

SHOP PRICE SURVEY

(LABOR ONLY --- PARTS, MATERIALS NOT INCLUDED)

The charges shown are the result of a survey made of a cross-section of our Gunsmith/Dealer Customers. They are presented as a "price range" guide to assist the Gunsmith. Due to many factors - including, but not limited to, gunsmith skill level, local economic conditions, type and value of firearm being worked on, quality and quantity of work requested by the customer - prices charged by your shop may vary from those shown. The price ranges shown are suggestions only.

WE AT BROWNELLS DO NO GUN WORK EITHER RETAIL OR WHOLE-SALE... Repeat: WE DO NO GUN WORK but leave it all to our gunsmith customers.

SERVICE CHARGES

	Price Range	
Per Man Hour	\$ 45.00	\$ 80.00
Per Man & Machine Hour	55.00	105.00
MINIMUM CHARGE PER GUN	35.00	70.00
Written appraisals, cost estimates	30.00	50.00

CLEAN & OIL CUSTOMER GUN

Consisting of completely stripping gun, cleaning all parts, checking for wear, making suggestions to a customer of services needed to put in A-1 condition

	50.00	180.00
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METAL FINISHING

OXYNATE® 7 REBLUING

Abrasive / bead blast / wire wheel (matte) finish	120.00	300.00
Deluxe Finish: Same as above followed with #240 and #400 grit polish with all screw holes and corners protected and square		
Handgun	130.00	320.00
Rifle/shotgun	150.00	325.00
Master Finish: Same as Deluxe Finish with all polishing marks removed, no ripples, and finished with #555 polish to a mirror finish		
Handgun	265.00	375.00
Rifle/shotgun	300.00	400.00

IM™, BELGIAN BLUING

Handgun	150.00	325.00
Rifle/shotgun	150.00	350.00

SLOW RUST BLUING / BROWNING

	250.00	650.00
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OXYNATE™ 84 BLUING OF STAINLESS STEEL or cast Win. 94's and others

Add to price of appropriate normal steel bluing cost	50.00	85.00
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NitreBlue™ BLUING (Small parts / accessories)

Not including polishing time	50.00	175.00
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Spray-on finishes: pricing for single color for handguns and long guns;

does not include price of assembly/disassembly		
Cerakote	150.00	250.00+
KG Gunkote	110.00	250.00+
DuraCoat	100.00	250.00+

BEAD, SANDBLAST OR WIRE BRUSH STAINLESS STEEL

	75.00	160.00
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ELECTROLESS NICKEL PLATING

Depending on firearm and satin or polish finish	175.00	300.00
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STRIPPING NICKEL

Removing old nickel finish prior to bluing or replating	100.00	225.00
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PARKERIZING

	150.00	200.00
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ENGINE-TURNING BOLT

	75.00	125.00
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METAL CHECKERING

	Hourly Rate	
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ENGINE-TURNING SMALL PARTS

	Hourly Rate	
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DRAW-FILING (per man hour)

	Hourly Rate	
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SIGHT WORK

SIGHT IN CUSTOMER GUN - Does not include

cost of ammo, targets, etc.	50.00	100.00
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BORE SIGHTING CUSTOMER GUN

	20.00	30.00
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PATTERN SHOTGUN - Does not include cost of

ammo, targets, etc.	50.00	75.00
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DRILL AND TAP BARREL OR RECEIVER FOR SIGHTS

Per hole	20.00	45.00
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CUT DOVETAIL IN BARREL

	60.00	100.00
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INSTALL DOVETAIL SIGHT

	25.00	50.00+
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INSTALL FRONT SIGHT RAMP

Sweat-on type	50.00	100.00
Screw-on type (including drill & tap)	60.00	80.00
Band type	Hourly Rate	

INSTALL INSERT IN PISTOL SIGHT

	40.00	60.00
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INSTALL FRONT/MID-RIB SHOTGUN BEAD (plus cost of bead)

	25.00	75.00
Plug hole and re-drill for bead	40.00	75.00

INSTALL RECEIVER SIGHTS

Gun drilled and tapped	20.00	45.00
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SCOPE MOUNTING

Gun drilled and tapped	\$ 35.00	\$ 80.00
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GENERAL BARREL, ACTION & RIFLE WORK

CHECK HEADSPACE

	35.00	70.00
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MAKE CHAMBER CAST

	50.00	95.00
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REMOVE STUCK FIRED CASE FROM CHAMBER

	50.00+	
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REMOVE LIVE ROUND FROM CHAMBER

	65.00	150.00+
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REMOVE OBSTRUCTION FROM BORE

	Hourly Rate	
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REMOVE FOULING FROM BARREL

	Hourly Rate + Materials	
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LAP BARREL

	50.00	130.00
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INSTALL LINER IN BARREL - Not including

cost of liner or bluing	100.00	225.00
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CUT AND CROWN BARREL

Rifles and Shotguns / Handguns	45.00	95.00
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CHAMBER AND FIT BARREL TO ACTION

Does not include the cost of the barrel, action, polishing, bluing	200.00	350.00
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INSTALL PRE-THREADED AND CHAMBERED

BARREL - Not including Polishing & Bluing	125.00	200.00
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LAP IN BOLT LUGS - Not including setting back barrel

or fitting new barrel	50.00	75.00
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WELDING ON NEW BOLT HANDLE

	100.00	200.00
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FORGING BOLT HANDLE

	65.00	120.00
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MAKE AND INSTALL SPRING

	Hourly Rate	
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SAFETIES, INSTALLING,

Dakota, Gentry, Mod 70 Type Safety w/shroud (+ finishing)	150.00	175.00
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Mark II/Beuhler type

	50.00	100.00
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Chapman Swing Safety Lever

	55.00	135.00
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TRIGGERS (INSTALLATION OR ADJUSTMENT)

Shilen, Timney, Dayton-Traister, Moyer type	45.00	90.00
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Double-Set

	100.00	250.00
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Single Set

	50.00	140.00
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INSTALL MUZZLE BRAKE (threaded barrel)

	30.00	75.00
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RECONTOUR FRONT OR REAR RECEIVER RING

	50.00	140.00
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INSTALL BARREL BAND SWIVEL

	Hourly Rate	
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SHOTGUN WORK

LONG FORCING CONE

Non-plated bores, per barrel	55.00	80.00
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Plated bores, per barrel

	75.00	100.00
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RESOLDER RIB - Not including bluing

	Hourly Rate	
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RESOLDER FOREND LUG

Not including bluing	Hourly Rate	
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RAISING DENT IN BARREL

Not including bluing	50.00	150.00
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STRAIGHTEN / ADJUST BARREL

	50.00	95.00
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POLISH CHAMBER/BORE

	35.00	75.00
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BACK-BORING - Per Barrel, non-plated bores

	Hourly Rate	
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OPEN / MODIFY CHOKE - Per barrel or tube, non-plated bores

	55.00	115.00
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INSTALL SCREW-IN CHOKE (plus tubes)

Win-Choke®, Colonial, etc. (non-plated bore)	85.00	150.00
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PORT BARREL - PER BARREL

	75.00	150.00
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REFITTING HINGE PIN LUG

	225.00	340.00
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SATISFACTION GUARANTEED

SINCE 1939

FIT BARREL TO 1911 AUTO, Not including barrel

Non-Ramped Barrel	90.00	150.00
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Ramped Barrel

	100.00	175.00
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FIT AND INSTALL BARREL BUSHING ON 1911 AUTO

Does not include cost of bushing	\$ 50.00	\$120.00
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BEVEL MAGAZINEWELL OF 1911 AUTO

	35.00	80.00
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CHECKER FRONT OF FRAME ON 1911 AUTO

	150.00	250.00
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STIPPLE FRAME

	40.00	90.00
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OPEN AND MODIFY EJECTION PORT OF 1911 AUTO SLIDE

	50.00	120.00
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THROAT POLISH BARREL AND FEED RAMP OF 1911 AUTO

	40.00	100.00
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FIT NEW TRIGGER TO 1911, Does not include cost of trigger

	45.00	80.00
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FIT CUSTOM HAMMERTO 1911, Does not include cost of hammer

	45.00	100.00
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CUT SLIDE FOR BO-MAR, w/o sight

Plain Cut	120.00	160.00
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w/Side Shields

	130.00	200.00
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CUT SLIDE FOR DOVETAIL FRONT SIGHT, w/o cost of sight

	50.00	95.00
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CUT SLIDE FOR NOVAK REAR, w/o cost of sight

	115.00	150.00
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INSTALL STAKE-ON FRONT, w/o cost of sight

	35.00	60.00
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INSTALL FIBER OPTIC FRONT SIGHT (existing dovetail)

	25.00	45.00
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INSTALL REAR SIGHT (existing dovetail, w/o cost of sight)

	30.00	45.00
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FLATTEN SLIDE TOP & SERRATE, w/o cost of sight

	75.00	150.00
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DEHORN & BREAK EDGES FOR CARRY

(Not including refinishing)	50.00	75.00
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FULL MELT DOWN BEVELING