Tip adapter, torque driver and complete instructions.

#749-102-025ST Brownells Magna-Tip Adjustable Torque Handle $149.99

Brownells Magna-Tip Super Set

If you ever work on firearms, you should have this screwdriver set from Brownells. It is quality-construction throughout and made right here in the U.S.A. The set starts with two large grip comfortable handles, a regular size and a stubby. Both are magnetic tip with 1/4” drive sockets. The magnetic tip is great for holding screws in place especially when working in tight areas. The bits are all clearly marked with shank diameter and a reference number that identifies the blade thickness on a chart in the storage case lid. Set includes 44 straight blade bits, 10 hex bits, 1 square drive, and 3 Phillips. The storage case is hard plastic with individual slots for easy access to the bits. The case also has storage space for both handles and has a bit locator and size chart in the lid.

#749-102-022ST Brownells Magna-Tip Super Set $135.99
CDI Torque Screwdriver
The easily adjustable Torque Screwdriver has a range of 5.00 in-lb to 40.00 in-lb with an easy to read scale. The cam-over design prevents over-tightening to avoid damaging components or fasteners. The body is of rugged construction with an all-aluminum casing. The internal mechanism is permanently lubricated. The Torque Screwdriver has a standard 1/4" hex bit holder containing a strong rare earth magnet.
#749-008-134ST CDI Torque Screwdriver $189.95

CDI Torque Wrench
The CDI Micro-Adjustable Torque wrench is calibrated with a torque range of 20 to 150 in-lbs. It has an ergonomic handle for comfortable use and an easy to read laser-marked scale. The torque setting locks in place with a lock ring on the handle. When the torque setting is reached an impulse can be felt through the handle and an audible click is heard. This wrench features a standard, reversible 1/4" square drive and comes in a sturdy storage case.
#749-007-910ST CDI Torque Wrench $162.99

The Gun Tool
The compact, easy-to-operate Gun Tool by Avid Design protects you from being caught short in the field without the tools you need for emergency repairs or adjustments. Loaded with 18 separate tools for working on long guns, the Gun Tool conveniently fits in your pocket, range bag, or hunting pack. The ergonomically shaped body features a rugged 420 stainless steel frame and molded polymer scales with “grippy” synthetic rubber inserts for a secure grasp. Brushed aluminum bolsters provide strength and durability without excess weight. Includes claw-point knife blade, pin punch, .10 bore through 10 gauge shotgun choke tube wrenches, and a blade for scope windage/elevation adjustment screws. You also get built-in T-10, T-15, and T-20 Torx® drivers, plus 1/8" and 5/32" Allen key wrenches. There’s even a magnetic 3/16" hex drive and four interchangeable screwdriver tips (1/4" and 5/32" flat head; Phillips #1 and #2) that stow conveniently in a covered compartment in the handle.
#100-004-95ST The Gun Tool $19.99

Grace Screwdriver Sets
Grace screwdrivers feature a square shank and a standard keystone bit with the tip parallel ground for a secure fit in the screw slot. Tips are hardened to Rockwell “C” scale 52-64 and guaranteed not to chip or break. The blades can be modified with a #2 cut parallel file to specifically fit a particular gun screw, no grinding required. Hardwood handle and nickel-plated ferrule. Gunsmith Screwdriver Set contains 8 drivers sized for the slot-head screw sizes most commonly found on firearms of all types. Sizes (blade width x blade thickness): .125" x .025", .160" x .031", .190" x .038", .195" x .032", .235" x .044", .300" x .037", .315" x .041", .375" x .049“. Pistolsmith Set contains 7 screwdrivers that fit most Colt, Smith & Wesson, and Ruger® handgun screws - and lots more. Sizes (blade width x blade thickness): .080" x .022", .120" x .025", .125" x .028", .150" x .031", .200" x .025", .175" x .037", .230" x .043”.
#749-009-143ST Grace 7-Pc Pistolsmith Screwdriver Set $41.99
#749-009-146ST Grace 8-Pc Gunsmith Screwdriver Set $6.99

Grace Gun Care Tool Kit
A handy 17-piece set of essential gunsmithing tools in a convenient, go-anywhere padded case – great for the shooter who wants high-quality tools to make essential repairs and adjustments. Contains 8 fixed-blade screwdrivers with parallel-ground tips that fit most gun screws, 8 non-marring brass pin punches (1/4", 3/32", 5/32", 1/8", 5/32", 3/16", 1/4", and 5/16” diameter), and an 8 oz. brass hammer for safe removal and installation of the most common pins found on firearms.
#749-009-141ST Grace Gun Care Tool Kit $127.99

Hook and Pick Set
This 5 piece tool set can be used for many jobs. Release and install springs, replace O-rings, retrieve parts in tight areas, etc. The set comes with an aluminum handle with a powerful magnet on the end. Four handy screw-in tips include hook, 90°, straight and combination. All tips are made from high carbon polished needle steel. Comes in a compact zip-lock pouch.
#749-001-95ST Hook and Pick Set $12.99

Dehumidifying Silica Gel Packs
Reusable silica gel crystals absorb moisture to protect firearms and reloading gear from humidity. Even when saturated, the crystals stay dry to the touch and will not dampen any surface they contact. A built-in indicator changes from blue to pink to tell you when the crystals are full of moisture. To reactivate them, merely heat them in a conventional oven, over and over again, giving a lifetime of protection. Non-toxic, so they can also be used to protect foods, medicines, or equipment like cameras and electronics or valuable collectibles. Available in different sizes (see below), depending on the area you need to protect: 40 gram size is perfect for gun cases and tool boxes; 750 and 900 gram sizes are ideal for safes, vaults, lockers, large cabinets. Several packs may be used together for larger safes or even storage rooms.
#415-100-040ST 40 Gram Silica Gel Pack $7.99
#415-100-450ST 450 Gram Silica Gel Pack $14.99
#415-100-750ST 750 Gram Silica Gel Pack $41.99
#415-100-900ST 900 Gram Silica Gel Pak $22.99
Bonduh®
Balldriver®
Hex Sets
These Bondhus Balldriver screwdrivers make working with hex head fasteners much faster and easier than using hex keys. The strong thermoplastic handles have a molded-on rubber comfort grip and are color coded for metric/standard. We have found ourselves putting the hex key sets in the range box and using these screwdrivers on the bench at home.

Standard 8 piece Balldriver Screwdriver Set .050” to 1/2”
#749-002-861ST $18.95

Standard 13 piece Balldriver Screwdriver Set .050” to 1/2”
#749-005-408ST $41.99

Metric 6 piece Balldriver Screwdriver Set 1.5mm to 5mm
#749-002-355ST $17.95

Metric 9 piece Balldriver Screwdriver Set 1.5mm to 10mm
#749-004-934ST $35.95

Bonduh®
Torx Wrench Set
Bonduh has a complete 8 piece wrench set for Torx head screws (scope bases and rings mainly). The complete set includes wrenches for T6, T7, T8, T9, T10, T15, T20, and T25. The wrenches are stored in a locking folder that helps prevent wrench loss.

Bonduh 8 Piece Torx Wrench Set
#749-002-460ST $15.95

Fold-Up Wrench Sets
These fold-up allen key sets by Bonduh feature their very comfortable Gorilla Grip handles. The allen keys fold up inside the handle so they are completely out of the way. 12591 (yellow) has inch bits, .050” thru 1/8”, 12592 (red) has metric bits, 1.5mm thru 6mm. 12632 (green) has Torx® bits, T6 thru T25.

#123-125-910ST 12591 Inch Fold-Up Hex Tool $4.99
#123-125-920ST 12592 Metric Fold-Up Hex Tool 5.99
#123-126-320ST 12632 Torx Fold-Up Hex Tool 12.99
#749-009-185ST Gorilla Wrench Kit Purchase All 3 At A Discounted Price 19.95

Sinclair/Drymate™ Gun Cleaning Mats
These two durable, protective mats are made for us by DryMate™. Both mats have a non-woven, soft facing surface which will protect your work surface and reloading tools. The bonded backing material prevents solvents, liquids and oils from soaking through. The precision cut edges will not unravel or fray, and the mats can be machine washed. The cleaning mat is 16” x 54” and will protect your work surface while working on rifles or shotguns. The bench mat is 16” x 20” and is perfect for your bench or loading at the range.

#749-002-186ST Drymate 16” x 54” Cleaning Mat $13.95
#749-001-055ST Drymate 16” x 20” Bench Mat 7.95

Bonduh®
Balldriver®
Hex Sets
These industrial hex wrench sets are a must have for the range box or the workbench. These Bondhus sets have ball driver ends on the long end of the wrench for using at angles of up to 25°. All wrenches come in a special holder that locks the wrenches to prevent tool loss.

#749-002-545ST Standard 13 Piece Includes Balldriver Hex Wrenches From .050” to 1/2” $16.95
#749-000-733ST Metric 6 Piece Includes Balldriver Hex Wrenches From 1.5mm to 5mm 7.99
#749-004-103ST 22 Piece Combination Metric & Standard Includes Balldriver Hex Wrenches From .050” to 1/2” and 1.5mm to 10mm 28.95
#749-001-004ST Standard 8 Piece Includes Balldriver Hex Wrenches From .050” to 1/2” 8.95
#749-001-850ST Metric 9 Piece Includes Balldriver Hex Wrenches From 1.5mm to 10mm 11.95

Bonduh®
T-Handle Hex Tool Set
The Bonduh T-Handle set is an excellent choice for frequent use in the gun room and reloading bench. The cushioned grip handles make them extremely comfortable to use and provide positive control. The 10 piece set includes wrenches from 1/16” to 1/4” along with a bench stand that keeps the wrenches easily accessible.

Bonduh T-Handle Hex Tool Set
#749-005-413ST $39.95

Bausch and Lomb Folding Magnifier
This magnifier is excellent for examining cases, bullets, dies, bolt faces, etc. We like this magnifier because of the larger field of view, the 4X power magnification, and the clear, sharp view. The lens folds into the hard shell case. Great for your workbench, range box, and for gun shows.

#749-003-693ST Bausch and Lomb Folding Magnifier $27.95
Screwdrivers, Wrenches & Tools

Starrett Precision Screwdriver Set
This set of 7 precision 551 Series screwdrivers from Starrett includes 4 straight bladed drivers from .060” to .120” and 3 Phillips drivers from #1 to #00. All blades have vapor chromed, hardened tips and tapered, ergonomic handles. Handle tops spin freely for precise turning control. Great set for precision work, snap close case included.

Starrett Precision Screwdriver Set
#749-006-064ST  $55.95

Forster Screwdriver Set
This set contains 8 gunsmith style screwdrivers with non-tapered hollow-ground blades that apply torque to the bottom of the screw slot where it is the strongest. Best used on gun screws where you could damage the screw or gun due to slippage.

#319-120-000ST Screwdriver Set  $54.99

Davidson Aluminum Bolt Shrouds for Remington
These bolt shrouds are designed to replace the factory shroud on Remington bolts and will reduce the weight by 1.5 ozs. This can be a major consideration when building a competition firearm for a weight restricted class. Fits all 600 and 700 series firing pin assemblies without the new bolt locks.

#749-003-470ST Davidson Bolt Shroud - Black Anodized  $33.99
#749-003-471ST Davidson Bolt Shroud - Clear Anodized  $33.99

Bolt Stops
Designed for Remington actions. Side mounted bolt stop has a spring return and requires a 1/8” - 24 hole to be drilled and tapped. Available in Black or Clear Anodized Aluminum.
#749-003-701ST Bolt Stop - Black  $27.99
#749-003-698ST Bolt Stop - White  $27.99

Grace Brass Punch Sets
Punches are machined from solid brass hex stock with a flat head and extra-long shaft to drive pins completely out. Brass is softer than steel, so it won’t gouge the gun if you slip. Available in two styles: standard flathead punches (excellent for drifting sights, too) and roll pin punches that have a dimple on the working end to keep the punch centered on the pin during use. Both sets contain the following 8 sizes: 1/16”, 3/32”, 1/8”, 5/32”, 3/16”, 7/32”, 1/4”, 5/16” dia. All punches are 3 1/2” long.
#749-009-236ST Grace Standard Brass Punch Set  $39.99
#749-012-802ST Grace Roll Pin Punch Set  $38.99

Lyman “Brass Tapper”
Hammer has three heads; brass, nylon and steel. Two heads mount to the blued steel hammer head, the third attaches to the base of the knurled brass handle. Brass drift punch stores in handle. Great for knocking out pins.
#749-002-611ST Brass Tapper  $19.99

Grace Hammers
You can’t drive a punch without the correct-weight, properly balanced hammer, so we offer two. Choose from a steel-head ballpeen or a classic gunsmith’s brasshead model, both with 4 oz. weight for driving pin punches gently but firmly. Sturdy, tapered seasoned hickory handle, approximately 9 1/2” long.
#749-008-966ST Grace Steel Ballpeen Hammer – 4 oz.  $18.95
#749-009-136ST Grace Brass Hammer – 4 oz.  $18.49

Starrett Punch Set
Every handloader and gun enthusiast should have a set of high quality punches. Starrett pin punches are made of centerless ground, hardened tool steel for long-lasting life. Each punch has a round knurled handle and is clearly marked for size. Punches are 4” long, approximately .005” undersized for clearance, and are ground square on the end. Set includes 8 punches and a round plastic storage unit for your benchtop. Comes in following sizes: 1/16”, 3/32”, 1/8”, 5/32”, 3/16”, 7/32”, 1/4”, and 5/16”.
#749-006-068ST Starrett Drive Punch Set  $55.49

Lyman Gunsmith’s Punch Set
Quality steel punches with hardened steel punch tips and knurled steel handles. Set includes sizes 1/16”, 5/32”, 3/32”, 1/8”, 5/32”, 7/32”, and 1/4” punches; 1/8” center punch; brass drift punch; storage block. Works well in conjunction with the Brass Tapper above.
Lyman Gunsmith’s Punch Set
#749-003-522ST  $24.99

Sinclair Bench Blocks
A bench block is something we use frequently at our bench. We use it when knocking out a pin or to hold a round object, preventing it from rolling. The rifle block is a 1 1/8” thick polyethylene round (4” diameter) block with a v-trough milled in it. Holes are drilled through the block on the flat portion and in the v-trough for knocking out pins. Polyethylene material protects the finish of what you’re working on. The handgun block has grooves designed to hold slide assemblies.
#749-002-625ST Polyeethylene Bench Block - Green  $16.95
#749-002-675ST Polyeethylene Bench Block Handgun - Blue  $17.95
**Krieger Benchrest Barrel Blanks**

Krieger stainless steel competition rifle barrels regularly appear on the top finisher's equipment lists in benchrest, High Power, Long Range and Palma competitions. Many top gunsmiths recommend Krieger barrels because of their consistent quality and performance. This consistent performance is due to a combination of the processes Krieger employs - from 416 stainless steel made to their own specifications, the single-point cut rifling method used to rifle the barrels and the cryogenic treatment each barrel receives before it is machined.

**Bartlein Benchrest Barrels**

Bartlein is a barrel maker owned and operated by shooters who have been involved in barrel making for many years. They build state-of-the-art cut rifling machines which Bartlein says can hold uniform twist rates to the 4th decimal point. Several nationally known benchrest shooters use Bartlein barrels. We have Bartlein barrels on many of our own benchrest rifles, and they shoot well. Heavy Varmint is 1.250" O.D. at breech, tapering to .900" O.D. at muzzle. Light Varmint is 1.2" O.D. at breech tapering to .875" O.D. at muzzle.

**White Oak Armament .223 Wylde AR-15 Match Barrels**

White Oak's match barrels have the .223 Wylde chamber that helps maximize the performance of your AR-15 with both .223 Remington and 5.56mm NATO ammunition. Featuring 6-groove, 1-7" button rifling for accuracy and M4-type feed ramps for reliable feeding, these barrels help you reach out to distant targets with issued or magazine-length ammunition. Threaded muzzles accept any muzzle chamber, it may not headspace properly with chrome-plated or nickel-boron coated bolts. .750" O.D. at gas port, .993" dia. gas port, 3.5 lb. wt.

**Davidson Action Wrenches and Barrel Vise**

Davidson Action Wrenches and Barrel Vise are designed for the "switch barrel" shooter with a custom built rifle. These tools are not designed to remove factory installed barrels. Action wrenches are used to break the action free from the barrel while the barrel is held in a barrel vise. This allows the shooter to change barrels in a matter of a few minutes. All rear action wrenches are inserted through the rear of the action and have a 1/4" hex end which requires a wrench for turning. Port wrenches are inserted through the action port and are turned by hand.

**Krieger AR-15 DCM Match Barrel**

This stainless steel match barrel from Krieger features a minimum-spec .223 chamber and hand-lapped, single-point cut rifling with a 1-7.7" twist rate that's ideal for 69-80 grain match bullets. Heavy "H-Bar"-style contour and 20" length make this barrel ideal for service rifle competition. Available in Pre- or Post- Ban configuration (with or without 1/2"-28 tpi muzzle threads). All critical dimensions have been ground between centers to be concentric to the bore, and the gas port has been precisely located in one of the grooves of the rifling. Krieger recommends the use of a standard Parkerized mill-spec bolt with this barrel; due to the minimum chamber, it may not headspace properly with chrome-plated or nickel-boron coated bolts. .750" O.D. at gas port, .993" dia. gas port, 3.5 lb. wt.

**Davidson Barrel Vise**

The barrel vise is made of aluminum with 4 heat treated steel studs and 4 steel nuts. Will accommodate barrels up to 1 1/2".

**NOTICE** Barrels cannot be shipped out of the United States.
Barrel Caps
These threaded Delrin® Barrel Caps are designed to protect the threads and chamber of your barrels when they are off the rifle. The caps also protect the action mating surface on barrels up to 1.2” diameter.

<table>
<thead>
<tr>
<th>Product Code</th>
<th>Specifications</th>
<th>Price</th>
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<tbody>
<tr>
<td>#749-001-372ST</td>
<td>1 1/4” x 16 TPI (Remington, Farley, Millennium, RPA)</td>
<td>$9.95</td>
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<tr>
<td>#749-001-390ST</td>
<td>1 1/4” x 18 TPI (Stolle, Nesika, Bat, Viper)</td>
<td>9.95</td>
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<tr>
<td>#749-001-318ST</td>
<td>1” x 16 TPI (Hall Actions®, Mod 70 Win) *Does Not Fit Hall Express</td>
<td>9.95</td>
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</table>

Barrel Bag
Our rifle barrel bags are designed for transporting your extra barrels to and from matches. We put our barrels in the bags, put the bag in the gun case with the rifle and we are off. Bags are made of vinyl with a soft quilted lining to protect the barrel’s finish. Two sizes - one for barrels up to 26”, the other for barrels up to 31”.

<table>
<thead>
<tr>
<th>Product Code</th>
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<tr>
<td>#749-001-153ST</td>
<td>Rifle Barrel Bag 26”</td>
<td>$9.95</td>
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<tr>
<td>#749-001-238ST</td>
<td>Rifle Barrel Bag 31”</td>
<td>9.95</td>
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Farrell Barrel Vise
This high quality barrel vise from Farrell (maker of high quality scope rings and bases) is designed to aid in quick and easy removal of custom barrels. The upper half of the solid aluminum vise jaws travels on two large threaded studs and is joined to the lower half using two nuts. The vise can be c-clamped or bolted to any workbench or solid surface. The upper half of the jaws is spring loaded so the jaw rises from the barrel as the nuts are loosened.

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<tr>
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<th>Price</th>
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<tbody>
<tr>
<td>#100-000-910ST</td>
<td>Farrell Barrel Vise</td>
<td>$149.99</td>
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Loctite® C5-A® Anti-Seize Lube
This Copper Based Anti-Seize is the barrel thread compound used and preferred by many professional gunsmiths. The high copper content protects mating parts and provides a shield against high temperature seizing and galling. C5-A can be used on all steel alloys including all stainless steels, brass, cast iron, copper and all plastics. The 4 oz. container includes a brush-top for easy application, and the 1 oz. tube is perfect for your range box. Meets Mil-Spec MIL-PRF-907.

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<tr>
<td>#749-102-006ST</td>
<td>Anti-Seize Lubricant 1 oz.</td>
<td>$5.95</td>
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<tr>
<td>#749-001-855ST</td>
<td>Anti-Seize Lubricant 4 oz.</td>
<td>15.95</td>
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Loctite™ Thread Locker™ Adhesive
Most gunsmiths use LOCTITE 242 blue threadlock adhesive on the base screws when they are mounting scopes. This is a medium strength adhesive that can be disassembled with normal tools. We use red LOCTITE 271 when we assemble rest tops to rest posts or other assemblies that we don’t want to come apart. Loctite 271 requires heat or special tools to disassemble parts. Both cure completely in 24 hours. 6 ml tube.

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<tr>
<th>Product Code</th>
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<tr>
<td>#749-001-023ST</td>
<td>Blue “Medium Strength” LOCTITE</td>
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<tr>
<td>#749-001-002ST</td>
<td>Red “High Strength” LOCTITE</td>
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Score High Pillar Bedding Kits
Each Score High Gunsmithing pillar bedding kit contains an adjustable front and rear pillar pre-contoured to fit your Remington 700. A CD-ROM is included with step-by-step instructions and nearly 100 color photos, so anyone can get professional results with this well thought out system. The length of each pillar can be pre-adjusted to accommodate any stock. In addition to the CD, each kit contains special reusable installation hardware that holds the pillars attached to the action during the epoxy bedding process. The Deluxe Kit contains 2 oz. of Pro Bed 2000 bedding epoxy, mold release, mixing sticks and modeling clay for plugging any pin holes. Available in brown or black. The Gunsmith Kit is identical to the Deluxe Kit but without bedding epoxy.

<table>
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<tr>
<td>#749-005-745ST</td>
<td>Deluxe Kit Rem. 700 - Black</td>
<td>$46.95</td>
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<tr>
<td>#749-005-750ST</td>
<td>Deluxe Kit Rem. 700 - Brown</td>
<td>46.95</td>
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<tr>
<td>#749-005-182ST</td>
<td>Gunsmith Kit Rem. 700</td>
<td>37.95</td>
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Vibra-TITE Sportsman's Bench Products
Sportsman’s Bench Products features a line of threadlockers, adhesives, and lubricants that are perfect for use on the bench or at the range. Also useful for a wide range of non-firearm applications, too. The Sportsman’s Bench product 6 Pack contains one of each of the handy products, plus a $10-off coupon for an NRA annual membership or renewal. Handy storage tube has a bright orange, friction-fit cap that stands out on the bench and features a loop for wall mounting.

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<tr>
<th>Product Code</th>
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<tr>
<td>#100-007-018ST</td>
<td>Sportsman's Bench 6-Pack</td>
<td>$24.99</td>
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Tubb Adjustable Buttplate Assembly
This three-way adjustable buttplate assembly was designed by G. David Tubb. Fully adjustable in vertical direction and adjustable for length of pull with travel of approximately 1 5/8”. Buttplate can also be rotated to adjust to the shooters position. Fitted with a Pachmayer recoil pad. Solid hardware constructed with stainless steel. The Tubb buttplate is ready to be installed and fitted to your stock. Final shaping of mounting plate and recoil pad to the contour of your stock is required for bolt action rifles. 1 lb. 5 oz. wt.

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<tr>
<th>Product Code</th>
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</thead>
<tbody>
<tr>
<td>#840-500-001ST</td>
<td>Adjustable Butt Plate</td>
<td>$150.99</td>
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</table>
**Remington Bolt Maintenance Storage Case**

Cleaning, maintaining and changing parts on the bolt of your Remington bolt action rifle has never been easier. This case will store all the tools needed to remove the firing pin assembly, replace the firing pin assembly, remove and/or change ejectors and springs and otherwise maintain your Remington Bolt. This case features storage areas for our Remington Firing Pin Removal Tool, Remington Ejector Compressor Tool, Remington Mainspring Tool and our new Remington Bolt Maintenance Bench Block. Store all these tools together in one convenient location and save the time and aggravation of searching your drawers and toolboxes. Purchase the Remington Bolt Maintenance Kit with all four tools and storage case and save $15.00 over buying each of the items separately.

- **#749-011-310ST** Remington Bolt Maintenance Storage Case $29.99
- **#749-011-311ST** Remington Bolt Maintenance Kit 115.95

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**Tubb Replacement Springs for Remington’s**

These Chrome Silicon alloy springs are designed to replace factory Remington firing pin springs. These springs use the same alloy as used in high-performance race car engines, which cycle about a half-million times in one afternoon—a much harsher environment than in a rifle. Normal firing pin springs begin degrading and shortening with each cycle immediately after installation. Chrome Silicon springs are heat treated, stress relieved, then shot peened after winding to enhance grain structure and to maximize durability and stability. This means consistency and correctness in function, quicker lock-time, less vibrations, and a more accurate rifle. Currently available for Remington 700 long and short actions.

- **#840-000-022ST** FP Spring Rem. 700 SA $16.99
- **#840-000-023ST** FP Spring Rem. 700 LA 16.99

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**Sinclair Bench Block for Remington Bolts**

This bench block is specifically designed for use with Sinclair bolt tools for Remington bolt actions. This bench block secures both Remington bolts and firing pins in the proper position for driving out pins. Machined from black Delrin® so it will not damage any external finishes and features a machined ‘well’ properly located to prevent the loss of pins.

- **#749-002-695ST** Sinclair Bench Block $17.95

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**Sinclair/Remington Mainspring Changing Tool**

Our Mainspring Tool for Remington bolts is an easy-to-use spring compressor that allows you to disassemble the firing pin and mainspring from the bolt body. Our tool has an anodized aluminum body, steel lead screw and a large comfortable handle. This tool in conjunction with the Sinclair Firing Pin Removal Tool is a must to change firing pins or springs safely without damaging the bolt or bolt parts. Fits 700 Short and Long Actions, Rem 722, 600, 40X, Model 7, and XP/XR-100. Also works on Stolle Panda actions and others with Remington style bolts.

- **#749-004-114ST** Sinclair/Remington Mainspring Changing Tool $27.95
Davidson Loading Ramps

Davidson loading ramps are designed to fill in the magazine cut-out on Remington 600’s, Model 7’s, and Model 700’s (long and short) when converting a rifle to feed as a single shot. Made from aluminum, these loading ramps are intended to be glued-in for a permanent conversion to single shot. Shooters looking for a temporary single shot conversion should use a Score High Magazine Follower (to the right) which inserts into your magazine on top of the existing magazine follower.

#749-002-105ST Davidson Loading Ramp for Remington Short Action $14.99
#749-002-188ST Davidson Loading Ramp for Remington Long Action 16.99

Cerrosafe

Make a cast of your rifle’s chamber so you can measure it accurately. This is the best product made for this procedure, easy to use and comes with complete instructions. Use over and over again! (1/2 lb. Ingot).

#749-102-007ST Cerrosafe For Chamber Castings $24.95

Birchwood Casey SuperBlack™ Touch Up Pen

These touch-up pens are an easy and effective way to touch-up nicks, scratches, and worn areas of black anodized aluminum or black painted surfaces. The pen contains a fast drying lead free paint with superior adhesion and durability that helps fill in deep nicks or scratches. This formula is designed for alloy gun receivers, trigger guards, scopes, and other sporting accessories.

#167-004-190ST Flat Inst Touch-Up, each $8.49
#167-004-180ST Gloss Inst Touch-Up, each 7.55

Birchwood Casey Presto Gun Blue Touch Up Pen

The Presto Gun Blue Pen is the fastest and easiest way to touch-up nicks and scratches. Penetrates steel instantly and provides a durable blue-black finish that won’t rub off. Use like a marking pen.

#167-132-010ST Gun Blue Pen, each $6.99

New

Score High Benchrest Followers

Experience the pleasure of no more scratched cases, no more battered bullet noses and no more fumbling around trying to load your bolt action rifle one at a time. Simply insert the Score High Benchrest Follower in your magazine on TOP of the factory follower and spring. Your cartridge will be directly in line with the chamber for smooth, trouble free loading. No gunsmithing or fitting is required. These followers are individually designed and engineered to fit specific bolt action rifles. All are machined from 6061 T6 aluminum.

1 Follower $10.95

<table>
<thead>
<tr>
<th>ITEM #</th>
<th>FOLLOWER MODEL</th>
<th>APPLICATION</th>
</tr>
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<tbody>
<tr>
<td>#749-011-388ST</td>
<td>Remington 700 Short</td>
<td>Models 7, 700, 722 and 600 (222 case head)</td>
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<tr>
<td>#749-011-389ST</td>
<td>Remington Medium</td>
<td>Models 7, 700, 721, 600 and 660 (short 308 case head)</td>
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<tr>
<td>#749-011-390ST</td>
<td>Long</td>
<td>Long 700 and 722</td>
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<tr>
<td>#749-011-391ST</td>
<td>Ruger 77 Short</td>
<td>Ruger Model 77 Mark II’s (223 Rem’s only)</td>
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<tr>
<td>#749-011-392ST</td>
<td>Ruger 77 Medium</td>
<td>Ruger model 77 (including Mark II) (22-250 Rem. only)</td>
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<tr>
<td>#749-011-393ST</td>
<td>Ruger 77 Mark II</td>
<td>Ruger Model 77 Mark II’s in 220 Swift, 243 Win.308 Win.</td>
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<tr>
<td>#749-011-396ST</td>
<td>Ruger 77 PPC</td>
<td>Ruger model 77 (including Mark II) (long std. or mag. cases) Will Not Work With .375 H&amp;H or .416 Rigby</td>
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<tr>
<td>#749-011-397ST</td>
<td>Sako Short</td>
<td>Models LA61 &amp; AI, also Browning Sakos (222 case head types)</td>
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<td>#749-011-398ST</td>
<td>Sako Medium</td>
<td>Models LS79 &amp; AI, also Browning Sakos (308 case head types)</td>
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<td>#749-011-399ST</td>
<td>Sako Long</td>
<td>Models LA1R &amp; AI, also Browning Sakos (06 and Mags) (long type cases)</td>
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<td>#749-011-400ST</td>
<td>Winchester 70 Short</td>
<td>All Post 64 model 70 (222 and 223 Rem.)</td>
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<td>#749-011-401ST</td>
<td>Win. 70 Medium #1</td>
<td>All Post 64 model 70 (22-250 Rem.)</td>
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<td>#749-011-402ST</td>
<td>Win. 70 Medium #2</td>
<td>All Post 64 model 70 (short standard cases)</td>
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<td>Win. 70 Long</td>
<td>All Post 64 model 70 (long cases)</td>
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<td>#749-011-404ST</td>
<td>Pre 64 Model 70 Medium</td>
<td>Pre 64 model 70 (243 and 308 Win.) Also fits Interarms Mk X in .243 Win, or Mausers that have a magazine box fitted with a spacer to accommodate shorter cartridges</td>
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<tr>
<td>#749-011-405ST</td>
<td>Pre 64 Model 70 Long</td>
<td>Pre 64 Model 70 (long standard and magnum cases) Also fits 1903, 1903A3 Springfields in std., and magnum cartridges</td>
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<tr>
<td>#749-011-406ST</td>
<td>Weatherby Mark V</td>
<td>All Wby Mark V up to 340 Wby Mag but NOT 224 Wby</td>
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<td>#749-011-407ST</td>
<td>Wby Vanguard</td>
<td>All Wby Vanguard, Mossberg 1500 and Howa 1500. Will not work with Mossberg rifles equipped with a detachable magazine box or rifles chambered in .223 Remington</td>
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<td>#749-011-408ST</td>
<td>Savage Long</td>
<td>Savage 110 series bolt rifles (long case length)</td>
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<td>#749-011-411ST</td>
<td>Remington</td>
<td>700’s Chambered for Ultra Mag</td>
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<td>#749-011-412ST</td>
<td>Remington</td>
<td>Short Action Ultra Mag</td>
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<tr>
<td>#749-011-414ST</td>
<td>Winchester</td>
<td>WSSM Cartridges</td>
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Sign up for our “Reloading Press” at www.sinclairintl.com and get the latest technical information, reloading articles, product specials and more!
Timney Triggers AR-15/AR-.308 Drop-In Trigger Module

For years, the AR shooter’s “holy grail” has been a self-contained drop-in trigger module that produces a smoother, lighter, cleaner-breaking trigger pull than the original military trigger that was designed for combat, not precision shooting. Long recognized as a leader in modular trigger upgrades for bolt action rifles, Timney drew on their years of experience perfecting this type of system when they developed their AR-15 trigger module. It comes ready to install in any mid-spec, small-pin (.154") AR-15 and delivers a smooth, crisp, creep-free single-stage trigger pull that feels more like a traditional bolt action than a combat rifle trigger. 100% drop-in—no gunsmithing, fitting, or adjusting required—with all the precision-machined tool steel components captive in the lightweight, aluminum alloy housing. AR-15 model is available with a fixed, factory-set 3-, 4-, or 4.5-lb. pull weight and either a standard solid trigger shoe, or a distinctive, lightweight skeletonized shoe. (Will not fit Colt-manufactured AR-15s with rear block.) A separate model is available to fit AR-style .308 rifles that accept small-pin AR-15 trigger components, and has a factory-set 4 lb. pull weight, a solid shoe, and more hammer mass to ensure positive ignition of harder .308/.309" primers. All three models fit receivers with nominal .154" diameter trigger and hammer pins.

<table>
<thead>
<tr>
<th>Model Number</th>
<th>Description</th>
<th>Price</th>
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</thead>
<tbody>
<tr>
<td>#883-000-024ST</td>
<td>AR-15 Trigger Module, Solid Shoe/4 lb.</td>
<td>$189.99</td>
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<tr>
<td>#883-000-026ST</td>
<td>AR-15 Trigger Module, Solid Shoe/4.5 lb.</td>
<td>$219.99</td>
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<tr>
<td>#883-000-036ST</td>
<td>AR-15 Trigger Module, Skeleton Shoe/4 lb.</td>
<td>$269.99</td>
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<tr>
<td>#883-000-023ST</td>
<td>AR-15 Trigger Module, Solid Shoe/4 lb.</td>
<td>$219.99</td>
</tr>
<tr>
<td>#883-000-037ST</td>
<td>AR-15 Trigger Module, Skeleton Shoe/4.5 lb.</td>
<td>$279.99</td>
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<tr>
<td>#883-000-031ST</td>
<td>AR-15 Trigger Module, Skeleton Shoe/3 lb.</td>
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<tr>
<td>#883-000-038ST</td>
<td>AR-15 Trigger Module, Skeleton Shoe/3 lb.</td>
<td>$279.99</td>
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</table>

Rock River Arms AR-15 National Match 2-Stage Trigger

Match-grade trigger from Rock River Arms is drop-in ready to provide a smooth, crisp, 2-1/2 to 3 lb., two-stage trigger pull to improve accuracy for competition or varmint shooting. The hammer engagement point located behind the hammer reduces pull weight, while the low-mass hammer speeds lock time. Fits AR-15 receiver with .154" hammer and trigger pin holes only, and includes trigger and hammer pins.

#739-000-011ST .154" 2-Stage Trigger $119.99

CMC AR-15 Tactical Trigger Group

Designed by renowned competition shooter Chip McCormick, the CMC Tactical Trigger Group provides all the advantages of a fine, match-grade, single-stage trigger in a fully assembled, self-contained, drop-in module that replaces the entire factory trigger/hammer group. You get a super-smooth, pre-set 3/2 lb. pull with a consistent, clean break. Everything is contained in the sturdy steel housing, held in perfect alignment for easy, fast installation. Precision-ground sear/hammer engagement surfaces provide the remarkably crisp release while preserving reliable function. Tweak at the factory to minimize take-up and over-travel. Available with a curved trigger shoe, or skeletonized flat shoe that provides a different feel some shooters prefer. Fits AR-15 with .154" diameter trigger and hammer pins.

<table>
<thead>
<tr>
<th>Model Number</th>
<th>Description</th>
<th>Price</th>
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<tr>
<td>#207-000-017ST</td>
<td>Tactical Trigger Group – Curved Shoe</td>
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<tr>
<td>#207-000-018ST</td>
<td>Tactical Trigger Group – Flat Shoe</td>
<td>$179.99</td>
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JP Enterprises AR-15 Adjustable Trigger

Single-Stage AR-15 trigger features engagement and over-travel adjustments in combination with re-engineered sear geometry. Disconnector timing is correct, eliminating the "fire-on-release" or "double-taking" problem, and the hammer camming effect found on the original parts is eliminated. Extremely short reset of the hammer greatly increases durability. This trigger system offers a complete absence of take-up and over-travel and extremely short reset to make this system the best possible compromise between precision and speed for action and tactical rifle competition. The JP Trigger system is compatible with your original hammer if it has not been altered, but the addition of the JP Speed Hammer will reduce lock time for a more refined trigger system. The trigger comes with detailed installation instructions, a 35 minute CD-ROM video on installation, set-up and adjustment, and yellow trigger and yellow hammer springs for a 3 to 3½ lb. trigger pull. Order additional spring sets for pull weights up to 4.5 pounds for CMP service rifle competition, or the JP Speed Hammer for faster lock time.

<table>
<thead>
<tr>
<th>Model Number</th>
<th>Description</th>
<th>Price</th>
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<tbody>
<tr>
<td>#452-000-000ST</td>
<td>JPFC-1 Adj. Trigger Kit, .154&quot; Pins</td>
<td>$119.99</td>
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<tr>
<td>#452-000-007ST</td>
<td>JPFC-1 Reduced-Power Spring Kit</td>
<td>$11.99</td>
</tr>
<tr>
<td>#452-000-015ST</td>
<td>JPFC-4.5 Spring Kit</td>
<td>$279.99</td>
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</table>

JP Enterprises Speed Hammer

The JP Speed Hammer is the perfect compliment to the JP Trigger System. This low mass hammer yields a 50% reduction in lock time for improved accuracy and ignition reliability. The torque effect of the hammer accelerating through its arc is significantly reduced with the Speed Hammer. The JP Speed Hammer is laser cut from cryogenically treated A2 tool steel, hardened to Rockwell 58 all the way through and has a precision pressed in stainless pin boss for accurate alignment. This is a durable, high performance addition to the JP Trigger System.

<table>
<thead>
<tr>
<th>Model Number</th>
<th>Description</th>
<th>Price</th>
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<tbody>
<tr>
<td>#452-015-100ST</td>
<td>.154&quot; Speed Hammer</td>
<td>$69.95</td>
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</table>

Geissele AR-15 Service Rifle Trigger

The Geissele Two-Stage Service Rifle Trigger was designed for the AR-15 by a high power shooter/engineer. The lock-time on this trigger is fast, the first stage is smooth, and the let-off is crisp. This trigger is service rifle legal in CMP and NRA competition. This trigger will also work for AR-style .308 rifles.

<table>
<thead>
<tr>
<th>Model Number</th>
<th>Description</th>
<th>Price</th>
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</thead>
<tbody>
<tr>
<td>#100-003-614ST</td>
<td>.154&quot; Hi-Speed Service Trigger</td>
<td>$279.99</td>
</tr>
</tbody>
</table>

www.sinclairintl.com 253
Rifle Basix Triggers for Remingtons

Rifle Basix triggers are machined on the highest quality equipment from high grade materials. Trigger housings are CNC milled from aircraft billet aluminum and anodized black. Internal levers are investment cast from A-2 tool steel and heat treated to 58-62 Rockwell (“C” scale). This process is slow and costly but the end result is extreme accuracy.

Models available for Remington 700, 40X, XR-100, and Model 7. Has Model 700/Model 7 safety provisions. Works for both right and left hand actions. Each Basix trigger is adjusted and tested for proper function and safety of operation before packaging. All Rifle Basix triggers are guaranteed by Rifle Basix against defects in manufacture and will be repaired or replaced at no charge at any time providing the trigger has not been modified.

#758-000-017ST Remington L-1 Model K-Kit $161.99
#758-000-018ST Remington LV-1 Model K-Kit 159.99
#758-000-001ST Remington L-3 Model K-Kit 161.99
#758-000-019ST Remington ERV-3 Model K-Kit 191.99
#758-000-013ST Remington ERV-3 Model K-Kit 101.99

Rifle Basix Triggers for the Savage

Most shooters know how well a Savage bolt action centerfire shoots right out the box. The only downside in past years has been the feel of the factory trigger. The triggers for centerfire rifles will fit all rifles beginning with the 110 models manufactured from January 1966 thru current production models. This includes the 110-112, 116, and 10-12 including the new AccuTrigger rifles.

The SAV-R trigger produces a clean, crisp single stage pull. Pull weight is fully adjustable. Installation is reported to be a 10 minute job. The new trigger produces a clean, crisp single stage pull. Pull weight is fully adjustable.

#749-007-286 Savage SAV-R Rifle Basix Trigger $89.99
#749-007-285 Savage SAV-R Trigger (ERV-3) $101.99

Rifle Basix Extended Range Varmint Trigger for Remingtons

The ERV-3 model trigger is adjustable in weight from 4 oz. to approximately 1 1/4 lbs. This is a huge pull range for shooters wanting to adjust from a lighter pull for shooting targets to a heavier pull when in the field. Great for those shooting varmint rifle matches. Includes the wider target trigger shoe. This trigger uses the existing factory safety levers, related mounting parts and the bolt release parts. Works on Remington Model 700’s, 40Xs, XR-100 and Model 7’s. Shipped with a pull of approximately 6 oz. Convertible for left hand actions.

Rifle Basix Extended Range Trigger (ERV-3) #749-007-980ST $146.99

Savage RAT Trigger

Rifle Basix’s new SAV-RAT Trigger replaces the AccuTrigger on current production Savage bolt action rimfire rifles. This trigger is a 100% drop in, uses the factory safety, and yields a pull weight range of 1 1/4 lbs. to 4 lbs. Installation is reported to be a 10 minute job. The new trigger produces a clean, crisp single stage pull. Pull weight is fully adjustable.

#749-007-281ST SAV-RAT Rifle Basix Trigger $89.99

RCBS Premium Trigger Pull Gauge

The RCBS trigger pull gauge delivers outstanding accuracy - and it's extremely easy to use, too. It has a recording indicator that eliminates wondering if you really saw the needle at the exact moment the trigger broke. Coated, non-slip trigger pull wire and cross pin that give you an excellent grip. Measures 8 oz. to 8 lbs. Accurate to + 2 oz. 10¼” long.

#747-873-070ST RCBS Premium Trigger Pull Gauge $41.99
Rifle Basix Model 70 Trigger
This 100% drop-in trigger works in Winchester Model 70’s (pre-64 and post-64) and uses the factory safety. Shipped with installation instructions and hardware pack. The trigger is fully adjustable for sear engagement, weight of pull, and overtravel. Pull weight range is 10 oz. to 4 lbs.

#749-007-289ST Rifle Basix Trigger for Win. Model 70  $89.95

CZ-452 Trigger
This new Rifle Basix Trigger replaces the factory unit on CZ Model 452 bolt action rimfire rifles. The new trigger is adjustable for sear engagement and weight of pull, and uses the factory safety. The CZ-42 Trigger functions with clean, crisp, single stage operation and produces very light weights of pull. Trigger is user installable, comes with hardware and instructions. 10 oz. to 3 lbs. pull weight.

#758-000-021ST CZ-452 Trigger  $99.99

CZ 527 Trigger
The CZ-527 Rifle Basix Trigger replaces all models with factory "set" triggers on CZ Model 527, 550 and 550 Magnum Centerfire rifles. This new trigger is fully adjustable from 10 oz. to 3 lbs., with light, crisp, reliable operation and a single stage function. User installable, comes with instructions, hardware and an adjustment wrench. Incorporates the factory safety. Great trigger for varmint rifles or general hunting rifles.

#749-007-295ST CZ-527 Rifle Basix Trigger  $91.99

Rifle Basix Marlin Rimfire Triggers
The MAR-1 Trigger works in all pre-2004 Marlin bolt action rifles chambered in .22LR, .22 WMR and .17 HMR. It is a 100% drop-in trigger and will adjust from 1 lb. to 2 lbs. The MAR-2 Trigger works for all post-2004 production 900 Series Marlin rifles, including the 917, 925, 982, 983 and 989.

#768-000-007ST MAR-1 Trigger  $99.99
#749-007-531ST MAR-2 Trigger  $101.99

Rifle Basix Triggers for Ruger Rifles
Rifle Basix makes four trigger models for Ruger M77, M77 MKII and 77/22 model rifles. RU-T is a sear upgrade for the older M77 actions with a thumb tang safety. This sear uses the original trigger housing and safety, and makes the factory trigger adjustable from 14 oz. to 2 lbs. Instructions are included.

The RU-VT replacement trigger converts original two-stage M77 MKII Varmint/Target Triggers to single-stage operation. This trigger provides a light, smooth pull and adjusts from approximately 8 oz. to 3 lbs.

The RU-MKII trigger is designed for the M77 MKII rifles which had single-stage triggers originally. Works in right and left hand actions with three position safety, including the new 204 Ruger models. This trigger uses the factory safety and is a 100% drop-in. Adjusts from 1 oz. to 2 lbs., instructions and a hardware package are included. This trigger will not work with the stainless steel varmint/target rifle which has a two-stage trigger.

The RU-R trigger is made for the M77/22 family of rifles. This trigger is also 100% drop-in and uses the factory safety system. Adjustable from 1.5 lbs. to 3 lbs., and includes a hardware package and instructions. This trigger fits 77/22 actions chambered for 17 HM2, 17HMR, .22 LR, .22 WMR, .22 Hornet and .44 Magnum.

#758-000-012ST RU-T Sear  $41.99
#749-007-285ST RU-VT Trigger  $89.95
#758-000-008ST RU-MK II Trigger  $99.99
#758-000-010ST RU-R Trigger  $90.99

Rifle Basix Triggers for Weatherby Vanguard
These triggers work on the Howa 1500 Action, and include Legacy rifles, Smith & Wesson 1500 rifles and Mossberg 100ATR rifles in addition to the Weatherby Vanguard series. The WTHBY-V Trigger is perfect for hunting rifles with a pull range of 1/2 to 3 lbs, and a factory setting of 2 lbs. The WTHBY-V trigger is set up for varmint rifles and has a pull weight range of 12 ozs. to 1 1/2 lbs, with a factory setting of 1 lb. Both triggers include CNC machined housings and electropolished nickel plated CNC machined internal levers. Shipped completely assembled with the supplied safety installed.

#758-000-022ST WTHBY-1 Trigger  $133.99
#758-000-023ST WTHBY-V Trigger  $143.99
**Lyman Digital Trigger Pull Gauge**

The Lyman Electronic Digital Trigger Pull Gauge is designed to be the fastest, easiest, and most accurate trigger pull gauge on the market. This instrument uses strain gauge technology to measure trigger pull weight from 0-12 pounds with 1/10 of an ounce accuracy. This unit will also average ten pull samples to give you an even more accurate reading. Operates on one 9-volt battery (not included) and comes with a storage/carrying case.

#539-000-005ST Electronic Trigger Pull Gauge  $67.99

**Trigger Tension Scale**

These Tru-Weight Trigger Tension Scales are a great help when adjusting your trigger to the desired pull weight. Available in two versions: 8 oz. to 10 lbs. or 0 to 25 lbs. pull weight. Both scales are equipped with an indicator bar that stays in place to record the actual pull weight when the trigger breaks.

<table>
<thead>
<tr>
<th>Description</th>
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<tr>
<td>#749-003-617ST 8 oz. to 10 lbs. Trigger Tension Scale</td>
<td>$23.95</td>
</tr>
<tr>
<td>#749-013-773ST 0 to 25 lbs. Trigger Tension Scale</td>
<td>24.99</td>
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**Grace Steel Pin Punch Set**

Consists of 7 steel punches that will cover 90% of the pins found on firearms of all types. Kit includes five pin punches (1/16", 5/64", 3/32", 1/8", and 5/32” diameters), one starter and one center punch.

#749-009-128ST Grace Steel Pin Punch Set  $41.99

**Grace Steel Roll Pin Punch Set**

Hardened steel punches easily remove roll pins from firearms. Balled tip helps keep the punch centered on the pin and protects the pin end from damage during removal. Set includes 7 punches sized to fit 1/16", 5/64", 3/32", 1/8", and 5/32" diameter roll pins.

#354-008-023ST Roll Pin Punch Set  $32.99

**Starrett Punch Set**

Every handloader and gun enthusiast should have a set of high quality punches. Starrett pin punches are made of centerless ground, hardened tool steel for long-lasting life. Each punch has a round knurled handle and is clearly marked for size. Punches are 4” long, approximately .005” undersized for clearance, and are ground square on the end. Set includes 8 punches and a round plastic storage unit for your benchtop. Comes in following sizes: 1/32", 1/16", 5/64", 3/32", 1/8", and 1/4”.

Starrett Drive Punch Set #749-006-086ST  $55.49

**Jewell Triggers**

The Jewell trigger is one of the finest triggers ever made for competition shooters, varmint shooters and plinkers.

**AR-15 Triggers**

<table>
<thead>
<tr>
<th>Model</th>
<th>Price</th>
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<tbody>
<tr>
<td>AR-15 Match Rifle Trigger</td>
<td>$295.00</td>
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<tr>
<td>AR-15 Service Rifle Trigger</td>
<td>$295.00</td>
</tr>
<tr>
<td>AR-15 Small .154” Pin Jewell Trigger</td>
<td>$214.99</td>
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<tr>
<td>AR-15 Large .169” Pin Jewell Trigger</td>
<td>214.99</td>
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**X-Treme Shooting Products Triggers**

The CG X-Treme Model 22 Trigger is a true 2-stage, 4-lever trigger designed for the Remington 700 Actions. (Also fits Eliseo and MAK tube guns). User adjustments are available for 1st stage travel and 1st and 2nd stage pull weight. 2nd stage pull weight is adjustable from 10 oz. to 3 lbs. and is suitable for NRA Match Rifle, International Match Rifle, F-Class and hunting. Model 22 Target Trigger shoes are reversible for curved or straight use and adjustable for position along the 3.5mm rail. Model 22 Tactical Trigger is offered with a solid shoe and safety for tactical and hunting rifle use.

The X-Treme AR-15 trigger is a 2-stage design fully machined from alloy tool steel and heat treated (not case hardened). Each trigger is adjustable for 1st and 2nd stage pull and sear adjustment. The lock time is exceptionally fast (approximately 4 milliseconds) and installation takes just a few minutes with no rifle modification. All trigger parts receive a mil-spec black satin coating for corrosion resistance. Trigger includes a lifetime guarantee to the original buyer.

<table>
<thead>
<tr>
<th>Model</th>
<th>Price</th>
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<td>Model 22 w/ safety</td>
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<td>Model 22 AR-15 Trigger</td>
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<tr>
<td>Model 22 AR-15 Tactical</td>
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<tr>
<td>Model 22 AR-15 Service Rifle</td>
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</table>

**Lyman Electronic Digital Trigger Pull Gauge**

The Lyman Electronic Digital Trigger Pull Gauge is designed to be the fastest, easiest, and most accurate trigger pull gauge on the market. This instrument uses strain gauge technology to measure trigger pull weight from 0-12 pounds with 1/10 of an ounce accuracy. This unit will also average ten pull samples to give you an even more accurate reading. Operates on one 9-volt battery (not included) and comes with a storage/carrying case.

#539-000-005ST Electronic Trigger Pull Gauge  $67.99

**Trigger Tension Scale**

These Tru-Weight Trigger Tension Scales are a great help when adjusting your trigger to the desired pull weight. Available in two versions: 8 oz. to 10 lbs. or 0 to 25 lbs. pull weight. Both scales are equipped with an indicator bar that stays in place to record the actual pull weight when the trigger breaks.

<table>
<thead>
<tr>
<th>Description</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>#749-003-617ST 8 oz. to 10 lbs. Trigger Tension Scale</td>
<td>$23.95</td>
</tr>
<tr>
<td>#749-013-773ST 0 to 25 lbs. Trigger Tension Scale</td>
<td>24.99</td>
</tr>
</tbody>
</table>

**Grace Steel Pin Punch Set**

Consists of 7 steel punches that will cover 90% of the pins found on firearms of all types. Kit includes five pin punches (1/16", 5/64", 3/32", 1/8", and 5/32” diameters), one starter and one center punch.

#749-009-128ST Grace Steel Pin Punch Set  $41.99

**Grace Steel Roll Pin Punch Set**

Hardened steel punches easily remove roll pins from firearms. Balled tip helps keep the punch centered on the pin and protects the pin end from damage during removal. Set includes 7 punches sized to fit 1/16", 5/64", 3/32", 1/8", and 5/32" diameter roll pins.

#354-008-023ST Roll Pin Punch Set  $32.99

**Starrett Punch Set**

Every handloader and gun enthusiast should have a set of high quality punches. Starrett pin punches are made of centerless ground, hardened tool steel for long-lasting life. Each punch has a round knurled handle and is clearly marked for size. Punches are 4” long, approximately .005” undersized for clearance, and are ground square on the end. Set includes 8 punches and a round plastic storage unit for your benchtop. Comes in following sizes: 1/32", 1/16", 5/64", 3/32", 1/8", and 1/4”.

Starrett Drive Punch Set #749-006-086ST  $55.49

**Jewell Triggers**

The Jewell trigger is one of the finest triggers ever made for competition shooters, varmint shooters and plinkers.

**AR-15 Triggers**

<table>
<thead>
<tr>
<th>Model</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>AR-15 Match Rifle Trigger</td>
<td>$295.00</td>
</tr>
<tr>
<td>AR-15 Service Rifle Trigger</td>
<td>$295.00</td>
</tr>
<tr>
<td>AR-15 Small .154” Pin Jewell Trigger</td>
<td>$214.99</td>
</tr>
<tr>
<td>AR-15 Large .169” Pin Jewell Trigger</td>
<td>214.99</td>
</tr>
</tbody>
</table>

**X-Treme Shooting Products Triggers**

The CG X-Treme Model 22 Trigger is a true 2-stage, 4-lever trigger designed for the Remington 700 Actions. (Also fits Eliseo and MAK tube guns). User adjustments are available for 1st stage travel and 1st and 2nd stage pull weight. 2nd stage pull weight is adjustable from 10 oz. to 3 lbs. and is suitable for NRA Match Rifle, International Match Rifle, F-Class and hunting. Model 22 Target Trigger shoes are reversible for curved or straight use and adjustable for position along the 3.5mm rail. Model 22 Tactical Trigger is offered with a solid shoe and safety for tactical and hunting rifle use.

The X-Treme AR-15 trigger is a 2-stage design fully machined from alloy tool steel and heat treated (not case hardened). Each trigger is adjustable for 1st and 2nd stage pull and sear adjustment. The lock time is exceptionally fast (approximately 4 milliseconds) and installation takes just a few minutes with no rifle modification. All trigger parts receive a mil-spec black satin coating for corrosion resistance. Trigger includes a lifetime guarantee to the original buyer.

<table>
<thead>
<tr>
<th>Model</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>Model 22 w/o safety</td>
<td></td>
</tr>
<tr>
<td>Model 22 w/ safety</td>
<td></td>
</tr>
<tr>
<td>Model 22 AR-15 Trigger</td>
<td></td>
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<tr>
<td>Model 22 AR-15 Tactical</td>
<td></td>
</tr>
<tr>
<td>Model 22 AR-15 Service Rifle</td>
<td></td>
</tr>
</tbody>
</table>
Timney Triggers

A pioneer of the all-in-one, drop-in trigger module, Timney was founded in 1946 by WWII veteran Allen Timney to fill the need for a good-quality, easy-to-install, adjustable trigger for the many military surplus Springfield, Mauser, and Enfield rifles flooding the civilian market at the time. Shooters who purchased these rifles were often on a tight budget, making the cost of a gunsmith trigger job out of the question. Timney’s modular approach made a trigger upgrade something the average shooter could do. Nearly seven decades later, the family-owned company still provides the closest thing to a custom trigger job in a box.

All Timney trigger modules have a machined billet aluminum alloy or steel housing (not a casting) that holds all the moving parts in precise relationship to each other. Internal components are machined from hardened tool steel, with precision-ground and polished contact surfaces—no stoning, fitting, or filing for you to do. CNC machining enables exceptionally tight tolerances that ensure absolute consistency from your trigger. Even so, every Timney trigger is still hand assembled by a skilled craftsman and calibrated in an actual gun action before it leaves the factory.

All the triggers offered are adjustable for weight of pull; one full revolution of the adjustment screw typically equals about 1 lb. of pull weight (see included instructions for each model). Many are also adjustable for pre- and over-travel. Many are also available with a built-in safety that blocks trigger movement with a steel rod when the safety is on. A Timney safety is far less likely to fail than the one that came with your gun.

Timney triggers use the rifle’s original mounting points, so there’s no drilling, milling, machining, or altering of the receiver for you to do. Some may require minor inletting of the stock; instructions included to walk you through it. Many models are available with different trigger shoe finishes—Blued, Nickel-Plated, or Matte Stainless—to help you match the stock; instructions included to walk you through it. Many models are available with different trigger shoe finishes—Blued, Nickel-Plated, or Matte Stainless—to help you match the stock; instructions included to walk you through it.

Timney's modular approach made a trigger upgrade something the average shooter could do. Nearly seven decades later, the family-owned company still provides the closest thing to a custom trigger job in a box.

![Trigger Module](image-url)

### Timney Triggers

- **VIDEO**
- **www.sinclairintl.com**
- **257**

#### ITEM # | MFR # | FITS | STYLE | SAFETY | FINISH | PULL WT.
--- | --- | --- | --- | --- | --- | ---
#883-000-019ST | 312 | Arisaka 6.5 | Featherweight Deluxe | YES | Matte Stnls | 2-4 lbs. | $103.99
#883-000-020ST | 313 | Arisaka 7.7 | Featherweight Deluxe | YES | Matte Stnls | 2-4 lbs. | 103.99
#883-000-016ST | 452L | CZ 452 (22 LR/17 Mach 2) | Featherweight | NO | Blued | 2-3½ lbs. | 103.99
#883-000-014ST | 452W | CZ 452 (22Mag/.17 HMR) | Featherweight | NO | Blued | 2-3½ lbs. | 99.99
#883-000-015ST | 550 | CZ 550 | Featherweight | NO | Blued | 1-3 lbs. | 103.99
#883-100-115ST | 111 | Enfield 1917 (6-Rd Mag) | Sportsman | NO | Blued | 2-4 lbs. | 56.99
#883-100-104ST | 110 | Enfield 1917 (5-Rd Mag) | Sportsman | NO | Blued | 2-4 lbs. | 56.99
#883-400-300ST | 611 | Howe 1500, S&W 1500, Weatherby Vanguard | Featherweight | YES | Blued | 1½-4 lbs. | 124.99
#883-000-028ST | 611-16 | Howe 1500, S&W 1500, Weatherby Vanguard | — | YES | Nickel | 1½-4 lbs. | 134.99
#883-100-398ST | 102 | Mauser 98K GEW Military | Sportsman | NO | Blued | 2-4 lbs. | 56.99
#883-200-398ST | 202 | Mauser 98K GEW Military | Featherweight | NO | Blued | 1½-3½ lbs. | 86.99
#883-500-398ST | 302 | Mauser 98K GEW Military | Featherweight Deluxe | YES | Blued | 1½-4 lbs. | 103.99
#883-200-298ST | 201 | Mauser 98 (FN Commercial, Interarms, H&R 300 Series, Brno, Mexican, Turkish, Yugo 48, Browing 400) | Featherweight Deluxe | YES | Blued | 1½-4 lbs. | 103.99
#883-500-298ST | 301 | Mauser 98 (FN Commercial, Interarms, H&R 300 Series, Brno, Mexican, Turkish, Yugo 48, Browing 400) | Featherweight Deluxe | YES | Blued | 1½-4 lbs. | 103.99
#883-100-298ST | 101 | Mauser 98 (FN Commercial, Interarms, H&R 300 Series, Brno, Mexican, Turkish, Yugo 48, Browing 400) | Sportsman | NO | Blued | 2-4 lbs. | 56.99
#883-500-791ST | 305 | Mauser 96 Swedish Military | Featherweight Deluxe | YES | Blued | 1½-4 lbs. | 103.99
#883-100-791ST | 104 | Mauser Military 96 Swedish, ½½ Spanish | Featherweight Deluxe | YES | Blued | 1½-4 lbs. | 103.99
#883-500-955ST | 303 | Mauser Swedish 96/Spanish 95 w/commercial stock | Featherweight Deluxe | YES | Blued | 1½-4 lbs. | 103.99
#749-012-272ST | 105 | Mauser 96 Swedish w/1.75” triggerguard | Sportsman | NO | Blued | 2-4 lbs. | 56.99
#883-100-595ST | 103 | Mauser ½½ Custom | Sportsman | NO | Blued | 2-4 lbs. | 56.99
#883-000-025ST | 307 | Mosin-Nagant | — | YES | Blued | 1½-4 lbs. | 136.95
#883-000-013ST | 500 | Remington 800 | Featherweight | YES | Blued | 1½-4 lbs. | 147.99
#883-000-005ST | 510 | Remington 700 | Std Curved Shoe | YES | Blued | 1½-4 lbs. | 130.99
#883-000-030ST | 512 | Remington 700 | Std Curved Shoe | YES | Nickel | 1½-4 lbs. | 150.99
#883-000-031ST | 516 | Remington 700 (left-hand) | Std Curved Shoe | YES | Nickel | 1½-4 lbs. | 150.99
#883-000-022ST | 517-16 | Remington 700 | Straight Shoe | YES | Blued | 1½-4 lbs. | 150.99
#883-400-275ST | 501 | Remington 700 | Featherweight | NO | Blued | 1½-4 lbs. | 129.99
#883-400-275ST | 505 | Remington 700 | Featherweight | NO | Nickel | 1½-4 lbs. | 139.99
#883-000-061ST | 507 | Remington 700 | Tactical | NO | Blued | 4½ oz. | 136.95
#883-300-177ST | 601 | Ruger M77 w/hang safety | — | NO | Blued | 1½-3½ lbs. | 113.99
#883-600-772ST | 1100 | Ruger M77 Mark II | — | NO | Matte Stnls | 1½-2 lbs.* | 113.99
#883-000-043ST | 1102 | Ruger M77 Mark II (left-hand) | — | NO | Matte Stnls | 1½-2 lbs.* | 119.99
#883-400-100ST | 621 | Sako “K” Series L61, L759, L61 | — | YES | Blued | 1½-3½ lbs. | 129.99
#883-000-001ST | 631 | Savage 64 (mfr’d since 1977, excluding Accu-Trigger) | Featherweight | NO | Blued | 1½-4 lbs. | 104.99
#883-000-004ST | 613 | Savage 64 Edge/Axis | Featherweight | NO | Blued | 1½-4 lbs. | 109.99
#883-100-103ST | 109 | Springfield M1903/03A3 | Sportsman | NO | Blued | 2-4 lbs. | 56.99
#883-200-103ST | 209 | Springfield M1903/03A3 | Featherweight | NO | Blued | 1½-3½ lbs. | 82.99
#883-500-103ST | 310 | Springfield M1903/03A3 | Featherweight Deluxe | YES | Blued | 1½-4 lbs. | 103.99
#883-000-012ST | 651 | Weatherby Mark V American/Japanese | Featherweight | NO | Blued | 1½-4 lbs. | 145.99
#883-000-034ST | 652 | Weatherby Mark V German | — | NO | Blued | 1½-3½ lbs. | 145.99
#883-400-170ST | 401 | Winchester 70 | Feathweight | NO | Nickel | 1½-3½ lbs. | 124.99
#883-400-171ST | 416 | Winchester 70 | — | NO | Nickel | 1½-3½ lbs. | 140.99