



PRO MAG ARCHANGEL DEFENSE PEN

Rugged, Classic-Style
Writing Tool Also Serves
As Discreet Handheld
Weapon



Ruggedized pen handles everyday writing and PDA stylus duties, and serves a discreet, backup self-defense weapon. Available with ultra-durable machined billet aluminum or hard polymer body with a carbide impact tip. Classic styling with deep-grooved body for secure grasp, steel pocket clip, threaded cap. Uses readily available Parker ballpoint refill.

SPECS: 6061 T6 aluminum, Type III hardcoat anodized, or reinforced hard polymer, black. 5³/₈" (13.7cm) long, 3/4" (1.9cm) diameter. Comes with black ink cartridge.

#687-000-053AK Archangel Defense Pen, Aluminum, 7H30D49..... \$ 39.99

#687-000-054AK Archangel Defense Pen, Polymer, 7H22D49..... 26.99

CMMG TACTICAL BACON

Pre-Cooked Bacon In A Can –
10-Year Shelf Life



If you're hunkered down in your bunker during the Zombie Apocalypse, and you're getting tired of MRE's and freeze-dried food, just open a can of mouth-watering Tactical Bacon to add flavor to your next meal. Perfect as a snack, breakfast on a camping trip, or as a long-term-storable backup food source to keep in your vehicle or bush plan. With a 10-year shelf life, it may outlast you. Pre-cooked and ready to eat.

SPECS: Pre-cooked pork, with salt, sugar, sodium phosphates, sodium erythorbate, sodium nitrite, water, and smoke flavoring. 9 oz. (255g) net wt. Approximately 18 servings (3 slices each) per can.

#100-007-256AK Tactical Bacon, 3B00ZAY..... \$ 19.99

BROWNELLS TORX HEAD SCOPE RING & BASE SCREW KIT



240 TORX Screws To Fit
Popular Rings & Bases;
Includes T-10 & T-15 Heads

A TORX head lets you set a screw down tight without the bit slipping and damaging the screw slot. They give you work a clean, finished appearance. We've included T-10 and T-15 TORX sizes for use in different applications. T-10 gives you plenty of additional wall thickness where the head joins the shank; T-15 has a large socket that accepts the same driver supplied with many popular brands of rings and bases.

You get an economically priced assortment of 240 screws, all made right here in the USA. 1 dozen each of 20 different screws; 11 Fillister Head and 9 Weaver Oval Head styles in 3 thread sizes and 4 lengths, all in a sturdy, compartmented box. For those special jobs we have included a hardened steel, Checker/Shortener Jig that makes grinding screws to just the right length, fast and easy.

SPECS: U.S.-made, quality screws, with the same head/shape specs as the Slotted Sight Base Screws. T-10, T-15 TORX socket. Blued. Kit includes: (1) T-10 and (1) T-15 TORX wrench, 240 screws, compartmented kit box, Tweezers, Checker/Shortener Jig and Application Chart showing bases/rings/ribs/etc., that the screws fit. Refills sold 12 per pak. Screw Lengths: 1/4", 1/2" (6.36mm), 3/8" (9.5mm), 1/2" (12.7mm), 9/16" (14.28mm). Screw Sizes: 6-40, 6-48, 8-40 tpi.

#080-924-000AK Brownells TORX Scope Screw Kit, 8K44D74..... \$ 63.99

KIT CONTAINS 12 EACH OF THE FOLLOWING SIZES/STYLES:

TORX - T-10 FILLISTER HEAD

STOCK #	SIZE	FITS
#080-924-643AK	6-40 x 3/8" x FH	Weaver Rings, Burris Rings (alter head)
#080-924-642AK	6-40 x 1/2" x FH	Handgun Ribs
#080-924-684AK	6-48 x 1/4" x FH	Redfield/Leupold Base
#080-924-683AK	6-48 x 3/8" x FH	Redfield Base/Ring
#080-924-689AK	6-48 x 9/16" x FH	Redfield Ring/Base, Leupold base (alter head)
#080-924-844AK	8-40 x 1/4" x FH	Redfield Base
#080-924-843AK	8-40 x 3/8" x FH	Redfield Ring/Base, Leupold Ring (alter head)
#080-924-841AK	8-40 x 1/2" x FH	Redfield Base

TORX - T-15 FILLISTER HEAD

STOCK #	SIZE	FITS
#080-924-845AK	8-40 x 1/4" x FH	Redfield Base
#080-924-846AK	8-40 x 3/8" x FH	Redfield Ring/Base, Leupold Ring (alter head)
#080-924-847AK	8-40 x 1/2" x FH	Redfield Base

TORX - T-10 WEAVER OVAL HEAD

STOCK #	SIZE	FITS
#080-924-464AK	6-40 x 1/4" x WH	Ruger and Sako Rings
#080-924-364AK	6-40 x 3/8" x WH	Miscellaneous
#080-924-468AK	6-48 x 1/4" x WH	Weaver Base
#080-924-368AK	6-48 x 3/8" x WH	Weaver Base
#080-924-484AK	8-40 x 1/4" x WH	Weaver Base
#080-924-284AK	8-40 x 1/2" x WH	Weaver Base

BROWNELLS SIGHT BASE SCREW KIT

SLOTTED-HEAD SCREWS FOR
ANY & ALL SCOPE & SIGHT
MOUNTING JOBS



This Kit has been extremely popular with our customers for many years. The gunsmiths and dealers who do any type of sight work have found they do not like to be without it. The slotted-head screws included in the kit cover at least 99% of all scope and iron sight mounting requirements.

The Screw Kit is packed in a plastic box and contains 12 each of the most popular 18 screw sizes needed when working with scopes or sights. It also has a pair of chrome-plated tweezers with flat jaws for easily picking up the right screw and our handy, Checker/Shortener Jig that makes grinding screws to the right length fast and easy.

The screws are made of high strength, forged tool steel, feature slotted-heads and are tempered and blued to rigid specifications. We suggest that should a screw need to be cut and fitted, it should be treated with rust-prohibitive OXPHO-BLUE™ before it is used to give it a highly rust-resistant, tough, blue coat to make your job look and wear better.

The kit is available to you at a very substantial savings over the cost of buying the screws singly. It is an opportunity to have just the right, hard-to-find sight base screw when you need it, for only a minimal cost; an advantage that will pay for itself time after time in repair or installation jobs.

SPECS: 216 slotted screws. Refills sold 12 per Pak. Metric equivalents for screw lengths: 3/32" (4.0mm), 1/16" (4.8mm), 1/4" (6.3mm), 3/16" (7.9mm), 3/8" (9.5mm), 1/2" (11.1mm), 1/2" (12.7mm).

FILLISTER HEAD

STOCK #	SIZE
#080-535-643AK	6-48 x 3/16"
#080-535-644AK	6-48 x 1/4"
#080-535-645AK	6-48 x 3/16"
#080-535-648AK	6-48 x 3/8"
#080-535-647AK	6-48 x 7/16"
#080-535-642AK	6-48 x 1/2"
#080-535-844AK	8-40 x 1/4"
#080-535-848AK	8-40 x 3/8"
#080-535-842AK	8-40 x 1/2"

SIGHT BASE REFILL PAKS

WEAVER OVAL

STOCK #	SIZE
#080-535-065AK	6-48 x 3/32"
#080-535-063AK	6-48 x 3/16"
#080-535-064AK	6-48 x 1/4"
#080-535-062AK	6-48 x 1/2"
#080-535-843AK	8-40 x 1/4"
#080-535-850AK	8-40 x 1/2"

PLUG SCREWS

STOCK #	SIZE
#080-533-648AK	6-48
#080-533-840AK	8-40
#080-533-132AK	10-32

KIT

CONTAINS:
12 each of sizes shown
in Refill Pak Chart.

— Advise # — Sight Base Screw Refill Pak (except Plug) 8K03T77 \$ 8.99
— Advise # — Sight Base Plug Screw Refill Pak 8K03T51 8.99
#080-535-000AK Sight Base Screw Kit 8K41T16 52.99

T-10 TORX® HEAD SCREWS

Many manufacturers of scope rings and bases are using TORX head screws because they can withstand higher torque than hex head screws without stripping the recess. Most recommend that their scope bases can be torqued to 20 inch pounds, while rings require 13 inch pounds. The more commonly used T-15 TORX recess takes up a lot of room in the small diameter head found on these screws. And that leaves a very thin web between the shank and head. It is common to twist the head off the screw. While we like the T-10 recess because it leaves more metal in the web and lets you apply enough torque to hold everything tight, we also carry the T-15 so you can match the screws you already have.

TORX - T-15 WEAVER OVAL HEAD

STOCK #	SIZE	FITS
#080-924-485AK	8-40 x 1/4" x WH	Weaver Base
#080-924-486AK	8-40 x 3/8" x WH	Weaver Base
#080-924-487AK	8-40 x 1/2" x WH	Weaver Base
— Advise # — TORX Screw Refill Pak 8K02D46 . . . \$ 5.99		
#080-435-010AK	T-10 TORX Magna Tip Bit 8K02X52 . . . 2.99	
#080-574-001AK	Screw Checker/Shortening Jig, 8K06Z45 8.99	

BROWNELLS STAINLESS STEEL SIGHT BASE SCREWS

#6 & #8 Slotted Head Screws
For Ribs, Rings & Bases

Two dozen each of six styles/sizes in a plastic bench box. Full spec. card. 1/2" long, trim to fit as needed. 18-8 stainless steel. Slotted head.

SPECS: Refills sold 24 per Pak.

FILLISTER HEAD		WEAVER OVAL	
STOCK #	SIZE	STOCK #	SIZE
#080-049-640AK	6-40 x 1/2"	#080-049-064AK	6-40 x 1/2"
#080-049-648AK	6-48 x 1/2"	#080-049-068AK	6-48 x 1/2"
#080-049-840AK	8-40 x 1/2"	#080-049-084AK	8-40 x 1/2"

— Advise # — SS Screw Refill Pak 8K08A36 . . . \$ 11.99
#080-049-000AK SS Sight Base Screw Kit 8K26A15 . . . 42.99

Selection. Service. Satisfaction.

BROWNELLS HEX PLUG SCREWS

Keep Dirt & Crud Out Of Unused Screw Holes



Steel, hex-head screws fill the empty sight and scope mounting holes on your rifle or pistol to give a clean, finished look. 6-48 x 1/8" or 8-40 x .130" screws feature a hex-head opening to match other screws on your firearm. Sold in paks of a dozen.

SPECS: Steel, blued. 6-48 x 1/8" or 8-40 x .130".

#080-534-001AK 6-48 x 1/8" Hex Plug Screw, dz., 8K03T82..... \$ 9.99

— Advise # — 8 Dz. or more 6-48 x 1/8" Hex Plug Screw, 8K01T86..... 4.66

#080-534-002AK 8-40 x .130" Hex Plug Screw, dz., 8K07T00..... 16.99

— Advise # — 8 Dz. or more 8-40 x .130" Hex Plug Scrw, 8K03T75..... 8.96

BROWNELLS 6-40 PLUG SCREW

Plug & Blend Semi-Auto Frame Holes

Plug scope mount holes in the sides of semi-auto pistol frames after the scope and mount have been removed. Slotted head, 416 stainless steel, black oxide finish; leave black, bead blast or polish to match satin, hard-chromed or stainless steel frames.

SPECS: 416 stainless steel. 6-40 tpi, .125" (3.1mm) long.
#080-533-640AK 1 Dz. 6-40 Plug Screws, 8K07T79..... \$ 18.99

Orders/Tech: 800-741-0015

order on the web
www.brownells.com

BROWNELLS
... ONLY THE BEST ... PAGE 399

LEUPOLD REPLACEMENT SCOPE BASE WINDAGE SCREW

Replaces Dinged, Corroded Or Lost Screws On Popular Leupold Bases

Genuine Leupold brand windage screw replaces factory original screws on Leupold 1- and 2-piece base sets having rear ring windage screws. Great for replacing lost screws, those with damaged slots, or ones that have become corroded or discolored by thread locking agents or lack of care. Fits Leupold brand scope bases only, not recommended for use with similar scope base systems from other manufacturers. Available with polished or matte blue finish, or satin silver finish. Sold 1 each.

SPECS: Steel, polished blue (PB), matte blue (MB), or satin silver (SIL) finish. 10-32 tpi. .29" (7.5mm) dia. slotted round head. Sold 1 each.
#526-000-111AK PB Windage Screw, each 6B01Z41 . . . \$ 1.99
#526-000-110AK MB Windage Screw, each 6B01Z63 . . . 1.99
#526-000-112AK SIL Windage Screw, each 6B03Z91 . . . 4.99



BROWNELLS TACTICAL SCOPE BASE CONVERSION KIT

Strong, 8-40 Screws Help Prevent Scope "Flyoff"

Keep those heavy tactical scopes, rings and bases locked solidly to the receiver by converting your rifle's 6-48 mount screws to the stronger 8-40 screw size. Kit contains everything you need: 12 each of 8-40 x 1/4" and 3/8" Socket or Torx head screws, #19S and #28S drill bit, a taper tap and a bottom tap, plus one Fillister counterbore and our Screw Gizzie.

SPECS: Screws are steel, blued. High speed steel drill bits, taps and counterbore. Refills sold per 12 pak.
#080-912-000AK Scope Base Conversion Kit, Socket, 8K41D11 . . . \$ 51.99
#080-912-001AK Scope Base Conv. Kit, Torx 8K42D98 54.99

REFILL PAKS - Contain 12, 8-40 x 1/4" or 3/8" Socket or Torx head screws.

#080-574-844AK 8-40 x 1/4" Socket Screws 8K02U48 . . . \$ 5.99
#080-574-843AK 8-40 x 3/8" Socket Screws 8K02U48 . . . 5.99
#080-924-844AK 8-40 x 1/4" Torx Head Scrws 8K02D46 . 5.99
#080-924-843AK 8-40 x 3/8" Torx Head Scrws 8K02D66 . 5.99

BROWNELLS

LONG 6-48 & 8-40 SCREWS

Can Be Cut To Fit Custom Bases

3/4" long 6-48 and 8-40, steel screws give you plenty of length to work with when customizing screws to fit custom bases. Assortment includes all of the most popular screws for mounting bases including slotted Fillister, slotted Weaver Oval Head, and Torx. The Kit contains 12 screws each of six varieties. Black oxide finished for durability.

SPECS: Kit contains (12) each of the following: 6-48 x 3/4" Fillister, 6-48 x 3/4" Oval Head, 8-40 x 3/4" Fillister, 8-40 x 3/4" Oval Head, 8-40 x 3/4" Oval Head Torx, 8-40 x 3/4" Oval Torx, Fillister Head. Refill paks contain 1 dozen screws.

#080-574-006AK Long 6-48 & 8-40 Screw Kit, 8K09U37 . . . \$ 12.45
#080-574-002AK 6-48 x 3/4" Fillister Head Refill Pak, 8K03U22 . . . 6.99
#080-574-003AK 6-48 x 3/4" Weaver Oval Head Refill Pak, 8K03U22 . . . 6.99



BROWNELLS .146"- 48 x 1/2" "OVERSIZE" 6-48 SCREWS

Saves Your "Tail Feathers" If A Hole Gets Stripped

Slightly larger in diameter than the common 6-48 scope base mounting screw. Most holes "ruined" while drilling or tapping can be fixed; just retap to .146" and install. No need to redrill base or gun. Thanks to Doug Knowl for his tip.

SPECS: .146"- 48 x 1/2" (12.7mm) slotted machine screws, blued finish. Fillister and Weaver-style head. Kit contains 48 of each style, 1 taper tap, 1 bottom tap, and 1 Screw Gizzie in a bench box.

#080-719-112AK 1 dz Fillister Head .146"- 48, 8K04X24 . . . \$ 8.99
- 8 dz or More - Fillister Head .146"- 48, per dz, 8K02X80 . . . 5.60

#080-719-212AK 1 dz Weaver Head .146"- 48, 8K02X74 . . . 6.99
- 8 dz or More - Weaver Head .146"- 48, per dz, 8K01X91 . . . 4.76

#080-598-146AK .146"- 48 Taper Tap 8K28A10 . . . 33.99
#080-598-148AK .146"- 48 Bottoming Tap 8K30A03 . . . 37.99
#080-719-000AK .146"- 48 Shop Kit 8K54X36 . . . 79.99



BROWNELLS BLANK SCREW KIT

Gun Screws Unlimited; With Drill Press & Dies You Can Make Most Gun Screws



All that is needed is a die with the right threads to make a vast variety of gun screws simply and immediately! You will also need a file, and either a drill press or a pin vise. You can give them any thread length, any overall length and any head thickness desired. Blanks are made of easy-to-thread, tough, forging steel. If hard wearing surface is desired after threading, screws should be treated in Brownells Surface Hardening Compound (#083-000-033).

SPECS: Kit contains: 20 each of No. 4 Head - O.D., .220" (5.6mm); No. 6 Head - O.D., .265" (6.6mm); No. 8 and No. 10 Head - O.D., .303" (7.7mm); No. 12 Head - O.D., .355" (9.1mm); 1/4" Head - O.D., .398" (9.9mm). Shank length on all sizes is 2.225" (5.65mm), measured from the underside of the head. All screws are pre-slotted. Refills sold 20 per pak.

BLANK SCREW REFILL PAKS

STOCK #	SIZE	STOCK #	SIZE
#080-011-004AK	No. 4	#080-011-010AK	No. 10
#080-011-006AK	No. 6	#080-011-012AK	No. 12
#080-011-008AK	No. 8	#080-011-250AK	1/4"

- Advise # - Blank Screw Refill Pak 8K05X37 . . . \$ 7.99
#080-011-000AK Blank Screw Kit 8K33X00 . . . 43.99

LEUPOLD TORX SCREW KIT

Torx Head Screws For Leupold Bases & Rings

Leupold's Torx screw kit contains 50 each: 8-40 x .278", black ring screws. 20 each: 8-40 x .278" silver ring screws; 6-48 x .210" black and silver base screws; 6-48 x .295" black and silver base screws.

#526-523-950AK Torx Screw Kit 6B40X46 . . . \$ 46.99

#080-574-004AK 8-40 x 3/4" Fillstr Refill Pak 8K03U22 . 6.99
#080-574-005AK 8-40 x 3/4" Weaver Oval Head Refill Pak, 8K03U22 . . . 6.99
#080-924-283AK 8-40 x 3/4" Weaver Oval Head Torx Refill Pak 8K03D22 . . . 6.99
#080-924-282AK 8-40 x 3/4" Torx, Fillister Head Refill Pak, 8K03D22 . . . 6.99

BROWNELLS LONG TRIGGERGUARD SCREWS

Don't Get Caught Short When Bedding Rifle Actions In Aftermarket Stocks

Precision-turned, heat-treated screws provide extra reach when bedding Remington and Savage rifle actions in synthetic or wood stocks with thicker, cross-sectional depth. Approximately .250" longer than the factory screws for greater flexibility in bedding depth. Action screw kits are available with the standard, slotted head to match the factory screws or with Allen head sockets that allow repeatable torque settings on match or target rifles.

SPECS: Steel, blue. Slotted Head - 1/4"-28 x 1.3", 1/4"-28 x 1.9", 8-36 x 1.8" Allen Head - 1/4"-28 x 1.7", 1/4"-28 x 2.2" or 8-36 x 2.2". Kits include the correct screws for the model listed.

STOCK #	FITS	HEAD	PRICE
#084-271-000AK	Rem. 700 ADL/BDL	Slotted	4H05U30 \$ 7.99
#084-272-700AK	Rem. 700 ADL	Allen	4H06U27 \$ 9.99
#084-272-701AK	Rem. 700 BDL	Allen	4H04U15 \$ 6.99
#084-272-707AK	Rem. 7	Allen	4H04U15 \$ 6.99
#084-273-001AK	Savage 10/110-16/116	Slotted	4H05U87 \$ 8.99

STAINLESS TRIGGERGUARD SCREWS - Nickel plated screws provide extra reach when bedding Remington stainless steel actions in synthetic or wood stocks with thick, cross-sectional depth. Approximately .250" longer than the factory screws for greater flexibility in bedding depth. Made with Allen head sockets that allow repeatable torque settings on match or target rifles.

SPECS: Steel, nickel plated. Kit includes: 1/4"-28 x 1.7" and 1/4"-28 x 2.2" or 8-36 x 2.2". Kits for Remington 700 ADL and BDL.

#084-272-703AK Stnls Long Trgerguard Screw Kit, ADL, 4H06U54 . . . \$ 9.99
#084-272-704AK Stnls Long Trgerguard Screw Kit, BDL, 4H04U15 . . . 6.99



BROWNELLS SCREW SLOT FIXTURE

The Secret To Getting Perfectly-Centered Screw Slots, Every Time

Heat-treated, steel fixture makes it possible to cut screw slots precisely in the center of the head. Simplifies fitting new screws to a custom gun or recutting/repairing some on a classic. Clamping thumb screw locks the gun screw in the exact position you want; two sets of roller pins guide your saw or slotting file during cutting to produce screw slots with a look of true class.

SPECS: Heat-treated steel, black, oxide finish. 2" (5.1cm) long, 1 1/4" (3.2cm) wide, 7/8" (22.2mm) high. For use with .025" thick files and blades.

#080-000-082AK Screw Slot Fixture 8K28Z93 . . . \$ 37.99

GUARD SCREW & SIGHT DISCTHREAD SIZES

SIZE	FITS
7/32"-40	Williams Lyman Sight Discs
1/4"-22	Colt 57, Mauser 91 thru 98
1/4"-25	Krag (U.S.) Springfield 03 A3
1/4"-28	Rem 600/660, Front, Rem 700, 721, 722 Front & Rear Rem 788 Front, Savage 110, Withby MkV
1/4"-30	Enfield 1917, Rem 720
1/4"-32	Mossberg 800 Front, 810, Savage 340, Win 54 & 70
1/4"-40	Browning A-5 Tang, Rem 11
6mm-1.0	Sako, Howa, S&W 1500, WBY Vanguard
3/16"-32	Ruger 77 Rear & Middle
8-36	Rem 600/660 Rear, Rem 700/721/722 Middle
3/16"-36	Winchester 94 Tang Sight, Front Screw
10-32	Mossberg 800 Rear, Rem 788 Firearm

BROWNELLS SOCKET HEAD CAP & SET SCREW KIT

108 Screws - Build & Repair Fixtures, Jigs & Equipment

Three different lengths and six sizes of cap screws; six sizes and five lengths of set screws, all in a clear, six compartment, heavy-duty, plastic, bench box. Refill paks available, 12 screws per pak.

SPECS: 108 screws, 12 each of the most popular sizes, 6 each of the less frequently used sizes: Cap screws - 4-40 x 3/4", 6-32 x 3/4", 8-32 x 1", 10-32 x 1 1/2", 1/4"-20 x 1 1/2", 1/4"-28 x 1 1/2". Set screws - 4-40 x 1/8", 6-32 x 3/16", 8-32 x 1/4", 10-32 x 3/16", 1/4"-20 x 3/8", 1/4"-28 x 3/8".

METRIC: 1" = 25.4mm. Refill Paks - 12 screws per pak.
#080-712-000AK Cap & Set Screw Kit 8K27X97 . . . \$ 46.99



REFILL PAKS

CAP SCREW		SET SCREW	
STOCK #	SIZE	STOCK #	SIZE
#080-000-799AK	4-40 x 3/4"	#080-000-800AK	4-40 x 1/8"
#080-000-801AK	6-32 x 3/4"	#080-000-802AK	6-32 x 3/16"
#080-712-810AK	8-32 x 1"	#080-000-803AK	8-32 x 1/4"
#080-000-804AK	10-32 x 1 1/2"	#080-000-805AK	10-32 x 3/16"
#080-000-806AK	1/4"-20 x 1 1/2"	#080-000-807AK	1/4"-20 x 3/8"

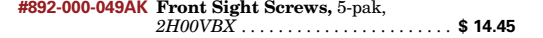
- Advise # - Screw Refill Pak 8K02Z18 . . . \$ 5.99
- 4 or More Paks - Screw Refills, per pak 8K01Z50 . . . 3.99

TRIJICON® REPLACEMENT FRONT SIGHT SCREWS for GLOCK®

Replaces Lost Or Damaged Screws On Night Sights

Replace lost, broken, stripped or rounded off screws on Trijicon front night sights for Glock pistols. 3/16" hex head fits standard front sight wrenches used for most threaded Glock front sights. Use with a low to medium strength thread locking agent for a solidly mounted front sight that won't "shoot off". Fits Trijicon brand Tritium front sights for all Glock models.

SPECS: Steel, matte, blue finish. 5 per pak. 2.5 mm x 0.5 mm thread, .090" long shank, 3/16" dia. hex head.
#892-000-049AK Front Sight Screws, 5-pak, 2H00VBX . . . \$ 14.45



BROWNELLS

6n8™ SCREW POLISHING PLIERS

Put An End To "Grinder Grab"

2 clamp holes, one for #6 and one for #8 screws. Fitted "collet effect" prevents sideways movement.

SPECS: Steel, box joint pliers. 5 5/8" (14.3cm) long overall.
#080-688-000AK 6n8™ Polishing Pliers 8K41V45 . . . \$ 53.99



BROWNELLS SCREW HOLDER GIZZIE™

No More Burned Fingers Or Lost Screws

Locks screws into place while you grind them off to length, file them down or shape the point. Saves untold hours spent looking for the screw the wheel flipped across the shop. Holes are for 6-48 and 8-40, but take most smaller and "in-between" sizes.

SPECS: Blued steel. 2 3/8" long, 3/8" wide.
#080-554-000AK Screw Holder Gizzie™ 8K08T70 . . . \$ 10.99



BROWNELLS LONG BLANK SCREW

Turn Your Own Custom Triggerguard Screws
Oversize head with 5/32" hex socket and longer length for oversize stocks. .250" diameter shaft can be threaded to fit most bolt actions.
SPECS: Steel, blue. 2 1/4" (5.7cm) long. .250" (6.3mm) dia. shaft, .425" (10.7mm) diameter head. 5/32" hex size. Sold 20 per pak.
#080-012-020AK Long Blank Screw, pak 8K05X85 . . . \$ 7.99

B-SQUARE SOCKET HEAD TRIGGERGUARD SCREWS

Dresses Up Triggerguard For Modern Efficiency

Very popular with target shooters and other accuracy buffs who must tighten guard screws with consistent, precise tension. 5/32" Allen wrench fits socket perfectly. Avoids damage to screws, floorplate and stock that can happen so easily with regular slotted screw heads if screwdriver slips.
SPECS: Blued steel. Length varies.
#122-505-070AK Rem 700 ADL/BDL Screws, set of 3, 6K06A25 \$ 8.26
#122-505-670AK Win 70 Screws, set of 3 6K05A22 6.99
#122-505-598AK FN Mauser Screws, set of 2, 6K06A25 8.26

BROWNELLS STAINLESS STEEL TRIGGERGUARD SCREW KITS

Rust-Resistant Hardware For Stainless, Hunting & Target Rifles

Standard length, stainless steel screw kits match factory, stainless triggerguards for good looks and all-weather durability. Natural, stainless steel finish resists rust and hides marks caused by screw removal/installation. Remington screws feature socket-heads.
SPECS: Stainless steel. Rem Model Seven Kit includes: (1) front guard screw - 1/4"-28 x 1" (2.54cm), (1) rear guard screw - 8-36 x 1 1/8" (4.1cm). Rem 700 BDL Kit includes: (1) front guard screw - 1/4"-28 x 1 1/16" (2.7cm), (1) rear guard screw - 1/4"-28 x 1 1/2" (3.8cm). Rem 700 ADL Kit includes: (1) front guard screw - 1/4"-28 x 1 1/16" (2.7cm), (1) center guard screw - 8-36 x 1 1/2" (3.8cm), (1) rear guard screw - 1/4"-28 x 1 1/2" (3.8cm).
#084-273-002AK Rem Model Seven Screw Kit, 4H07U05 \$ 10.99
#084-273-003AK Rem 700 BDL Screw Kit 4H08U79 10.99
#084-273-004AK Rem 700 ADL Screw Kit 4H12U31 14.99

FORSTER SLOTTED HEAD TRIGGERGUARD SCREWS

Machine Turned Tool Steel For Maximum Strength - Service
SPECS: Blued steel. Length varies.

STOCK #	FITS
#319-414-098AK	Mauser non-locking, pair
#319-414-170AK	Enfield as issued, pair
#319-414-171AK	Enfield straightened guard, pair
#319-414-300AK	Springfield and Krag, pair
#319-414-306AK	Springfield Long Rear Tang Screw, pair
— Advise # — Slotted Guard Screws 9A04P06 . . . \$ 5.99	
#319-414-070AK	Slotted Guard Screws, Win. 70, set of 3, 9A06P31 8.99
#319-414-998AK	Slotted Guard Screws, Mauser locking, set of 4 9A08P85 11.99



GALAZAN REPLACEMENT GUN SCREW SET

Complete Sets For Vintage Guns

S010 - A.H. Fox shotguns. Three action screws, in-the-white, oversize heads for fitting.
#344-200-010AK #S010 Screw Kit 4D13C40 \$ 15.00
S020 - Parker Shotguns. Eleven action screws, in-the-white, oversize heads for fitting.
#344-200-020AK #S020 Screw Kit 4D31C13 \$ 35.00
S110 - Winchester 90/06. Six action screws. Matte blue.
#344-200-110AK #S110 Screw Kit 4D15C12 \$ 17.00
S120 - Winchester Model 12. Eight action screws. Matte blue.
#344-200-120AK #S120 Screw Kit 4D15C12 \$ 17.00
S130 - Win. 94 (pre-'64). Eighteen action screws. Matte blue.
#344-200-130AK #S130 Screw Kit 4D35C28 \$ 39.99
S140 - Winchester Model 86. Seven action screws. Matte blue.
#344-200-140AK #S140 Screw Kit 4D16C97 \$ 19.00
S150 - Winchester Model 92. Nine action screws. Matte blue.
#344-200-150AK #S150 Screw Kit 4D17C79 \$ 20.00
S160 - Winchester Model 70. Three action screws, one forend screw. Matte blue.
#344-200-160AK #S160 Screw Kit 4D14C23 \$ 16.00

N.E.C.G. WIN M70 TRIGGERGUARD SCREW SET

Stainless Steel Allen Head Screws For Maximum Torque

Replace worn or damaged factory triggerguard screws with these stainless steel, Allen head screws that allow you to apply maximum torque without slipping and damaging the screw head or the stock. Set includes three standard-length screws, plus 5/32" Allen wrench. May require minor alteration to screw heads to fit custom bottom metal.
SPECS: Stainless steel, natural finish. Includes: (1) front guard screw, 1 1/16" (3.3cm) long; (1) center guard screw, 1 3/8" (4.1cm) long; (1) rear guard screw, 1 3/16" (1.7cm) long. Fits Winchester Model 70 triggerguards.
#661-000-057AK Model 70 Triggerguard Screw Set, 1F12U99 \$ 15.00

VOLQUARTSEN 10/22 SOCKET HEAD TAKEDOWN SCREW

Dresses Up Your 10/22, Attractive & Secure
Replacement for factory screw eliminates those unsightly stripped and burred screw slots. Allows faster and easier stock removal, and adds a unique custom touch to your 10/22. No modifications to stock or receiver.
SPECS: Hardened steel, black, matte finish. Fits 10/22 and 10/22 Magnum.
#930-000-026AK 10/22 Socket Head Takedown Screw, 3Z04X13 \$ 4.99
- 3 or More - 10/22 Socket Head Takedown Screw, per each 3Z02X61 4.40



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BROWNELLS E-CLIP KIT

\$56 to \$120 Retail Value; 8 Sizes Cover Most Gun Needs



So important to have on hand, E-Clips are used to hold pins and parts in place in many modern long guns and some handguns, too. With this E-Clip Kit on hand you can return a gun to service quickly; not waiting for a factory order, and not paying high factory prices - as much as \$1.00 each! All the sizes needed to service popular Remingtons, Marlins, Mossbergs, Savages and Winchesters (plus many more). Vital in your shop as these little buggers get lost as easily as springs and detent balls. Detailed gun parts list cross-reference chart too, worked out by our tech staff with assistance and suggestions from Gary Thiry, Sacramento, California.

The E-Clip Kit has 20 each of 8 different sizes, each size in its own snap-top box inside the Kit box. Refill Paks are also available. With a retail value up to \$76.99, (35 cents to 75 cents each) this Kit cannot only be a lifesaver and loyalty builder, but a real moneymaker, too.
SPECS: 160 clips total. Refills sold 20 per pak.

STOCK #	O.D.	I.D.	FITS SHAFT GROOVE DIA.
#080-682-100AK	.156" (4.0mm)	.051" (1.3mm)	.052" (1.3mm)
#080-682-200AK	.187" (4.7mm)	.073" (1.8mm)	.074" (1.9mm)
#080-682-300AK	.230" (5.8mm)	.094" (2.4mm)	.095" (2.4mm)
#080-682-400AK	.250" (6.3mm)	.108" (2.7mm)	.110" (2.8mm)
#080-682-500AK	.270" (6.8mm)	.093" (2.4mm)	.095" (2.4mm)
#080-682-600AK	.312" (7.9mm)	.125" (3.2mm)	.127" (3.2mm)
#080-682-700AK	.335" (9.0mm)	.113" (2.9mm)	.116" (2.9mm)
#080-682-800AK	.375" (9.5mm)	.143" (3.6mm)	.147" (3.7mm)
— Advise # — E-Clip Refill Pak 8K04T54 \$ 15.99			
#080-682-000AK	E-Clip Kit 8K39T31		76.99

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If you aren't completely, 100% satisfied with any purchase you receive from Brownells, for any reason, at any time, return it for a full refund or exchange. Your complete satisfaction is what's most important to us.

BROWNELLS ROLL PIN KIT

Growing Gun Use Demands You Have This Convenient Assortment

With the increasing use of roll pins in guns, we've put two assortments of them together; one with a black steel finish and another with 420 series stainless steel. Each kit includes 850 pins in 8 diameters and various lengths (see charts below). Should take care of most gun needs!
Great for other shop jobs too. Make jigs, fixtures, or use to replace taper pins, dowels, groove pins, set screws, etc. Will not slip or vibrate out. Easy to use, as require no threading or tapping. Can be cut to any length; can be blued or plated. See Catalog Index for Roll Pin Punches for positive, safe removal.
SPECS: Kit (and Refill Paks) includes: 192 total 1/16" (1.6mm) dia. pins; 180 total 3/64" (2mm) dia. pins; 144 total 3/32" (2.4mm) dia. pins; 96 total 1/8" (3.2mm) dia. pins; 144 total 1/32" (2.0mm) dia. pins; 36 total 3/16" (4.8mm) dia. pins; 36 total 1/2" (5.6mm) dia. pins; 24 total 1/4" (6.3mm) dia. pins.



BLACK OXIDE STEEL ROLL PINS

DIA.	LENGTH 1/4" (6.3mm)	LENGTH 3/16" (8mm)	LENGTH 3/8" (9.6mm)	LENGTH 1/2" (12.7mm)	LENGTH 5/8" (15.9mm)	LENGTH 3/4" (19mm)	LENGTH 1" (2.5cm)	LENGTH 1 1/4" (3.2cm)	LENGTH 1 1/2" (3.8cm)	# PER LENGTH IN KIT	REFILL PRICE
1/16"	#080-519-025AK	NA	#080-519-375AK	#080-519-500AK	NA	#080-519-750AK	NA	NA	NA	48	\$ 3.99
3/64"	#080-520-025AK	NA	#080-520-375AK	#080-520-500AK	NA	#080-520-750AK	#080-520-100AK	NA	NA	36	\$ 3.99
3/32"	NA	#080-521-312AK	NA	#080-521-500AK	NA	#080-521-750AK	#080-521-100AK	NA	NA	36	\$ 3.99
1/8"	NA	NA	#080-522-375AK	#080-522-500AK	NA	#080-522-750AK	#080-522-100AK	NA	NA	24	\$ 4.99
5/32"	NA	NA	NA	#080-523-500AK	NA	#080-523-750AK	#080-523-100AK	#080-523-125AK	NA	36	\$ 7.99
3/16"	NA	NA	NA	#080-524-500AK	NA	#080-524-750AK	#080-524-100AK	NA	NA	12	\$ 3.99
7/32"	NA	NA	NA	NA	#080-525-625AK	NA	#080-525-100AK	#080-525-125AK	NA	12	\$ 4.99
1/4"	NA	NA	NA	NA	NA	#080-526-750AK	#080-526-100AK	#080-526-125AK	#080-526-150AK	6	\$ 2.99

#080-518-000AK Black Oxide Steel Roll Pin Kit 8K51C72 \$ 63.99

STAINLESS STEEL ROLL PINS

DIA.	LENGTH 1/4" (6.3mm)	LENGTH 3/16" (8mm)	LENGTH 3/8" (9.6mm)	LENGTH 1/2" (12.7mm)	LENGTH 5/8" (15.9mm)	LENGTH 3/4" (19mm)	LENGTH 1" (2.5cm)	LENGTH 1 1/4" (3.2cm)	LENGTH 1 1/2" (3.8cm)	# PER LENGTH IN KIT	REFILL PRICE
1/16"	#080-000-125AK	NA	#080-000-126AK	#080-000-127AK	NA	#080-000-128AK	NA	NA	NA	48	\$ 4.99
3/64"	#080-000-129AK	NA	#080-000-130AK	#080-000-131AK	NA	#080-000-132AK	#080-000-133AK	NA	NA	36	\$ 3.99
3/32"	NA	#080-000-134AK	NA	#080-000-135AK	NA	#080-000-136AK	#080-000-137AK	NA	NA	36	\$ 4.99
1/8"	NA	NA	#080-000-138AK	#080-000-139AK	NA	#080-000-140AK	#080-000-141AK	NA	NA	24	\$ 7.99
5/32"	NA	NA	NA	#080-000-142AK	NA	#080-000-143AK	#080-000-144AK	#080-000-145AK	NA	36	\$ 12.99
3/16"	NA	NA	NA	#080-000-146AK	NA	#080-000-147AK	#080-000-148AK	NA	NA	12	\$ 5.99
7/32"	NA	NA	NA	NA	#080-000-149AK	NA	#080-000-150AK	#080-000-151AK	NA	12	\$ 7.99
1/4"	NA	NA	NA	NA	NA	#080-000-152AK	#080-000-153AK	#080-000-154AK	#080-000-155AK	6	\$ 4.99

#080-000-091AK Stainless Steel Roll Pin Kit 8K69Z51 \$ 79.99

BROWNELLS DETENT BALL KIT

Includes
Coil/Acero
Rear Sight
Detent Ball



Replace Lost Or Worn Detents In Safeties, Sights, Magazine Caps & Gas Systems

Your time is too valuable to spend it looking for lost detent balls when they take off - and rest assured, they will!!! And, when you can't find them, if the time lost looking isn't bad enough, the factory often gets as much as \$1.50 EACH for replacements. So - you need this Kit! Detent balls are everywhere there's a "click" adjustment in a gun or a jig; they're even used as check balls in some semi-auto gas systems. Kit contains 20 each of the 8 most common sizes found in firearms, and is packed in a special "pill-box"/bench tray case. Includes detailed cross-reference table of all the gun parts list detent balls we could find. (Special thanks to our tech staff and Gary Thiry, Sacramento, California, for working this one out!)

SPECS: Chrome steel for superior wear and rust resistance. Refill Paks of 20 or 100 each also available.

20-PAK STOCK #	DIA. BALL	PRICE
#080-679-062AK	1/16" (.063"/1.6mm)	8K04T83 \$ 15.99
#080-679-093AK	3/32" (.094"/2.4mm)	8K04T83 \$ 15.99
#080-679-125AK	1/8" (.125"/3.2mm)	8K04T84 \$ 15.99
#080-679-140AK	9/64" (.141"/3.6mm)	8K04T83 \$ 15.99
#080-679-156AK	5/32" (.156"/4.0mm)	8K04T83 \$ 15.99
#080-679-187AK	3/16" (.188"/4.8mm)	8K04T84 \$ 15.99
#080-679-218AK	7/32" (.219"/5.5mm)	8K04T83 \$ 15.99
#080-679-250AK	1/4" (.250"/6.3mm)	8K04T83 \$ 15.99
#080-679-281AK*	9/32" (.281"/7.1mm)*	8K04T83 \$ 15.99

*Available as refill Pak only. Not included in Kit.

#080-680-000AK Detent Ball Kit 8K34T79..... \$ 76.99

BROWNELLS DETENT BALL SPRING KIT



Correctly-Sized To Match The Detent Ball Kit

Never search for the right detent ball spring again. Save your valuable time, and money, with this Kit of correctly-

sized "in-the-hole" coil springs - a perfect match for each and every size contained in our Detent Ball Kit. You get 20 each of eight springs to match the eight most popular sizes of detent balls used in the gunsmithing industry. The springs are made with two "closed" (finished) ends and enough length that one spring can usually be made into two; a double value.

SPECS: Tempered steel. 3/4" long. Refills sold 20 per pak.

DETENT BALL SPRING REFILLS		DETENT BALL SPRING REFILLS	
STOCK #	SIZE	STOCK #	SIZE
#080-820-062AK	1/16" (1.6mm)	#080-820-156AK	5/32" (4.0mm)
#080-820-093AK	3/32" (2.4mm)	#080-820-187AK	3/16" (4.8mm)
#080-820-125AK	1/8" (3.2mm)	#080-820-218AK	7/32" (5.5mm)
#080-820-140AK	9/64" (3.6mm)	#080-820-250AK	1/4" (6.3mm)

— Advise # — Detent Ball Spring Refill Pak, 8K05T94..... \$ 19.99

#080-820-000AK Detent Ball Spring Kit 8K38T53.... \$ 75.99

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Springs & Raw Materials..... 403-405

GENERAL USE SPRINGS

Solve Literally Hundreds Of Spring Needs With These Kits

WOLFF MINIATURE COIL SPRINGS - Kit #3

150 Miniature coil springs. 15 designs with O.D.'s from .050" (1.27mm) to 0.125" (3.2mm). Lengths vary from 1/2" (12.7mm) to 1 1/2" (3.8cm). Variations combine to offer many power loadings. #969-100-300AK Wolff Kit #3 9F19Z99..... \$ 29.99

WOLFF LIGHT-DUTY COIL SPRINGS - Kit #4

100 Coil springs. 10 designs. O.D.'s from .090" (2.3mm) to .250" (6.3mm). Overall lengths from 2" (5.1cm) to 4" (10.2cm). Pitch and wire diameter variations provide many loadings. #969-100-410AK Wolff Kit #4 9F16Z66..... \$ 24.99

WOLFF HEAVY-DUTY COIL SPRINGS - Kit #5

100 Coil springs. 10 designs. For heavy loadings. O.D.'s from .090" (2.3mm) to .250" (6.3cm). (5.1cm) to 4" (10.2cm) long. #969-100-510AK Wolff Kit #5 9F16Z66..... \$ 24.99

WOLFF MASTER COIL SPRING KIT - Kit #345

Contains 1 each of these Kits: No. 3 and 4 English; No. 4 Metric; No. 5 English and No. 5 Metric. 5 Kits with a total of 550 highly usable springs. An excellent gun shop assortment. #969-100-580AK Wolff Kit #345 9F66Z66..... \$ 99.99

WOLFF MINIATURE COIL SPRING PAK - Kit #1607

50 Miniature coil springs for firearms. O.D.'s from 1/16" (40.6cm) to 3/32" (4mm) with English and Metric variations. #969-160-700AK Wolff Kit #1607 9F07U26..... \$ 10.89

WOLFF COIL SPRING COMBINATION PAK - Kit #1610

130 Coil springs. 50 miniature springs as in Kit 1607, above, plus 30, "stiff" extractor/ejector coil springs; 5 each of 6 designs to take care of most rifles or shotguns, and 50 firing pin retracting springs; 5 each of 10 designs for most shotguns using a coil spring to retract the firing pin. #969-161-000AK Wolff Kit #1610 9F19U80..... \$ 29.70

WOLFF COIL SPRING COMBINATION KIT Kit #1610A

The same 50 springs in Kit #1607, plus 40 more. 2 each of 10 designs in both light and heavy weights. Length 2" (5.1cm) - 4" (10.2cm), O.D.'s from 3/32" (2.4mm) to 1/4" (6.3mm). #969-161-010AK Wolff Kit #1610A 9F18U17..... \$ 27.25

No. 69

Wire Diameters: .012" to .024"
Coil O.D.'s from .110" to .210"

COMPRESSION SERVICE

SPRINGS - Same outside diameters as in Assortment No. 71, but of softer action. Designed primarily for locks, sporting equipment and the softer acting gun and camera springs. Cut to 12" lengths. #025-069-000AK No. 69 Spring Assort. 5B14Y82... \$ 17.99

No. 71

Wire Diameters: .016" to .058"
Coil O.D.'s from .095" to .312"

COMPRESSION GUN

SPRINGS - Twelve compression springs of medium to stiff action. Two each of six sizes, 12" long. Will cover many gun and shop needs. #025-071-000AK No. 71 Spring Assort. 5B17Y23... \$ 24.49

No. 150

Wire Diameters: .020" to .062"

SMALL SPRING WIRE -

One hundred, 12" long pieces of assorted music, spring, and piano wire. For making gun and miscellaneous small springs. An extremely popular gunsmith and sports-repairman assortment. Hand-bendable.

#025-150-000AK No. 150 Spring Assortment, 8K20A63..... \$ 28.49

No. 152

Wire Diameters: .062" to .120"

ROUND OIL-TEMPERED

SPRING STOCK -

18" lengths of oil-tempered spring wire. Ready to be made into springs. Much heavier than No. 150 Assortment. Can be annealed and re-tempered. 1070 Carbon Steel.

#025-152-000AK No. 152 Spring Assortment, 5B00HDZ..... \$ 29.99

No. 149

Widths: 3/16" to 3/8"

Thicknesses: 1/16" to 1/8"

FLAT SPRING STOCK -

12 assorted pieces flat spring steel stock, cut to 18" lengths. No. 1075 Carbon Steel, annealed. For large, flat gun and lock springs. Forges and tempers to gun quality spring requirements.

#025-149-000AK No. 149 Spring Assortment, 5B00YTP..... \$ 34.99

No. 15

Wire Diameters: .016" to .048"

Length: 8"

STRAIGHT SPRING WIRE -

An excellent selection of the wires needed to form most torsion and coil springs used in guns. 10 pieces each of 18 different diameters, in poly bags with diameters marked. Kit contains diameters as follows: .016"; .018"; .020"; .022"; .024"; .026"; .028"; .030"; .032"; .035"; .036"; .038"; .040"; .042"; .044"; .046"; .048". Supplied in 8" lengths.

#969-101-500AK Wolff Kit #15 9F16T66..... \$ 24.99

BLITZPAK #15 - The same 18 diameters of top quality wires as in Kit #15 above, but only two pieces of each diameter are in this kit. 36 pieces total; no diameter identification.

#969-101-550AK Wolff Blitzpak #15 9F06T66..... \$ 9.99

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