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FORCE RUGER® 10/22® TRIGGER SYSTEM

Drop-In Match-Grade Trigger With Pre-/Over-Travel Adjustment & Extended Magazine Release


Self-contained, drop-in replacement for factory trigger module has a fully machined billet aluminum housing that keeps the hardened tool steel internal components in precise alignment. Ensures a smooth, clean, match-grade, 3 lb. trigger pull for superb shot-to-shot consistency, smaller groups, and higher scores. Features a wide, serrated, semi-flat trigger shoe, adjustable for over-travel. Redesigned radius on the rear of the trigger and a realigned trigger plunger hole help minimize friction for an ultra-smooth pull. Disconnect has rear adjustment setscrew that lets you eliminate creep and improve trigger feel. Unique magazine release extends under the triggerguard to position the contact surface in easy reach and provide extra leverage for fast, easy magazine changes. Comes with the housing, extended magazine release lever, fixed ejector, and trigger/assembly installed. 

SPECS: Housing/Trigger/Mag Release Lever - 6061 T6 aluminum, hardcoat anodized, matte black. Hammer/Sear/Disconnect - A2 tool steel heat-treated to Rc 52-54.
#791-000-092AK Complete 10/22 Trigger System, 3C197A14 \$ 219.99

TRIGGER SHOE - Trigger shoe from the Force Trigger System is also available separately for installation on any 10/22. Precision machined from billet aluminum, with a deeply serrated face and overtravel adjustment screw. Redesigned geometry provides a camming action on the trigger plunger that minimizes friction and binding for a super-smooth pull. 
SPECS: 6061 T6 aluminum, hardcoat anodized, matte black finish. .35" wide face.
#791-000-089AK Trigger Shoe 3C20A82 \$ 24.99


CLARK CUSTOM RUGER® 10/22® DELUXE HAMMER/TRIGGER KIT

Smooths & Lowers Pull Weight

No time-consuming fitting or stoning required to get a true "match-quality" trigger job on your Ruger 10/22. Kit includes matched, drop-in components: hammer, sear, sear spring, trigger, and disconnect for a clean-breaking 2¾ to 3 pound trigger pull that's adjustment for over-travel. 
SPECS: Steel, blue, matte finish except trigger which is aluminum, black, anodized. Fits .22LR caliber only, will not fit .22WMR.
#181-377-100AK Hammer/Trigger Kit 1H65T20 \$ 74.99

JARD RUGER® 10/22® TRIGGER SYSTEM

Complete, Drop-In Trigger Assembly Delivers Match-Quality Pull


Machined aluminum trigger housing with hardened, steel components replaces the non-adjustable, factory trigger in your Ruger 10/22 for a crisp, consistent, single stage trigger pull worthy of the finest match rifle. Redesigned two-lever system puts the sear engagement point at the backside of the hammer for improved leverage that lightens pull weight to approximately 1.5 or 2.5 lbs. Extra-power hammer spring ensures fast, positive primer ignition. Adjustments for sear engagement and overtravel allow precise tuning to eliminate creep. Includes pivoting ejector, magazine latch, and push-button safety. Spring-loaded, bolt lock lever disengages automatically when bolt is pulled rearward for easy, one-handed bolt operation. Drop-in installation using the factory receiver cross-pins. 

SPECS: Housing/Triggerguard - Aluminum, matte black or silver.
Components - Steel, matte black. 3⅞" (9.8cm) long, 1¼" (3.2cm) wide, 2⅞" (7.3cm) high. Approx. 1.5 lb. or 2.5 lb. pull weight. Fits Ruger 10/22 .22LR only.

STOCK #	PULL WT.	COLOR	PRICE
#100-002-145AK	1.5 lb.	Black	2K171T60 \$ 214.50
#100-002-146AK	1.5 lb.	Silver	2K167T20 \$ 209.00
#100-002-148AK	2.5 lb.	Silver	2K167T20 \$ 209.00


VOLQUARTSEN RUGER® 10/22® TRIGGERGUARD 2000

Machined Billet Housing Drops In For Precise, Consistent Trigger Pull

CNC machined trigger housing with precision EDM trigger parts all pre-fitted and ready to drop-in for a crisp, clean trigger pull. Hardened EDM sear and disconnect have tolerances held to +/- .0002". Hardened stainless steel hammer has notches surface ground to achieve the correct engagement angles, provides long-wearing performance. Reduced power hammer and sear springs lighten pull. Trigger includes overtravel adjustment. Hardened, polished trigger plunger is repositioned to depress directly to the rear as trigger is pulled; plunger spring is redesigned for better response. Oversized hammer, sear and action pins remove wobble that ruins a great action job. Includes auto bolt release and extended magazine release. **Magnum** model for .22WMR uses a unique, magnum hammer and heavier, magnum-calibrated springs. 
SPECS: Aluminum housing, anodized black or silver, matte finish. Hammer - 440C stainless steel, hardened to Rc 58-59. Sear - A2 tool steel, Rc 60.
#930-000-001AK .22 LR Trigger, Black 3Z200X00 . . . \$ 214.99
#930-000-003AK .22 LR Trigger, Silver 3Z200X00 . . . \$ 214.99
#930-000-002AK .22 Mag. Trigger, Blk 3Z200X00 . . . \$ 214.99

POWER CUSTOM RUGER® 10/22® COMPETITION TRIGGER PARTS


Drop In Parts For Reduced Trigger Pull; Provide Smoother Function & Improved Accuracy

"Power Custom" has become a much-respected name among folks who love to accurize the dependable, affordable 10/22. Power Custom offers high-quality, drop-in, EDM machined parts that provide improved performance at a fraction of the cost of expensive hand fitting. 


PRE-TRAVEL ADJUSTABLE COMPETITION TRIGGER KIT - Drop-in, EDM machined parts kit includes a pre-travel adjustable sear so you can achieve a custom trigger pull that performs exactly to you liking. Matched hammer further helps reduce trigger take-up to ensure a crisp trigger pull for improved accuracy. Includes everything needed to produce a light, crisp trigger for the 10/22: overtravel adjustable Titanium trigger, two hammer and two trigger shims, extra power hammer spring, extra power disconnect spring, extra power trigger return spring, sear assembly pin, and trigger pivot pin.

SPECS: Titanium trigger, matte black finish. Other parts, steel, matte blue finish. Heat treated to Rc 56-58. Includes assembly pin and instructions.
#713-000-079AK 10/22 Pre-Travel Adjustable Trigger Kit, 3A119V99 \$ 127.99


COMPETITION TRIGGER KIT

- Everything you need to produce a light, crisp trigger for the 10/22. EDM matched hammer and sear, overtravel adjustable titanium trigger, two hammer and two trigger shims, extra power hammer spring, extra power disconnect spring and extra power trigger return spring. Recoil buffer included. 

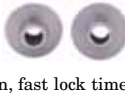
SPECS: Titanium trigger, silver matte finish. Other parts, steel, matte blue finish. Heat treated to Rc 56-58. Includes assembly pin and instructions.
#713-123-000AK 10/22 Trigger Kit 3A104Y15 \$ 115.99

ALUMINUM TRIGGER - Machined aluminum trigger has a wide, smooth face and sits lower than the factory trigger to give you better control with less pressure needed for release. Includes overtravel adjustment screw (hex wrench included) and a pre-drilled hole that allows easy access to adjust the sear pre-travel. 

SPECS: Aluminum, anodized, black, matte finish. Includes hex wrench, sear assembly "cheater" pin, and instructions.
#713-000-091AK 10/22 Trigger 3A20V82 \$ 23.99

COMPETITION HAMMER - Gives a lighter pull with faster lock time. Precision ground with vapor honed and hand stoned engagement surfaces. Includes extra power hammer spring, two .004" shims and trigger return spring. 

SPECS: Carbon steel, matte blue finish. Heat treated to Rc 56-58. Instructions included. DOES NOT fit 10/22 Magnum.
#713-123-001AK 10/22 Competition Hammer, 3A32Y42 \$ 35.99

HAMMER BUSHINGS - Machined stainless steel bushings let you install an aftermarket hammer in the current-production factory 10/22 trigger assembly. Place one on each side of the hammer to help ensure smooth function, fast lock time, and reliable ignition. 


SPECS: Stainless steel, natural finish. Sold in pairs.
#713-000-090AK Hammer Bushings, 3A06V94 \$ 7.99

POWER CUSTOM RUGER® 10/22® PRE-TRAVEL ADJUSTABLE HAMMER & SEAR KIT

Eliminates Pre-Travel For A Clean, Crisp Trigger Pull

Easy-to-install kit replaces factory parts to eliminate trigger pre-travel and roughness for a clean, crisp, custom pull with little or no gunsmithing. Adjust the setscrew in the sear with the included Allen wrench to take up pre-travel, then lock screw in place with your favorite thread locking adhesive. Sear and hammer geometry is custom designed to produce a lighter pull and a smoother trigger return. EDM machined from A2 tool steel and heat treated to Rc 56-58, with precision-ground engagement surfaces vapor honed for smoothness. Some guns may require minor fitting for correct engagement of safety, described in the detailed instructions. Hammer/sear sets are produced as matched pairs with 2¾ lb. pull weight plus or minus 4 oz. Shims are precision manufactured from .004" thick 302 stainless steel and tempered for superior wear resistance. Use them to center trigger and sear for additional smoothness and consistency of pull and cleaner break by minimizing friction between the sear and the inside of the trigger. Kits DO NOT fit 10/22 Magnum. 
Sear Kit is compatible with factory original and aftermarket hammers with the correct engagement angle for drop-in installation; minor fitting may be required on some guns. 
SPECS: Steel, in-the-white. **Sear Kit** - Includes sear, disconnect/sear spring, 2 sear shims, trigger pivot pin, cheater pin. **Hammer & Sear Kit** - Includes Sear Kit contents plus extra-power hammer spring, 2 hammer shims, replacement trigger return spring. Complete installation instructions included. Kits DO NOT fit 10/22 Magnum.

#713-000-071AK Pre-Travel Adj., 10/22 Hammer & Sear Kit, 3A66V65 \$ 73.99
#713-000-070AK Pre-Travel Adj., 10/22 Sear Kit, 3A33V29 \$ 36.99

COMPETITION SEAR - Reengineered geometry helps produce a lighter pull with a smoother trigger return. Precision ground with hand stoned engagement surfaces. Includes extra power sear spring, two .004" trigger shims. 
SPECS: Steel, matte blue finish. Includes assembly pin and instructions. Also fits 10/22 Magnum.
#713-123-002AK 10/22 Competition Sear 3A22Y29 . . . \$ 25.00

COMPETITION DISCONNECT - Designed to help you get the most from the Power Custom Competition Hammer and Sear to produce a crisp, clean, match-grade trigger pull. Wire-EDM machined from tool steel to exacting tolerances for easy, drop-in fit, with precision-ground, hardened contact surfaces to ensure reliable function. Gunsmith installation recommended. 
SPECS: Tool steel, natural finish.
#713-000-089AK 10/22 Competition Disconnect, 3A18V04 \$ 19.99

EXTRA POWER SPRING KIT - Springs provide increased functional reliability. Ensures consistent hammer/sear engagement; prevents hammer follow while providing a faster lock time. Includes extra power hammer, disconnect and operating spring, and replacement trigger return spring. 
SPECS: Spring steel.
#713-124-110AK 10/22 Extra Power Spring Kit, 3A07Y29 \$ 8.99



POWER CUSTOM RUGER® 10/22® TRIGGER/SEAR, HAMMER & DISCONNECTOR SHIMS

Helps Ensure Consistent Trigger Pull

Trigger/Sear and Hammer shims remove excess play from trigger, sear, and hammer. Keep engagement points uniform for consistent pull weight. Hammer shims can also be used to adjust cylinder endshake on Ruger KSP 101 and Colt Anacosta revolvers. **Disconnecter Shims** eliminate play between trigger and disconnecter. 

SPECS: 303 SS, hardened. **Hammer and Trigger/Sear** - .004" (.10mm) thick. **Disconnecter** - .002" (.05mm) thick. 10 shims/bag.

#713-122-001AK 10/22 Hammer Shims, 3A13Y89	\$ 15.99
#713-122-002AK 10/22 Trigger/Sear Shims, 3A13Y89	15.99
#713-000-068AK 10/22 Disconnecter Shims, 3A13V89	15.99

POWER CUSTOM RUGER® 10/22® HAMMER & SEAR PACKAGE

Drop-In
2¾ Pound Trigger Job

Complete, easy-to-install kit means little to no gunsmithing required for a custom, 2¾ pound trigger pull that breaks clean and crisp. Hammer and sear are EDM machined from long-wearing carbon steel, vapor honed then fully ground and prepped so you get a light, crisp-breaking trigger pull without the hard work. Provides faster lock time, shorter trigger travel and improved accuracy. Kit includes Ron's special springs, hammer and stainless steel sear shims that help eliminate excessive tolerances, plus a slave pin to make reassembly even easier. **DOES NOT fit 10/22 Magnum rifles.**

SPECS: Kit includes hammer, sear, XP hammer spring, sear disconnecter spring and trigger return spring, (2) trigger shims, (2) hammer shims, sear slave pin and complete instructions. **DOES NOT fit 10/22 Magnum.**


#713-122-003AK Hammer Sear Package, 3A55Y40 \$ 61.99



POWER CUSTOM RUGER® 10/22®/10/22® MAG. FIRING PIN



Faster Lock
Time, Positive
Ignition

Redesigned impact point provides improved ignition for less chance of misfires. 

TITANIUM - Almost half the weight of the factory firing pin for a much faster lock time, faster cycling and improved accuracy. Electro-discharge machined from solid, corrosion-resistant titanium and precision ground.

SPECS: Titanium, 3.3" (8.6cm) long, natural finish.
#713-301-105AK 10/22 Titanium Firing Pin, 3A25H00 \$ 29.99

STEEL - Redesigned and precision ground to give a direct impact and positive ignition. Heat treated for optimum hardness and durability. Polished impact points provide reliable function. 10/22 Mag. fits 10/22 rifles chambered in .22 WMR only.

SPECS: Tool steel, 3.3" (8.6cm) long, natural finish.
#713-000-007AK 10/22 Steel Firing Pin, 3A25H00 \$ 27.99
#713-000-008AK 10/22 Mag. Steel Firing Pin, 3A25H00 29.99

VOLQUARTSEN RUGER 10/22 BOLT TUNE-UP KIT



Improves Ignition &
Cycling Reliability

Precision-engineered, tool steel firing pin and extractor improve the reliability of your 10/22. SureStrike Firing Pin is wire-EDM cut to a precise geometry that helps prevent light hits and misfires, and it's .004" wider than the factory pin to help eliminate side to side movement in the bolt. Improved geometry of the Exact Edge Extractor ensures positive extraction and consistent ejection. Both parts are polished for smooth operation, and a replacement extractor spring is included to further aid in reliable operation. Firing pin also available separately. **SPECS:** A2 tool steel, hardened to Rc 56-58. Kit includes firing pin, extractor, and extractor spring. Fits Ruger 10/22 .22 LR only.

#930-000-128AK 10/22 Bolt Tune Up Kit 3Z27X59 . . . \$ 33.99
#930-000-127AK SureStrike Firing Pin, Only, 3Z23X45 29.75

VOLQUARTSEN RUGER® 10/22® HIGH PERFORMANCE ACTION KIT

Improves Trigger Pull &
Smooths Function

Drop-in kits give match-grade trigger pull, plus adjustment for overtravel; without hand fitting. **Long Rifle Kit** - Tungsten disulfide coated hammer, electroless nickel plated sear and disconnecter increase smoothness and durability. Trigger plunger has improved radius. Vibration dampening bolt stop pin reduces wear on receiver and bolt. Includes replacement hammer and trigger plunger springs. **Magnum Kit** - Features a target-style, magnum hammer; magnum action calibrated, replacement hammer and trigger plunger springs. Includes the sear and trigger parts listed above, plus magazine release. **SPECS:** Steel. Kits include aluminum trigger, steel hammer, sear, disconnecter, trigger plunger, springs, synthetic bolt stop pin and shims for hammer and trigger. Magnum kit includes magazine release. Installation may require minor fitting.

#930-122-025AK Long Rifle 10/22 Action Kit, 3Z102U14 \$ 129.99
#930-122-026AK Magnum 10/22 Action Kit, 3Z119U49 149.99



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SATISFACTION GUARANTEED
SINCE 1939

VOLQUARTSEN RUGER® 10/22® DROP-IN HAMMER



Improves 10/22 Rifle
Trigger Pull By 50%

Superb, high-quality hammer reduces felt trigger pull with no gunsmithing required. Geometrically advanced, mirror-polished sear face and precision-ground sear notch lighten and smooth the factory pull by a minimum of 50%. Electro-polishing produces a velvety smooth, low micron overall exterior finish with a higher degree of lubricity for a longer wearing, cleaner breaking, superior feeling trigger without the hard work. **SPECS:** Stainless steel. Sapphire honed. Rc 60-61. Includes hammer spring and extractor return spring. 1½" (3.8cm) long, .6 oz. (17 g) wt. Fits Ruger 10/22 only.

#930-122-010AK 10/22 Drop-In Hammer 3Z33U10 . . . \$ 35.99

CHRISTIE'S RUGER® 10/22® ACCESSORY PACK

High Quality Parts For
Improved Performance & Handling

High performance parts kit provides an easy way to trick-out your 10/22 and provide fast, easy handling. Steel bolt release with extra-long finger lever extends almost ½" for easy engagement. Lock the bolt open using one finger and release with a slight pull on the bolt handle for simple, one-handed operation. Advanced, nylon composite cocking handle is oversized for easy reach, even when wearing gloves. Slides over original bolt handle and secures with two Allen head screws for a tight hold. Extended magazine release is almost 1" long for quick access. Features a serrated surface for a non-slip grip. Flexible, polyethylene recoil buffer pin acts like a shock absorber to help prevent cracked and battered receivers. Stops metal-to-metal contact between bolt and receiver, and provides quieter operation. All parts provide a drop-in fit. Fits .22 LR only, does not fit .22 Magnum. **SPECS:** Bolt Release - Steel, blue, matte finish. Cocking Handle/Ext. Mag Release - Nylon, black. Recoil Buffer Pin - Polyethylene, black. Includes bolt release, cocking handle, extended magazine release, recoil buffer pin, and installation instructions. Fits Ruger 10/22 .22 LR only, does not fit .22 Magnum.

#100-003-954AK 10/22 Accessory Pack 8A21V99 . . . \$ 29.99



CLARK CUSTOM RUGER® 10/22® SPEED BOLT RELEASE

Pull Back, Release & The Bolt Slams Home

Does away with time consuming, clumsy, two-handed factory release. You get faster reloads, and back on target sooner. Drop-in part requires no permanent modifications. **SPECS:** Steel, blue, matte finish. Fits Ruger 10/22.

#181-377-005AK 10/22 Speed Bolt Release, 1H08T80 \$ 10.99

VOLQUARTSEN RUGER® 10/22® BOLT RELEASE

Instant, No-Fumble Bolt Release

Pull back slightly on the bolt handle and the bolt releases. Drop-in part does away with the factory two-handed, push-pull, lift and let-go bolt release mechanism. Made from hardened, heat-treated, durable steel. Requires absolutely no fitting for a faster, easier to shoot 10/22. **SPECS:** Stainless Steel, matte finish, or steel, blued. Fits Ruger 10/22 only. Includes installation instructions.

#930-122-003AK SS 10/22 Bolt Release 3Z09U29 . . . \$ 11.30
#930-122-006AK Blue 10/22 Bolt Release 3Z09U29 . . . 11.30



POWER CUSTOM RUGER® 10/22® EXTENDED BOLT RELEASE

Easy, Fumble Free Bolt Release

Lightweight, extended bolt release has a finger lever that extends an additional ¼". Lets you lock the bolt open using just one finger, and without fumbling. A slight pull on the bolt handle and the bolt releases. Gives fast, convenient reloads. Available in titanium and steel; requires no modifications to rifle. **SPECS:** Titanium, natural silver finish, or steel, blued.

#713-000-005AK 10/22 Extended Bolt Release, Titanium, 3A12H92 \$ 14.99
#713-000-076AK 10/22 Extended Bolt Release, Steel, 3A12V92 14.99

CUSTOM SHOOTING TECH. RUGER® 10/22® AUTOMATIC BOLT STOP/MAGAZINE

Holds Bolt Open When
Magazine Is Empty

Drop-in bolt stop replaces the factory bolt lock mechanism to prevent forward travel of bolt when magazine is empty. Ends the need to count shots, and eliminates dry fires when the mag is empty. Works with most aftermarket mag latches, triggers, sears, hammers, etc. Kit includes bolt stop and one, 10-round rotary magazine. Magazine also available separately. **Important: Use only CST magazines with the bolt stop. Failure to do so may result in damage and accidental discharge.** 

SPECS: Steel, high impact plastic. Fits Ruger 10/22 .22LR only.
#100-002-040AK Bolt Stop Kit 8A62Y55 \$ 65.95
#100-002-046AK 10-Round Magazine, Only 8A22Y39 . 25.15

FORCE PRODUCTIONS RUGER® 10/22® EXTENDED CHARGING HANDLE

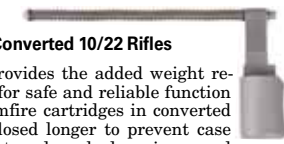
Oversized & Deeply Grooved
For Fast Charging & Cycling

Machined stainless steel charging handle has deep grooves that make it easy to grasp for lightning-quick charging and jam clearance. No fumbling to find the handle—you can't miss it. Hardened carbon steel guide pin provides exceptional strength for smooth cycling and improved feeding without bending or flexing. Comes fully assembled with handle, guide pin, and extra power spring. Drop-in installation. **SPECS:** Handle - 303 stainless steel, 1½" (2.4cm) long x ¼" (1.1cm) diameter. Guide Pin - Hardened carbon steel.
#791-000-088AK Extended Charging Handle, 3C24A79 \$ 29.99

POWER CUSTOM RUGER® 10/22® .17 RIMFIRE HEAVY BOLT HANDLE

Smoother Cycling &
Improved Reliability For Converted 10/22 Rifles

Dense, tungsten core provides the added weight required to slow bolt speed for safe and reliable function of higher pressure, .17 rimfire cartridges in converted 10/22 rifles. Keeps bolt closed longer to prevent case ruptures, extractor blowout, and cracked receivers, and is a mandatory part when using the factory .22 rimfire bolt for your conversion. Oversized handle is easy to locate and grasp in the field or during fast paced competition. Precision machined, stainless steel, bolt handle body resists rust and corrosion. Included stainless steel guide rod and Wolff Extra Power bolt spring must be used in .17 Mach 2 conversions; use the factory spring and guide rod when installing bolt handle on 10/22 Magnum rifles converted to .17 HMR. **SPECS:** Stainless steel body with tungsten core, natural, matte finish. Handle - 1" (2.5cm) long, .75" (1.9cm) diameter. 3.1 oz. (87g) weight. Guide Rod - 4¼" (10.8cm) long.
#713-000-074AK .17 RF Heavy Bolt Hdl. 3A49V99 . . . \$ 55.99



POWER CUSTOM RUGER® 10/22® EXTENDED BOLT HANDLE

Faster Charging, Smoother Cycling

Extended bolt handle of lightweight titanium has a long, curved shape that's easy to grab when charging or clearing the chamber. Hardened, polished, drill rod spring guide includes a 4 oz. extra-power spring for faster, smoother cycling and improved feeding with all ammunition types. Available with **Solid** or **Skeletonized** handle for further weight reduction. Replacement spring available separately.

SPECS: Titanium handle, steel spring guide, silver matte finish. 1 1/4" long grasping surface. 4 1/4" (10.8cm) long spring guide. **Solid** - .8 oz. (23g) wt. **Skeletonized** - .6 oz. (17g) wt.

#713-301-103AK 10/22 Extended Bolt Handle, Solid, 3A44H65 \$ 49.99

#713-000-106AK 10/22 Ext. Bolt Handle, Skeletonized, 3A55V54 61.99

#713-301-104AK Replacement Spring 3A02H46 2.99

COMPETITION BOLT HANDLE -

Oversized, stainless steel bolt handle is easy to grasp for fast reloading. Drops right into your 10/22 LR or 10/22 Magnum—no gunsmithing required. Kit includes a stainless steel guide rod and Wolff Extra Power Bolt Spring for 10/22 LR installations. Use the factory spring and spring guide when installing handle on 10/22 Magnum. **Not for use with .17 rimfire conversions.**

SPECS: Stainless steel, natural matte finish. 1 1/4" (3.1cm) long, .51" (1.3cm) diameter. 1.7 oz. (48g) weight. Guide Rod - 4 1/4" (10.8cm) long.

#713-000-075AK 10/22 Competition Bolt Handle, 3A27V49 \$ 29.99

SUPERIOR CONCEPTS RUGER® 10/22® CHARGING HANDLE



Oversized Handle For Faster Charging

Oversized, bolt handle is easy to grasp and provides fast, positive charging or clearing. Steel drill rod with high quality spring for smooth cycling

and improved feeding with all ammunition types. Precision machined from high quality steel to provide the correct weight and balance for reliable, trouble-free operation. Drop in fit, no gunsmithing required.

SPECS: Available in blued carbon steel or natural finish stainless steel. Handle - 1" (2.5cm) long x 1 1/16" (1.7cm) diameter. Guide Rod - 3 3/8" (9.8cm) long. Includes fully assembled bolt handle, recoil rod, spring, and instructions.

#100-003-562AK Blued Charging Handle, 9B29Y95 \$ 39.99

#100-003-563AK Stainless Charging Handle, 9B34Y95 44.99

VOLQUARTSEN RUGER® 10/22® EXTENDED BOLT HANDLE

Fast, Easy Operation; Hardened For Durability

Extended, carbon steel bolt handle is 1/4" longer than the factory part, making it easy to grasp so you can charge your 10/22 quickly. The carbon steel, recoil rod is polished, hardened, then coated with a proprietary finish to reduce friction and resist build-up of fouling. Recoil rod spring is cryogenically treated for improved stability and longer service life. Drops in without fitting.

SPECS: Carbon steel, matte finish. Fits Ruger 10/22. **#930-000-040AK Extended Bolt Handle 3Z36C00 . . . \$ 37.50**

VOLQUARTSEN RUGER® 10/22® COMPETITION BOLT ASSEMBLY

Complete, Fully Assembled & Ready-To-Shoot



Ready to drop in bolt assembly, machined to strict tolerances, improves reliability and accuracy. Case hardened to prevent cracking, with extra smooth bearing surfaces for reliable cycling. Unique, round, titanium firing pin, encased in the bolt to prevent binding and misfires, plus helps decrease locktime. EDM machined, hardened extractor ensures positive extraction. Features easily interchangeable bolt handle. Includes recoil spring and rod for easier installation.

SPECS: 12L14 steel. Silver. Case hardened. Fully assembled.

#930-000-016AK Competition 10/22 Bolt 3Z189X99 \$ 229.99

POWER CUSTOM RUGER® 10/22® BOLT BUFFER

Reduces Receiver Battering & Cushions Felt Recoil

Tough polyurethane cylinder replaces the factory steel bolt stop pin to cushion metal-to-metal impact and reduce receiver wear. Shock-absorbing qualities help reduce felt recoil and receiver stress, while eliminating the annoying "clunk" sound of the bolt cycling. Easy installation instructions included.

SPECS: Polyurethane, purple tint. Approx. 1 1/4" (3.2cm) long, 1/4" (6.35mm) diameter.

#713-000-100AK 10/22 Bolt Buffer 3A06V74 \$ 7.99

TACTICAL SOLUTIONS RUGER® 10/22® SHOCK BUFFER

Helps Extend Receiver Life & Reduce Felt Recoil

Shock-absorbing polyurethane buffer replaces the bolt stop pin to eliminate metal-to-metal contact and extend receiver life. Cushions the bolt's rearward motion to help prevent receiver cracking, reduce felt recoil, and enable quieter cycling.

SPECS: Polyurethane, orange tint. Fits 10/22 in .22 LR only.

#100-006-001AK 10/22 Shock Buffer 8K03U57 \$ 4.99

TUFFER BUFFER RUGER® 10/22® BOLT BUFFER

Replaces Bolt Stop Pin & Prevents Excessive Wear



Durable, abrasion resistant bolt buffer prevents contact between the bolt and stop pin to eliminate battering. Acts like a shock absorber to provide smooth, quiet cycling without the metal-to-metal contact that so easily damages the bolt stop pin holes. Replaces bolt stop pin at rear of receiver. Polyurethane construction is resistant to most solvents.

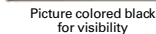
SPECS: Polyurethane, blue tint. Fits 10/22 .22 LR only.

#100-003-804AK Bolt Buffer, each 6B08H79 \$ 12.99

#100-003-805AK Bolt Buffer, 3-pak 6B16H43 27.99

VOLQUARTSEN RUGER® 10/22® RECOIL BUFFER PIN

Prevents Bolt Battering, Receiver Damage



Picture colored black for visibility

Drop-in, clear plastic, bolt stop pin cushions the metal to metal contact between bolt and receiver. Prevents cracked and battered receivers, eliminates the metallic clank of bolt hitting receiver for quieter operation.

SPECS: Clear plastic. Fits Ruger 10/22 long rifle and 10/22 magnum rifles.

#930-010-000AK Recoil Buffer Pin 3Z09U00 \$ 11.30

DOUG KOENIG 10/22® V-BLOCK

Solid Steel, Won't Break



Provides a tighter barrel/receiver lockup for improved accuracy. Holds barrel firmly in position, won't shoot loose or break when torquing into place. Replaces factory block with no modification to gun or stock.

SPECS: O-1 steel, in-the-white. .880" (22.4mm) long, .5" (12.7mm) wide.

#388-122-001AK 10/22 V-Block 8H16T14 \$ 20.17

TACTICAL SOLUTIONS RUGER® 10/22® V-BLOCK

Ensures A Tight Barrel-To-Receiver Fit For Improved Accuracy



Machined stainless steel replacement for factory part eliminates the problem of barrel "droop" caused by the 10/22's slip-in barrel design. Maintains steady pressure to ensure a tight barrel-to-receiver fit for improved accuracy. Replaces factory block without modification to gun or stock; uses the existing screws.

SPECS: Stainless steel. .880" (22.4mm) long, .56" (14mm) wide.

#100-005-998AK V-Block 8K18U91 \$ 23.99

PRO MAG RUGER® 10/22® TACTICAL BARREL BAND

Two Rails & Sling Slot Expand Accessory Mounting Options



Machined aluminum replacement for the factory barrel band on a 10/22 carbine offers an integral sling loop and two Weaver-style accessory rails. Accepts slings up to 1 1/4" wide, and reversible design lets you install it with the sling loop on either side of the rifle. One-slot side rail and a two-slot bottom rail let you mount lights, lasers, or other items. Won't interfere with factory front sight.

SPECS: 6061 T6 aluminum, hardcoat anodized, black. 1 1/4" (3.2cm) long, 2" (5cm) wide, 2 1/4" (5.7cm) high. 1.3 oz. (37g) weight.

#687-000-031AK Tactical Barrel Band 7H27V69 . . . \$ 35.99

SUPERIOR CONCEPTS RUGER® 10/22® ACCESSORY BAND

Easy Installation, Provides 3-Rails For Mounting Lights, Lasers & Slings



Reinforced nylon composite barrel band with integral Picatinny rails is perfect for mounting flashlights, lasers, sling bases, and other accessories without modifying the stock. Features a two-slot bottom rail and two, single-slot side rails for additional accessories. One-piece design replaces factory original; clamps tight with included Allen head cross-bolt. Includes Allen wrench.

SPECS: Glass-filled nylon composite, black. 1 1/4" (3.2cm) long, 1 1/8" (4.8cm) wide, 2 3/8" (6cm) high. .9 oz. (26g) weight. Fits factory-taper barrel. Does not fit 10/22 Magnum.

#100-005-243AK 3-Rail Picatinny Accessory Band, 9B22H14 \$ 29.99

HIGH STANDARD AK-47 RIVET SET

Precision-Made To Fit and Hold Like The Originals

Swelled-neck rivets are manufactured to fit tightly in countersunk receiver holes. Correct-hardness steel alloy willpeen and mushroom out to securely hold receiver parts in place.

SPECS: Steel, in-the-white. Fits fixed-stock AKM variants only. Includes the two trunnion rivets and 11 receiver rivets.

#430-000-550AK AK-47 Rivet Set 3D03Y68 \$ 4.60

MIDWEST INDUSTRIES RUGER® SR-22® HANDGUARD ACCESSORY RAILS

Bolt-On System For Custom Accessory Mounting Options



Machined aluminum Picatinny-slot accessory rails bolt to the SR-22 factory handguard to provide expanded versatility in mounting sights, lights, vertical grips, and other tactical accessories. Easy, no-drill, no-tap installation using the included hex head screws and the mounting holes already in the handguard. **Top Rail** attaches to the top of the handguard, and is the same height as the receiver rail for aligning front and rear backup sights or installing a forward-mounted optic. **Side/Bottom Rail** mounts to the side or bottom of the handguard. **SPECS:** 6061 T6 aluminum, hardcoat anodized, matte black. Includes mounting hardware and Allen Wrench. **Top Rail** - 9" (22.8cm) long, 3/4" high. 4.1 oz. (116g) wt. **Side/Bottom Rail** - 2 3/4" (7cm) long, 1/2" high. 1 oz. (28.3g) wt.

#100-005-605AK SR-22 Handguard Top Rail, 2A35P66 \$ 39.99

#100-005-606AK SR-22 Handguard Side/Bottom Rail, 2A15P05 18.99

BROWNELLS AK-47 TACTICAL UPGRADE KIT



Improves Control & Handling Of Your AK; Includes Three 922(r) Compliant Parts

Easy-to-install, accessories make your AK-pattern rifle more comfortable to shoot and easier to handle and with AR-15 style accessories. Kit features a Midwest Industries quad-rail handguard with Picatinny rails in the 3, 6, 9 and 12 o'clock positions and a Vltor stock adapter that accepts the kit's Magpul MOE AR-15 buttstock. The US Palm Battle Grip has an ergonomic shape and aggressive, non-slip texturing for a secure, comfortable grasp and better weapon control. Kit includes all necessary mounting hardware and instructions. Counts as three U.S.-made components for United States Code Title 18 Section 922(r) requirements. **SPECS:** Handguard - 6061 T6 aluminum, hardcoat anodized, black. 6" (15.2cm) long, 2 1/8" (5.3cm) wide. 10 oz. (280g) wt. Stock Adapter - Aluminum, hardcoat anodized, black. 8" (20.3cm) long. Fits AK-47/AKM/AKS rifles with stamped receivers, except the Yugo RPK and Iraqi Tabuk. Pistol Grip - Molded polymer, black. 4 1/4" (10.8cm) tall, 2 3/8" (6cm) wide, 1 1/4" (3.2cm) thick. Buttstock - Molded polymer, black. 7 1/4" (18.4cm) OAL, 5 1/4" (13.3cm) high.

#080-000-937AK AK-47 Tactical Upgrade Kit, 8K250V00 \$ 289.99

TAPCO AK-47

TRIGGER GROUP RETAINING PLATE

Makes Installation & Removal Of Trigger Components Easy



Drop-in steel plate helps keep trigger group pins in place for ease in removing or installing the fire control components. Locks the hammer and trigger pivot pins in position to speed reassembly after cleaning or service; after installation, plate is conveniently retained by the selector. Fits nearly all AK variants, including the Tantal, and requires no permanent alterations to the rifle. Installation tab at the top helps position the plate in the right place and provides a grasping surface for removing it.

SPECS: Steel, military-grade phosphate finish, matte black. Instructions included.

#100-004-718AK AK-47 Retaining Plate 5A04B99 . . . \$ 5.99

AK BUILDER AK-47/74 RECEIVER FLATS



Precision Stamped Steel Ready To Bend & Build

Precision-cut, ready-to-bend steel flats save time and frustration when building a custom AK. No more trying to salvage a beat-up receiver from a "donor" gun. These flats are stamped from the correct 1mm thick sheet steel, with top rails pre-bent, stepped, and trimmed on CNC equipment. Hammer and trigger holes are slightly undersized, ready for precise final reaming after bending; use 7mm and 5mm chucking reamers. All flats come with lower bolt guide rails that include magazine stabilizers on both rails and the hammer spacing bump that centers the hammer in the correct position. Rails require drilling for center support holes after spot welding. Refer to the listing below and choose the correct flat for your project. See our **Specialty Rifle Tools** section for the AK Builder Receiver Flat Bending Die Set, plus other jigs and tools that aid in custom AK work.

SPECS: Annealed 4130 steel, in-the-white. 1mm (.040") thick. Includes instructions.

STANDARD AK-47 7.62x39 – For building a standard, fixed-stock AK-47/AKM in 7.62x39. Use with the Romanian and most common variant kits. 1/8" alignment pin holes are pre-drilled. Available with or without front and rear trunnion holes pre-punched.

#100-006-761AK AK-47 Fixed Stock Flat, w/o T-Holes, 4K00UAV \$ 19.99

#100-006-764AK AK-47 Fixed Stock Flat, w/T-Holes, 4K00XCH \$ 19.99

AK-47 POLISH UNDERFOLDER – For building a Polish AK-47 in 7.62x39mm with AN underfolding stock. Do not use with Yugo M70/M92, Hungarian AMMS, or Romanian underfolder rear trunnion. 1/8" alignment pin holes are pre-drilled.

#100-006-758AK AK-47 Polish Underfolder Flat, 4K31U03 \$ 34.99

AK-74 5.45x39 – For standard, fixed-stock AK-74. Use with Bulgarian and the most common variant 5.45x39mm kits. 1/8" alignment pin holes are pre-drilled.

#100-006-760AK AK-74 Fixed Stock Flat, 4K22U07 \$ 24.99

AK-74 BULGARIAN SIDEFOLDER – Made specifically for the Bulgarian side folding stocks. Use with the most common variant kits. 1/8" alignment pin holes are pre-drilled.

#100-006-778AK Bulgarian Sidefolder Flat, 4K31T03 \$ 34.99

HUNGARIAN AMD 65 – Specifically cut and stamped to accommodate the sidefolding stock trunnion of this popular 7.62x39mm AK variant. Rails are not heat-treated. Holes on the bottom for the stock push button and stock pivot pin are undersized and will need to be reamed.

#100-006-759AK Hungarian AMD 65 Receiver Flat, 4K31U03 \$ 34.99

YUGO M92 UNDERFOLDER – Stamped specifically for use with the Yugoslavian Zastava M92 and M70 variants (7.62x39) with underfolder stocks. Requires flat-sided front trunnion; do not use the bulged RPK-style trunnion. Finish work requires a 4mm chucking reamer to open up the trunnion holes.

#100-006-763AK Yugo M92 Underfolder Receiver Flat, 4K31X03 \$ 34.99

2XTM 9mm CONVERSION – Magazine opening has been cut for the dimensions on the 2XTM conversion instructions. Receiver rails will need to be shortened to fit the magazine adapter. 1/8" alignment pin holes are pre-drilled.

#100-006-765AK 2XTM 9mm Receiver Flat, 4K31Z30 \$ 34.99

AK-BUILDER AK-47/AKM RIVETS, PINS & PLATES

High-Quality Parts Make Your AK Build Easier & More Accurate

Newly-manufactured parts eliminate the struggle of trying to build a reliable gun with worn out, used Eastern Bloc parts. These high quality rivets, pins and reinforcement plates are just what you need to successfully complete your AK rifle build.

AKM FIXED STOCK RIVET SET – Every rivet you need to complete a fixed stock AKM rifle. The AKM is the most common sheet metal receiver variant of the AK-47. Hardened steel rivets with the correct swell necks provide the tightest fit in the countersunk holes in the trunnions.

SPECS: Steel, black oxide finish. Fits AKM, Hungarian AMD 63/65, or Romanian w/fixed/underfold/sidefold stock.

#100-006-776AK AKM Stock Rivet Set 4K06T67 \$ 8.99

AK PISTON RIVET – Correctly dimensioned gas piston rivet that must be used to gain the proper amount of "wobble" when replacing the gas piston with a U.S.-made conforming part. 3mm diameter with tapered head. Steel black oxide finish.

#100-006-756AK AK Piston Rivet 4K00A47 \$ 9.99

AK BARREL PINS – Hardened steel barrel pins ready for press fit installation. Precision machined from tool steel then heat-treated to the correct original specs. **AK-47 Barrel Pin** - Made to Romanian barrel pin dimensions; 7mm diameter, 28.5mm long. **Oversized .302" Barrel Pin** - Width is the same as the original Romanian pins but slightly oversized to correct slightly out of spec barrel trunnion pin holes. **Oversized 8mm Barrel Pin** - 8mm or 1mm larger in diameter with the width of the original Romanian. Corrects worn or miss-drilled barrel trunnions. Use 7mm drill to open the pin hole then ream with a .300" chucking reamer to gain the correct diameter.

#100-006-773AK AK-47 Barrel Pin 4K04B62 \$ 5.99

#100-006-775AK Oversized .302" Barrel Pin 4K00DZA 3.99

#100-006-774AK Oversized 8mm Barrel 4K00BXC 3.99

HAMMER/TRIGGER AXIS PIN - Extended length shaft fits AK-47 receivers up to 1.390" (3.53cm) wide. Underside of retaining head is tapered to provide an exact fit and still allow easy removal. Turned from tool steel for outstanding wear resistance. Sold individually; assembly requires two pins.

SPECS: Tool steel, hardened to Rc 50-52, black oxide finish. 1.44"(3.6cm) long, 1.19" shaft length, .19" (4.9mm) diameter.

#100-006-444AK Hammer/Trigger Pin 4K02C89 \$ 3.49

POLISH UNDERFOLDER REINFORCEMENT PLATE – Welds to the receiver's lower section directly over the pistol grip mounting hole. Reinforces the area when you are installing a folding stock. Only required on the Yugo receivers when you're not using the original pistol grip.

SPECS: Stamped sheet steel. 2mm thick.

#100-006-762AK Polish Underfolder Reinforcement Plate, 4K07X69 \$ 9.99

AK SELECTOR STOP – Installs between the forward trigger-guard plate and the receiver. Provides a positive stop to the selector switch.

SPECS: 4130 chromoly steel, black oxide finish. Fits receivers drilled with four trigger-guard holes.

#100-006-767AK AK Selector Stop 4K05Z83 \$ 7.99

CENTER SUPPORT & RIVET FOR 1mm RECEIVERS - Beefed up support prevents receiver "crush" during peening on 1mm receiver flats. Rivet is made slightly longer than the original length to provide adequate peen over and the correct "mushroom" shape after peening. Support is turned from steel, center drilled to the correct diameter, then hardened to Rc 50-52 for far better strength than the flimsy factory part made of steel tubing.

#100-006-441AK Center Support 4K05A38 \$ 6.99

INTERARMS AK-47 PARTS



For Custom Build Projects Or Parts Replacement

Keep your AK-47 or variant in top shooting condition with these high quality parts. Will fit the many variants of the AK-47 including Soviet, Soviet Bloc and Chinese made rifles. Parts are caliber-specific to 7.62 x 39mm and 5.45 x 39mm.

SPECS: Steel, blue, matte finish unless otherwise indicated.

7.62 x 39mm PARTS		
STOCK #	ITEM	PRICE
#430-000-362AK	Rear Sight Block w/lever	3D35A31 \$ 44.14
#430-000-363AK	Rear Sight Block Pin	3D03A76 \$ 4.99
#430-000-364AK	Gas Block	3D35A31 \$ 44.14
#430-000-365AK	Gas Block Pin	3D03A76 \$ 4.99
#430-000-366AK	Handguard Retainer Assy	3D20A00 \$ 25.99
#430-000-367AK	Front Sight Block	3D35A31 \$ 44.14
#430-000-368AK	Muzzle Brake Lock Plunger	3D07A86 \$ 9.99
#430-000-369AK	Muzzle Brake Lock Spring	3D03A76 \$ 4.99
#430-000-370AK	Rear Sight Leaf Assy.	3D36A02 \$ 45.03
#430-000-371AK	Rear Sight Leaf Spring	3D07A50 \$ 9.99
#430-000-372AK	Front Sight Post	3D10A37 \$ 12.99
#430-000-373AK	Front Sight Adjusting Slide	3D11A87 \$ 14.99
#430-000-375AK	Gas Piston	3D11A54 \$ 14.43
#430-000-376AK	Gas Piston Ret. Pin	3D03A76 \$ 4.99
#430-000-377AK	Gas Tube Assy.	3D39A00 \$ 44.99
#430-000-380AK	Firing Pin	3D18A18 \$ 22.99
#430-000-381AK	Firing Pin Ret. Pin	3D03A81 \$ 4.76
#430-000-382AK	Extractor	3D19A14 \$ 23.99
#430-000-383AK	Extractor Spring	3D06A19 \$ 7.99
#430-000-384AK	Extractor Ret. Pin	3D07A04 \$ 8.99
#430-000-385AK	Recoil Spring	3D04A17 \$ 5.21
#430-000-386AK	Recoil Spring Ret.	3D07A86 \$ 9.99
#430-000-387AK	Pistol Grip (Bakelite)	3D15A44 \$ 19.49
#430-000-388AK	Pistol Grip Screw	3D11A59 \$ 14.99
#430-000-389AK	Pistol Grip Screw Anchor	3D11A54 \$ 14.99
#430-000-390AK	Receiver Cover	3D45A00 \$ 49.99
#430-000-391AK	Upper Handguard, Polymer	3D14A29 \$ 17.86
#430-000-392AK	Lower Handguard, Polymer	3D28A17 \$ 34.99
#430-000-393AK	Muzzle Break, Slant	3D13A41 \$ 15.99
#430-000-394AK	Magazine, 30-Rd.	3D18A30 \$ 21.99
#430-000-395AK	Buttstock Screw, Side	3D06A67 \$ 8.99
#430-000-396AK	Buttstock Screw, Polymer Stk	3D01A67 \$ 2.09
#430-000-397AK	Buttstock Screw, Wood Stk	3D01A67 \$ 2.09
#430-000-398AK	Buttstock, Polymer	3D35A00 \$ 43.75
#430-000-399AK	Rear Sling Swivel Assy.	3D10A43 \$ 13.99
#430-000-400AK	Rear Sling Swivel Screw	3D02A78 \$ 3.49
#430-000-401AK	Hammer	3D13A85 \$ 17.99
#430-000-402AK	Hammer Spring	3D14A80 \$ 18.99
#430-000-403AK	Trigger, Double Hook	3D10A03 \$ 12.99
#430-000-404AK	Trigger, Single Hook	3D10A03 \$ 12.99
#430-000-405AK	Disconnecter, Single Hook	3D08A06 \$ 10.99
#430-000-406AK	Disconnecter, Dbl. Hook	3D08A06 \$ 10.99
#430-000-407AK	Safety/Selector Lever Assy.	3D35A31 \$ 44.14
#430-000-408AK	Hammer/Trigger Pivot Pin	3D03A76 \$ 4.99
#430-000-409AK	Pivot Pin Ret. Spring	3D04A17 \$ 5.99
#430-000-410AK	Disconnecter Spring	3D03A76 \$ 4.99
#430-000-411AK	Safety/Selector Lever Stop	3D19A02 \$ 23.99
#430-000-412AK	Magazine Catch	3D12A46 \$ 15.99

AK-BUILDER AK-47/74 TRIGGERGUARD & MAGAZINE CATCH



Puts An End To Loose Fitting
Magazines

Newly manufactured triggerguard without the magazine catch pin hole. Allows individual fitting of the magazine catch. Corrects the dimension stacking problem on out-of-spec receivers that causes loose fitting

magazines that rattle and won't feed properly.

SPECS: 4130 steel, black oxide finish. 3.38"(8.5cm) long, .465"(11mm) wide. Includes instructions.

#100-006-777AK AK-47 Triggerguard 4K09T93 \$ 11.99

MAGAZINE CATCH – Direct replacement for original factory part. Crisp edges engage all types of magazines for reliable magazine retention.

SPECS: Stamped steel, black oxide finish. .200" (5.1mm) diameter hole. Fits all AK-47 and AK-74.

#100-006-766AK AK-47 Magazine Catch 4K08Z21 \$ 9.99

MAGAZINE CATCH PIVOT PIN – Manufactured to maximum O.D. to provide a tight-fitting magazine catch. Convex ends help it drive and center easily.

SPECS: Hardened steel. .700" (17.7mm) long, .194"(4.9mm) dia. Fits all AK-47 and AK-74.

#100-006-768AK AK-47 Magazine Catch Pivot Pin, 4K02Z69 \$ 3.49

MAGAZINE CATCH SPRING – Replaces worn or weak magazine catch springs. Always a good policy to replace the spring whenever you replace or work on the mag catch itself.

SPECS: Heat-treated spring steel wire. Fits all AK-47 and AK-74.

#100-006-769AK AK-47 Magazine Catch Spring, 4K01Z92 \$ 2.49

TAPCO AK-47 GRIP SCREW & BUSHING



Better-Than-Factory
Replacement Parts

Steel grip screw and bushing are direct replacements for the original pistol grip parts. Precisely formed and threaded with American quality control, sometimes lacking in foreign factories, for proper fit and function. Makes sense to replace these parts when installing a new grip. Bushing is stamped "TAPCO USA".

SPECS: Carbon steel, black oxide finish. 4" (10.1cm) long. Slotted head, M6 x 1mm threads.

#100-006-316AK AK-47 Grip Screw & Bushing, 5A06P99 \$ 7.99

OWN IT? INSTALLED IT? TRIED IT?

RATE IT! ★★★★★ 5.0

Go online at www.brownells.com and review products you have used. Would you recommend it to a friend? Would you purchase it again? Have any useful tips you think others might benefit from? Share it! Your opinion matters to us!

#430-000-413AK Magazine Catch Spring 3D04A09 \$ 4.99

#430-000-414AK Magazine Catch (Pivot) Pin 3D05A36 \$ 6.99

5.45 x 39mm PARTS		
STOCK #	ITEM	PRICE
#430-000-416AK	Firing Pin	3D25A40 \$ 31.99
#430-000-417AK	Extractor	3D19A64 \$ 24.99
#430-000-418AK	Firing Pin Retaining Pin	3D03A76 \$ 4.99
#430-000-419AK	Extractor Retaining Pin	3D07A03 \$ 8.99

CZ USA CZ 550 ACTION

**Mauser-Style Action
For Building That
Special Rifle**



All the best features of the pre-64 Winchester 70 and Mauser actions. Claw extractor gives controlled feeding and positive extraction. Traditional standing ejector delivers superior reliability. Machined breech is setup for .002" crush fit. Double square bridge receiver provides rock-solid scope mounting. Bolt has push-button removal, plus an easy-to-see and feel cocking indicator. '98-style, third locking lug gives extra strength. Positive detent rocker safety; three positions on .30-06, two positions on Magnum actions. Trigger is fully adjustable for takeup and pull weight. Machined steel triggerguard has hinged floorplate. Non-detachable magazine features a synthetic follower.

SPECS: Forged steel. Action - In-the-white, polished. Floorplate - blued. Long action: .30-06 bolt face, M26x2sp3 thread, 5-round mag capacity, 8 3/4" (22.2cm) long, 3 lb (1.4 kg) wt. Magnum: Magnum length, .375 H&H or .416 bolt face available, M28x2sp3 thread. 4-round mag capacity, 9 1/16" (23.3cm) long, 3 lb. 1 oz. (1.4k g) wt. **FFL required for purchase.**

- #131-000-001AK .30-06 CZ 550 Action, 6F495Y24 \$ 599.99
- #131-000-002AK .375 Mag. CZ 550 Action, 6F650Y34 799.99
- #131-000-003AK .416 Mag. CZ 550 Action, 6F650Y34 799.99

BLACKHEART INTERNATIONAL CUSTOM BOLT ACTION RECEIVER



**For Building Tactical
Long Range Sniper,
Competition &
Hunting Rifles**

Rugged, tactical action is an update of the popular, proven Remington 700 action,

and is ideal for building a custom long range sniper, competition, or hunting rifle. Cut for a mag well, accepts aftermarket 700 parts, and fits any stock inletted for the factory 700 action, giving you a huge range of customizing options. Machined from billet 416R stainless steel then hardened to Rc 41, with bolt rails wire-EDM cut to maintain the exact tolerances needed for smooth bolt operation. Spiral fluted bolt maintains .0004" to .0006" of clearance in the bolt bore, with a straight bolt handle and oversized, knurled tactical knob. Receiver is drilled and tapped to accept the included, one-piece 20 MOA aluminum Picatinny scope mount. All models use an M16-style extractor. **338 Lapua** action is .465" longer to handle the length of the .338 Lapua cartridge, and has a .050" larger outside diameter to accommodate the larger .750" bolt diameter. Semi-inletted 700 stocks will require additional fitting. **FFL required for purchase.**

SPECS: Receiver/Bolt - 416R stainless steel, hardened to Rc 41. Shroud/Bolt Knob - Aluminum, anodized matte black. Trigger pins included. Requires Rem 700 type trigger, magazine well and bottom metal. Includes one-piece 20 MOA Picatinny aluminum rail, four 8-40 mounting screws and two 1/8" diameter dowel pins. **Short Action (SA)** - .308 size bolt face. **Long Action Belted Magnum** - Standard magnum bolt face. **338 Lapua** - .338 Lapua specific.

- #100-005-690AK Bolt Action Rec'r, SA, 9F1172U41 \$ 1,399.99
- #100-005-693AK Bolt Action Rec'r, LA Belted Magnum, 9F1172U41 1,399.99
- #100-005-692AK Bolt Action Rec'r, 338 Lapua, 9F1310U34 1,599.99

**Selection • Service • Satisfaction
GUARANTEED**



SURGEON RIFLES RECEIVER & BOLT ASSEMBLY

**Rugged,
Remington-Style
Bolt Action
For Building
Precision Rifles**



TACTICAL SHORT ACTION - Complete short action receiver and bolt assembly give the reliability and smoothness of the classic Remington 700 action combined with innovative features designed specifically for police, military, and civilian precision shooters. Machined, not forged, from 4340 carbon steel billet, with bolt machined from a separate piece of 4140 billet to exceptionally tight tolerances from steel billet for precise dimensions and superb strength. All components are heat-treated for hardness before final surface machining to prevent unwanted stress or warpage. Raceways are EDM-cut to be perfectly square with the receiver face, threads, and bolt locking lug surfaces. A rail in the left raceway eliminates misfeeds caused by a shell getting stuck in the raceway, and the extended ejection port ensures plenty of clearance for fired cases. Full-length, 20 M.O.A. MIL-STD 1913 Picatinny rail milled into the receiver top offers exceptional scope mounting flexibility and maintains perfect alignment with the action centerline and barrel tenon threads, because it can't work loose under recoil or get misaligned by impact. Hefty, 1/4" thick recoil lug machined into the underside helps spread recoil force over a larger area than standard lugs to stabilize the action for better accuracy. Bolt is machined in a single operation from a single piece of steel, so the bolt handle, .308 (.473" diameter) breech face, extraction cam, and locking lugs are in perfect alignment with the bolt exterior. Bolt maintains a .007" clearance out of battery, with .004" clearance (.002" per side) when closed. Low-profile, streamlined bolt shroud saves weight and looks good. Screw-on tactical bolt knob can be replaced with Surgeon Brand or aftermarket knobs that have 1/16"-24 tpi threads. Fits stocks inletted for the Remington 700, and accepts triggers, bottom metal, and magazines compatible with the 700 for plenty of customizing options. Extractor, ejector, firing pin, bolt shroud, and safety button are interchangeable with standard Remington 700 parts.

SPECS: 4340/4140 carbon steel, in-the-white, or 17-4 stainless steel, natural finish. Includes receiver, bolt, bolt knob, bolt stop, bolt stop pin, bolt stop spring, ejector, ejector spring, ejector pin, extractor, firing pin, and trigger pins. **FFL required for purchase.** **#100-003-660AK Tactical Short Action Receiver & Bolt, 3F1339H99 \$ 1,461.99**

XL LONG ACTION RECEIVER ASSEMBLY - All the features of the Tactical Short Action Receiver in a long action configuration fed by a detachable box magazine. The XL comes ready to serve as the foundation of a pin-point accurate, long-range target or military/law enforcement sniper rifle. Integral MIL-STD 1913 Picatinny rail has a built-in 30 MOA elevation to help prevent maxing out your scope's elevation adjustment on ultra long range shots. Integral .450" thick recoil lug ensures the action's stability in the stock even with the hardest-kicking magnum cartridges. Available with .473" bolt face and a standard Remington 700 extractor for building a rifle around a variety of popular long-action rounds or **.338 Lapua (.590")** bolt face and M16-style extractor for building the ultimate long-range rifle. Both models come with Surgeon bottom metal and one 5-round Accuracy International magazine.

SPECS: Receiver - 4340/4140 carbon steel, in-the-white. Bottom Metal - 7075 T6 aluminum, hard anodized, matte black, with steel magazine, black oxide finish. Includes receiver, bottom metal, magazine, (2) bedding pillars, (2) cap screws, bolt, bolt knob, bolt stop, bolt stop pin, bolt stop spring, ejector, ejector spring, ejector pin, extractor, firing pin, and trigger pins. **FFL required for purchase.** **#100-004-683AK XL LA Receiver, .473 Bolt Face, 3F1726Z67 \$ 1,818.99** **#100-004-684AK XL LA Receiver, .338 Lapua Bolt Face, 3F1726Z67 1,818.99**



REMINGTON 700 RECEIVERS

**Factory Original,
Current Production,
Legendary
Performance -
Short & Long
Actions Available**



It's been many years since Brownells has been able to offer the legendary Remington 700 action in our catalog - since #58 to be exact! Now, through a new arrangement with Remington, we are able to offer current-production Long and Short 700 actions that meet the latest Remington factory design specifications and quality control standards. Each comes drilled and tapped for scope bases, and ready to accept custom barrel, bottom metal, and other components (all available separately from Brownells). Fitted with Remington's state-of-the-art X-Mark Pro trigger for an outstanding trigger pull and easy adjustment. Remington's famously smooth-cycling bolt assembly features two, up-front bolt lugs for tight lockup and reliable pressure retention, plus traditional 2-panel checkering on the bolt handle. The recessed bolt face encloses the cartridge head in three rings of steel for exceptional strength and precise alignment with the bore. The rivetless, circlip-type extractor and heavy-duty, spring-loaded, plunger ejector clear the chamber quickly and reliably. Easy-to-reach, two-position thumb safety engages quietly to prevent game-spooking, and allows unloading in the "safe" position. Build your custom rifle today on an action you can trust. **FFL required for purchase.**

SPECS: Receiver/Bolt - Carbon steel, blued finish (CS), or stainless steel, natural finish (SS). 1 1/16"-16 tpi thread. Bolt not equipped with Integrated Security System (ISS). X-Mark Pro Trigger - Steel, electroless nickel plated finish. Includes trigger lock and owner's manual. DOES NOT include receiver plug screws, recoil lug, triggerguard, triggerguard screws, and magazine components. **Short Action (SA) and Long Action (LA)** models available. **Standard** receivers have a .473" diameter bolt face. **Magnum** receivers have a .535" diameter bolt face. **Small SA** Receiver fits .223 Rem. family of cartridges with .378" (9.60mm) diameter case head.

STOCK #	RECEIVER SIZE	STEEL	PRICE
#767-000-818AK	Standard SA	CS	7F429A99 \$ 449.99
#767-000-868AK	Standard SA	SS	7F439A99 \$ 549.99
#767-000-817AK	Small SA	CS	7F399A99 \$ 499.99
#767-000-929AK	Magnum SA	CS	7F405H71 \$ 499.99
#767-000-866AK	Standard LA	CS	7F405A71 \$ 507.14
#767-000-869AK	Standard LA	SS	7F499A99 \$ 549.99
#767-000-867AK	Magnum LA	CS	7F499A99 \$ 549.99
#767-000-870AK	Magnum LA	SS	7F469A99 \$ 579.99

ACTION WRENCH - Specifically designed to prevent damage to Surgeon receiver caused by torquing force of installing and removing barrel. Lets you torque the action as close as possible to the barrel threads to eliminate unwanted twisting or bowing of the receiver that can result in distorted bolt raceways and other expensive damage. Inserts in the ejection port; the two "ears" fit in the raceways at the front ring. Insert a 1/2" drive ratchet handle or torque wrench and tighten/loosen the action to the barrel. Also works on any length Remington 700 receiver. **SPECS:** Steel, black oxide finish. Fits Surgeon Rifles and Remington 700 receivers. **#100-003-675AK Surgeon Action Wrench, 9B54H99 \$ 69.99**



M. O. A. CORP RUGER® 10/22®

STAINLESS STEEL 10/22 RECEIVER

**Front & Rear Lugs Improve
Bedding & Accuracy**



Fully finished, stainless steel, rear-lug receiver adds a second bedding point to hold the action rigidly within the stock. Allows the barrel to float free for improved accuracy. An excellent foundation for super accurate. .22 rimfire rifles. Unique, two-way barrel fit; action accepts 3/4"-16 tpi threaded barrels up to 1" in diameter or standard, slip-fit barrels up to 920" diameter. Rear cleaning hole permits barrel cleaning from the breech, eliminates muzzle damage or the need to remove barrel. CNC machined slide "ways" keep the bolt square with breech face, remove excess tolerance. Accepts all Ruger factory and most aftermarket 10/22 trigger and action parts; drilled and tapped for standard 10/22 scope mounts. Requires additional inletting of stock to accept rear lug. **SPECS:** 17-4 stainless steel. Matte finish. Heat treated to Rc 30. For .22 Long Rifle only. 1 lb. (454 g) wt. **FFL required for purchase.** **#921-010-220AK M.O.A. 10/22 Receiver 1B144X95. \$ 179.95**

VOLQUARTSEN RUGER® 10/22® SUPERLITE RECEIVER



**Match-Quality,
Ready-To-Build
Into A Super-
Accurate Rifle**

10/22-style receiver is CNC machined from a solid billet of aircraft-quality aluminum. Held to exacting tolerances, with all cross pin and barrel assembly holes precisely located to improve fit and accuracy. Accepts both Ruger factory bolt and triggerguard, or Volquartsen TG2000 triggerguard and Competition Bolt, plus other aftermarket parts. For optical sight mounting, a full-length, Weaver-style base is installed. All burrs and rough surfaces are eliminated for easy assembly and smooth, reliable cycling. Includes a hardened steel, locking, v-block, with retaining screws, hex head takedown screw and a recoil buffer. **SPECS:** 7075 aluminum, hard coat anodized and epoxy powder coated. Black, matte, 11 oz. (310 g) wt. **FFL required for purchase.** **#930-000-028AK Superlite Receiver 3P263C05 ... \$ 329.99**

PRO MAG RUGER® 10/22® ARCHANGEL ARS CONVERSION PACKAGE



Barreled Action Not Included

Gives Your 10/22 The Look Of An Advanced Tactical Rifle

Drop-in conversion kit gives your 10/22 an aggressive tactical rifle appearance and greatly expanded accessory mounting versatility. Lets you install a wide variety of accessories designed for the AR-15/M16 platform for live-fire training with low-cost .22 LR ammo. Simply remove the barreled action from the factory stock and drop it into the Advanced Rimfire System's lower receiver housing/pistol grip/buttstock unit made of Desert Tan reinforced molded polymer. Install the upper receiver housing with integral Picatinny rail that accepts popular tactical optics. The free-float handguard has plenty of cooling vents to keep the barrel from overheating, plus top and bottom Picatinny rails. Top rail is same height as receiver rail, providing 15" of uninterrupted rail space. Adjustable, six-position buttstock replicates the feel and functionality of USGI M4 carbine stock, and has two ambidextrous receptacles for single-point push button slings. Ergonomically shaped pistol grip has comfortable molded-in finger grooves and a roomy internal storage compartment. **SPECS:** Reinforced, molded high-impact polymer, Desert Tan. Fits Ruger 10/22 barreled action with standard barrel. Mounting hardware and complete instructions included. **#687-000-064AK 10/22 ARS Conversion Pack, Desert Tan, 7H101V72 \$ 123.00**

Orders/Tech: 800-741-0015

**order on the web
www.brownells.com**

BROWNELLS
... ONLY THE BEST ... **PAGE 155**



MODULAR DRIVEN TECHNOLOGIES REMINGTON 700 CHASSIS



Gives A 700 The Accuracy Of A Benchrest Rifle With AR-15 Ergonomics

Aluminum chassis system anchors a Remington 700 barreled action in a V-shaped bedding block for a rock solid mounting that helps ensure consistent accuracy. Combines the accuracy of a benchrest

rifle with the familiar ergonomics of the AR-15/M16 platform. Straight-line design directs recoil force directly to the rear, dramatically reducing muzzle rise and time to get back on target for follow-up shots. Bottom metal is configured to accept detachable box magazines, available separately. Integral Picatinny rail above the receiver provides an ultra-stable scope platform with built-in 20 MOA elevation for extended-range shooting. Accepts any AR-15 pistol grip, receiver extension tube, and buttstock to increase the rifle's versatility by mounting a variety of popular AR-15 accessories. Free-float aluminum forend has a full-length Picatinny rail on top and mounting holes to accept Magpul® MOE® L3 and L5 accessory rails (available separately).

SPECS: 6061 aluminum, Type III hard-anodized, matte black. 3 lbs. (1.36kg). Pistol grip, receiver extension, and buttstock not included. Accepts any barrel up to 1.350" O.D. **Short Action (SA)** accepts Accurate Mag and Accuracy International .223/.308 magazines; available alone or in a combo with two Accurate Mag .308 magazines included. **Long Action (LA)** accepts Accuracy International (AI) long action magazines with 3.715" OAL, sold separately.

- #100-007-351AK SA Rem 700 Chassis 6E620Y00 . . . \$ 699.99
- #100-008-038AK SA Rem 700 Chassis w/2 .308 Mags, 6E713X92 . . . 799.98
- #100-008-333AK LA Rem 700 Chassis 6E720H00 . . . 799.99
- #100-008-953AK Accurate Mag .308 Win Magazine, 5 Rd, 6D60P00 . . . 63.99
- #100-005-887AK AI .308 Win Magazine, 5 Rd, 6D00PUA . . . 67.99
- #100-005-889AK AI .300 Win Mag LA Magazine, 5 Rd, 6D00ZAY . . . 88.99

TROY INDUSTRIES M14/M1A MODULAR CHASSIS SYSTEM



Advanced Tactical System
For Accessory Mounting & Improved Accuracy

High quality, machined aluminum chassis turns your M14/M1A service rifle into an advanced tactical weapon platform with a built-in, four-rail system for mounting accessories. Rigid, two-piece upper and lower with an adjustable bedding block allows fine-tuning for improved accuracy. MIL-STD 1913 Picatinny rails feature numbered cross slots for easy identification, plus machined lightening holes between the rails for enhanced barrel cooling. Low profile top rail allows back-up iron sights or co-witness capability. Back end accepts AR-15/M16 style buttstock assemblies and pistol grips for superior recoil control and reduced muzzle jump. Easy installation without special tools; fits all diameter M-14 barrels and standard operating rod guide. T6 aluminum, hardcoat anodized for durability. **SPECS:** Chassis - T6 aluminum, hardcoat anodized, matte black. 23 1/2" (59.7cm) OAL. Rails: Top - 22" long (56cm), Bottom - 11" long (28cm), Right - 6 1/2" long (16.5cm), Left - 6 1/2" long.

- #100-003-461AK Black Modular Chassis, 3B529V95 . . . \$ 559.99
- #100-003-462AK Dark Earth Modular Chassis, 3B519V93 . . . 559.99



NORDIC COMPONENTS RUGER® 10/22® AR22 RECEIVER CHASSIS



Accepts AR-15/M16 Accessories For Optimal Tactical Configurations

CNC machined aluminum chassis takes full advantage of proven technology and accepts off-the-shelf AR-15/M16 free float tubes, hand grips, receiver extensions, and buttstocks. Heavy duty upper and lower wraps-around around the original receiver to create a one-piece unit and provide the starting point for an outstanding tactical platform. Upper attaches firmly to the top of receiver for a rock-solid mount and improved accuracy. Includes a built-in Weaver-style base 6 1/2" long that allows a variety of options for mounting optics. Radiused edges give a streamlined appearance, reduce weight, and prevent snagging; hardcoat anodized for durability. Fits factory 10/22 barreled action and trigger group, including heavy barrels up to .990" in diameter. **SPECS:** T6 aluminum, hardcoat anodized, matte black. 9 1/2" (24cm) long, 1 1/2" (3.8cm) wide, 3 1/8" (8.4cm) high. 23 oz. (652g) weight.

- #100-003-499AK AR22 Receiver Chassis, 1B133V27 . . . \$ 169.95



SCOTTWERX RUGER® 10/22® "CHICAGO" CONVERSION KIT



10/22 receiver & barrel not included

Convert Your 10/22 To A Classic Look-Alike

Easy-to-install kit gives your Ruger 10/22 the instantly recognizable appearance and handling of the classic, 1920-30's submachine gun. For a fraction of the cost of an original, you can shoot a look-alike using plentiful .22 LR ammunition without putting wear on a historic heirloom. Kit includes all mounting hardware and tools, no gunsmithing required. Simply remove the 10/22's barreled action from the factory stock, and install the kit components following the step-by-step instructions. The action fits securely into the kit's precision-machined, billet aluminum chassis—no drilling or permanent alterations to the action are required, so you can return it to the original stock at any time. Like the original-production model, the kit's three-piece stock is cut from high-quality, walnut with an attractive oil finish. Includes the rectangular, windage-adjustable rear peep sight of the early civilian subgun, and a clamp-on muzzle tip that slides around the factory front sight and replicates the profile of the original Cutts compensator. All the metal parts have a durable, semi-gloss blue-black powder coat finish. Kit available alone or with Pro-Mag 50-round drum magazine that lets you send plenty of rounds downrange between reloads and completes the iconic look of the Prohibition Era guns famous from movies and historic photographs. (Factory 10/22 magazines still work, too.) **SPECS:** Aluminum, powder coat finish, black, semi-gloss; walnut, matte finish. Kit includes receiver chassis, buttstock, pistol grip, forend grip, muzzle tip, front grip bracket, mounting hardware, and instructions. Available with or without Pro-Mag 50-round drum magazine. Spare magazines available separately.

- #100-004-510AK Conversion Kit & Drum Magazine, 6C349A92 . . . \$ 399.99
- #100-004-509AK Conversion Kit, only, 6C292A12 . . . 339.99
- #687-000-028AK 50-Round Drum Magazine, only, 7H75V90 . . . 99.99

BROWNELLS REMINGTON 700 ML BREECH PLUG



Critical For Keeping Your Muzzleloader Shooting

If your 700 ML has been sidelined by a badly corroded or damaged breech plug, get it back in the field with this high-quality replacement for the discontinued factory part. Our drop-in replacement is machined from tough, 416 stainless steel for superior corrosion resistance and years of reliable service. **SPECS:** 416 stainless steel, natural finish. Fits Remington 700 ML muzzleloaders.

- #078-000-158AK 700 ML Breech Plug 3K14V96 . . . \$ 19.99

FORTMANN'S REMINGTON 740, 742, 760 EJECTION PORT DUST COVER

Keeps Action Clean, Operating Smoothly



Keeps dirt and debris from entering through the ejection port and obstructing the action. Quality replacement for Remington part that is no longer available. **SPECS:** Plastic, black. 740 - fits Rem 740 & 742. 760 - fits Rem 760.

- #331-740-000AK 740 Dust Cover 1C06Z05 . . . \$ 6.99
- 3 or More - 740 Dust Covers 1C04Z55 . . . 6.05
- #331-760-000AK 760 Dust Cover 1C06Z35 . . . 6.99
- 3 or More - 760 Dust Covers 1C03Z98 . . . 5.25

FULTON ARMORY M14/M1A SIMULATED SELECTOR LEVER



Fills The Gap In The Stock & Gives A Semi-Auto Rifle A "Full-Auto" Look

One-piece simulated selector lever made of Parkerized steel fits in the selector lever cutout in USGI and aftermarket M14 stocks to give your rifle the authentic appearance of a full-auto capable GI M14. Fills the unsightly gap and helps keep dirt and debris out of the action. Rotates to "semi-" or "full-auto" position. Installs on the stock, not the receiver - perfectly legal.

SPECS: Steel, Parkerized, matte black. Fits USGI and aftermarket M14 rifle stocks with selector lever cutout. Mounting hardware included. Minor fitting required.

- #100-005-279AK Simulated Selector Lvr 3K42V86 . \$ 49.99

FULTON ARMORY M14/M1A GEN II BOLT & ROLLER

Hammer-Forged & Mil-Spec Hardened



Stripped bolt is hammer forged and machined to final dimensions from 8620 carbon-molybdenum-chrome steel to U.S.G.I. specs to handle the rigors of competition or combat operations. After machining, bolt is heat-treated using an advanced process that gives it substantially greater surface hardness than Fulton's first generation bolts for exceptional wear resistance and superior core strength. Comes with roller and roller retainer already installed.

- SPECS:** Hardened 8620 steel, Parkerized, matte black.
- #100-005-282AK M14/M1A Bolt & Roller, 3K186V21 . . . \$ 199.99



SMITH ENTERPRISE M14/M1A EXTENDED BOLT STOP

Improves Bolt Release & Lock-Up

Precision-machined and hardened, steel bolt stop has a large, easy-to-find, serrated pad to help reduce the time it takes to get the bolt back into battery after a

AMERICAN RIFLEWORKS RIFLE BOLT SHROUD



Enhance The Look Of Your Sporterized Rifle

Steel bolt shroud, machined from bar stock, gives your rifle a clean, unique look. A trigger mounted safety is required and gunsmith installation is recommended. Models available for Mauser FN and Swedish Mauser 95-96. **SPECS:** Steel, in-the-white, bead blast finish.

- #100-001-865AK Bolt Shroud, Mauser FN Style, 7A31735 . . . \$ 38.25
- #100-001-866AK Bolt Shroud, Swedish Mauser 95-96, 7A36T90 . . . 39.99

BROWNELLS MAUSER BOLT SHROUD



Classic Styling For Custom Rifles & Military Restorations

Precision machined, classic style bolt shroud greatly improves the overall look of your Mauser action. Makes building a custom rifle easier and keeps military restorations looking more authentic. Built using original factory specifications and retains the gas deflection design that made Mauser famous. Requires an aftermarket trigger-mounted safety for proper operation. Supplied in the-white. Gunsmith installation required. **SPECS:** Steel, in-the-white. 2" (5.1cm) long, 1 1/8" (3.3cm) wide. 2.1 oz. (59.5g). Fits all M98's. Gunsmith fitting required.

- #080-000-635AK M-98 Bolt Shroud 8B39X49 . . . \$ 49.99

BROWNELLS LARGE-RING MAUSER BOLT SHROUD



Classy Way To Streamline 'A' 98

Finish off that sporterized military Mauser by replacing the ugly, issue shroud with this streamlined, classy, commercial-style shroud. Greatly improves looks of the bolt and eliminates the awkward, over-the-top, military safety. Since the original safety is removed, you must INSTALL A TRIGGER WITH ITS OWN SAFETY (like the Timney). **SPECS:** 2 1/4" (5.7cm) long, 1 1/4" (3.2cm) wide. 2 oz. (57 g) investment cast steel, beaded finish. Fits all Mauser M98s. Gunsmith installation required.

- #078-100-098AK LR Mauser Bolt Shroud 2B41A51 \$ 52.45

DAKOTA M-98 MODEL 70-STYLE SHROUD WITH WING SAFETY



Final Professional Touch For Mauser Modifications

Classic Model 70-style safety and bolt shroud for the equally classic Mauser action. Combines the gas deflecting design of the original Mauser bolt shroud with the three-position, side-swing safety of the Model 70 for better scope clearance. Gunsmith installation required. **SPECS:** Polished steel, in-the-white. Weighs 2 1/2 oz. (71 g).

- #359-141-070AK Model 70-Style Shroud, 9E119Y34 . . . \$ 149.99

mag change. Standard issue on many U.S. Military MK14 Mod O and M-14SE rifles. Helps ensure consistent bolt release and lock-up, and offer increased service life over the factory part, too. **SPECS:** 8620 steel, black, matte, Parkerized finish. Hardened to Rc 35-38 Internal, Rc 60 Surface. 3/8" (15.9mm) long, 3/16" (14.3mm) wide, 1/8" (22.2mm) high.

- #851-000-055AK M14/M1A Ext Bolt Stop 1E48D28 . \$ 56.99

**GENTRY M-98
THREE-POSITION
SAFETY SHROUD**



Winchester-Style For Custom Mauser Rifles

Upgrades the venerable Mauser action to a full, three-position safety. All machined steel shroud and lever are polished, beautifully blued and ready for installation. Retains the gas deflecting design of the original shroud but provides bolt locked, bolt open and fire positions with positive detents.

SPECS: Approximately 2" (5cm) long overall, polished, blued finish, 2.5 oz. (71 g) wt. Fits M-98 only. Gunsmith installation required.

#339-500-098AK 3-Position M-98 Safety 9C153B98 \$ 188.99

**GENTRY REMINGTON 700
THREE-POSITION SAFETY SHROUD**



**Side Swing-Style
To Upgrade Factory Guns
Or Build Custom Rifles**

All-machined steel shroud and lever upgrades the Remington 700 action to a three-position safety. Lets you use match grade triggers that lack a safety. Provides bolt locked, bolt open, and fire positions with positive detents. No tools needed to field strip for cleaning or service. Available in polished blue.

SPECS: 4140 steel, polished blue. Approx. 2" (5cm) OAL, 2.5 oz. (71g) wt. Fits Remington 700/Model Seven/721/722/600/660/XP-100. Right-hand only.

#339-000-001AK 3-Pos. Safety Shroud 9C127B82 \$ 158.53

**ADVANCED TECHNOLOGY 98 MAUSER
CONVERSION BOLT HANDLE**



**Convert Straight
Bolt To Bent
Without Welding
Or Forging**

Easy, cut-and-replace installation lowers the bolt handle on straight bolt rifles without welding or forging. Gives the same bolt lift height as the military bent bolt to clear high mounted scopes. Easy-to-grasp, round knob gives fast, smooth cycling. Includes the correct drill and tap, plus complete, easy-to-follow, instructions.

SPECS: Steel, in-the-white. Includes bolt handle, mount screw, drill bit and tap.

#019-000-008AK Conversion Bolt Handle 9A17X10 \$ 19.99

**FORTMAN'S REMINGTON
NYLON 66 BOLT HANDLE**



Stronger Than The Factory Part

Strong, Nylon-Delrin, replacement for broken or age-embrittled Nylon 66 bolt handles. Restores function and value. Styled after the correct part, maintains original appearance.

SPECS: Nylon-Delrin, Black. Not affected by oils and solvents.

#331-066-100AK Nylon 66 Bolt Handle 1C04Z50 \$ 5.49

**TALLEY
CLASSIC BOLT KNOB**



**Graceful, Teardrop Knob With
Straight Shank For Customizing**

The same graceful, classic, straight bolt knob used by many of the top builders for their custom guns. Lathe turned from a solid piece of low carbon bar stock, ready to polish, checker or alter as you need. Extra stock left on the end for easy chucking in the lathe. Welds beautifully using our 3/32 nickel welding rod.

SPECS: Handle/knob, 2 1/8" (6cm) lg, 3" (76cm) o.a.l. 3 1/2 oz. (99 g).

#874-006-000AK Talley Classic Bolt Knob, 4G07D45 \$ 8.89

**HOLLAND REMINGTON 700
TACTICAL BOLT HANDLE**

**Extra Length For Quick,
Positive Operation**



Long, swept-back handle puts the bolt knob in easy reach for faster operation. Features a Model 70-style, rear sweep, plus .650" additional length that gives competitive and rapid fire shooters, or anyone wearing gloves, a sure, positive grip. Provides the needed leverage to help clear tight or stuck cases.

SPECS: 17-4 stainless steel (SS) or 4140 chrome moly steel (CM), in-the-white. Hardened to Rc 42-44. 3.7" (9.4cm) long.

#403-000-010AK SS Tactical Bolt Handle, 3K32C00 \$ 33.99

#403-000-011AK CM Tactical Bolt Handle, 3K29C33 \$ 31.99

**GRIFFINTACTICAL SIG 556
TACTICAL CHARGING HANDLE**



**Provides Maximum Clearance
Around Optics For Fast Charging
Under Stress**

Ergonomically shaped replacement charging handle improves on the factory handle by angling downward, instead of up, to provide maximum clearance around optics. Gives the operator or competition shooter a tactical advantage by allowing fast, obstruction-free charging from almost any position. Curved grasping surface ensures comfortable, naturally supportive finger contact, with a deeply grooved, non-slip face that provides excellent purchase even when hand is wet. Made of solid 4340 nickel-chromium-molybdenum steel alloy, heat treated for exceptional hardness and strength, and finished with a durable, wear-resistant Parkerized finish for additional surface hardness and corrosion protection.

SPECS: 4340 carbon steel alloy, Parkerized, matte black.

#100-004-020AK Sig 556 Tactical Charging Handle, 4B41U49 \$ 54.95

LENARD BROWNELL CUSTOM BOLT KNOB

**Attractive Design, Proper End Shape & Weldable/Bluible
Steel Make This "The Choice"
For A Professional Bolt Alteration**



Swept-back, streamlined design is ideal for converting military rifles to attractive sporters . . . or simply replacing an ugly knob with a beautifully designed new one! Properly shaped to give clearance between bolt and low scope mounting. Hollowed for weight reduction and sharp appearance (if you ever do run into a customer who wants a solid knob, can be quickly welded solid). Investment cast of 8620 steel, selected for its ideal combination of toughness and ease of working. Welds perfectly with gas or arc welder. Can be polished and blued to highest professional standards.

SPECS: 2 1/2" (6.3cm) overall length, 7/8" (22.2mm) diameter knob. Weighs 1 1/2 oz. (42 g).

#095-001-001AK L. Brownell Bolt Knob 5K13U53 \$ 15.99

- 6 or More - L. Brownell Bolt Knobs, each, 5K09U56 \$ 13.50

UNIVERSAL BOLT HANDLE

Lenard Brownell Style To Fit Most Bolt Actions



The classic shape and elegance of Lenard Brownell's famous cutaway bolt handle, made easier to install. Additional Remington-style metal at the attachment end of the handle makes silver soldering or welding fast and easy. Heat, shape and adapt to fit most bolt actions.

SPECS: 4130 chrome-moly steel, in-the-white. 3" (76cm) long, .730" (18mm) diameter knob. 1.9 oz. (54 g) wt.

#562-101-000AK Universal Bolt Handle 1D20Z05 \$ 22.99

McFARLAND ENGRAVED BOLT KNOBS

**Professionally-Done;
Two Or Three Panels**



Gorgeous, jewel-like, hand-engraved checkering pattern follows the graceful teardrop shape of the knob to perfection. The diamonds absolutely sparkle...one of these will definitely put any rifle several steps above the rest. **2-Panel** features two panels with fine border outlines; **3-Panel** has three equally-spaced panels without border outlines.

SPECS: Steel, in-the-white. 2 3/32" (58mm) long. 13/16" (20.6mm) diameter teardrop. Shank tapers from .383" (9.7mm) to .303" (7.7mm). Stub is .45" (11.4mm) diameter. **No. 1**, 2 panel, outline. **No. 2**, 2 panel, no outline. **No. 3**, 3 panel. **No. 4**, 4 panel.

#597-100-001AK 2-Panel Engraved Bolt Knob, 7E108P00 \$ 135.00

#597-100-003AK 3-Panel Engraved Bolt Knob, 7E156P10 \$ 195.12

**SAVAGE
OVERSIZE BOLT HANDLE**



**Faster Shooting In
Competition Or On The Hunt**

Whether you're a match shooter or go after varmints, this oversize bolt handle allows you to cycle rounds quickly, without having to feel around for the small factory handle. Solid, smooth, one piece design is easy to grab; your hand is immediately drawn to the bolt after each round. Tapered shaft and oversize bolt knob are precision machined and allow for added leverage and the attractive teardrop design adds beauty to the lines of your rifle.

SPECS: Machined steel, blued, matte finish. Right-hand only. Fits Savage 110, 111, 112, 112B top loading rifles. Bolt handle measures 2 3/4" (6.9cm) long, bolt knob measures approx. 1" (2.5cm) in diameter.

#855-000-269AK Savage Oversize Bolt Handle, 5E19V41 \$ 24.22

**STOCKADE GUN STOCKS SAVAGE®
EXTENDED BOLT HANDLE**

**Smooth Cycling Bolt Handle Clears
Scope & Scope Covers**



Stainless steel bolt handle replaces factory part and gives you an extra 1/2" of length and a slimmer shank to clear medium and large scopes without pinching your fingers or hitting the scope covers. The longer length reduces bolt lift by 30-40% and gives an additional .015" to .025" camming distance on the bolt. 5/8" diameter knurled knob is easy to grasp and cycle.

SPECS: Stainless steel, natural (SS) or blue (B). Overall length; 3.6" (9.2cm); 5/8" (15.8mm) diameter knob. Requires bolt disassembly for installation.

#100-002-199AK Savage Extended Bolt Handle, SS, 1A46V90 \$ 58.99

#100-002-200AK Savage Extended Bolt Handle, B, 1A46V90 \$ 58.99

**D.D. ROSS
TACTICAL BOLT KNOB**



**Additional Length & Weight
Helps Improve Bolt Grasp & Cycling**

Provides additional bolt length for greater leverage to clear jammed rounds in tactical rifles. Knurled rings ensure a solid grip for fast, positive bolt cycling. Turned and threaded from a solid piece of steel. Easy to install, simply turn and thread bolt shank for 5/16"-24 tpi.

SPECS: Steel, blue, matte finish. 2" (5cm) long x 3/4" (19mm) diameter at large end. 3 oz. (85g) wt.

#100-002-959AK Tactical Bolt Knob 4K44V00 \$ 55.00

**BROWNELLS
OVERSIZED BOLT KNOB**

**Grooved, Oversize Design
For Fast Bolt Operation**



Lightweight, aluminum bolt knob features a tapered, oversized design to deliver fast, positive bolt cycling for all types of bolt action rifles. Unique, stepped and grooved exterior adds muscle memory to aid your reflexes in learning to grasp and operate the bolt handle the same way every time for more consistent shooting form. Hollowed recess on bottom of bolt handle reduces weight even further for a light bolt lift and easy cycling. Installation requires machining and threading of bolt handle.

SPECS: Aluminum, matte black, anodized finish. 1.6" (4cm) long, O.D. tapers 1.1" (2.8cm) to .40" (1cm). 1 oz. (28g) weight. 5/16"-24 tpi. Includes instructions.

#080-000-589AK Oversized Bolt Knob, 8K22X40 \$ 28.99

**BADGER ORDNANCE
TARGET BOLT KNOB**



**Easy-To-Grasp Extended Knob
Gives Positive Bolt Cycling**

Oversize diameter and extended length and give positive bolt control for fumble-free cycling of tactical and benchrest rifles. No more holding the bolt handle with two fingers to clear the scope bell. Provides additional leverage needed to clear stuck rounds. Lightweight aluminum keeps weight down. Installation requires machining and threading of original bolt handle.

SPECS: 7075 T6 aluminum alloy, hardcoat anodized, matte black, gloss red, or gloss green finish. 1 1/2" (4cm) long, .975" (24.7mm) diameter. 1.3 oz. (35g) weight. Gunsmith installation recommended.

#093-000-007AK Black Bolt Knob 3K29U99 \$ 32.99

#093-000-021AK Red Bolt Knob 3K29U99 \$ 32.99

#093-000-022AK Green Bolt Knob 3K29U99 \$ 32.99

**SURGEON RIFLES
BOLT KNOBS**

**Oversized, Hand-Filling,
With Tactile Features
To Aid Positive Bolt Operation**



Hefty, oversized bolt knobs are machined from solid stainless steel billet to fill the hand comfortably and have just the right weight for fast, positive bolt operation—perfect for tactical, sniper, or benchrest applications. Gives the custom rifle builder extra flexibility in tailoring this critical contact point to the specific needs of each shooter. Two models, both pre-threaded to fit 5/16"-24 tpi threaded bolt handles. **Sniper** model has deep, cross-hatch texturing that gives you plenty of purchase for fast cycling under stress, with wet hands, or when wearing gloves. End of the knob is milled out to reduce weight for proper balance. Slightly narrower **Target** model includes three rubber O-rings that fit in deep grooves on the knob and provide superb, non-slip tactile feedback for the bare hand.

SPECS: Machined stainless steel, natural finish. 5/16"-24 tpi threads. **Sniper** - 2.125" (5.4cm) long, .850" (21.5mm) O.D. **Target** - 2" (5.1cm) long, .720" (1.8cm) O.D.

#100-006-251AK Sniper Bolt Knob 9B28A97 \$ 34.99

#100-004-439AK Target Bolt Knob 9B28H00 \$ 34.99

**NO HANDLING CHARGE • NO MINIMUM ORDER
ONE-RATE SHIPPING ANYWHERE IN THE U.S.**

TACTICAL OPERATIONS TACTICAL BOLT KNOB CONVERSION



Oversize Knob For Fast, Positive Action Cycling; Installs With Or Without Adapter Stud For Desired Look & Feel

Unique, 2-piece, bolt knob conversion gives the tactical rifle builder the flexibility to extend the overall bolt handle length for maximum leverage, or to maintain near factory length for minimal bulk or weight increase. Installation is fast and easy – simply cut off the factory bolt knob, drill the cut end of the bolt handle shank, TIG weld or silver solder the pre-threaded adapter stud in place, and screw-on the tactical knob. Increases overall bolt handle length by up to 1" for added leverage and to prevent the trigger finger from hitting the bolt knob when shouldering the rifle. For minimal length increase, turn and thread the bolt handle shank for 5/16"-18 tpi and screw-on the knob. Oversize, tapered knob is machined from 6061 T-6 aluminum for maximum strength with minimal weight increase. Available with Hard Anodized, semi-gloss, black finish or with the addition of Walter Birdsong's matte Black-T tactical finish.

SPECS: Knob - 6061 T-6 aluminum, hard-anodized, semi-gloss black or hard-anodized with matte Black-T coating. Adapter Stud - Chrome moly, in-the-white. 1 1/16" (2.7cm) long, O.D. tapers 1" (2.5cm) to 5/16" (1.1cm), 5/16"-18 tpi. 1.5 oz. (42.5g) wt. Gunsmith installation recommended.

- #100-003-078AK Black-T Tactical Bolt Knob, 8B34V95 \$ 41.95
- #100-003-079AK Anodized Tactical Bolt Knob, 8B34V95 41.95

GLEND ARMS FIRING PINS

Precision-Made; Duplicates The Original

Ready for installation by gunsmith. Precision workmanship. Duplicates original. Saves waiting for, or having to make one.

SPECS: Heat-treated, blued. Gunsmith fitting may be required.



RIFLE FIRING PINS

- #350-200-213AK 213/215, Marlin 36, 36A, 1936, 336, 1893, (old model) 5C00PUA \$ 17.99
- #350-200-211AK 211, Rem. 12, old flat style, 5C00BXC 17.99
- #350-200-212AK 212, Rem. 12-121, round style, 5C00ZAY 17.99
- #350-200-241AK 241, Ruger Mini 14 Series 181, 5C00ZAY 30.99
- #350-200-204AK 204, Win. 1894 pre-'64 Mod. 94, M55, M64, 5C00PUA 22.99

DAYTON TRAISTER COCK-ON-OPEN KIT



Upgrades Action For Easier Operation

SMALL RING MAUSER - Fits 93-96 Mausers. Redesigned cocking piece and striker spring. Works with Dayton Traister, other commercial triggers or military trigger and safety.

SPECS: Steel, black, matte finish. Requires bolt modification.

#240-150-096AK 93-96 Cock/Open Kit 4B25X30 \$ 37.99

P-14, P-17 ENFIELD - For 1914/1917 Enfield. New cocking piece and striker spring replace factory parts. Must be used with Dayton Traister trigger.

SPECS: Steel, black, matte finish. Requires bolt modification.

#240-150-017AK Enfield Cock/Open Kit, 4B25X30 \$ 29.99

BLACKHEART INTERNATIONAL REMINGTON 700 "LIGHTNING LOK" FIRING PIN



Reduces Lock Time For Faster Ignition & Improved Accuracy

Lightweight Titanium firing pin driven by an extra-power Wolff spring decreases lock time by up to 40% for a noticeable improvement in accuracy. Faster lock time minimizes the chance of gun movement between the time the trigger is pulled and the firing pin hits the primer. Features a Titanium Nitride (TiNi) coating that creates a hard, smooth surface resistant to corrosion, high temperatures, galling, fretting, and seizing. Slick TiNi resists fouling buildup, is easy to clean, and promotes fast firing pin travel through the bolt.

SPECS: Firing pin - Titanium, TiNi coated. Spring - 28 lb. Fits Remington 700 short action (SA) and long action (LA) rifles.

- #100-005-739AK Lightning Lok Firing Pin, SA, 2B64Z83 \$ 77.99
- #100-005-738AK Lightning Lok Firing Pin, LA, 2B64Z83 77.99

GRE-TAN REMINGTON 700 FIRING PIN ASSEMBLY



Precision Machined To Enhance Accuracy

CNC machined with tight tolerances to ensure consistent rear engagement and smooth, straight, firing pin travel. The lightweight aluminum bolt shroud has close-tolerance bottom flats to prevent bolt side play. Gives consistent cocking piece rear height for repeatable engagement/release with all factory and aftermarket triggers. Firing pin is polished with the tip ground smooth and hardened. Firing pin spring has reduced O.D. and I.D. to minimize bending and drag. Assembly includes shroud, firing pin, cocking piece, and firing pin spring.

SPECS: Shroud - 6061 T-6 aluminum, matte black (Blk) or silver (Sil) finish. Firing Pin - 4140 steel. Cocking Piece - Hardened tool steel. Long Action (LA) - 3.19 oz (90.4g) wt. Short Action (SA) - 2.95 oz. (83.6g) wt. Fits Remington 700 standard and ISS Locking bolts, eliminates the ISS Lock system.

- #100-000-446AK Firing Pin Assy., Blk/LA 9K49U33. \$ 65.00
- #100-000-447AK Firing Pin Assy., Blk/SA 9K49U33. . 65.00
- #309-000-002AK Firing Pin Assy., Sil/LA 9K51X75. . . 67.95
- #309-000-003AK Firing Pin Assy., Sil/SA 9K49X33. . . 65.00
- #100-000-448AK Black Bolt Shroud, only 9K24U00. . . 32.00
- #100-000-537AK Silver Bolt Shroud, only 9K24A00. . . 32.00
- #100-000-449AK Cocking Piece, only 9K23U00. 30.00

GRE-TAN REMINGTON 700 LITE FIRING PIN & SPRING



Decreased Weight & Reduced Lock Time

7075 aluminum shank with a heat-treated stainless steel pin decreases lock times by 36-38% compared to standard, steel firing pin. Long action firing pin is 328 grains (56% lighter than factory); short action weighs 289 grains (55% lighter than factory). Includes tight-fitting steel spring that won't rub inside the bolt body and reduces wear and binding.

SPECS: 7075 aluminum shank, heat-treated stainless steel pin, polished natural finish, steel spring. Long Action (LA) Firing Pin - 6.8" (178) long; Short Action (SA) Firing Pin - 6.1" (15.4cm)

- #309-000-006AK Lite Long Action Firing Pin & Spring, 9K29X00 \$ 39.00
- #309-000-007AK Lite Short Action Firing Pin & Spring, 9K29X00 39.00

SUPERIOR SHOOTING SYSTEMS SPEEDLOCK FIRING PIN KITS



Cut Lock Times By 1/3 & More For Improved Accuracy

Lightweight firing pins weigh less than half of original factory firing pins, and the weight savings alone would decrease lock times dramatically. But, for even faster lock times and to help ensure positive ignition, the Tubb Firing Pins come with a factory weight chrome silicon spring. CS springs maintain load height and compression strength without taking a set for thousands of compression cycles. Faster lock time means there's less chance of gun movement between the time the trigger is pulled and the firing pin hits the primer. Tubb Firing Pins cut lock time without increasing vibrations and maintain positive ignition. Designed by NRA Highpower Rifle and Highpower Silhouette Champion David Tubb. Perfect for benchrest shooting and especially valuable for off-hand shooters...whether they're Highpower or Silhouette competitors, or hunters wanting the best, cleanest shot possible.

SPECS: Firing Pin - 70 series machined aluminum with 4140 steel tips. Spring - Chrome silicon, heat-treated, shot peened, stress relieved. Remington models not for use with ISS bolt lock system. Winchester fits all pre-'64 and post-'64 M70 rifles with push-feed or controlled round feed actions, except WSM models. Pre-'64 and current "Classic"-style actions with claw extractor require the Speedlock Cocking Piece, available separately.

STOCK #	FITS	PRICE
#840-098-000AK	Mauser 98 (lg ring & commercl)	4H55V03 \$ 68.99
#840-700-001AK	Remington 700 Short Action	4H54V95 \$ 68.35
#840-700-002AK	Remington 700 Long Action	4H55V78 \$ 69.99
#840-070-001AK	Winchester 70 Short Action	4H54T67 \$ 62.08
#840-070-003AK	Winchester 70 Long Action	4H54V67 \$ 62.08

SPEEDLOCK FIRING PIN SPRINGS - The same chrome silicon firing pin springs used in the Speedlock kits above. Keeps easy bolt lift and trigger pull of a factory weight spring, with the improved ignition performance of an extra-power spring. Provides consistent, repeatable performance over thousands of compression cycles.

- SPECS:** Chrome silicon. Heat treated, shot peened, stress relieved. Mauser 98 fits large ring and commercial.
- #840-000-021AK FP Spring Mauser 98 4H09B33 . . . \$ 11.67
- #840-000-022AK FP Spring Rem. 700 SA 4H09B33. . . 11.67
- #840-000-023AK FP Spring Rem. 700 LA 4H09B33. . . 11.67

WIN. 70 SPEEDLOCK COCKING PIECE - Replaces the factory part and includes a reinforced cam finger that's designed with no safety cut for added strength. Threaded through to decrease weight; threads match Winchester 70 firing pin. Steel cross-pin simplifies installation of Speedlock firing pin.

SPECS: Steel, black oxide finish. 1 1/4" (3.2cm) long, .220" (5.6mm) I.D. Fits all long action, Winchester 70 models pre '64 to present.

#840-000-042AK Win 70 Cocking Piece 4H44B52. . . \$ 54.99

SPEEDLOCK FIRING PIN ASSEMBLY - Complete, drop-in firing pin assembly features a lightweight bolt shroud and aluminum firing pin with heat-treated 4140 steel tip to reduce weight to less than half of the factory part. Factory weight, chrome silicon firing pin spring maintains load and compression strength without taking a set to ensure positive ignition. Black anodized bolt shroud.

SPECS: Firing Pin - Aluminum with 4140 steel tip. Springs - Chrome silicon, heat-treated, shot peened, stress relieved. Total Weight - 2 oz. (57g). Includes firing pin, spring, bolt shroud, and cocking piece. Available for Rem. 700 short action (SA) and long action (LA).

- #840-000-053AK Rem 700 SA Firing Pin, 4H80B00 \$ 90.00
- #840-000-052AK Rem 700 LA Firing Pin 4H80B00 . . . 90.00

GRE-TAN REMINGTON 700 LITE FIRING PIN & SPRING



Decreased Weight & Reduced Lock Time

7075 aluminum shank with a heat-treated stainless steel pin decreases lock times by 36-38% compared to standard, steel firing pin. Long action firing pin is 328 grains (56% lighter than factory); short action weighs 289 grains (55% lighter than factory). Includes tight-fitting steel spring that won't rub inside the bolt body and reduces wear and binding.

SPECS: 7075 aluminum shank, heat-treated stainless steel pin, polished natural finish, steel spring. Long Action (LA) Firing Pin - 6.8" (178) long; Short Action (SA) Firing Pin - 6.1" (15.4cm)

- #309-000-006AK Lite Long Action Firing Pin & Spring, 9K29X00 \$ 39.00
- #309-000-007AK Lite Short Action Firing Pin & Spring, 9K29X00 39.00

REMINGTON 700 FIRING PIN ASSEMBLY



Non-ISS Assembly Takes Your Late Model Rifle Back In Time

Factory-original, firing pin assembly eliminates the ISS bolt lock system on your current production, Remington 700 rifle to make it like they used to be. Features a blued or stainless bolt shroud with standard firing pin, cocking piece and firing pin spring. Proven factory parts provide reliable function and drop-in fit.

SPECS: Steel, blued finish or SS, natural finish. Available for long (LA) and short action (SA).

- #767-220-400AK Blue LA Firing Pin Assembly, 7F55T61 \$ 59.99
- #767-000-916AK Blue SA Firing Pin Assembly, 7F43V39 54.24
- #767-000-064AK Stainless SA Firing Pin Assembly, 7F52X30 56.03



MURRAY'S SKS ENHANCED FIRING PIN

Based On The Original Russian Design For Improved Function & Safety

High quality, replacement firing pin uses the original, pre-'51 Russian design to eliminate the potential for accidental slamfires and uncontrollable full-auto operation associated with the current production, free-floating type firing pin. Gradual, straight taper design with Wolff brand spring prevents mechanical lockup in the bolt and ensures consistent firing pin return after every shot; plus, allows the use of soft-primed American ammunition and reloads. Fits Chinese, Yugoslavian, Albanian, Romanian, and post 1950 Russian SKS rifles. Not for use in pre-1951 Russian models with shallower firing pin hole. Includes spare firing pin spring and instructions.

SPECS: 420 stainless steel, natural finish. Approx. 3 3/4" long. Fits post 1950 Russian SKS and clones.


#563-000-001AK SKS Firing Pin 3F32A43. \$ 39.99

The Brownells Guarantee!

If you aren't completely, 100% satisfied with any purchase you receive from Brownells, for any reason, at any time, return it for a full refund or exchange. Your complete satisfaction is what's most important to us.

CHAPMAN MAUSER 98 SWING SAFETY CONVERSION

Ease Of Operation & Modern Looks


Converts clumsy, military safety to quick, easy-to-reach, side swing-style. Two-position safety gives positive On/Off bolt lock just like the original. Works on both Mauser 98 and '03 Springfield. Requires use of milling machine for installation. Complete, illustrated instructions included. Chapman Milling Fixture Shroud Safety Tooling, sold nearby, greatly simplifies installation. 

SPECS: Kit includes Safety Lever, Spring, Plunger and Set Screw. Steel, in-the-white. Requires gunsmith fitting, final polish.
#201-100-098AK M98 Swing Safety Kit 1K20P00... \$ 26.67

DAYTON TRAISTER MARK II SAFETY

Clears Lowest Scope Mounting



Graceful design sets low, allowing lowest possible scope mounting. One-piece construction, beautiful, non-glare, blued finish. Right-hand operation only. Easily installed, requiring slotting of bolt sleeve. 
SPECS: 3/4" (19mm) long arm, 3/16" (4.8mm) wide. Blued steel.


STOCK #	FITS
#240-001-950AK	Mauser M-93, M-94, M-95 & M-96
#240-001-980AK	Mauser M-98, FN & Similar
#240-001-990AK	Springfield

— Advise # — Mark II Safety 4B19X97... \$ 21.99

TIMNEY BUEHLER-STYLE LOW SAFETY

Positive Stops At On & Off;
Simple, Fast Installation




The re-make of the famous Buehler Low Safety. Faster and much more convenient to operate than the factory safety plus, it will not interfere with even the lowest mounted scopes. Rotates through a 70° arc on the right side of the rifle with positive stops in both the "on" and "off" positions. Securely holds the bolt and the striker in the locked position. Precision CNC machined from high-quality steel, hardened at all wear points, polished and blued. No machining required for installation on M98. M93/96 may require grinding of cocking piece. 
SPECS: Steel, blued. .490" (12.4mm) wide, .725" (18.4mm) long. M98 fits Mauser M98 & FN. M93/96 fits Mauser 93, 94, 95, 96 & 97 Small Ring.

#883-804-098AK Timney M98 Safety 3H34T68... \$ 38.99
#883-805-096AK Timney M93/96 Safety 3H34T23... 38.99

WISNER TWO-POSITION SAFETY

Converts Military Safety To
Convenient Side Swing Safety




Modernizes the original military shroud and vertical safety to an easier-to-operate, two-position side swing lever system. Complete and ready-to-install; provides increased clearance for scope mounting. Vertical grooving on thumb lever gives a positive, no-slip grip. Fully hardened and heat-treated to resist wear. Requires machining of your shroud. Chapman Safety Milling Fixture (found elsewhere in catalog) greatly simplifies installation. 
SPECS: Steel, in-the-white. Includes lever, pivot screw, plunger, and spring. Does not include shroud. Requires gunsmith installation and final polishing. #120K fits M-98 Mauser. #140K fits 03/03A3 Springfield.

#724-015-120AK #120K 2-Position Safety 5H30D99 \$ 32.99
#724-015-140AK #140K 2-Position Safety 5H30D99 .. 32.99

ULTRA LIGHT ARMS REMINGTON 600/700 3-FUNCTION SAFETY

Allows Bolt Removal
With Safety On

Replaces the factory safety; lets you remove the bolt while the safety is "On". For right-handed 600, 660, 700, 721, 722 and Timney 700 triggers w/safe. 
SPECS: 7-piece kit. Steel. Instructions included.
#916-100-203AK 3-Function Rem. Safety, 6A29Z41... \$ 36.35

RIFLE BASIX REMINGTON 700 REM-SAF SAFETY


Fully Interchangeable
With The Factory Safety



Up until these replacement parts became available the only way to repair a damaged or misplaced Remington 700 safety was to send it back to the factory, factory repair center, or make your own; parts were simply not available. With these high-grade aftermarket parts you can easily replace damaged or lost safety parts and know the repair is solid. 
SPECS: Steel, nickel plated, silver finish. Kit includes safety lever, safety pivot pin, detent ball, triangular spring and E-clip.
#758-000-011AK REM-SAF Safety Parts 8E30T77... \$ 37.99


VOLQUARTSEN RUGER® 10/22® SAFETY

Replaces The Factory Part
That's No Longer Available

Keep your Ruger 10/22 rifle shooting with the aftermarket equivalent to the factory safety. Mechanically identical to the factory safety, but machined instead of cast. Includes red nylon/rubber activation indicator for fast visual check of safety status. 
SPECS: Steel, blue finish. Fits Ruger 10/22 rifles, all calibers.
#930-000-048AK Ruger 10/22 Safety 3Z06C95... \$ 9.25


BROWNELLS REMINGTON 597 CASE EXTRACTOR

Fully Machined & Hardened

Machined tool steel for a perfect fit, hardened for extra strength. Precision ground hook ensures positive contact on cartridge rim for reliable extraction. 
SPECS: 01 tool steel, blued finish. Hardened to Rc 38-40. 1/2" (12.7mm) long, 15/64" (5.9mm) high, 5/64" (2mm) thick. Fits Remington 597, 22LR, .22 Mag, and .17 HMR.
#080-000-202AK Rem 597 Extractor 5K11T55... \$ 13.99

POWER CUSTOM RUGER® 10/22® SHARP CLAW EXTRACTOR


Positive Extraction Of Match Chambers
For The Mk II Pistol & 10/22 Rifle

Machined with sharp, well defined angles to securely grip case head and give positive extraction even on tight, match chambered barrels. Will not "blow out" in the event of a ruptured case. Hard and tough titanium or A-2 Tool steel greatly extends service life. Available in Titanium or A-2 Tool Steel. Correct dimension works in 10/22, 10/22 Magnum and Mk II pistol without modification. 
SPECS: Titanium - 6 AL-4V titanium. Silver finish. Includes extra power spring. A-2 Tool Steel - A-2 Tool Steel, black. Includes extra power spring.

#713-123-003AK Titanium Extractor 3A09Y03... \$ 9.99
#713-000-067AK A-2 Tool Steel Extractor 3A09V03... 9.99

BROWNELLS REMINGTON 700-STYLE RIVETED EXTRACTOR KIT


Factory-Type Replacement
Restores Function & Serviceability

Replaces the no-longer-available Remington factory part to keep older rifles shooting. A fast, economical, alternative to returning rifle to the factory for repair. Replacement requires no modification to bolt or rifle. Fits all variations of 700, 600, 600M, 660, 742, 760, 788, 40X and XP-100. Large fits calibers with .473" (12.01mm) diameter case head, including .22-250, .243, .270, .308, .30-06, etc. Small fits calibers with .378" (9.60mm) diameter case head, including .17 Rem., .222, .223, etc. 
SPECS: Steel. Includes extractor, (2) rivets, and instructions. Gunsmith installation required.
#078-000-007AK Rem. Riveted Extractor Kit, Large, 8G15X81... \$ 23.99
#080-000-208AK Rem. Riveted Extractor Kit, Small, 8K18T81... 23.99

GUN RUNNERS CLAW EXTRACTOR

Pre-Fit &
"Blank"
Extractors
Save Time &
Money




When building a new rifle, changing calibers or replacing a no-longer-available part, these hardened and tempered extractors provide reliable feeding and extraction. Custom Extractors feature an oversize lip for custom fitting. Lets you convert to .223 and 7.62x39 and eliminate function problems common to these cartridges. Pre-Fit extractors for .30-06 and belted magnum cases save time and labor when fitting a new extractor. 
SPECS: O-1 tool steel, hardened and tempered. Brushed finish requires final polishing. 96 Mauser: Lip: .343" (8.7mm) long. 4 1/4" (10.8cm) length. Winchester 70 fits pre-64 models.
#634-000-002AK 96 Mauser Custom Ext. 4C24Z00... \$ 36.00
#634-000-003AK 98 Mauser Custom Extractor, 4C24Z00... 36.00
#634-000-004AK 98 Mauser Pre-Fit .30-06 Extractor, 4C24Z11... 36.99
#634-000-005AK 98 Mauser Pre-Fit Magnum Extractor, 4C24Z28... 30.99
#634-000-013AK Win. 70 Pre-Fit .30-06 Extractor, 4C24P00... 36.00

SUPERIOR SHOOTING SYSTEMS REM. RIFLE SAKO-STYLE EXTRACTOR KIT

Solid Steel
Replaces Stamped Sheetmetal;
Improves Function & Reliability




Sako-style extractors have a longer, wider "hook" that gives a positive bite on the case rim. An essential modification for rifles where reliable extraction is crucial. Precision machined on 4-axis CNC equipment for exact fit and function. Can be fitted to older rifles to replace Remington's obsolete, riveted extractor or the current rivetless design. "2000" is the commonly used, small extractor suitable for .223, .30-06 and Magnum bolt face. "A" fits rifles with .470", .30-06 or .530" Magnum bolt face. "B" fits .404, .284 and 7.21 Lazzeroni. "C" fits .416 Rigby, .378 and .460 Weatherby. 
SPECS: Carbon steel, in-the-white. Kit contains extractor, spring, plunger and illustrated instructions. Adapts to Remington models: 721, 722, 725, 700, 600, 660, 40-X centerfire, XP-100, 7 and Sportsman 78. Installation requires machined modifications to bolt. Gunsmith installation required.
#840-000-025AK "2000" Extractor Kit 4H21B34... \$ 26.66
#840-000-033AK "A" Extractor Kit 4H21B34... 26.66
#840-000-034AK "B" Extractor Kit 4H21B34... 26.66
#840-000-035AK "C" Extractor Kit 4H21B34... 26.66

HARRIS GUNWORKS SAKO-STYLE EXTRACTOR KIT

Convert Remington Bolts
For Reliable Extraction




Complete parts kit converts Remington 700 bolts to use a larger, Sako-style extractor which grabs a bigger bite of case rim for increased extractor performance. 
SPECS: 17-4 stainless steel extractor. Kit includes extractor, plunger pin and spring. Installation requires machining of bolt.
#562-102-000AK .308 Sako-Style Ext. Kit 2F25Z64... \$ 32.05
#562-102-001AK .223 Sako-Style Ext. Kit 2F25Z45... 31.81

TACTICAL SOLUTIONS RUGER® MARK I/II/III™ & 22/45™ HEAVY DUTY EXTRACTOR


Hardened Tool Steel
With Improved Hook
For Reliable Extraction



Improved hook design helps ensure consistent extraction each and every time. Machined from tool steel then hardened to resist breakage and reduce wear for a lifetime of reliable operation. Includes extra-power spring for added reliability. Also fits Ruger® 10/22® rifle. 
SPECS: Tool steel extractor, high-performance spring. Fits Ruger Mark I/II/III & 22/45 pistols and 10/22 rifles in .22 LR and .22 Magnum.
#100-006-000AK Heavy Duty Extractor 8K07U14... \$ 9.99


VOLQUARTSEN RUGER® 10/22® & MAGNUM EXACT EDGE EXTRACTOR

Tuned & Hardened
For Lasting Performance

Machined with exacting tolerances; hook is .005" closer to rim to give a positive, non-slip grip on the case head. The very precise hook point is hardened to Rc 58-60, will not lose its edge, even after years of use. 
SPECS: A-2 tool steel, in-the-white. Includes replacement spring. Fits 10/22 and 10/22 magnum.
#930-000-010AK Exact Edge Extractor 3Z09X99... \$ 11.99

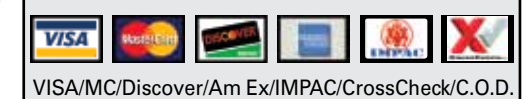
WILDWEST GUNS MARLIN BEAR-PROOF EJECTOR

Improves Ejection Reliability
With Heavy, Bear-Stopping Loads

EDM-cut, one-piece ejector gives positive, reliable ejection with the heaviest hunting loads. Replaces the lighter, and easily broken, two-piece, factory part. Prevents broken parts from jamming action. Improves ejection, ensures empties are thrown clear of the receiver. A real life saver when hunting dangerous game in adverse conditions. For all Marlin 336, 1895 and .444 rifles. Drop-in fit; gunsmith installation is recommended. 
SPECS: Spring steel, blue or nickel plated, silver finish. Tempered and heat treated.

#981-000-003AK Blued Bear Proof Ejector, 1H23Y99... \$ 24.49
#981-000-016AK Nickel Bear Proof Ejector, 1H23A99... 24.49

PAY ANY WAY



VISA/MC/Discover/Am Ex/IMPAC/CrossCheck/C.O.D.

WILLIAMS FIREARMS WINCHESTER 70 EXTRACTOR



Attractive, Finished Stainless Steel For Original Classic

Machined to original "classic" dimensions with state-of-the-art technology for exceptional dependability and eye-pleasing aesthetics. Machined from solid stainless steel bar stock, deburred in a vibratory tumbler, and then heat treated to Rc 35-37. Completely finished. Available for both right-hand (RH) and left-hand (LH) rifles. **USA**

SPECS: 416 stainless-steel, natural finish, matte. 4.45" (11.3cm) long. **Standard** fits non-magnum calibers from .308 to .30-06 bolt face. **Magnum** fits all magnum calibers including short mag and super short mag.

#954-000-019AK Standard RH Extractor, 4E43X08 \$ 54.99
#954-000-020AK Magnum RH Extractor 4E43X08 \$ 54.99
#954-000-021AK Standard LH Extractor 4E43X08 \$ 54.99

BROWNELLS TRIGGER STOP SCREWS

Non-Marring Rubber Tips

Controls trigger overtravel for clean let-off. Rubber tips cushion frame "touch" and won't mark trigger loop. Use on handguns, rifles, shotguns. **USA**



SPECS: 8-32 tpi. **6 Pak** contains 6 screws and instructions.

#084-010-006AK Trigger Stop Screws, 6-pak, 4H16X55 \$ 22.99

ACCURACY RIFLE SYSTEMS MINI-14/30 ADJUSTABLE TRIGGER

Replace Heavy Factory Trigger For Lighter Pull

Three-way adjustable trigger lets you adjust overtravel, secondary sear engagement and second stage weight. Wide, smooth-faced trigger shoe provides an improved trigger feel and consistent pull. Gunsmith installation required. Includes detailed instructions. **USA**

SPECS: 4150 Steel, cast, matte blue. 4.5 lb. (2 kg) to 3.25 lb. (1.4 kg) weight adjustment. With Allen wrench, instructions and Thread Locker. Gunsmith fitting required.

#049-014-001AK Mini-14/30 Trigger 9D63B96 \$ 79.95

BOYDS' BOLD TRIGGER

Easy To Install; Premium Quality

Precision-machined, light-weight aluminum housing plus hardened steel sear and internal components provide reliable performance for both the marksman and the sportsman. Fully adjustable for engagement, letoff and overtravel. **Optima (OP)** model includes a two-position, locking thumb safety. Choose **Premium (PR)** model if using the factory safety. Adjustment range: 2.7 lb.-7 lb. **USA**

SPECS: Aluminum housing, steel trigger. .186" (4.7mm) wide face. **OP-98** and **PR-98** fit Spanish Mauser 93/95, Military Mauser M-98 and Commercial Mauser M-98. **OP-94/96S** and **PR-94/96S** fit Swedish Mauser M94/96.

#104-100-098AK OP-98 Optima Trigger 9C45V26 \$ 55.92
#104-150-098AK PR-98 Premium Trigger, 9C37V06 46.99

#104-100-094AK OP-94/96S Optima Trigger, 9C45V26 55.92

#104-150-094AK PR-94/96S Premium Trigger, 9C36V87 46.10

DAYTON TRAIATER RUGER® 77/22® ADJUSTABLE TRIGGER

Gives A Light Pull & Ultra-Clean Break

Replaces the heavy, hard-to-pull factory trigger, provides a cleaner break and easy adjustment for weight of pull. Cast from steel, then machined; all contact points are polished for a smoother feel. Includes ground pivot pin bushing, tension disk and instructions. **USA**

SPECS: Steel, blue. .250" (6.3mm) wide, smooth trigger face. Fits Ruger 77/22 and 77/22 rimfire magnum. Hornet fits 77/22 Hornet. Gunsmith fitting required.

#240-100-772AK 77/22 Trigger 4B41X30 \$ 45.99
#240-100-722AK 77/22 Hornet Trigger 4B41X30 45.99

DAYTON TRAIATER RUGER® M77® MARK II ADJUSTABLE TRIGGER

Oversized Dimension For Custom Fitting; Lightens The Heavy, Factory Trigger Pull

Helps overcome the accuracy-robbing deficiencies of the heavy, factory trigger for improved accuracy. Slightly oversized engagement surface to allow proper fitting for a smooth, lighter-feeling pull without take-up or overtravel. Adjustable weight of pull from 1½ to 4 lbs. accommodates different shooting needs. Precision ground and hardened for long service life. Easy installation; requires no alterations to the action or stock. **USA**

SPECS: Steel, blued. .250" (6.3mm) wide shoe. Includes spring seat and instructions. Fits Ruger M77 Mark II RH centerfire rifles only. Will not fit "V" series target models. Gunsmith fitting required.

#240-100-277AK M77 Mark II Trigger 4B41X40 \$ 45.99

DAYTON TRAIATER TRIGGER

Custom Triggers For Military Rifles

Lightweight, all steel single-stage triggers with rolling sear block design provide adjustment for overtravel and pull weight (2 to 7 lbs.) for military rifles. Available as **Mark II Trigger** only or as a **Speedlock Kit** that includes trigger, cocking piece, striker spring, and modification instructions to shorten striker travel for faster lock time. **USA**

SPECS: Triggers - Steel, blued, hardened internals. 2 to 7 lb. adjustable pull weight. ¾" wide serrated trigger shoe. Wt. 2 oz. **EW-5** fits 1917 Enfield w/5-rd magazine, 1914, 303 Enfield, Rem. Mod 30 and 30S. **UM** fits Mauser 98 and commercial 98 actions. **GM** fits Swedish and 93 to 96 Mausers. **Speedlock Kits -** All models convert rifle to cock-on-open. **EN-5** kit fits same models as **EW-5** trigger. **EN-6** kit fits same as **EW-5** but w/6-rd magazine. Both provide ¼" striker travel and require bolt modifications.

#240-100-017AK Mark II Trigger EW-5 4B39X97 \$ 45.99
#240-200-017AK Speedlock Kit EN-5 4B55X30 64.99
#240-200-117AK Speedlock Kit EN-6 4B55X30 64.99
#240-100-098AK Mark II Trigger UM 4B39X97 43.99
#240-100-096AK Mark II Trigger GM 4B39X97 45.99

NEW DRESSSEL MAUSER 98 "MODEL 70"-STYLE TRIGGER

Simple, Rugged, Fully Adjustable Trigger For The Classic Mauser Bolt Gun

At last! A trigger with the simplicity, strength, and adjustability of the original Winchester Model 70 trigger that's specifically designed to fit the classic '98 Mauser. Overtravel and trigger pull are fully adjustable, with a pull weight ranging from 2½ to 5 lbs. Precisely-machined, carefully finished, and assembled with the custom gunbuilder in mind. Complete instructions included. Gunsmith installation recommended.

SPECS: Steel, silver finish. Fits Mauser 98 military and commercial actions. Gunsmithing required.

#258-000-001AK "Model 70"-Style Trgger 8E173C40 \$ 219.99

JARD TRIGGER UPGRADE KITS

Gives Your Bolt Action A Match-Grade Trigger Pull

Reliable, easy-to-install upgrade kits replace some or all of the factory trigger components to deliver match-grade performance. Specially designed, system (except Mauser 98) moves the sear engagement point to a precise location for more leverage that lightens pull weight. Fewer working parts help eliminate malfunctions caused by moisture and freezing temperatures. Precision machined and polished engagement surfaces help minimize drag for smooth, crisp let-off. All models use the factory safety without alteration. Drop-in installation. **USA**

MARLIN 800/900 RIFMIRE KIT - Gives your early model Marlin .17 or .22 caliber rimfire a smooth, consistent, 2½ lb. trigger pull. Upgraded sear, trigger lever and trigger return spring replace the factory parts and provide adjustability for sear engagement. Does not fit late model rifles with T-900 Fire Control System. Choice of 2 lb. or 2.5 lb. pull weights.

SPECS: Steel, matte black finish. 2.5 lb. pull wt. Fits pre-2004 800/900 series rimfire rifles without T-900 trigger system.

#100-001-868AK Marlin Trigger Kit, 2.5 lb., 2K70T40 88.00

REMINGTON 700 TRIGGER KIT - Uses the factory Remington 700 trigger housing to achieve match-quality trigger performance. Available with 14 oz. or 28 oz. pull weight. Uses factory screws for over-travel and sear engagement adjustments.

SPECS: Steel, black, matte finish. 14 oz. or 28 oz. pull weight. Fits Rem. 700.

#100-000-661AK Rem 700 Trigger Kit, 14 oz., 2K50A16 \$ 62.70

#100-000-662AK Rem 700 Trigger Kit, 28 oz., 2K50A16 62.70

RUGER M77 MKII, 77/22 & 77/17 TRIGGER KITS - Polished sear and trigger lever, plus a reduced power return spring smoothes trigger movement and lightens pull to 2 pounds. Adjustments for sear engagement and overtravel provide a crisp, clean-breaking feel. Elliptical head, adjustment screw, provides positive contact with safety; requires no special fitting for proper engagement.

SPECS: Steel, black matte or polished silver finish. 2 lb. pull weight. **MK II -** Fits Ruger M77 Mark II. Will not fit Target (VT) models. **77/22 & 77/17 -** Fits Ruger 77/22, 77/22 WMR, and 77/17.

#100-001-874AK Black MK II Trigger Kit, 2K70T40 \$ 88.00

#100-001-875AK Silver MK II Trigger Kit, 2K74T80 93.50

#100-001-885AK Blk 77/22 & 77/17 Trigger Kit, 2K70T40 88.00

#100-001-886AK Sil. 77/22 & 77/17 Trigger Kit, 2K74T80 93.50

AK-47 - Lightens trigger pull and reduces negative effects of trigger slap to help steady the gun and improve accuracy. Includes trigger, trigger return spring, double hook hammer, hammer spring, disconnect, disconnect spring, trigger pin retainer plate (shepherd crook), and thread lock agent. Choice of 2 or 3 lb. pull weight.

SPECS: Steel, black, matte finish. 2 lb. or 3 lb. pull weights available.

#100-003-131AK 2 lb. AK47 Trigger Kit 2K79V20 \$ 99.00
#100-003-132AK 3 lb. AK47 Trigger Kit 2K79V20 99.00

SAVAGE TRIGGER KIT - Upgraded trigger lever and sear feature ultra-smooth engagement surfaces for a 16-ounce, cleaning-breaking trigger pull. Adjustable sear engagement and over travel allow fine-tuning. All models use the factory safety without alteration.

SPECS: Steel, matte black finish. 1 lb. pull weight. Fits Savage centerfire rifles.

#100-004-021AK Savage Trigger Kit, 2K68U92 \$ 85.99

JARD REMINGTON 700 TRIGGER ASSEMBLY

Easy Installation, Crisp Release, Choice Of Pull Weight To Suit Your Needs

Drop in replacement provides a smoother, crisper letoff and lighter pull weight than factory original. An easy, economical way to achieve a custom trigger pull. Specially designed, two-lever system has a repositioned sear engagement point for more leverage that lightens pull weight to only 14 oz. and is less susceptible to malfunctions caused by moisture and freezing temperatures. Fully adjustable for over-travel and sear engagement. **USA**

SPECS: Steel, matte black finish. 14 oz. pull weight.
#100-002-574AK Rem 700 Trigger 2K110A00 137.50

JARD MAUSER 98 TRIGGER

Reliable, Match Grade Performance

Provides a lightweight, crisp-breaking trigger that allows you to fully concentrate on each shot without wrestling a heavy, sluggish trigger. Fully adjustable and ready for drop-in installation. Precision-machined, all steel, heat-treated components give deliver match grade performance and reliability. Available in 12 oz. or 22 oz. pull weights; 22 oz. model also available without safety. **USA**

SPECS: Steel, blue. Fits Mauser 98 rifles only.

#100-002-459AK 12 oz. Trigger w/safety 2K88P00 \$ 110.00
#100-002-460AK 22 oz. Trigger w/safety 2K88P00 110.00
#100-002-462AK 22 oz. Trigger w/o safety, 2K73P35 91.66

JEWELL REMINGTON 700/40X & WIN M70 RIFLE TRIGGERS

Fully Adjustable, Finest Quality For A Light, Reliable Trigger Pull

Self-contained replacement trigger module provides outstanding reliability, function, and performance for benchrest, varminting, and other types of precision shooting. All internal components are CNC machined from stainless steel, then heat-treated to Rc 58 for extended service life. Adjustment screws are fitted with a nylon insert to maintain your trigger settings without using thread locking compounds. Single-stage design is three-way externally adjustable, eliminating the need to remove the barreled action from the stock to set pull weight, let-off, or overtravel. Remington Hunter Varmint Rifle (RHVR) includes top lever safety and bottom bolt release. Fits Remington 700/40x rifles, right-hand actions only. Remington Bench Rest (BR) is designed exclusively for match shooting, and includes no safety or bolt release. Fits Remington 700/40x rifles, right-hand and left-hand actions. Winchester Hunter Varmint Rifle (WHVR) fits both Pre- and Post '64 Winchester M70 rifles, right- and left-hand actions. Uses existing safety. **USA**

SPECS: Internal Components - 440 stainless steel, hardened to Rc 58. Housing - 300 Series stainless steel sheet, .050" (1.2mm) thick. HVR - 1.5 oz. to 48 oz. pull weight, fits right-hand rifles only. BR - 1.5 oz. to 3 oz. pull weight, fits right- or left-hand rifles. WHVR - 1.5 oz. to 48 oz. pull weight, fits both right- and left-hand actions. Installation instructions included.

#100-002-559AK R HVR 700 Trigger 5A229X99 \$ 232.99

#100-002-560AK BR 700 Trigger 5A00XCH 189.99

#100-004-022AK WHVR M70 Trigger 5A00UAV 239.99



Instructional Video Available Online

**KEPPLINGER
SINGLE-SET TRIGGER**



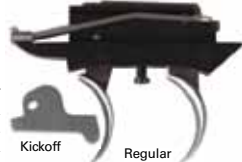
Traditional European Design;
Austrian Made For
Mauser, Ruger & Remington

Super-light "set" trigger and standard hunting trigger, all-in-one. Press forward to quickly convert the standard hunting weight pull into a light, match-grade pull. Solid, all-steel construction; screw adjustable for weight of pull. Installed on a Military 98, "set" pull weight was 6 oz., unset was 3 lb. **M98 w/Safety** - Has large, easy-to-reach, sear block; thumb safety on right side of trigger housing; polished steel trigger. Requires stock and triggerguard modifications plus milling slot in receiver on M98 - only minor fitting for Mk X. **Ruger #1 and #3** - Both use factory safety. Range of adjustment of set trigger, 1-3 lbs. No machining required on action. Unset pull weight is determined by sear/hammer relationship - not by set trigger. **Remington 700** - Trigger only, uses factory trigger housing safety, bolt stop and sear. Does not fit guns equipped with ISS safety. **Winchester 70** - Fits post-'64. Unset - 2-4 lbs. Adjustable for overtravel and pull weight. Safe, resistant to slam fire in the set mode. Gunsmith fitting required. Installation requires minor fitting to the safety and triggerguard slot.
SPECS: Steel, polished and blued, or stainless steel (Ruger #1/#3). Instructions included.

STOCK #	FITS	PRICE
#495-100-198AK	M98 Single-Set w/Safety	5D164C25 \$ 246.24
#495-100-001AK	Ruger #1/#3 Single-Set	5D181C76 \$ 229.99
#495-100-700AK	Rem. 700 Single-Set	5D151C65 \$ 166.99
#495-000-002AK	Win. Mod. 70 Set Trigger	5D228C89 \$ 327.00

N.E.C.G. M-98 DOUBLE-SET TRIGGER

The Classic Method
Of Producing A Standard &
"Hair" Trigger Pull



Traditional-style set trigger provides both a standard and a set, or "hair", trigger pull. Weight of pull adjusts from several pounds to as little as a few ounces. Trigger faces are highly polished and available in **Regular** with a standard, curved shape or in traditional, **Mauser-Style** with a slight re-curve on the front trigger. **Kickoff** - Steel, included with trigger. Installation requires gunsmith fitting and alteration to the triggerguard/floorplate and case hardening of Kickoff after final fitting.
SPECS: Machined steel body, blued. Trigger face and Kickoff in the-white. Fits all Model 98's equipped with bolt shroud safety and military-style sear.

#661-098-100AK	Regular Dbl Set Trigger, 1F165C00	\$ 189.99
#661-098-101AK	Mauser-Style Double Set Trigger, 1F162C60	203.25
#661-098-200AK	Kickoff For Double Set Trigger, 1F15C61	18.00

**SHARP SHOOTER SAVAGE
COMPETITION TRIGGER**

Fully Adjustable, Lowers Pull Weight

Three-lever design gives Savage rifles a crisp, consistent trigger pull by reducing sear load "up to" 60 percent. Fully adjustable for weight of pull, overtravel and engagement; utilizes factory safety. Adjusts from 12 oz. to 32 oz. Laser cut, steel housing ensures accurate, drop-in fit. For all Savage 110, 111, 112, 114, 116 and 10, 11, 12, 14 and 16 rifles. **SPECS:** 4130, heat-treated steel trigger and sear. Will not fit guns below serial number 100,000. Detailed instructions. May require minor fitting.
#436-100-110AK Savage Trigger 6C99Y66. \$ 109.99

**RIFLE BASIX
CUSTOM RIFLE TRIGGERS**


Easy-To-Install; Helps Improve Accuracy


Easy-to-install, reliable triggers help you achieve the best accuracy from your rifle without difficult fitting or hours of tuning. Precision machined engagement surfaces break clean for a match-grade trigger pull. 

REMINGTON 700 TRIGGER - Adjustable trigger kit lets you select the weight of pull, let-off, and overtravel that best suit your style of shooting. Comfortable, .330" factory width, trigger shoe delivers excellent feel, vertical grooves give positive purchase. Housing is CNC machined from aluminum billet; provides greater internal clearance to reduce drag and produce a smooth felt pull. Available in four weight-of-pull ranges. Models for pre-2006 manufactured rifles retain the factory safety lever and bolt release. **K** models are required for rifles manufactured in 2006 and later, and include safety and bolt release. Fits Remington 700, 40X, and pre-2006 Model Seven rifles.
SPECS: Housing - T6-6061 aluminum, hardened. Machined and hardened steel levers and pins. Pre-2006 triggers fit Rem 700, 40X, and Model Seven rifles without X-Mark Pro triggers and manufactured prior to 2006. 2006 & Later triggers fit Remington 700 and 40X models only manufactured in 2006 and later. Right hand only. Adjustable pull weight: L-1/L-1K - 1 1/2 lb. to 3 lb. LV-1/LV-1K - 8 oz. to 1 1/2 lb. ERV-3/ERV-3K - 4 oz. to 1 1/2 lb. L-3 - 2 oz. to 6 oz.

STOCK #	MODEL	FITS	PRICE
#758-700-001AK	L-1	Pre-2006	8E109T99 \$ 126.99
#758-000-017AK	L-1K	2006 & later	8E143T64 \$ 161.99
#758-700-002AK	LV-1	Pre-2006	8E119T99 \$ 138.99
#758-000-018AK	LV-1K	2006 & later	8E143T64 \$ 171.99
#758-000-005AK	ERV-3	Pre-2006	8E139T99 \$ 161.99
#758-000-019AK	ERV-3K	2006 & later	8E159T99 \$ 191.99
#758-700-003AK	L-3	Pre-2006	8E129T99 \$ 161.99

REMINGTON 700 SAFETY - With these high-grade aftermarket parts you can easily replace damaged or lost safety parts and know the repair is solid. Fits all Rifle Basix Remington triggers and all pre-2006 Remington factory triggers. 
SPECS: Steel, nickel plated, silver finish. Kit includes safety lever, safety pivot pin, detent ball, triangular spring and E-clip.
#758-000-011AK REM-SAF Safety Parts, 8E30T77 \$ 37.99

RUGER TRIGGER - Investment cast from A-2 tool steel, then heat-treated and drawn to Rc 50-55 for long-lasting reliability. Features radius ground sear surfaces help eliminate creep and enhance the overall smoothness of the pull. Adjusts for weight of pull and uses the factory safety with no alterations. **RU-MK II** fits all Ruger M77® Mark II rifles with 3-position safety. **RU-R** replaces the non-adjustable trigger in 77/22° and 77/17° rimfire rifles. 
SPECS: A-2 tool steel, matte blue finish, depending on model. Rc 50-55. Fits right- or left-hand rifles. **RU-MK II** - 14 oz. (397g) - 2 1/2 lb. (1.1kg). **RU-R** - 1 1/2 - 3 lb. (.7-1.4kg).
#758-000-008AK RU-MK II Trigger, 8E80T50 \$ 99.99
#758-000-010AK RU-R Trigger, 8E84T99 90.99

RUGER M77 SEAR - This hardened steel sear with polished engagement surface enhances the adjustment capability of the original M77 trigger on rifles equipped with a tang safety. Produces a crisp, ultra-smooth, trigger pull that can be adjusted from 14 oz. to 2 lb. Simple, "drop-in and shoot" design saves time and effort. Does not fit M77 Mark II rifles. 
SPECS: A-2 tool steel, matte blue finish. Rc 50-55.
#758-000-012AK RU-T Sear 8E33T99 \$ 41.99

SAVAGE 10/110 TRIGGER - Investment cast from tool steel, then heat treated for consistent release and reliable operation. Completely adjustable for pull weight, sear engagement and overtravel. Uses factory sear and safety. **SAV-1** uses factory trigger housing; pull weight is adjustable from 1 1/2 to 3 lb. **SAV-2** features a two-lever design enclosed in its own housing for easy trigger installation. Adjusts from 4 oz. to 3 lb. for target or hunting rifles. Replaces factory trigger housing. Both models fit all Savage 10/110 series rifles manufactured after 1966 with standard or AccuTrigger triggers. **SPECS:** A-2 tool steel, black, matte finish. Fit all Savage 10/110 series rifles manufactured after 1966 with standard or AccuTrigger trigger. **SAV-1** - 1 1/2 to 3 lb. Includes return spring and instructions. **SAV-2** - 4 oz. to 3 lb. Includes video instructions on CD-ROM. 

#758-000-001AK SAV-1 Trigger, 8E79T99	\$ 99.99
#758-000-006AK SAV-2 Trigger, 8E148T54	159.99


SAVAGE RIFMIRE ADJUSTABLE TRIGGER - Heat treated, tool steel trigger provides a match grade trigger pull for Savage rimfire rifles equipped with original AccuTrigger™. Delivers the crisp, clean break of a high-quality, conventional trigger with consistent sear disengagement and reliable operation. Fully adjustable for optimal take-up, sear engagement, pull weight (1 1/4 - 4 lb.), and overtravel. Uses existing safety and pivot pin for a drop-in fit without modification to action or stock. 
SPECS: A-2 tool steel, black, matte finish. Pull weight adjustable from 1 1/4 - 4 lb. Fits Savage rimfire rifles with AccuTrigger. Includes instructions.
#758-000-016AK SAV-RAT Savage RF Trigger, 8E79T99 \$ 99.99

SAVAGE RIFMIRE SEAR - Light, crisp-breaking, match-quality sear, for bolt action rimfires that's perfect for hunting or competition. Pull weight that adjusts from 1 1/2 lbs. down to 10 oz. Heat treated for consistent release and reliable operation. Drop-in fit, uses factory safety and trigger housing. 
SPECS: A-2 tool steel. 10 oz. to 1 1/2 lb. Fits bolt action Mark I, Mark II, 93 Magnum, 900 Target. 22 and .17 caliber, plus 501, 502, and 503 Rimfire Striker handguns. Does not fit models with Accu-Trigger.
#758-000-004AK SAV-R Sear, 8E79T99 \$ 99.99


WEATHERBY/HOWA/S&W/MOSSBERG - Precision made trigger is factory pre-set for a light, crisp pull that requires no further adjustments. CNC machined, aluminum housing provides greater internal clearance for reduced drag and is hardcoat anodized for durability. Hardened steel internal components provide a consistent, smooth pull. Simple drop-in fit replaces factory trigger assembly without alterations. Fits Weatherby Vanguard, Howa with both 2- and 3-position safeties, Smith & Wesson 1500, and Mossberg 100 ATR, right hand only. **WTHBY-1** trigger pull weight is preset to approximately 2 to 2 1/2 lb. and is from 1 1/2 to 4 lb. **WTHBY-V** trigger pull weight is preset to 16 oz., ideal for varmint shooting or competition. Adjustable from 12 oz. to 1 1/2 lb. 
SPECS: Housing - T6-6061 aluminum, hardcoat anodized. Internals - A-2 tool steel, hardened. Black, matte finish. Right hand only. Fits Weatherby Vanguard, Howa with 2- and 3-position safeties, Smith & Wesson 1500, and Mossberg 100 ATR. **WTHBY-1** - 1 1/2 lb. to 4 lb. (1.8kg) pull wt. **WTHBY-V** - 12 oz. to 1 1/2 lb. pull wt.
#758-000-022AK WTHBY-1 Trigger, 8E109T99 \$ 133.99
#758-000-023AK WTHBY-V Trigger, 8E115T99 143.99


**NECG MAUSER 98
SINGLE SET
ADJUSTABLE TRIGGER**


Works In Conventional Or
Set Trigger Mode

Self-contained, dual-mode trigger module upgrades a Mauser 98 to a highly adjustable conventional trigger with a 2 to 4 1/2 lb. pull weight or, when you press the shoe forward, to an ultra-light, clean-breaking 4 oz. set trigger. Pull weight, sear engagement, pre-travel, and overtravel are fully adjustable by turning Allen head screws and then locking the settings by tightening the brass locking screws. Wide, grooved, deeply curved trigger shoe gives excellent sensitivity and control. The entire trigger unit secures to the receiver with a steel bolt and nut for more stability than the original push pin. Gunsmith installation recommended. 
SPECS: Steel, blued. 3/8" wide shoe. 2 to 4 1/2" lb. pull weight with 4 oz. set trigger pull weight. Requires minor inletting of stock and triggerguard slot for proper fit. Installation instructions included. Gunsmith installation recommended.
#661-000-065AK M98 Single Set Adjustable Trigger, 1F174C99 \$ 199.00

BROWNELLS WebBench™
Your #1 Internet Newsletter
for Professional Gunsmithing Information

WINCHESTER 70 - The absolute easiest way to do a Winchester 70 trigger job. Say "Goodbye" to those long, heavy, glitchy, factory trigger pulls on both Pre- and Post '64 Winchester Model 70 rifles with this drop-in replacement. Cast and machined trigger unit uses the factory safety; fully adjustable for sear engagement, weight of pull and overtravel from 10 ounces to 4 pounds. 
SPECS: Steel, polished silver finish. .340"/(8.6mm) wide shoe. Includes instructions, adjustment screws, locknuts, and lubricant.
#758-000-009AK WIN-1 Trigger 8E79T96. \$ 99.95

MARLIN RIFMIRE TRIGGER - Investment cast, steel trigger provides a light, clean breaking pull so you can concentrate on hitting your target. Heat treatment process keeps engagement surfaces smooth and uniform for thousands of rounds. Uses the factory safety and drops-in without gunsmithing. Adjustable for sear engagement and weight of pull. **MAR-1** fits all early production (pre T-900™) Marlin bolt action rimfire rifles with a screw or drift pin, trigger pivot pin configuration. **MAR-917** fits all current production, 900 Series rifles with T-900 Fire Control System. 
SPECS: A-2 tool steel, matte blue finish. Rc 50-55. **MAR-1** - Adjusts from 12 oz. to 2 lb. **MAR-917** - Adjusts from 14 oz. - 2 lb.
#758-000-007AK MAR-1 Trigger 8E79T99 \$ 99.99
#758-000-013AK MAR-917 Trigger 8E79T99 99.99

CZ452 - Allows a large range of pull weight adjustment that's ideal for competition or hunting with your CZ 452. Trigger pull weight can be safely adjusted from a crisp, light, 12 oz. for competition rifles up to 3 lb. for small game hunting. Includes new trigger spring, pivot pins, nickel plated trigger lever, and optional sear adjustment screw for creep adjustment. Installation requires use of factory safety, replaces factory trigger assembly with no alterations to rifle. 
SPECS: Steel trigger, nickel plated, silver finish. Adjusts from 12 oz. (340g) to 3 lb. (1.3kg).
#758-000-021AK CZ452 Trigger 8E79T99. \$ 99.99

**RED STAR ARMS AK-47
ADJUSTABLE MILITARY
TRIGGER KIT**
Clean Breaking Trigger
Helps Improve Performance

Competition-grade hammer, trigger, and disconnect are fully adjustable for takeup, overtravel, pull weight and disconnect engagement. Pull adjusts from 4 to 8 lbs., with a two-stage or single-stage pull. U.S. made, qualifies as three of the required parts for compliance with the 922 law. Drop-in installation, may require minor fitting. **USA**
SPECS: Steel, black, matte finish. Deep case hardened and heat treated to Rc 56-58. Fits milled or stamped 7.62x39, 5.45x39, AND 5.56mm receivers. Includes detailed installation instructions.
#713-000-015AK AK-47 Trigger Kit 3A79H68 \$ 84.99

TRIGGER PIN RETAINER PLATE - Saves the frustration of trying to get the factory spring's "crook" back into the receiver. Fits all AK-47 and SAR-3 receivers.
SPECS: Steel, black, matte finish.
#713-000-017AK Trigger Pin Retainer Plate, 3A00HDZ \$ 4.99

**REMINGTON REM. 700 & MODEL SEVEN
X-MARK PRO TRIGGER**

Factory Set For A 40% Lighter Trigger Pull

Remington factory trigger is pre-adjusted to be 40% lighter than previous model 700 triggers; provides an easy, economical way to increase accuracy from your hunting or target rifle. Precision machined and electroless nickel plated to prevent corrosion and wear, then mirror polished to produce a trigger pull that's crisp, and clean-breaking with virtually no creep. Allen screw adjustment for trigger pull weight only. Thumb safety, when engaged, prevents discharge by physically blocking sear and trigger. Available in blued steel or stainless steel. Fits Remington 700 and Model Seven. Gunsmith installation recommended.
SPECS: Steel, blue, matte finish or stainless steel, natural finish. Fits Remington 700 and Model Seven.
#767-000-913AK Blued X-Mark Pro Trigger, 7F95V05 \$ 99.99
#767-000-914AK SS X-Mark Pro Trigger 7F99V99 \$ 119.99

**TAPCO WEAPONS ACCESSORIES AK-47
TRIGGER GROUP**

Quality U.S.-Made Parts For Improved Reliability & Cleaner Trigger Pull

Drop-in replacement for factory trigger provides smooth, crisp 3 to 4lb. trigger pull and eliminates painful "trigger slap" common to AK-47s. Innovative trigger sleeve lets you assemble the trigger group outside the gun, then install it as a unit. Fits factory trigger and hammer pin holes, so there's no need to modify your rifle. Investment cast from 4140 tool steel, then precision machined to final dimensions for perfect fit and functional reliability. Heat-treated to Rc 45-48, with a military-type black oxide finish for superb wear resistance. Made in the U.S.A. to keep your gun in compliance with U.S. Code Title 18 Section 922(r) part-source requirements. Kit counts as three, U.S.-made parts—trigger, disconnect, and hammer. Single and double hook models available. **USA**
SPECS: 4140 steel, black oxide finish. Hardened to Rc 45-48. Kit includes trigger, disconnect, trigger sleeve, and hammer.
#100-002-493AK Single-Hook Trigger Group, 5A29P99 \$ 32.99
#100-002-494AK Double-Hook Trigger Group, 5A29P99 \$ 32.99

**SHILEN REMINGTON 700/40X/XP-100
ADJUSTABLE TRIGGERS**
Match Grade Triggers For Optimal Accuracy

Precision, match grade triggers are fully adjustable for sear engagement, overtravel, and weight-of-pull to help ensure a crisp, light trigger pull and the best possible accuracy from your rifle or silhouette pistol. Allen head setscrews allow precise adjustments; hex nuts lock the screws in place and hold tight even under heavy recoil. Heat-treated steel internal components and polished sear surfaces reduce drag and provide a smooth, consistent trigger pull. Simple drop-in fit replaces factory trigger assembly without alterations. **Standard** trigger is adjustable from 1½ to 3 lb. for weight-of-pull. Requires original factory safety. **Competition** trigger is adjustable from 2 to 6 oz. for weight-of-pull. No provision for safety installation. **USA**
SPECS: Carbon steel, matte blue, or stainless steel, brushed finish (**SS**). Serrated 1/64" (4.3mm) wide shoe. Adjustable sear engagement, overtravel, and weight-of-pull. Fits Remington 700, 40X and rear-grip XP-100 silhouette pistol, right- or left-hand actions. **Standard** - Weight-of-pull adjustable from 1½ to 3 lb. **Competition** - Weight-of-pull adjustable from 2 to 6 oz.
#801-700-100AK Std Rem 700/40X/XP-100 Trigger, Blue, 7H89Z99 \$ 97.99
#801-000-040AK Std Rem 700/40X/XP-100 Trigger, SS, 7H129X99 \$ 149.99
#801-700-400AK Comp Rem 700/40X/XP-100 Trigger, Blue, 7H129Z99 \$ 149.99

**SPEC-TECH
RUGER® M77® MARK II & 77/22®
TARGET TRIGGER**

Light-Breaking Match Trigger
For Varmint & Target Rifles

Reduces weight of pull down to one-half pound so you can concentrate on taking the shot, not pulling a long, heavy trigger. Completely adjustable to remove creep and over travel. Provides a smoother feel with a very clean break. Single set screw provides easy adjustment of pull weight from 3 lbs. down to ½ lb. without removing from stock. Designed for target use only. Gunsmith installation required. **USA**
SPECS: Stainless steel, blue, matte finish. .250" (6.3mm) wide shoe. Includes trigger spring, spring seat and instructions. **M77 Mark II** fits most centerfire models, except .22 Hornet. **77/22** fits all rimfire, .22 Hornet, 77/44 and 77/50 rifles.
#837-860-011AK M77 Mark II Trigger 7C81Z63 . . . \$ 102.99
#837-860-032AK 77/22 Trigger 7C81Z63 102.99

**SPEC-TECH RUGER®
ADJUSTABLE TRIGGER**

Installs Easily, Lightens & Smooths Trigger Pull

Increases accuracy by providing a lighter-feeling, smoother-operating trigger with no take-up or overtravel. Lets you concentrate on making your shot and not overcoming a long, heavy trigger pull. Adjustable for weight of pull from 1½ to 4 lbs. Changes in letoff are conventionally adjustable from outside the stock with the turn of a set screw. Models for Ruger M77® Mark II, M77® Hawkeye®, and 77/22®. **USA**
SPECS: 17-4 stainless steel, dark grey, .250" (6.3mm) wide shoe. Includes Allen wrench, spring seat and instructions. **Mark II** - Fits Ruger M77 Mark II centerfire rifles except VT varmint models with 2-stage trigger. **Hawkeye** - Fits all M77 Hawkeye centerfire rifles. **77/22** - Fits 77/22 in .22 LR, .22 magnum, .22 Hornet, 77/44 and 77/50. Gunsmith fitting required.
#837-100-772AK M77 Mark II Trigger 7C63Z16 . . . \$ 78.99
#837-000-002AK M77 Hawkeye Trigger 7C64X95 . . . 79.95
#837-100-722AK 77/22 Trigger 7C62Z97 78.99

**TIMNEY RUGER® M77® MARK II
ADJUSTABLE
TRIGGER KIT**
Drop-In Kit Greatly Improves
Trigger Pull & Function

All stainless steel, drop-in kit does away with the non-adjustable, factory trigger and its heavy pull, for improved accuracy and more enjoyable shooting. Conveniently-placed set screws are adjustable for let-off, weight of pull (1.5 to 3lb.) and overtravel. Parts are fully-finished; heat treated for durability and ready-to-install; requires no alteration to the factory parts. Kit includes trigger, sear, reduced weight spring and instructions. Use factory spring to set heavier weight of pull. **USA**
SPECS: 440C stainless steel, matte finish, Rc 58-60. Not for VT models.
#883-600-772AK Mk II Right-Hand Trigger, 3H107T99 \$ 113.99
#883-000-004AK Mk II Left-Hand Trigger, 3H109D99 119.99

NEW Finish **TIMNEY SAVAGE 10/110
FEATHERWEIGHT TRIGGER**

Replaces The Factory Trigger For A
Smooth, Light Pull

Hardened steel trigger replaces the original, heavy-pull factory trigger with a smooth, light pull. Factory-type set screws adjust for letoff, overtravel, and weight of pull (1½-4 lbs). Fits pre-AccuTrigger™ guns. Parts are fully-finished; heat treated for durability and ready to install. Requires gunsmith fitting and stock modification. Includes trigger and trigger springs. Sear not included. **USA**
SPECS: Steel, hardened to Rc 58-60, matte blued or nickel plated with matte gray finish. Fits all Savage bolt action rifles manufactured after 1977, except rifles equipped with AccuTrigger™.
#883-000-001AK Savage 10/110 Trigger, Blued, 3H99D99 \$ 104.99
#883-000-035AK Savage 10/110 Trigger, Nickel, 3H122D99 \$ 125.99



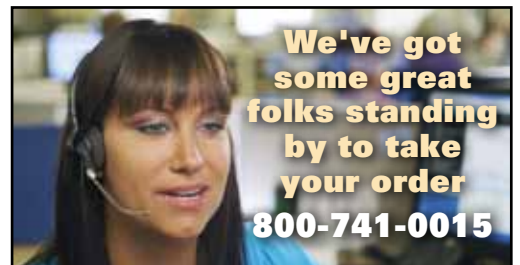
KAR. Mauser 98 Commercial fits actions that cock on opening and have a 2" long trigger guard. **Swedish Military Mauser 96** has 1/4" longer trigger shoe, fits un-modified military rifles that cock on closing the bolt. **Swedish 96/Spanish 95 Custom Stocked Mauser** has 1/4" shorter trigger shoe to fit actions that cock on closing the bolt and are equipped with commercial stocks.

STK# FW	STK# FWD	FITS
NA	#883-000-019AK	Arisaka 6.5
NA	#883-000-020AK	Arisaka 7.7
#883-200-103AK	#883-500-103AK	1903 & 1903A3 Springfield, except .22
#883-200-298AK	#883-500-298AK	Mauser 98 Commercial, *Mark X, Brno CZ 24, Yugo 48, Siamese, Turkish 98, Mexican 98, Parker-Hale, Husqvarna (Featherweight Deluxe recommended), H&R 300, Browning 400
#883-200-398AK	#883-500-398AK	Mauser 98K GEW Military
NA	#883-500-791AK	Mauser 96 Swedish Military
NA	#883-500-595AK	Mauser Custom Stocked Swedish 96/Spanish 95
NA	#883-000-025AK	Mosin-Nagant
- Advise # -	Featherweight 3H75T61	\$ 82.99
- Advise # -	Featherweight Deluxe 3H90D99	103.99

**TIMNEY
SPORTSMAN TRIGGER**
Hardened Steel Internals
Give A Smooth, Light Pull

CNC machining and advanced metallurgy provide a durable, reliable replacement trigger for stock military and sporterized Mauser, Springfield and Enfield rifles. Adjusts for pull weight, (2-4 lb.), creep and overtravel. Lock nuts hold settings. Excellent replacement for that heavy military trigger. No safety. **USA**
SPECS: 6061 T6 aluminum housing. Heat-treated steel internals. Polished sear/trigger surfaces. Serrated. .250" (6.3mm) wide shoe. **M91-4** has longer trigger shoe to fit un-modified military rifles. **M98-K** sets 1/4" forward to fit short, 1.75" triggerguards. Fits original military rifles.

STOCK #	MODEL	FITS
#883-100-103AK	S03-A3	1903, 03A3 Springfield
#883-100-104AK	E1-4	1917 Enfield (5 shot mag.), Rem. 30
#883-100-115AK	E1-5	1917 Enfield (Military 6 shot Mag.)
#883-100-298AK	M98-FN	Mauser 98, Brno, Mexican 98, Yugo 48, H&R 300, Commercial, Brning 400, Siamese, Turkish. Not recommend for MkX, use Feather weight Deluxe
#883-100-398AK	M98-K	Mauser Model 98K GEW Military
#883-100-791AK	M91-4	Mauser Military Swedish 96, Spanish 93/95
#883-100-595AK	M95-6	Mauser Custom Model 95, Model 96
- Advise # - Sportsman Trigger 3H50D99 \$ 56.99		



TIMNEY FEATHERWEIGHT TRIGGER
Hardened Steel Internals For Smooth, Light Pull


Hand honed and fitted for the ultimate in crisp, clean trigger pull. Adjusts for weight of pull (1½ - 4 lb.), creep and overtravel. Lock nuts hold settings. **Featherweight (FW)** features the same adjustments and hand fitting as the Deluxe but no safety. **Featherweight Deluxe (FWD)** includes trigger blocking, side safety. **USA**
SPECS: Aluminum housing. Heat-treated steel internals. Polished sear/trigger surfaces. Serrated. .250" (6.3mm) wide shoe, except Arisaka and Mosin Nagant have .19" (4.7mm) wide shoe. **Mauser 98K** set 1/4" forward to fit short, 1.75", triggerguards. Fits stock, military rifles marked

STK# FW	STK# FWD	FITS
NA	#883-000-019AK	Arisaka 6.5
NA	#883-000-020AK	Arisaka 7.7
#883-200-103AK	#883-500-103AK	1903 & 1903A3 Springfield, except .22
#883-200-298AK	#883-500-298AK	Mauser 98 Commercial, *Mark X, Brno CZ 24, Yugo 48, Siamese, Turkish 98, Mexican 98, Parker-Hale, Husqvarna (Featherweight Deluxe recommended), H&R 300, Browning 400
#883-200-398AK	#883-500-398AK	Mauser 98K GEW Military
NA	#883-500-791AK	Mauser 96 Swedish Military
NA	#883-500-595AK	Mauser Custom Stocked Swedish 96/Spanish 95
NA	#883-000-025AK	Mosin-Nagant
- Advise # -	Featherweight 3H75T61	\$ 82.99
- Advise # -	Featherweight Deluxe 3H90D99	103.99



TIMNEY REMINGTON TRIGGERS

Provides A Light, Clean Break
To Help You Get
The Best Possible Accuracy

Single-stage replacement is fully adjustable; gives Remington 700 rifles a clean, crisp break so you can concentrate on making the shot, not pulling that heavy factory trigger. Precision machined, milled steel housing, with hardened and fitted parts, delivers maximum reliability. Adjustable for weight-of-pull (1½ - 4 lb.), creep and backlash. Lock nuts hold settings. ⅜" wide trigger shoe provides excellent control, grooved surface improves feel. For Rem. 700 with factory safety. Fits Model Seven with minor fitting. 721/722 use model with Ultra Light Arms safety (#883-000-005). 


SPECS: Steel housing, blued. Heat-treated and polished sear and trigger surfaces. Serrated .375" (9.5mm) wide blued (Blue) or nickel plated (Nickel) shoe. Includes instructions.

- #883-400-270AK Rem. 700 Right Hand, Blue, 3H119T99 \$ 129.99
- #883-400-273AK Rem. 700 Right Hand, Nickel, 3H139T99 144.99
- #883-400-271AK Rem. 700 Left Hand, Blue, 3H114T99 129.99

700 TRIGGER W/SAFETY - New-design safety blocks the trigger, not the sear. There's no way to move the trigger when it's on safe, virtually eliminating the risk of accidental sear release when you take it off safe. Right-hand (RH) and left-hand (LH) models available, both with a ⅜" wide, grooved trigger shoe that improves feel and control. Choose a traditional Curved trigger shoe or a Straight shoe preferred by some benchrest shooters for its more precise finger contact. Adjustable, 1½ to 4 lb. weight-of-pull, creep and backlash. Fully assembled to save time and labor. Includes bolt release. 


SPECS: Housing - Aluminum billet, matte black. Trigger Shoe/Safety Lever - Steel, matte blued finish or matte nickel plated. Heat-treated steel internals and polished sear/trigger surfaces. Serrated .375" wide shoe. Includes instructions. Fits 700, 721, and 722, including models with ISS bolt lock. Does not lock the bolt closed, even on older model rifles with original safeties that locked the bolt.

- #883-000-005AK 700, RH/Curved/Blue, 3H129D99 \$ 130.99
- #883-000-030AK 700, RH/Curved/Nickel, 3H144D99 150.99
- #883-000-029AK 700, RH/Straight/Blue 3H125D31 134.99
- #883-000-032AK 700, RH/Straight/Nickel 3H144D99 150.99
- #883-000-027AK 700, LH/Curved/Blue 3H123D99 129.99
- #883-000-031AK 700, LH/Curved/Nickel 3H144D99 150.99

700 TACTICAL TRIGGER - Adjustable, 3-lever design gives a weight of pull from 2 - 8 oz. Post-style finger lever adjusts for length and cant. Lets benchrest, long range varmint and match shooters achieve a precise fit to their finger. All steel construction, with polished and heat-treated internal parts, provides durability and long life. No safety. 

SPECS: Steel housing. Heat-treated and polished sear/trigger surfaces. Includes instructions.

- #883-000-006AK Remington 700 Tactical Trigger, 3H125D10 \$ 136.95

600 TRIGGER W/SAFETY - Adjustable, Featherweight-style, single-stage trigger for delivers clean, crisp trigger pulls that help improve accuracy. Adjustable for weight of pull (1½-4lb.), creep and overtravel. Lock nuts hold settings. Fits right-hand Remington 600 rifles and comes with safety. 

SPECS: Aluminum housing. Heat-treated steel internals. Polished sear/trigger surfaces. Serrated .250" (6.3mm) wide shoe. Includes instructions.

- #883-000-013AK Rem. 600 Trigger w/safety, Blue, 3H129D99 \$ 147.99




TIMNEY BOLT ACTION RIFLE TRIGGER

Gives A Clean, Crisp Break,
Fully Adjustable,
Helps Improve Accuracy

Adjustable, Featherweight-style, single-stage, replacement triggers for popular bolt action rifles deliver clean, crisp trigger pulls that help improve accuracy. Precision machined and hardened internal parts for maximum reliability. Adjustable for weight of pull (1½-4 lb.), creep and overtravel. Lock nuts hold settings. Winchester 70 fits Pre-and Post-64 Model 70; Model 54 requires gunsmith fitting. Uses factory safety. Ruger 77 fits models with tang safety, connects to Ruger safety button. Right hand only, will not fit current production Mk II. Sako Deluxe fits "A" Series L461, L579 & L61. Weatherby Mark V American fits American made rifles such as Accumark, Deluxe, Synthetic, and Ultra Lightweight models. Right-hand only. Weatherby Mark V German fits German-made rifles with the safety on the bolt. CZ 452L fits CZ 452 .22LR and .17 Mach 2. Smooth shoe, approx. 3/16" wide. CZ 452M fits CZ 452 .22 Mag. and .17 HMR rifles. CZ 550 fits CZ550 centerfire rifles. 


SPECS: Aluminum housing. Heat-treated steel internals. Polished sear/trigger surfaces. Serrated .250" (6.3mm) wide shoe. All except CZ models include instructions.

- #883-400-170AK Winchester 70 Trigger, Blue, 3H112T99 \$ 124.99
- #883-400-171AK Winchester 70 Trigger, Nickel, 3H134T99 140.99
- #883-300-177AK Ruger 77 Trigger, for tang safety guns, 3H102T99 113.99
- #883-400-100AK Sako Deluxe Trigger 3H119T99 129.99
- #883-000-012AK Weatherby Mk V Amer. Trigger, Blue, 3H133D64 145.99
- #883-000-034AK Weatherby Mk V German Trigger, Blue, 3H130D99 145.99
- #883-000-016AK CZ 452L Trigger, Gray 3H89D99 103.99
- #883-000-014AK CZ 452M Trigger, Blue 3H87D99 99.99
- #883-000-015AK CZ 550 Trigger, Blue 3H89D99 103.99

WEATHERBY VANGUARD/HOWA 1500 TRIGGER - Single-stage, replacement trigger for the popular Weatherby Vanguard and Howa 1500 rifles delivers clean, crisp trigger pulls that help make accurate shots possible. Precision machined and hardened internal parts for maximum reliability. Adjustable for weight of pull (1½-4 lb.) and creep. Lock nuts hold settings. Includes safety. 

SPECS: Aluminum housing, steel trigger shoe, matte blued finish or nickel plated. Heat-treated steel internals. Polished sear/trigger surfaces. Grooved .250" (6.3mm) wide shoe. Includes instructions. Fits Howa 1500, Weatherby Vanguard, and Smith & Wesson 1500.

- #883-400-300AK Howa/Weatherby/S&W Trigger, Blued 3H114T53 \$ 124.99
- #883-000-028AK Howa/Weatherby/S&W Trigger, Nickel 3H125D61 134.99


788 TRIGGER W/SAFETY - Adjustable, single-stage replacement trigger installs quickly and delivers a light, crisp, clean trigger pull that helps you enjoy the full accuracy potential of your rifle. Adjustable for weight of pull (1½ to 3½ lb.) and overtravel. Lock nuts hold settings. Assembly includes safety and bolt stop. 

SPECS: Aluminum housing, heat-treated steel internals, matte black finish. Polished sear/trigger surfaces. Smooth .150" (3.9mm) wide shoe. Fits right-hand Remington 788 rifles only. Includes installation instructions.

- #883-000-009AK Remington 788 Trigger w/Safety, 3H121D21 \$ 137.99

ACCURACY SPEAKS REMINGTON RIFLE TRIGGER SYSTEM

Improve Trigger Pull
On Your New Rifle, Replace
Worn Parts On Old Reliable


All the parts you need to give your modern Remington semi-auto or pump action rifle an improved trigger pull, or restore the trigger pull on an old classic. Steel parts help deliver a clean, crisp trigger break with no creep. Kit contains hammer, plunger, sear spring, two washers and detailed installation instructions. Fits Remington 7400, 7600, 740, 742, 760, Model Four, and Model Six rifles that have old-style hammers without a bump on the hammer face. Gunsmith installation recommended. 

SPECS: Steel hammer, sear spring, plunger and washers, in-the-white. Fits Rem. 7400, 7600, 740, 742, 760, Model Four, and Model Six rifles that have old-style hammers without a bump on the hammer face. Gunsmith installation recommended.

- #054-000-001AK Remington Rifle Trigger System, 4E85Z00 \$ 113.37

WILDWEST MARLIN TRIGGER-HAPPY KIT

Gives A Light, Clean Break,
Without The "Flop"


Precision, EDM trigger and hand polished sear provide a crisp, clean 2 to 3 pound trigger pull. Unique, two-piece design eliminates annoying flop of the Marlin factory trigger. Produced to minimum tolerances, gives a safe, light trigger that helps improve accuracy for hunters; helps give Cowboy shooters that winning edge. Drop-in fit; installation requires complete action disassembly. 

SPECS: Tool steel. Blue, matte finish or Nickel, silver finish. Hardened engagement surfaces. Fits all Marlin centerfire, lever action rifles; 336, 1894, 1895.

- #981-000-004AK Marlin Trigger-Happy Kit, Blue, 1H87Y07 \$ 89.99
- #981-000-017AK Marlin Trigger-Happy Kit, Nickel, 1H87A07 89.99

GROVTEC GT™ HAMMER EXTENSIONS

For Easier Access
& Faster Cocking


Clamp-on steel extension adds a serrated lever to the side of the hammer spur to give your thumb a large, easy-to-find horizontal grasping surface. A must-have if using a low-mounted scope, heavy gloves, or you just want a hammer that's easy to grasp under stress or in wet weather. Hollow design keeps weight to a minimum, so hammer speed and locktime are unaffected. Holds tight on left or right side of hammer with steel Allen head screw. 

SPECS: Steel, blued, matte finish. Extension - 5/8" (15.5mm) long x 3/8" (9.2mm) diameter.

STOCK #	MODEL	FITS
#100-005-615AK	GTHM-68	Winchester 94 including Big Bore and angle-eject (not 94/22), Ithaca X-Caliber, Henry Lever/Pump .22
#100-005-617AK	GTHM-70	Marlin Lever, 1957-1982
#100-005-618AK	GTHM-71	Browning BL-22/Astra 357
#100-005-619AK	GTHM-72	Ruger® Blackhawk®, H&R Topper, H&R/NEF Handi-Rifle
#100-005-620AK	GTHM-73	Browning BLR, 1981-1991
#100-005-621AK	GTHM-74	Marlin lever, made 1983 and later including 39A, 39M, 1894, 1894C, 1895S, 336C, 336T, 375, 444S, Glenfield 30A
#100-005-622AK	GTHM-79	Thompson Center Contender, S&W 29
- Advise # -	Hammer Extension 4B06P93	\$ 8.99

CARLSON'S HAMMER EXPANDER

Positive, Non-Slip Cocking
For Exposed Hammers


Knurled aluminum bar clamps to hammer spur; gives added thumb purchase for safe cocking with many scope-equipped, exposed hammer, rifles, shotguns and handguns. Ambidextrous, may require fitting. 

SPECS: Aluminum, black or silver, anodized finish. 1½" (3.8cm) long, ⅜" (9.5mm) diameter. Hammer slot .508" (12.9cm) wide, .190" (4.8mm) high.

- #100-000-129AK Blk Hammer Expander, 5E08Y85 \$ 11.75
- #100-001-699AK Silver Hammer Expander, 5E08V85 11.75

STRATTON CUSTOM THOMPSON CENTER HAMMER SPUR

Provides Easy, Positive Cocking


Round, knurled pad for non-slip thumb purchase, gives extra reach for easy cocking of Contenders and Encores equipped with a scope. May be mounted left- or right-hand; slips over the hammer spur and locks in place. 

SPECS: Aluminum, anodized, black. 1½" (3cm) long, ⅜" (9.3mm) diameter.

- #100-000-522AK TC Hammer Spur 5K13A20 \$ 16.50

UNCLE MIKE'S HAMMER EXTENSIONS

Provides A Sure Grip On Rifle Hammers


Knurled surface gives extra purchase to easily cock external-hammer rifles equipped with low mount scopes. Just slip over the hammer spur and clamp in place with Allen screws. May be right- or left-hand mounted. 

SPECS: Steel, matte black finish. 1¼" (3cm) long, ⅜" (9.3mm) diameter. 2450 fits Win. 94 and Big Bore, Ithaca X-Caliber, and Henry lever action rimfire rifles. 2451 fits Win. 94/22. 2452 fits Marlin lever action 1957-1982. 2456 fits H&R Topper, N.E.F. Handi Rifle, Ruger Blackhawk. 2458 fits Marlin lever action after 1983.

- #593-245-000AK 2450 Hammer Extension 3E07T99 \$ 8.49
- #593-245-001AK 2451 Hammer Extension 3E07T99 8.49
- #593-245-002AK 2452 Hammer Extension 3E07T99 8.49
- #593-245-006AK 2456 Hammer Extension 3E07T99 8.49
- #593-245-008AK 2458 Hammer Extension 3E07T99 8.49

VOLQUARTSEN RUGER® 77/22® TARGET SEAR

Drop-In For Crisp, Light, Trigger Pull


Greatly improves trigger pull and let-off with no fitting required. 440C stainless steel, surface-ground, hardened, sapphire honed and polished. Includes a special sear spring. 

SPECS: Stainless steel. Hardened to Rc 83. Fits Ruger 77/22, .22LR, .22 mag. and .22 Hornet.

- #930-077-010AK 77/22 Target Sear 3Z28U35 \$ 37.80

VOLQUARTSEN REMINGTON 597 TARGET HAMMER

Reduces Pull Weight To Improve Accuracy

Fully machined from A2 tool steel with the hammer notch individually, surface ground to ensure an exact angle of engagement. Reduces felt trigger pull by up to 50 percent. Drop-in installation; use in an unaltered, factory triggerguard. Fits both the .22LR and .22WMR. 

SPECS: A2 tool steel, in the white. Hardened to Rc 58.

- #930-000-019AK Remington 597 Target Hammer, 3Z36X10 \$ 45.00



TIMNEY RUGER® M77/22® SEAR & SPRING

Reduces Felt Weight Of Pull

Hardened stainless steel sear provides a crisp 2½ lb. weight of pull. Sear notch is surface ground for correct angle and engagement. Includes reduced power return spring and complete instructions. **#883-000-002AK Ruger 77/22 Sear 3H41D99. \$ 46.99**

ACCURACY SYSTEMS MINI-14®/MINI THIRTY® ADJUSTABLE GAS BLOCK

Adjust Gas Pressure For Different Loads

Steel gas block replaces factory part using simple tools and helps you fine tune the gas pressure on your Ruger® Mini-14® or Mini Thirty®. Lets you adjust the distance brass flies, reduce battering of the op-rod, and protect optics from excess shock. Improves accuracy by reducing the internal harmonics of the op-rod contacting the receiver during high speed cycling. Adjust from no-cycling for single-shot operation, to wide-open shooting. Sling swivel hole accepts most swivel loops, including quick-detach swivels. **#100-002-140AK Mini-14 Gas Block 1A127T99. . . . \$ 149.99**
#054-000-002AK New Mini-14/Mini Thirty Gas Block, 1A126Z65 149.99

ACCURACY SYSTEMS RUGER® MINI-14®/MINI-THIRTY® GAS BLOCK

Drop-In Stainless Steel Replacement For Factory Part

Stainless steel gas block is built to the same dimensions as the original factory part for an easy drop-in fit on a Ruger Mini-14 or Mini Thirty. Rust resistant, natural dull silver finish blends with factory stainless steel rifles and provides a nice visual contrast on blued rifles. Easy installation with simple hand tools, using the factory gas block mounting screws. Permanently attached sling loop accepts slings up to 1" wide. Gas flow is non-adjustable. Models available to fit rifles with pre-181 serial number .562" O.D. barrels or .625" O.D. barrels. **#100-006-116AK Mini-14 Gas Block 1A94X99. . . . \$ 109.99**
#100-006-117AK Mini-14/30 Gas Block 1A94X99. . . . 109.99

FULTON ARMORY M1 GARAND GAS CYLINDER SCREW PLUG

Ensures Proper Gas Cylinder Function For Reliable Cycling

Direct replacement for early-style solid screw plug can also replace later, valve-style plugs to prevent gas leaks that impair cycling and reliability. Maintains better gas cylinder pressure to cycle rifles converted to .308/7.62mm ammunition. Threads through the gas cylinder lock and into the gas cylinder to hold the cylinder assembly in place. **#100-005-280AK Gas Cyl. Screw Plug 3K11V14. . . . \$ 12.99**



FULTON ARMORY M14/M1A GAS CYLINDER SHIMS

Helps Eliminate Gas Cylinder Movement For Improved Accuracy

Stainless steel gas cylinder shims align the barrel and gas cylinder ports when accuracy-tuning the rifle. Install one or more shims to get a tight fit and to eliminate front/rear cylinder play. **#100-005-281AK Gas Cylinder Shim Set 3K12V46 . . \$ 14.99**

McCANN M1 GARAND ADJUSTABLE GAS SYSTEM

Reduces Action Battering & Wear

Five interchangeable gas jet screws let you alter the amount of gas. Softens recoil, gives a slower cycle time to reduce wear and battering on op rod, bolt cam, trigger group and receiver, control case ejection velocity, prevent dented case necks. **#100-000-402AK M1 Adj. Gas System 4K38U00 . . . \$ 45.00**

NU-LINE WINCHESTER 100 GAS PISTON

Restores Dependable Operation

Returns Winchester 100 semi-autos to safe operating condition. Improves gas seal, delivers reliable cycling. **#655-002-100AK Win. 100 Gas Piston 5E37A46 . . . \$ 49.95**

SPRINGFIELD ARMORY M14/M1A NATIONAL MATCH GAS CYLINDER

Unitized Front Band & Gas Cylinder Increases Accuracy

Solid, welded construction makes the gas cylinder and front handguard band a single unit to free float the barrel assembly for consistent accuracy. Lets you sling up tightly without sling pressure affecting accuracy. **#817-030-400AK N/M Gas Cylinder 7A92U86 \$ 114.99**

SADLAK INDUSTRIES M14/M1A GAS PISTON

Helps Shed Carbon For Easy Cleaning & Long Service Life

Precision machined, 420 stainless steel pistons are highly polished and heat treated for a smooth, hard surface that resists carbon build-up, reduces friction, and helps maintain critical tolerances for improved service life and reduced gas cylinder cleanings. Smooth surface **Stainless Steel** piston is micro-finished, then electro-polished to prevent rounding of the gas grooves for smooth, reliable cycling and extended service life. **Titanium Nitride** model adds an extra hard, TiN coating for increased protection against burnt-in powder fouling, corrosion and excessive heat build-up. Also helps reduce wear of the push grooves for more consistent gas pressure. **#100-003-054AK SS M14/M1A Gas Piston 6A28V60 \$ 33.00**
#100-003-055AK TiN M14/M1A Gas Piston 6A33V80 . 39.00

ARSENAL AK-74 STAINLESS STEEL GAS PISTON

Improve Action Cycling; Helps Prevent Jams

Get improved performance and reliability from your AK-74 with this high-quality, U.S.-made, drop-in gas piston. Precision machined from corrosion-resistant stainless steel for improved bolt cycling and long service life. Ultra-smooth, polished finish helps reduce carbon fouling for longer shooting sessions between cleanings. Counts as one U.S. made part for compliance with U.S. Code Title 18 Section 922(r) part-source requirements. **#100-003-832AK AK-74 Gas Piston 6B21Y33. \$ 22.99**

BROWNELLS M14/M1A GAS PISTON

Helps Ensure Smooth, Reliable Cycling & Long Service Life

Precision-ground replacement gas piston is machined from high-grade 420 stainless steel to mil-spec dimensions for proper fit in your M14, M1A, or other mil-spec M14 clone. Heat treated, hardened surface helps maintain critical tolerances and minimizes gas groove wear for a long service life. Polished finish reduces friction to help promote reliable cycling, and resists carbon fouling for enhanced corrosion resistance and less frequent cleaning. **#080-000-747AK M14/M1A Gas Piston 8K25X95 . . . \$ 39.99**

FULTON ARMORY M14/M1A GAS PISTON

Micro-Polished Surface Restores Wear & Carbon Build-Up

Precision-machined, stainless steel piston is heat treated for hardness to maintain critical tolerances, resist wear, and help prevent rounding of the gas grooves for extended service life. Micro-polished surface reduces friction and resists carbon build-up, requiring less frequent cleaning. **#100-005-283AK M14/M1A Gas Piston 3K34V29 . . . \$ 39.99**

SMITH ENTERPRISE M14/M1A GAS PISTON & CYLINDER

Improves Function, Resists Fouling

Precision machined gas piston and cylinder are built from exceptionally hard 420 stainless steel for reliable cycling and extended service life. Double heat-treated, cryogenic surface provides increased protection against burnt-in powder fouling, corrosion and excessive heat build-up. Chrome surface on piston helps prevent wear of the push grooves for more consistent gas pressure and reduce gas cylinder cleanings. Black Parkerized finish on the gas cylinder improve durability. Will not fit SOCOM configured rifles. **#851-000-074AK M14/M1A Gas Cylinder, 1E129T99 \$ 139.99**
#851-000-075AK M14/M1A Gas Piston, 1E83T51 89.99

SCHUSTER M1/M1A ADJUSTABLE GAS SYSTEM

Saves Wear On Bolt Lugs & Softens Blow On Op Rod

Vented steel design changes cycle time by letting you adjust the gas volume in the cylinder. Quick adjustment of vent size with integral set-screw; eliminates changing screws for different vent sizes. Reduces battering on op rod, bolt lugs, receiver and trigger group. Available for M1 Garand and M1A rifles. **#100-001-733AK M1 Adj. Gas System 5K31H45 . . . \$ 39.35**
#100-002-329AK M1A Adj. Gas System 5K49B99 56.99

TAPCO AK-47/AK-74/SAIGA RIFLE UNIVERSAL STAINLESS STEEL GAS PISTON

Precision Machined Replacement Fits A Variety Of AK Models

Replacement for factory original piston is adjustable to fit a wide variety of Kalashnikov-family rifles, including the standard AK-47, AK-74, Tantal, and Saiga rifles. A screw-on bushing allows the installer to change the length of the threaded portion to fit different rifles. Machined from exceptionally hard, 300 Series stainless steel to exact tolerances for superior strength and optimal cycling performance. Concave cup with larger surface area than factory piston allows more positive engagement with expanding gas for greater reliability. Additional cleaning grooves reduce danger of jamming due to carbon fouling. Made in the U.S.A. to keep your gun in compliance with the U.S. Code Title 18 Section 922(r) part-source requirements. **#100-004-549AK AK-47/74/Saiga Gas Piston, 5A12V99 \$ 14.99**

RED, WHITE, & BLUE, LLC. M14/M1A OPERATING ROD

Restore Full Function & Reliability With New-Manufactured Replacement Op Rod

New-manufactured replacement for a worn, damaged, or bent op rod gets your M14/M1A back into action and running reliably. RWB uses advanced manufacturing technology to build a tough rod that meets and exceeds original USGI specs to provide years of trouble-free service. Hammer-forged from a single piece of high-grade steel barstock, not welded from multiple pieces, then precision CNC machined to original U.S. Military dimensions for a drop-in fit on mil-spec M14s and clones. Heat treated to Rc 42-43, exceeding original military specification (Rc 32-42), for an exceptionally hard, wear-resistant outer surface. Parkerized for added strength and corrosion protection, with a matte black finish to match most military rifle finishes. **#100-003-825AK M14/M1A Op Rod 7B189Y99. . . . \$ 239.99**

SELECTION. SERVICE. SATISFACTION.

Three words that Brownells has based a foundation of excellence on for over 70 years.

SADLAK INDUSTRIES M14/M1A OPERATING ROD SPRING GUIDE



Reduces Friction, Stops Mag Catch Failures

Solid, one-piece design features four milled flats to reduce weight and friction for smooth operation and long service life; helps eliminate magazine catch failures. Guide body is turned to .344" diameter. Integral, CNC-machined magazine catch means no more broken welds or bent stampings halfway through your range work.

SPECS: 8620 hardened tool steel, Mil-Spec manganese phosphate finish.
#100-001-328AK M14/M1A Spring Guide, 6A31B22 \$ 38.99

BADGER ORDNANCE M14/M1A NATIONAL-MATCH SPRING GUIDE



Smooths Operating Rod Functioning
Drop-In Replacement Requires No Gunsmithing

Hardened, tempered, one-piece, steel spring guide stands up to wear and warping for improved cycling. Cylinder rod provides 360-degree contact with the spring to diminish binding problems; fluted to reduce spring drag. Drop-in part installs easily.

SPECS: Steel, black-oxide finish. 6 1/2" (16.5cm) long.
#093-000-015AK M14/M1A Spring Guide, 3K40U00. \$ 43.00

BROWNELLS REMINGTON 700 OVERSIZED RECOIL LUG

Standard Or .015 Overbore;
Easy Installation Without Modifying Stock;
Improves Accuracy

Straight, non-tapered, stainless steel recoil lug fits most factory stocks and full-length aluminum bedding blocks without time consuming alterations. Engineered to be slightly thicker than the factory part for added stiffness that prevents flexing for improved accuracy. Surface ground perfectly flat for superior centerline tracking during recoil for consistent accuracy. Standard size matches overall factory lug dimensions, except thickness. Overbore has the same basic dimensions as the standard size, except bore I.D. is .015" larger to fit barrels with oversized thread dimensions. Gunsmith installation required.

SPECS: Stainless steel, natural finish. Standard - 1.75" (4.4cm) long, .230" (5.85mm) thick, 1.3" (3.3cm) O.D., 1.062" (2.69cm) bore I.D. Overbore - 1.077" (2.73cm) bore I.D.
#078-000-029AK Standard Recoil Lug 3K31A15 \$ 37.99
#078-000-030AK Overbore Recoil Lug 3K31A15 \$ 37.99

SUNNY HILL REMINGTON 700 MAXIMIZED RECOIL LUG

Enhanced Recoil Control & Improved Accuracy

Machined slightly thicker than the factory part for added stiffness to eliminate lug flex or twisting under heavy recoil. Inner and outer dimensions are similar to the original, factory dimensions for a smooth, seamless receiver to barrel fit. Factory barrel installation may require setting the shoulder forward.

SPECS: Chrome moly (CM), in-the-white or stainless steel (SS), natural finish. 1.72" (4.37cm) long, 1.35" (3.4cm) wide, .240" (6.10mm) thick. 1.064" (2.70cm) bore I.D. Fits Remington 700.
#848-000-004AK CM Maximized Recoil Lug, 8D25C33 \$ 29.99
#848-000-005AK SS Maximized Recoil Lug, 8D28C00 \$ 34.99

HOLLAND REMINGTON/SAVAGE RECOIL LUG

Improved Recoil Control

Double-disk ground for uniformity, provides improved accuracy by spreading recoil force over a larger area. Tapered shank won't bind within bedding. Drilled for lug retaining pin (included). Factory barrels will need to have the recoil shoulder set forward.

SPECS: 17-4 Stainless steel, Rc 42-44. 1.79" (4.5cm) long, .250" (6.36mm) thick. Fits Remington 700 and Savage 110. Gunsmith installation required.
#403-150-100AK Rem/Savage Recoil Lug, 3K36C89 \$ 39.99

SAVAGE SAVAGE 110 BARREL LOCK NUT

For New Barrels Or Repairs

Genuine, factory barrel lock nut fits all factory and aftermarket Savage barrels with 1.062-20 threads. Use for new barrel installations or replace marred and rusted parts to give your rifle that new-in-box appearance.

SPECS: Blue or stainless steel.
#855-000-281AK Savage Barrel Lock Nut, Blue, 5E10V04 \$ 12.55
#855-000-282AK Savage Barrel Lock Nut, SS, 5E11V50 \$ 13.99

SHARP SHOOTER SAVAGE COMPETITION RECOIL LUG

Machined For Uniformity & Extra Strength

Oversize, lug replaces the stamped, factory part that tends to be slightly thicker at the bottom than at the top. .240" thick for added strength and surface ground for flatness. Standard lug fits 1.060" barrel shanks. Large bore lug fits 1.125" diameter barrel shanks.

SPECS: 410 stainless steel, natural finish. 1 13/16" (4.6cm) long, .240" (6.1mm) thick. 1.060" (2.7cm) and 1.125" (2.9cm) bores.
#436-000-001AK 1.060" Savage Recoil Lug, 6C25A75 \$ 32.05
#436-000-002AK 1.125" Recoil Lug 6C28A95 \$ 35.40

TACTICAL SOLUTIONS OVERSIZED RECOIL LUG

The Final Accuracy Step For Guns
Trued With Manson Tooling

Extra-thick lug with a bore diameter that's .010 larger to fit barrels with oversized thread dimensions to match actions trued with Dave Manson Tooling. Tapered to lift easily out of the bedding. Gunsmithing required.

SPECS: Blued, chrome moly (CM) or stainless steel (SS). 1.813" (4.6cm) long. 1.077" (2.74cm) bore. .250" (6.35mm) thick.
#100-000-812AK Blued CM Oversized Lug, 8K27U95 \$ 34.99
#100-000-813AK SS Oversized Lug 8K29U55 \$ 36.95

TUBB REMINGTON 700 RECOIL LUG

Oversized Tapered Lug Doubles Bedding
Lug Area - Increases Strength

Eliminates recoil-induced flex between the action and the bedding for increased stability and better accuracy. Fully machined surfaces and tapered design will not bind; lifts easily from bedding material. Factory barrel shoulders must be set forward. Gunsmithing required.

SPECS: Stainless steel in natural (SS) or black oxide (BL) finish. 1.84" (4.6cm) long, 1.3" (3.3cm) wide, .369" (9.3mm) thick.
#840-700-101AK BL Recoil Lug 4H21V33 \$ 26.67
#840-700-102AK SS Recoil Lug 4H23V79 \$ 29.99

TALLEY MAGNUM CROSSBOLT

Distributes Recoil; Adds A
Custom Touch



Distributes recoil on heavy magnums. Heavy-walled tube goes inside the stock, secures between two "bolts" with specially designed heads. With sharp, squared edges for clean inletting. Finish to match stock contours.

SPECS: Tube 1/4" (6.3mm) dia., 1 1/8" (3.5cm) long. Heads 7/16" (11.1mm) dia., 1/8" (3.2mm) thick. Machined steel, in-the-white.
#874-005-000AK Magnum Crossbolt 4G05D83 \$ 6.96

DYNA-TEK COATINGS DYNA-BORE COAT KIT



Permanent Bore Treatment
Reduces Fouling Buildup, Makes
Cleaning Easy & Fast

Chemical bore treatment produces a permanent, significant reduction in fouling, so you can shoot more and clean less often. When you do clean, carbon, lead, copper, and plastic wad or sabot fouling come out much more easily than from an untreated bore.

A typical rifle may need only a few passes with wet and dry patches to get down to the bare metal, even after firing hundreds of shots. No hard scrubbing with bronze/stainless steel brushes, or harsh copper- and lead-removing solvents. For black powder shooters, Dyna-Bore Coat eliminates "carbon ring" buildup, and for benchrest shooters, it simplifies initial barrel break-in by eliminating the time-consuming method of cleaning after every shot when breaking in a barrel. Easy-to-apply: get the bore completely clean following the kit's instructions included, apply the alcohol prep solution, then apply the Bore Coat solution using a loose-fitting patch. Dyna-Bore bonds molecularly to the barrel, and once cured (after 8-10 rounds) is only .25 microns thick, so it has no effect on velocity, point of impact, or group size. One application will last the useful life of the bore. Enough to coat the bores of 5-6 long guns.

SPECS: 1 fl. oz. (30ml) Dyna-Bore Coat, 1 fl. oz. Alcohol Clean, and instructions.
#100-006-145AK Dyna-Bore Coat Kit, 1D36X43 \$ 44.99

ACCURACY SYSTEMS MINI-14® HEAVY CONTOUR BARREL



High-Quality Stainless Steel Replacement Barrel

Stainless steel replacement barrel for the 580 Series Mini-14 and newer Ranch Rifles can also be used to upgrade an old series Mini-14 to a barrel with the heavier contour (requires installation of .625" gas block, available separately). Comes with pre-installed, factory-height front sight assembly that will work with standard factory rear sight. Gunsmithing required—barrel must be properly indexed and final reamed for proper headspace.

SPECS: Stainless steel, natural finish. 18 1/2" long, .625" diameter under gas block. 1-9" twist rate. Chambered for 5.56mm NATO and .223.
#100-006-118AK Mini-14 Barrel 1A00XCH \$ 159.99

CHECK IT BEFORE YOU THREAD IT!!

Thread specs often change in the middle of production runs, cutters wear and setup folks make mistakes. Don't cut barrel, action or other threads based on specs shown in this catalog, or any book, until you have both parts in your hand. Then you can measure the threads yourself and be absolutely certain the two pieces will fit together correctly.

HICKS DESIGNS RUGER #1 ACCURIZER

Fine Tune The Barrel For Consistent Accuracy



Stabilizes the barrel to prevent point of impact shift as barrel heats up. Steel bedding block attaches to receiver extension and gives you an adjustable tensioning screw to regulate barrel movement. Only minor inletting of the forearm required.

SPECS: Steel, blue finish. 1.28" (3.2cm) long, .74" (18.9mm) wide, .51" (13.2mm) high. Includes instructions.
#419-100-001AK #1 Accurizer 9A47V96 \$ 59.95

SUPERIOR SHOOTING SYSTEM FINAL FINISH SYSTEM™

Polishes Bore, Reduces Fouling,
Gives Easier Cleaning

Abrasive coated bullets polish bore and throat to remove tool marks, rough areas and high spots. Eliminates the primary cause of lead and copper fouling and makes cleaning easier and less time consuming. Long bullets provide maximum bearing surface for efficient polishing. Each caliber kit includes 10 bullets, in five grits to progressively smooth and polish bore.

SPECS: 50 bullets. Plastic storage box. Instructions included.
STOCK # CALIBER WEIGHT (grains) PRICE

STOCK #	CALIBER	WEIGHT (grains)	PRICE
#840-000-001AK	.224 rifle	80	4H29B30 \$ 34.99
#840-000-002AK	.243 rifle	107	4H29B30 \$ 34.99
#840-000-004AK	.264 rifle	142	4H29B30 \$ 34.99
#840-000-005AK	.270 rifle	135	4H29B30 \$ 34.99
#840-000-006AK	.284 rifle	130	4H29B30 \$ 34.99
#840-000-007AK	.308 rifle	190	4H29B30 \$ 34.99

.22 RIMFIRE KIT - One hundred specially-coated, .22 long rifle cartridges, in five different compounds, smooth and polish rough bores. Restores accuracy of many rifles, both new and old alike. SPECS: 100 bullets. Plastic storage box. Instructions included. **We cannot ship until we have: A copy of your driver's license or concealed handgun license and a signed affidavit stating "There are no laws prohibiting me from owning ammo, I am 21 years or older."**
#840-000-012AK .22 Rimfire Lapping Kit, 4H29B30 \$ 34.99

BROWNELLS SHORT CHAMBERED MAUSER BARREL

High Quality, Value Priced, Ready To Install

At last! Factory grade, ready-to-install, 4140 chrome moly barrels in popular calibers at a price that puts a custom-built sporter on a Mauser 98 action within everyone's reach. Compact, 24" length is great for fast-handling hunting rifles. Stress-relieved, button-rifled, right-hand twist barrels are short chambered, crowned, and fully threaded. All you have to do is finish chambering, set the headspace, and polish and blue the exterior.

SPECS: 4140 chrome moly steel, in-the-white. 1.1"-12 tpi; "V"-type thread. 24" (61cm) long, 1.15" (2.9cm) diameter at breech, .57" (1.5cm) diameter at muzzle.

STOCK #	CALIBER	TWIST
#080-000-373AK	.22-250	1-14
#080-000-377AK	.25-06 Rem.	1-10
#080-000-374AK	6.5x55mm	1-9
#080-000-375AK	.270 Win.	1-10
#080-000-376AK	.308 Win.	1-10
#080-000-378AK	.30-06	1-10

- Advise # - Short Chambered Mauser 98 Barrel, 1A73V27 \$ 83.99

BROWNELLS/SHILEN REMINGTON 700 BARREL

**Short-Chambered;
Pre-Threaded To Fit Remington 700 Actions**

The fastest, most convenient method available to any gunsmith for rebarreling and accurizing the fine Remington 700 action. Now you can provide your customers with the increased accuracy and superior performance that only a custom, match-quality barrel can deliver without time-consuming and costly lathe work. Brownells match-grade barrels are pre-threaded and short-chambered for ease of installation. Plus, the bolt body counterbore is fully cut. Groove tolerances are uniform to within .0003" end-to-end and air-gauged to ensure conformity. After installation, use a hand-turned finish reamer to deepen chamber until correct head space is reached, (correct Reamer and Headspace Gauges required). Made to our specifications by Shilen.

SPECS: 4140 chrome moly or 416 stainless steel, stress relieved. 26" (66cm) long. **Contour #5.5** is a very close match to Remington factory varmint barrel and requires only minimum alterations to factory stocks. **Contour #6** and **#7** are straight tapered from 1.200" (30.5mm) at the breech to .750" (19mm) (#6) and .900" (22.9mm) O.D. (#7) at the muzzle. See Shilen Contour Specification chart for contour dimensions.

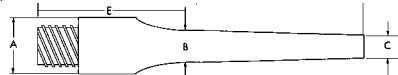
STOCK #	CAL./TWIST	CONTOUR	MATERIAL	PRICE
#801-000-029AK	.22-250/1-8	#7	SS 7H301U32	\$ 359.99
#801-738-105AK	.308/1-10	#5.5	CM 7H226X97	\$ 269.99
#801-738-905AK	.308/1-10	#5.5	SS 7H301X62	\$ 359.99
#801-000-033AK	.308/1-10	#6	SS 7H301U32	\$ 359.99
#801-738-107AK	.308/1-10	#7	CM 7H229X99	\$ 269.99
#801-738-907AK	.308/1-10	#7	SS 7H299X99	\$ 359.99
#801-736-105AK	.30-06/1-10	#5.5	CM 7H226A68	\$ 269.99

BROWNELLS/SHILEN REMINGTON 700 FACTORY CONTOUR PRE-THREADED BARREL

**Fits Remington Factory Stocks
With Little-To-No Modification**

These top-quality barrels are made just for Brownells by Shilen to match the factory contour. They let you upgrade the performance and accuracy of Remington 700 rifles without resorting to costly stock work. Match-grade, short-chambered barrels have the correct contour to drop into Remington factory or aftermarket stocks with little-to-no barrel channel modifications. Install with your factory recoil lug. Muzzle is cut at 90° to the bore and ready for crowning. After installation, use a hand-turned, finish reamer to deepen chamber until correct headspace is reached. (Correct headspace gauges and reamer required.)

SPECS: 4140 Chrome Moly steel, in-the-white or 416 Stainless Steel, stress relieved.



CONTOUR SPECIFICATIONS

Contours	Finished Length	CONTOUR SPECIFICATIONS				Blank Weight
		A	B	C	E	
Standard	25	1.22	.720	.660	9	2.5 lb
Varmint	26	1.22	.910	.825	9	2.75 lb
Magnum	25	1.22	.780	.660	9	3 lb

BROWNELLS BARREL . . . by SHILEN

Match-Grade Barrel Blanks In Chrome Moly Or Stainless Steel

All the loving care of the best stockmaker and the meticulous attention to detail of the master machinist will not make a gun shoot any straighter than the accuracy capability of the barrel used. And, it is the insides of a barrel, that very small and vital area of lands and grooves over which the gunsmith has no control, that can determine whether the finished work of art is for shooting - or "just for looks".

Craftsmanship . . . not price . . . determines the quality of a barrel. But, by the same token, the customer willing to spend the money for a custom gun is shortsighted indeed, if he starts economizing and orders "just any old barrel so long as it's cheap." Furthermore, he is jeopardizing your reputation as a gun builder by making such a request.

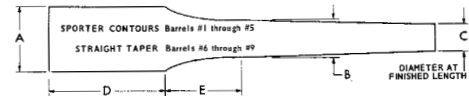
We, as your supplier, are laying our reputation (and yours, too!) on the line by offering you barrel blanks. They have got to be good or we are in trouble! Big trouble!! We must never sell you anything but that which will enlarge your stature with your trade. And, we feel that the Brownells Barrel, made for us by Shilen, will do just that! Shilen barrels, either chrome moly or stainless, are rifled with six lands and grooves by the "cold forming" process using carbide dies made in Shilen's own

plant under the most rigid controls. This rifling method achieves extremely close inside uniformity from breech to muzzle. Finished barrels are air-gauge inspected (air-gauged sensitivity is .0005" - five-one-hundred-thousandths!) and 6X borescope inspected. All barrels, .22 through .30 caliber have groove tolerances within .0005" and uniformity within .0003". No straightening is done, and all barrels are completely stress-relieved.

Only those barrels passing all spec tests are offered to the trade. Any barrel even slightly "suspect" is started through the production process again and bored to a large caliber. In no other way can quality and reputation be maintained. Slightly more expensive to produce - but vastly greater in quality and ultimate performance.

SPECS: 4140 chrome moly or 416 stainless steel. METRIC: 1" (2.5cm), 1 lb. (.45kg).

Special Orders: If you desire a barrel in a specific contour, caliber, twist rate, or material (chrome moly or stainless steel) not listed here, it can most likely be special ordered. Special Orders require full payment in advance and are non-cancelable and non-refundable. Allow 8-10 weeks for delivery. Not shipped prepaid.



CONTOUR SPECIFICATIONS

Contours	Finished Length	A	B	C	D	E	Blank Weight	Actual Blank Length
UNT	26	1.250	UNTURNED BLANK				9 lb	28
1	22	1.250	.700	.550	2.5	2	2.5 lb	22
2	24	1.250	.750	.600	2.5	2	2.75 lb	26
3	24	1.250	.800	.625	2.5	2	3 lb	26
4	26	1.250	.875	.650	2.5	2	3.75 lb	28
5	26	1.250	.900	.700	2.5	2	4.25 lb	28
6	26	1.250	.700 3				5 lb	28
7	26	1.250	.875 3				6 lb	28
8	26	1.250	1.000 3				7 lb	28
9	26	1.125	.825				5.75 lb	28

NOTE: All measurements are nominal and not exact.

BORE & TWIST	UNTURNED BLANK		CONTOUR #1		CONTOUR #2		CONTOUR #3		CONTOUR #4		CONTOUR #5		CONTOUR #6		CONTOUR #7		CONTOUR #8
	CM 7H132U00 \$158.25	SS 7H192A20 \$240.25	CM 7H170U60 \$213.25	SS 7H161U04 \$201.99	CM 7H227A43 \$284.99	SS 7H161U04 \$201.99	CM 7H227A43 \$284.99	SS 7H161U04 \$201.99	CM 7H165U00 \$199.99	SS 7H230A00 \$279.99	CM 7H161U04 \$201.99	SS 7H229A99 \$279.99	CM 7H161U04 \$201.99	SS 7H227A43 \$284.99	CM 7H161U04 \$201.99	SS 7H227A43 \$284.99	CM 7H154U60 \$193.25
.204-12	#787-000-015AK	#787-000-016AK	NA	NA	NA	NA	#787-000-017AK	NA	NA	NA	#787-000-018AK	#787-000-019AK	NA	NA	NA	NA	NA
.224-9	#787-224-090AK	#787-922-090AK	NA	NA	NA	NA	#787-224-093AK	NA	NA	NA	#787-224-095AK	#787-922-095AK	NA	NA	#787-224-097AK	#787-922-097AK	NA
.224-12	#787-224-120AK	NA	NA	NA	NA	NA	#787-224-123AK	NA	NA	NA	#787-224-125AK	NA	NA	NA	#787-224-127AK	NA	NA
.224-14	#787-224-140AK	NA	NA	NA	#787-224-142AK	NA	#787-224-143AK	#787-922-143AK	#787-224-144AK	#787-922-144AK	#787-224-145AK	#787-922-145AK	NA	#787-922-146AK	#787-224-147AK	#787-922-147AK	NA
.22 Rim-16	#787-222-160AK	#787-922-160AK	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA
6mm-10	#787-243-100AK	#787-924-100AK	NA	NA	#787-243-102AK	#787-924-102AK	#787-243-103AK	#787-924-103AK	#787-243-104AK	#787-924-104AK	#787-243-105AK	#787-924-105AK	#787-243-106AK	NA	NA	NA	NA
.257-10	#787-257-100AK	NA	#787-257-101AK	NA	#787-257-102AK	#787-925-102AK	#787-257-103AK	#787-925-103AK	#787-257-104AK	#787-925-104AK	#787-257-105AK	#787-925-105AK	NA	NA	#787-257-107AK	NA	NA
6.5mm-9	#787-264-090AK	#787-926-090AK	NA	NA	NA	NA	#787-264-093AK	#787-926-093AK	#787-264-094AK	NA	#787-264-095AK	#787-926-095AK	NA	NA	NA	NA	NA
.270-10	NA	NA	NA	NA	#787-270-102AK	#787-927-102AK	#787-270-103AK	#787-927-103AK	#787-270-104AK	#787-927-104AK	#787-270-105AK	#787-927-105AK	NA	NA	NA	NA	NA
7mm-9	#787-284-090AK	#787-928-090AK	#787-284-091AK	NA	#787-284-092AK	#787-928-092AK	#787-284-093AK	#787-928-093AK	#787-284-094AK	#787-928-094AK	#787-284-095AK	#787-928-095AK	NA	NA	#787-284-097AK	NA	NA
7mm-11	#787-284-110AK	NA	NA	NA	NA	NA	#787-284-113AK	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA
.30-10	#787-308-100AK	#787-930-100AK	#787-308-101AK	NA	#787-308-102AK	#787-930-102AK	#787-308-103AK	#787-930-103AK	#787-308-104AK	#787-930-104AK	#787-308-105AK	#787-930-105AK	#787-308-106AK	#787-930-106AK	#787-308-107AK	NA	#787-308-108AK
.30-12	#787-308-120AK	#787-930-120AK	NA	NA	NA	NA	NA	NA	#787-308-124AK	NA	#787-308-125AK	NA	#787-308-126AK	NA	NA	NA	NA
.338-10	#787-338-100AK	NA	NA	NA	#787-338-102AK	NA	#787-338-103AK	#787-933-103AK	#787-338-104AK	#787-933-104AK	#787-338-105AK	NA	NA	NA	NA	NA	NA
.358-14	#787-358-120AK	NA	NA	NA	NA	NA	NA	NA	#787-358-124AK	#787-935-104AK	NA	NA	NA	NA	NA	NA	NA
.375-12	#787-375-120AK	NA	NA	NA	NA	NA	NA	NA	#787-375-124AK	#787-937-124AK	NA	NA	NA	NA	NA	NA	NA
.458-14	#787-458-140AK	NA	NA	NA	NA	NA	NA	NA	NA	NA	#787-458-145AK	#787-945-145AK	NA	NA	NA	NA	NA

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BROWNELLS/SHILEN .17 CALIBER CENTERFIRE BARREL BLANK

**Delivers Outstanding Accuracy
For Varmint Hunting**

Button rifled for extremely-close, inside uniformity from breech to muzzle. Adherence to groove- and uniformity-tolerances of .0005" and .0003" respectively, guarantees these barrels are capable of the highest accuracy for hitting the smallest targets at long range. Perfect for restoring accuracy to "shot-out" rifles or putting a premium barrel on a new custom gun. Stress-relieved stainless steel for ultimate strength and durability. Measures 1.250" diameter at breech with a #5 contour.

SPECS: 416 stainless steel. 1-10" twist. 1.250" (3.2cm) O.D. with #5 contour. 4 1/4 lb. (1.9 kg) wt.
#787-917-105AK .17 CF Barrel Blank
7H204A20 \$ 300.25

SHILEN SELECT MATCH BARREL

Superb Stainless Steel Barrels For Top Accuracy

Hand chosen for the ultimate in accuracy. Button rifled, stress relieved, hand lapped, air gauged and optically inspected to ensure that each one falls within the Select Match category. That means within .0003" of specs and uniform over the entire bore to within .0001". Not threaded or chambered.

SPECS: 416 stainless. #7 contour only 28" (71.2cm) long. (See Shilen chart for dimensions).

STOCK #	CAL./TWIST	STOCK #	CAL./TWIST
#787-000-001AK	.22/1-8	#787-000-003AK	6.5mm/1-8
#787-950-722AK	.22/1-14	#787-950-728AK	7mm/1-9
#787-000-029AK	6mm/1-8	#787-950-730AK	.30/1-10
#787-000-002AK	6mm/1-10	#787-000-004AK	.30/1-12
#787-950-724AK	6mm/1-14	#787-000-028AK	.338/1-10

— Advise # — Select Match Barrel 7H299U99 . . . \$ 359.99

BROWNELLS/SHILEN FITTED MAUSER BARREL

Short-Chambered & Threaded To Fit Most Large & Small Ring Actions

A "no lathe" way to turn a surplus Large Ring 98 or Small Ring 93-96 into a sporter. Already threaded with the chamber left slightly short. After installation, use a hand-turned finish reamer to deepen until headspace is perfect. (Reamer and Head-space Gauges required.) Made to our specifications by Shilen. ■
— Advise # — Chrome Moly Fitted Barrel,
7H220X69 \$ 279.99

FITTED BARRELS FOR SMALL RING MAUSER 93-96

NOTE: These actions are not as strong as the Mauser 98. The barrels listed are chambered for low pressure cartridges. Guns using them should be fired only with standard, factory-equivalent rounds. Handloads MUST NOT exceed SAAMI specs.
SPECS: Chrome moly steel. .980" diameter x .645" long, - 12 tpi, "V" thread. 26" (66cm) long.

STOCK #	STOCK #		
CONTOUR #2	CONTOUR #3	CALIBER	TWIST
#801-225-102AK	NA	.250 Sav.	10
#801-265-092AK	#801-265-093AK	6.5mm x 55	9
#801-275-092AK	NA	7 x 57	9

DOUGLAS ULTRA-RIFLED BARREL

Match-Grade Barrel Blanks From U.S.'s Oldest Barrel Maker

Famous, Douglas Double XX premium-grade barrels are an excellent choice for any rebarrelling project. Proven accuracy and finest care in manufacture. Button rifled for unequalled smoothness with tolerances for groove diameter and straightness held to .0005". .22 through .338 barrels feature 6- grooves while the .358, .375 and .458 barrels have 8. No straightening is done and all barrels are stress relieved. ■
SPECS: 4140 Chrome moly and stainless steel. "Finished" dimen-

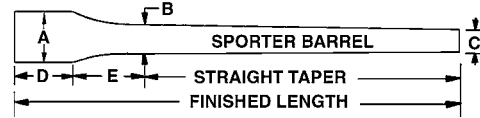
FITTED BARRELS FOR LARGE RING MAUSER 98

SPECS: Chrome moly steel. 1.1" diameter x .625" long, - 12 tpi, "V" type thread. 25" (63.5cm) long.

STOCK #	CALIBER	TWIST	CONTOUR
#801-124-103AK	.243 Win.	10	#3
#801-124-104AK	.243 Win.	10	#4
#801-125-103AK	.257 Rob.	10	#3
#801-126-102AK	.25-06 Rem.	10	#2
#801-126-103AK	.25-06 Rem.	10	#3
#801-126-104AK	.25-06 Rem.	10	#4
#801-127-103AK	.270 Win.	10	#3
#801-127-104AK	.270 Win.	10	#4
#801-178-093AK	7mm-08	9	#3
#801-175-092AK	7x57mm	9	#2
#801-175-093AK	7x57mm	9	#3
#801-170-093AK	7mm Rem. Mag.	9	#3
#801-128-092AK	.280 Rem.	9	#2
#801-138-104AK	.308 Win.	10	#4
#801-138-105AK	.308 Win.	10	#5
#801-138-107AK	.308 Win.	10	#7
#801-136-102AK	.30-06	10	#2
#801-136-104AK	.30-06	10	#4
#801-135-143AK	.35 Whelen	14	#3

sions are shown in chart. Unturned Blanks will be .025" (.63mm) .050" (1.3mm) larger in diameter and 1 1/2" (3.8cm) longer than shown. Not threaded or chambered.

Special Orders: If you desire a barrel in a specific contour, caliber, twist rate, or material (chrome moly or stainless steel) not listed here, it can most likely be special ordered. Special Orders require full payment in advance and are non-cancelable and non-refundable. Allow 8-10 weeks for delivery. Not shipped prepaid.



BORE & TWIST	UNTURNED BLANK		CONTOUR #1		CONTOUR #2		CONTOUR #3		CONTOUR #4		CONTOUR #5		CONTOUR #6		CONTOUR #7		CONTOUR #8
	CM	SS	CM	CM	SS	CM	SS	CM	SS	CM	SS	CM	SS	CM	SS	CM	
7C199H99	7C241P70	7C200H38	7C199H99	7C242P60	7C199H99	7C241P70	7C194H50	7C247P79	7C194H50	7C248P90	7C194H50	7C248P90	7C194H50	7C248P90	7C194H50	7C248P90	7C208H90
\$ 219.99	\$ 289.99	\$ 241.99	\$ 219.99	\$ 293.00	\$ 219.99	\$ 289.99	\$ 229.99	\$ 301.00	\$ 229.99	\$ 299.99	\$ 229.99	\$ 299.99	\$ 229.99	\$ 299.99	\$ 229.99	\$ 249.99	
.224-8	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	#237-924-085AK	NA	NA	NA	#237-924-087AK	NA	
.224-9	NA	NA	#237-224-091AK	NA	NA	#237-224-093AK	NA	NA	NA	NA	#237-224-095AK	NA	NA	NA	NA	NA	
.224-12	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	
.224-14	NA	NA	#237-224-141AK	#237-224-142AK	NA	NA	NA	#237-224-144AK	#237-224-144AK	#237-224-145AK	NA	NA	NA	NA	#237-924-127AK	NA	
.22 Rim-16	NA	#237-922-160AK	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	
6mm-10	NA	NA	NA	#237-243-102AK	NA	NA	NA	NA	#237-243-104AK	NA	#237-243-105AK	#237-923-105AK	NA	NA	NA	NA	
.257-10	#237-257-100AK	NA	NA	#237-257-102AK	NA	#237-257-103AK	#237-925-103AK	#237-257-104AK	#237-925-104AK	#237-257-105AK	#237-925-105AK	NA	NA	NA	NA	NA	
6.5mm-9	NA	#237-926-090AK	NA	NA	NA	NA	NA	#237-264-093AK	NA	#237-264-094AK	#237-964-095AK	NA	NA	NA	NA	NA	
.270-10	#237-270-100AK	NA	#237-270-101AK	#237-270-102AK	#237-927-102AK	#237-270-103AK	NA	#237-270-104AK	NA	NA	NA	NA	NA	NA	NA	NA	
7mm-9	NA	#237-928-090AK	#237-284-091AK	#237-284-092AK	#237-928-092AK	#237-284-093AK	#237-928-093AK	#237-284-094AK	#237-928-094AK	#237-284-095AK	#237-928-095AK	#237-284-096AK	NA	#237-284-097AK	NA	NA	
.30-10	#237-308-110AK	#237-930-100AK	#237-308-101AK	#237-308-102AK	#237-930-102AK	#237-308-103AK	#237-930-103AK	#237-308-104AK	#237-930-104AK	#237-308-105AK	#237-930-105AK	#237-308-106AK	#237-930-106AK	#237-308-107AK	#237-930-107AK	#237-308-108AK	
8mm-10	#237-323-100AK	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	
.338-10	NA	NA	NA	#237-338-102AK	NA	NA	NA	#237-338-104AK	#237-933-104AK	#237-338-105AK	#237-933-105AK	NA	NA	NA	NA	NA	
.358-12	#237-358-120AK	NA	NA	NA	NA	#237-358-123AK	NA	#237-358-124AK	NA	NA	NA	NA	NA	NA	NA	NA	
.375-12	#237-375-120AK	NA	NA	NA	NA	NA	NA	NA	#237-937-124AK	#237-375-125AK	#237-937-125AK	NA	NA	NA	NA	NA	
.416-12	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	
.458-14	#237-458-140AK	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	
.458-22	#237-458-220AK	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	

order on the web
www.brownells.com

DOUGLAS "AIR GAUGED" PREMIUM BARREL

XX Grade; Hand-Selected For Uniformity To Within .0001"

Every barrel is precision, instrument-inspected for absolute straightness and air gauged for maximum uniformity to yield the greatest accuracy possible. Land and groove tolerance from breech to muzzle can vary only .0001". Only a barrel that meets these demanding criteria wears the XX Premium stamp. ■
SPECS: Stainless or 4140 chrome moly steel, #7 contour, 27 1/2" (69cm) long. Muzzle end marked for tightest taper. Not chambered or threaded. X-Long Unfinished blank 30" long.

BORE/TWIST	CM STOCK #	SS STOCK #
.22 Rim-16	#237-622-167AK	#237-722-167AK
.224-14	#237-622-147AK	#237-722-147AK
6mm-10	#237-624-107AK	#237-724-107AK
.257-10	#237-625-107AK	#237-725-107AK
.7mm-9	#237-628-097AK	#237-728-097AK
.30-10	#237-630-107AK	#237-730-107AK
.30-12	#237-630-127AK	#237-730-127AK

— Advise # — Air Gauged Chrome Moly Blank, 7C214H50 \$ 249.99
— Advise # — Air Gauged Stainless Blank, 7C269H99 \$ 319.99
#237-630-100AK .30-10 X-Long Blank 7C260H90 ... \$ 309.99

CONTOUR SPECIFICATIONS

BBL. NO.	Finished Length	SPORTER BARRELS					APPROX. WEIGHT
		A	B	C	D	E	
1	22"	1.200"	.700"	.560"	1.25"	3"	2.25 lb
2	24"	1.200"	.750"	.600"	1.25"	2.625"	2.75 lb
3	24"	1.200"	.780"	.625"	1.25"	2.375"	3 lb
4	26"	1.200"	.875"	.650"	1.25"	2.125"	3.50 lb
5	26"	1.200"	.900"	.700"	1.75"	2"	4 lb
5A	26"	1.200"	1.015"	.750"	1.750"	2"	Varies
TARGET BARRELS							
6	26"	1.200"	-	.750"	3	Light	5.50 lb
7	26"	1.225"	-	.875"	3	Std.	6.25 lb
8	28"	1.225"	-	1.000"	3	Hvy.	8.50 lb
BASIC	29 1/2"	1.200"	Rough Turned Blank Barrel				-

SHILEN MINI-14® HEAVY BARREL

Premium Barrel Increases Accuracy

Increase the accuracy of your favorite Mini-14. Heavy-contour barrel is button-rifled for the superior land-to-groove dimensions needed to produce enhanced accuracy. Extra weight at the muzzle helps steady your hold for improved shot-to-shot consistency. Fully pre-threaded, target-crowned, and finish chambered, with extractor slot already machined in, so it's ready to install. Just set the headspace and drill the gas port. Designed to work with factory gas block. Gunsmith installation recommended. ■
SPECS: CM steel, in-the-white. .223 Rem. only. 1-9" twist, 20" (50cm) long. .821" (21mm) muzzle diameter.

#787-014-223AK .223 Remington Mini-14 Barrel, 7H229U99 \$ 269.99

E.R. SHAW REMINGTON 700 PREMIER GRADE BARRELS

Superb Materials & Craftsmanship Ensure Quality

Chrome moly barrels, stress relieved before machining to ensure bore smoothness, uniformity, and accuracy. Short chambered and shaped to fit Remington factory stocks. ■
SPECS: Chrome moly Rc 20-26, in-the-white.

CHROME MOLY BARRELS

STOCK #	CALIBER	CONTOUR	LENGTH/ TWIST
#100-001-179AK	.223	#1 Sporter	24"/9
#100-001-185AK	.25-06 Rem	#1 Sporter	24"/10
#100-001-191AK	.308	#1 Sporter	22"/10
#100-001-192AK	.308	#3 Varmint	26"/10
#100-001-193AK	.30-06	#1 Sporter	22"/10

— Advise # — CM E.R. Shaw Barrel 1A120P33... \$ 149.99

GREEN MOUNTAIN MUZZLELOADER INTERCHANGEABLE BARREL SYSTEM

Quick Conversion For Increased Accuracy

Precision, button-rifled barrels with 1-28" twist provide excellent accuracy for shooting sabot or conical bullets, 1-70" twist when shooting round balls. Interchanges with factory barrel; installs in minutes. Drilled and tapped for the T/C Scope Adapter. ■
SPECS: 1137 steel, blue (BLU), 1 1/16" across flats. Percussion. Fits T/C Hawken (.45/.50 cal.), Pennsylvania Hunter/Carbine, Cabela's/ Investarms Hawken, Lyman Trade, Deerstalker, Carbine.

STOCK #	TWIST/LNGTH	FINISH	PRICE
#628-501-288AK	1-28/28" .50 cal.	BLU	1G201H87 \$ 226.99
#628-501-702AK	1-70/32" .50 cal.	BLU	1G189H96 \$ 238.99

BARREL FITTING

All custom aftermarket barrels will need some fitting. The amount required will depend on the tolerances allowed by both the barrel and the receiver. Some barrels may need the chamber cut to full depth after the barrel has been fitted. We carry a wide variety of files and stones to help with the fitting, and chambering reamers from Clymer and Manson Precision.

E.R. SHAW SAVAGE 110 REPLACEMENT BARREL KIT



Easy-To-Install Kit For Caliber Changes Or Replacement Of Shot-Out Barrels

Premium quality, fully threaded and chambered barrels make short work of rebarreling or changing calibers on your favorite Savage 110 rifle. Simply match the caliber listed below to the specific action length and bolt face diameter of your rifle; this easy-to-install kit contains everything you need for a successful barrel change except the barrel vise. All barrels will closely match the original factory contour, so additional stock inletting or bedding is kept to a minimum. Gunsmith installation recommended. **After installation, barrel must be stamped with caliber per NFA requirements.** Barrel stamping kits available separately.

SPECS: 4141 chrome moly steel, blued finish. 24" (60cm) long. Includes barrel, barrel nut wrench, "GO" and "NO-GO" gauges, Bore Cleaning Paste, Gun Oil, and instructions. **BF** = Bolt face dia.

STOCK#	CALIBER/BF	CONTOUR/TWIST	PRICE
#100-004-282AK	.243 Win/475"	Varmint/1-10	1A164V38 \$ 199.99
#100-002-794AK	.308 Win/475"	Sporter/1-10	1A160T00 \$ 200.99
#100-004-283AK	.30-06 Spg/fl/ .475"	Factory/1-10	1A164V38 \$ 199.99
#100-004-285AK	.300 Win Mag/ .525"	Magnum/1-10	1A164T38 \$ 199.99
#100-002-796AK	.338-06/.475"	Magnum/1-10	1A158T70 \$ 200.99
#100-002-795AK	.458 Win Mag/ .525"	Magnum/1-14	1A158T70 \$ 200.99

FULTON ARMORY M1/M14/M1A BARRELS

G.I. Contour; Threaded & Short-Chambered

Standard G.I. contour barrels are machined from 4150 chrome-moly steel and fully threaded, with button-cut 4-groove rifling and a durable, Parkerized exterior finish. **M1 Garand** barrel has a 1-10" twist rate, and **M14/M1A** barrel has a National Match, 1-12" twist rate. Both come short-chambered—after installation, complete the chamber with a finish reamer until correct headspace is achieved.

SPECS: 4150 chrome-moly steel, Parkerized, matte black finish. Not chrome lined. **M1 Garand** - 1-10" twist rate. 24" long. .30-06. **M14/M1A** - 1-12" twist rate. 22" long. .308/7.62mm.
#100-005-288AK **M1 Garand Barrel** 3K249V99. \$ 279.99
#100-005-289AK **M14/M1A Barrel** 3K319V99. \$ 349.99

GREEN MOUNTAIN TAPERED OCTAGON BARRELS



Top-Quality Construction; 19th Century Cowboy Look

Stress-relieved, button-rifled, steel blackpowder barrel blank is air gauged and held to tolerances of 1/10,000 of an inch for match-grade performance. 27", tapered, octagon blank gives an authentic, traditional look to your single-shot, lever-action, and pump rifles. 4140 chrome moly steel is button rifled for outstanding accuracy. Not chambered or threaded.

SPECS: 4140, chrome moly steel, in-the-white. 27" (68.6cm) long. Barrels are tapered; .88" (22mm) - .75" (19mm) across the flats. Approx. 3 lb. 8 oz. (1.6 kg) weight.

STOCK #	BORE/GROOVE	TWIST	PRICE
#371-000-005AK	.218"/.223"	1-16"	1G138P33 \$ 177.99
#371-000-007AK	.306"/.312"	1-22"	1G138P37 \$ 177.99

GREEN MOUNTAIN AK-47 BARRELS



Chrome Lined; Ready For A New Build, Or Upgrade

High-quality carbon steel, 7.62x39mm chambered barrel with 1:9.5" twist rate features chrome-lined chamber and bore for maximum service life. Matte black/dark gray Parkerized finish provides corrosion- and wear-resistance. Comes with 14x1mm left-hand muzzle threads. Fits 23mm trunnions. Requires gas port drilling and headspacing set by a knowledgeable gunsmith. **1970** barrel fits M70 Yugoslavian receivers with fixed or underfolder stock; no side cuts. **1975** barrel has the side cuts and fits receivers of American, Romanian, Polish, Maadi, and clones with fixed or underfolder stocks.

SPECS: 4140 carbon steel, chrome lined, black oxide exterior finish. 16-3/8" (41.5cm) long. 14-1mm LH muzzle thread. 1:9.5" twist. Fits 23mm trunnions. **1970** - 21.5 oz. (610g) wt. **1975** - 19.4 oz. (550g) wt.

#371-000-037AK AK-47 Barrel , 1970 Profile, 1G00PUA	\$ 140.00
#371-000-038AK AK-47 Barrel , 1975 Profile, 1G00BXC	140.00

LOTHAR WALTHER® RIFLE BARREL



Quality Craftsmanship For Unparalleled Accuracy

Countless numbers of world champion shooters have depended on Lothar Walther rifle barrels for consistently high performance, now you can too. Each and every barrel is meticulously crafted; button rifled in a closely controlled environment that assures bore uniformity to within .000227", then painstakingly lapped to produce a superior rifle barrel capable of outstanding accuracy and long-lasting performance. Contoured blanks are finish machined and unchambered.

SPECS: LW19 steel, in-the-white. **Contours:** #1300 - .625" (15.8mm) muzzle dia., 24" (60cm) long. #2100 - .700" (17.7mm) muzzle dia., 26" (66cm) long.

STOCK #	#1300	STOCK #	#2100	CALIBER & TWIST
NA	#950-000-001AK			.264-8
#950-284-091AK		#950-284-092AK		.284-9
NA	#950-000-002AK			.308-10

— Advise # — Lothar Walther Barrel 5Z185U58. \$ 235.41

M14 PARTS

STAINLESS STEEL M14/M1A BARREL



Special "Medium" Contour Gives Extra Rigidity To Improve Accuracy Potential

Button-rifled replacement barrel has a heavier contour in front of the op rod guide than a standard "medium" weight barrel for added rigidity that enhances accuracy potential. Compatible with any receiver built to USGI specs, including Springfield Armory and LRB Arms receivers and is legal for high-power service rifle matches. Comes short-chambered; after installation, use a hand-turned finish reamer to deepen the chamber until correct headspace is reached. Also includes new-design op rod guide that matches the barrel contour and doesn't contact the handguard, eliminating a pressure point that can reduce accuracy. Knurled guide seat on barrel, plus included roll pin gives a precise fit—no drilling required. May require minor stock inletting. Requires gunsmith installation.

SPECS: 410 stainless steel, natural finish. 22" (55.8cm) long, 1³/₃₂" (2.78cm) largest O.D. 3 lbs. 4 oz. (1.47kg) wt. Rifling: 4-groove, 1-11" twist rate. Includes 4140 carbon steel op rod guide and roll pin. Fits USGI-spec receivers, including Springfield Armory and LRB Arms. Requires final chambering and gunsmith installation.
#100-006-592AK **M14/M1A Modified Barrel**, Stainless,
5B329H99. \$ 379.99

WILSON ARMS MAUSER 98 BARRELS



Factory Grade In Sporter & Military Contour

Pre-threaded and short chambered barrels, precision made to provide superior accuracy. Stress relieved and machine lapped then air gauged with a muzzle-to-breech tolerance of .0001"; furnished with the chamber left .010" short. Requires gunsmith fitting and final chambering. Two popular calibers, and two styles, ready to fit to your receiver. #4 **Contour**, ready to build into a quality sporter in .308 Winchester. **Military Step**, follows the same profile as the military barrel. Short-chambered for .30-06. Drops into issue stock, great for replacing worn out or damaged military barrels.

SPECS: 4140 chrome-moly steel, in the white. Button rifled with 1-10" twist, 6-groove rifling. Rc 25-32. #4 **Contour** 26" long, .650" diameter at the muzzle. **Military Step** 24" long.

#983-000-001AK #4 Contour, .308 Win., 3H140A27.	\$ 175.99
#983-000-004AK Military Step, .30-06 3H168A38	210.99

REDMAN CENTERFIRE BARREL LINER



Bring Those Fine Old Rifles & Pistols Back To Life, In The Original Caliber

High-grade, button-rifled, chrome moly liners, with a super-smooth inside finish, restore accuracy to older guns with worn or shot-out barrels. To install: drill out existing rifling, soft (Hi-Force 44") solder or ACERGLAS® the new liner in place, then cut a new chamber. Use $\frac{7}{16}$ " drill for .25-20 liners, 13mm drill with .32-20 liners, and $\frac{1}{8}$ " drill with .38-40 and .44-40 liners. **CAUTION: Use these liners only with the specified cartridge. Do not use with other cartridges that share similar bullet diameters. Chambering these barrel liners in any other caliber is dangerous and can cause serious bodily injury.**

SPECS: CM steel. **.25-20:** .257" groove diameter. .435" (11mm) O.D., 1-14 twist, 25" (63.5cm) long. **.32-20:** .311" groove diameter, .505" (12cm) O.D., 1-18 twist, 25" (63.5cm) long. **.38-40:** .40" groove diameter, .590" (15cm) O.D., 1-25 twist, 25" (63cm) long. **.44-40:** .428" groove diameter, .590" (15cm) O.D., 1-25 twist, 25" (63cm) long. **Liners are NOT chambered.**
#770-100-252AK .25-20 Barrel Liner 7G91Y57 \$ 115.05
#770-100-322AK .32-20 Barrel Liner 7G91Y57 115.05
#770-100-384AK .38-40 Barrel Liner 7G96Y06 122.25
#770-100-440AK .44-40 Barrel Liner 7G96Y06 122.25
#361-504-013AK 13mm Short Barrel Liner Drill,
1F00ZAY. \$ 88.75
(Note: 11 $\frac{1}{2}$ " long, drill extension must be user-installed.)

SHORT, PILOTTED BARREL LINER DRILL



Save Money By Adding Your Own Extension

If you can silver solder or braze your own extension onto a Liner Drill, these standard length, deep hole drills can save you money. Piloted to follow the original bore and have all the same high-grade features as our .22 Liner Drill: Deep hole flute geometry and special helix angle to prevent jamming; reinforced web for accurate hole dimensions; nitrided lands for long life.

SPECS: High speed steel. **Pilot diameter/overall length:** .22 - .215"/9.5", .25-20 - .248"/11", .32-20 - .302"/11.6", .38-40 - .394"/12.4".

STOCK #	FITS CAL.	DRILL DIA.	PRICE
#361-504-008AK	.22 RF	8mm	1F00XCH \$ 52.00
#361-504-437AK	.25-20	.437"	1F00BXC \$ 69.99
#361-504-013AK	.32-20	13mm	1F00ZAY \$ 88.75
#361-504-436AK	.38-40	.590"	1F00PUA \$ 59.15

BARREL LINER DRILLS



Special Deep-Hole Drills For Installing Barrel Liners

For the gunsmith who does not want to make his own drill extension, our Hi-Speed steel drills are designed especially for deep hole drilling for Brownell Barrel Liners. The hole for the liner must be drilled slightly more than halfway from each end, and the ONLY way to ensure proper joining when using a hand drill is to use these piloted drills. Special heAKlix angle eliminates the tendency for the drill to "pull" itself into the material and jam, saving time and headaches. The extra cost for this premium quality drill is far cheaper than ruining a customer's gun with an off-center hole. Given proper care, will last a lifetime.

SPECS: Hi-Speed steel. 15" (38.1cm) OAL. Handles barrels up to 25" (63.5cm) length maximum. Pilot length: 1" (2.5cm). Pilot diameter: **.22** - .216" (5.5mm); **.25-20** - .247" (6.8mm); **.38-40** - .391" (9.9mm); **.44-40** - .419" (10.6mm).

STOCK #	LINER	DRILL SIZE	PRICE
#361-504-000AK	.22	.315" (8mm)	1F00UAV \$ 108.99
#361-000-001AK	.25-20	.438" (11.1mm)	1F00AVB \$ 81.99
#361-000-002AK	.38-40	.593" (15.1mm)	1F00CHD \$ 103.99
#361-000-003AK	.44-40	.593" (15.1mm)	1F00AYT \$ 102.99

BEYER BARRELS RUGER® 10/22® ULTRALIGHT TARGET BARREL



Match-Grade Performance Without The Weight Penalty Of Steel

Premium-quality aluminum alloy barrel gives the rigidity, stability, and performance of a steel bull barrel without the excess weight. Lets you build a tack-driving target rifle from an affordable, easy-to-obtain Ruger 10/22 action. Fully machined to precise, match-grade tolerances from exceptionally hard 7075 aluminum billet that's actually stronger than many mild steel alloys, yet gives all the benefits of a thick barrel, including improved heat distribution to resist accuracy changes due to barrel heating. Custom match chamber in .22 LR or .17 HM2, and button-rifled Chromalloy steel liner with precise 1-16" rifling for excellent accuracy, even from 60-grain subsonic .22 LR ammo. Barrel shanks are oversized to .001" and may require minor fitting; .17 HM2 barrel requires a heavy bolt or bolt handle assembly, available separately. Tough, durable, good-looking Cerakote™ ceramic finish resists corrosion, scratches, and surface wear. Recessed target crown protects the rifling at the muzzle.

SPECS: 7075 T6 aluminum barrel, Cerakote finish, matte black. Chromalloy steel liner. .920" (23.4mm) O.D. **.22 LR** - 16 $\frac{1}{2}$ " (41.9cm) long; **.17 HM2** - 18" (45.7cm) long. Both models fit Ruger 10/22 .22 LR receivers only.
#100-004-508AK 10/22 Ultralight Target Barrel, .22 LR,
3C152A00 \$ 189.99
#100-004-528AK 10/22 Ultralight Target Barrel, .17 HM2,
3C188A57 219.99

CLARK CUSTOM RUGER® 10/22® MATCH BARREL

Rigidity & Light Weight In A Drop-In, Heavy Contour Barrel

Extra-wide, full length flutes dissipate heat and keep weight down. Walther premium barrels with a match chamber for reliable, semi-auto feeding. Ready-to-install, no fitting required. **SPECS:** CM steel, blued (Blue) or stainless steel (SS). .920" (23mm) diameter, approximately 2.9 lb. (1.3 kg) weight. Available in 21½" (54cm) Target model or 16¼" (41cm) Hunter model.

STK # HUNTER	STK # TARGET	FINISH	PRICE
#181-300-122AE	NA	Blue	1H249A99 \$ 269.99
NA	#181-301-222AE	SS	1H279A99 \$ 299.99

HEAVY BULL CONTOUR 10/22 MATCH BARRELS - Straight-taper, cut from premium Walther blanks. No sight cuts or sights. **SPECS:** Blued, chrome moly steel (Blue) or stainless steel (SS), all matte finish. .920" (23mm) diameter. Short - 16½" (41cm) long, 2 lb. 13 oz. (1.2 kg) wt. Long - 21½" (54cm) long, 3 lb. 12 oz. (1.7 kg).

STK # SHORT	STK # LONG	FINISH	PRICE
#181-302-165AE	#181-302-215AE	Blue	1H209A99 \$ 225.95
NA	#181-303-215AE	SS	1H229A99 \$ 249.99

MIDWEIGHT 10/22 BARREL - Walther blanks in a midweight design for the accuracy of a bull barrel with less weight. **SPECS:** Steel. 21.5" (54.61cm), .920" (22.2mm) dia. shank, .720" (18.28mm) muzzle dia., 2lb. 7oz (1.22kg). Blue.

#181-000-018AE **22 Long Rifle, Blue**
1H229X99 \$ 249.99

BROWNELLS/REDMAN RIMFIRE BARREL LINERS



Easily & Professionally Reline Rimfire Rifle Barrels In Your Shop; Made By One Of The Most Respected Names In The Liner Industry

There are untold thousands of rimfire .22s all over the country that need only a barrel liner to bring them back to their original shooting abilities. Some of these guns are beautiful collection pieces, others are fine hunting guns and some of them are just "loved" by their owners who want them back to their original condition. Brownells Barrel Liners, made by Redman Mfg., are button rifled with ultra smooth, uniform finish and sharp, distinct rifling for superb accuracy that's better than - or equal to - an original, new barrel. **22 Caliber Liner** comes in both .22 Short and Long Rifle. **17 Caliber Liner** fits both .17 Mach 2 and .17 HMR, perfect for updating and converting rifles to these "hot" calibers.

With the Brownells system, barrel liner installation is not difficult and requires a minimum of tools and shop equipment. Your original investment is quickly paid off in the first few jobs. The instruction booklet gives complete, easy-to-

STOCK #	CALIBER	GROOVE DIA.	O.D.	TWIST	USABLE LENGTH	PRICE
#770-100-022AK	.22 Long Rifle only	.223"	5/16"	1-16	25"	7G27Y52 \$ 34.99
#770-100-216AK	.22 Long Rifle only	.223"	5/16"	1-16	30"	7G69Y08 \$ 87.99
#770-100-122AK	.22 Short only	.223"	5/16"	1-20	25"	7G26Y43 \$ 33.64
#770-000-001AK	.17 Mach 2 or .17 HMR only	.172"	5/16"	1-10	25"	7G29Y99 \$ 36.90
#770-000-002AK	.17 Mach 2 or .17 HMR only	.172"	5/16"	1-9	25"	7G29Y99 \$ 36.90

BROWNELLS RUGER® 10/22® M4-STYLE BARREL

Gives Your 10/22 The "Black Rifle" Look

Replacement .22 LR barrel with the external contours of a USGI M4 carbine barrel is the perfect companion for the Nordic Components AR22 Receiver Chassis or Archangel ARS Conversion Kit (both available separately) to give a 10/22 an authentic "Black Rifle" look. Includes the cutout for grenade launcher and pre-threaded ½" - 28 tpi muzzle ready to accept any standard AR-15/M16 flash hider or muzzle brake. Add a genuine AR-15/M16/M4 forearm, buttstock, and pistol grip to complete your 10/22's tactical transformation. Precision milled from high-grade chrome-moly steel for superb rigidity and superior resistance to heat warpage, with 1-14" right-hand twist rifling, for excellent accuracy.

SPECS: 4140 steel, black oxide finish. .22 LR. 18" (45.7cm) long, .920" (23.4mm) O.D. at receiver, .700" (17.8mm) O.D. at muzzle. 1-14" RH twist rifling.

#800-000-566AK M4-Style 10/22 Barrel 8K150X92. \$ 189.99

SWAPPING 10/22® BARRELS

The 10/22 barrels listed on these pages are drop-in items, most requiring little-to-no gunsmithing for installation. You will need a good, properly fitted screwdriver to take out the stock screws and an Allen (socket head) wrench or driver bit to remove the barrel locking screw. Check our Magna-Tip® system, listed elsewhere for the right tools.

follow details for either the old, classic method of soldering the liners in, or the more modern method of using ACRAGLAS® for the permanent bond between barrel and liner.

You'll find that along with a relining, most of your customers will also want a blue job (solder and ACRAGLAS will both stand hot bluing temps); a stock refinish and probably action work - "Make it like new" are the usual instructions. This, you can do.

When deciding to offer this service for your trade areas, you should also consider the price and quality of some new guns today and tightening up of your customers' spending habits. By relining, they can often have a better gun for less money.

SPECS: 4140 steel. Available in two lengths: 26⅞" (67cm) OAL, with 25" (63.5cm) usable length. 32" (81.2cm) OAL, with 30⅞" (77.7cm) usable length. .17 caliber liner available with 1-9 twist for use with bullets 30 grains or heavier, or 1-10 twist for bullets under 30 grains. Liners are NOT chambered. **CAUTION: Use these liners only with the specified cartridge. Do not use with other cartridges that share similar bullet diameters. Chambering these barrel liners in any other caliber is dangerous and can cause serious bodily injury.**

#513-050-012AK .17HMR Redman Liner Reamer, 3A00VBX \$75.00

BARREL LINER INSTRUCTION BOOK - Details the systems used by gunsmiths Bob Schuetz, Willis Sprunger and Ralph Walker. Walker used a variable speed hand drill and ACRAGLAS to hold the liner in. Schuetz solders the liner in place. Sprunger extended a regular bit, drilled the hole in a lathe and bonded with ACRAGLAS. Instructions FREE, not included. Please request; not sent automatically.

SPECS: 8½" (21.6cm) x 11" (27.9cm). 16 pages. #077-200-143AK Liner Instruction Book, 7G00ZAY \$19.99

CLARK CUSTOM RUGER® 77/17®, 77/22® .17 MACH 2 BARREL

Chambered For .17 Mach 2; Perfect For Plinking Or Varminting

Precision-machined, stainless steel barrel makes your 77/17 or 77/22 into a great rimfire target gun or short range varmint rifle. Barrel is cut with Clark's exclusive match reamer for superb accuracy, reliable feeding and dependable function. Tapered to reduce weight and lessen fatigue in all-day carry hunts.

SPECS: Stainless steel, polished. Tapered from breech to muzzle: .920" (23mm) to .720" (18mm) O.D. 21.5" (54.6cm) overall length. #181-000-022AK .17 Mach 2 Barrel for 77/22, 1H269D99 \$ 299.99

E.R. SHAW RUGER® 10/22®

TARGET BARRELS

Bentz Chambered For Improved Accuracy

Heavy contour, premium-grade "Bentz" chambered .22 LR barrel provides an immediate improvement in accuracy over your original factory barrel. Close-tolerance Bentz chamber combines the accuracy of a match grade chamber with the reliable cycling of a standard factory chamber. Extra-heavy, untapered. .920" O.D. provides maximum stability for greater shot-to-shot consistency. Use with standard or match grade ammunition; not for use with CCI Stinger ammunition. Minor fitting to stock may be required. **Chrome-moly** models have polished blue finish and are available in an 18" length with dished crown or a 16½" length with ½"-28 tpi threaded muzzle for adding a compensator. **Stainless** model available in smooth 18" long barrel or patented helical fluting for greater heat dissipation, less weight, and improved barrel harmonics. Both have dished crown.

SPECS: 4140 chrome-moly steel, blued, polished finish, or 416 stainless steel (SS), natural matte finish. .920" (2.34cm) O.D. 18" long (45.7cm). Blued barrel w/threaded muzzle - 16½" (42cm) long. ½"-28 tpi thread.

#100-004-745AK 10/22 Target Barrel, Blued, 1A84Y69 \$ 99.99

#100-004-746AK 10/22 Target Barrel, SS, 1A100Y29 119.99

#100-004-747AK 10/22 Fluted Target Barrel, SS, 1A171Y71 199.99

#100-004-748AK 10/22 Threaded Target Barrel, Blued, 1A85Y21 99.99

GREEN MOUNTAIN RUGER® 10/22® REPLACEMENT BARREL

Match Quality Chamber & Rifling For Superb Accuracy

No fitting necessary for true, match-quality accuracy. CNC machined and button rifled; chambers cut to the "Bentz" specification for consistent accuracy and extraction. Available in plain and fluted styles.

SPECS: .22LR, 1-16" twist. 4140 steel, polished blue or 416 stainless steel (SS), brushed silver finish. Rc 26-32. 20" (50cm) long, .920" (23mm) diameter. Fits Ruger 10/22 only.

STOCK #	MODEL	FINISH	PRICE
#628-023-111AK	Plain	Blue	1G93H68 \$ 117.99
#628-023-112AK	Plain	SS	1G111H12 \$ 147.99
#628-023-115AK	Fluted	Blue	1G127H28 \$ 159.99
#628-023-116AK	Fluted	SS	1G143H25 \$ 181.99

order on the web

www.brownells.com

GREEN MOUNTAIN BARREL BLANKS

Top-Quality Construction; Ideal For A Super-Accurate Small Caliber Rifle

Button-rifled, 4140 chrome moly or stainless steel barrel blanks are stress-relieved and air gauged to +/- .0002" for superb accuracy and performance from your custom rimfire rifle. Not chambered or threaded, ready for custom fitting. **SPECS:** 4140 chrome moly steel (CM) or stainless steel (SS), in-the-white. 1.06" (27mm) O.D.; lengths listed in table below.

STOCK #	CALIBER	STEEL	LENGTH	TWIST	PRICE
#371-000-029AK	.17 HMR/	CM	25"	1:9"	1G71P91 \$ 90.99
	HM2				
#371-000-032AK	.17 HMR/	SS	25"	1:9"	1G86P32 \$ 107.99
	HM2				
#371-000-027AK	.22 LR	CM	25"	1:16"	1G71P93 \$ 90.99
#371-000-030AK	.22 LR	SS	25"	1:16"	1G85P58 \$ 106.99
#371-000-035AK	.22 LR	CM	17"	1:16"	1G57P14 \$ 79.99

PRIMARY WEAPON SYSTEMS RUGER® 10/22® T3 TENSION BARREL

Lightweight Yet Rigid For Superb Accuracy

Sleeved barrel saves weight while providing exceptional rigidity for superb accuracy. Internal barrel is turned from a 1" diameter stainless steel blank to an ultra-lightweight contour, then surrounded by a tensioned external carbon fiber sleeve. The match-grade chamber is precisely cut to ensure reliable feeding with all ammunition types. Muzzle has ½"-28 tpi threads to accept popular brakes and flash suppressors. Includes threaded muzzle cap for a finished look with no accessory installed. **SPECS:** Barrel - stainless, steel. 16.1" (40cm) long, 1-16" RH rifling, ½"-28 tpi thread pitch. Sleeve - carbon fiber, mate black, .920" (23.3mm) O.D. 1.3 lbs. (595g) wt.

#100-007-120AK T3 Tension Barrel 4B00VBX \$269.99

SHILEN RUGER® 10/22® MATCH-GRADE BARREL

Expert Craftsmanship For Match-Grade Accuracy

Custom, match-grade barrel, fully machined and finished with a target crown. Features a straight-cylinder bull contour with a "Bentz" match chamber for use with match-grade ammunition only. Installation may require alteration of factory stock. **SPECS:** Stainless steel, natural finish. .22LR. 20" (50.8cm) long x .920" (2.3cm) muzzle dia. 1-16" twist. For use with match ammo only for proper feeding.

#787-902-022AK SS .22LR Barrel 7H312A02 \$ 371.99

TACTICAL INNOVATIONS RUGER® 10/22® FINNED BARREL

CNC Machined Fins Promote Cooling, Decrease Weight

A full 7½" of CNC machined fins reduce overall weight and increase surface area for improved cooling. A great accessory if you're building an easy-to-pack hunting rig; or small bore rifle with a tactical look. Muzzle is threaded ½"-28 tpi and comes with knurled thread protector; perfect for fake suppressors or compensators. Barrel twist is 1:16" and the factory taper fits most Ruger and aftermarket stocks. Plain barrel, no open sights. **SPECS:** Steel, blue, polished finish. 16½" (42.7cm) long, tapers. 917" (23mm) at breech to .600" (15mm) at muzzle. Muzzle thread - ½"-28 tpi. 1.5 lbs. (68kg) wt.

#100-003-035AK Finned 10/22 Barrel 1B00YTP... \$ 149.99

Orders/Tech: 800-741-0015

BROWNELLS
... ONLY THE BEST ... PAGE 169

TACTICAL SOLUTIONS RUGER® 10/22® SB-X BARREL



Get The Benefits Of A Short Barrel Without The Paperwork

Lightweight, aluminum replacement for factory barrel gives you the compactness and maneuverability of a short barrel...

TACTICAL SOLUTIONS RUGER® 10/22® FLUTED ALUMINUM TARGET BARREL



Reduces Weight Without Compromising Accuracy

Drop-in, .22 LR target barrel features a premium, button-rifled, chrome moly liner installed in a lightweight aluminum shell...

COMPENSATOR - Large internal expansion chamber and 48 vent holes redirect muzzle blast to help control muzzle jump and recoil...



VOLQUARTSEN RUGER® 10/22® .17 MACH 2 BARRELS



Light Or Heavy Weight "Bulls" For Superior Accuracy

Volquartsen's high-quality, match barrels are precision-turned, chambered and rifled to deliver exceptional accuracy and no-fuss mating to your 10/22 receiver.

SPECS: THM Tension Barrel - Stainless steel, polished finish with matte black, aluminum sleeve. 16 1/2" (42cm) long x .925" (2.4cm) O.D.

VOLQUARTSEN RUGER® 10/22® & 77/22® DROP-IN TARGET BARREL



Select Match Barrels; Ready To Drop-In & Shoot

Get match-grade accuracy without machining. Heavy contour, premium, select match, air gauged, stainless steel barrel; fully machined and cut with a minimum headspace.

VOLQUARTSEN RUGER® 10/22® FLUTED TARGET BARREL



Reduces Weight, Delivers Consistent Accuracy

Drop-in barrels with machined fluting to reduce weight and increase axial stiffness for more consistent accuracy on long shot strings.

VOLQUARTSEN RUGER® 10/22® THM CARBON FIBERTENSION BARREL



Heavy Barrel Accuracy Without The Extra Weight

Ultra-lightweight, .22LR and .22WMR bull barrels feature a taper-honed, match chamber and bore for outstanding accuracy.

For more choices of VOLQUARTSEN BARRELS visit brownells.com

VOLQUARTSEN RUGER® 10/22® "SNAKE" FLUTED MATCH BARREL



Maximum Heat Dissipation & Rigidity For Consistent Accuracy; Built-In Compensator

Match-grade stainless steel .22 LR barrel has eye-catching "snake"-style flutes that provide maximum surface area for heat dissipation and extra longitudinal stiffness for consistent accuracy.

ARES ARMOR AK-47 "EFFIN-A" COMPENSATOR

Fantastic Remedy For Muzzle Rise - Lets You Tame & Control It

This adjustable steel compensator enables you to easily fine tune how gas exits your rifle to find the "sweet spot" that significantly reduces or even eliminates muzzle rise.

#100-010-872AK AK-47 Effin-A Comp 1H85D64 . . . \$ 99.95

CHOATE RUGER® MINI-14® FLASH SUPPRESSOR



Effective Flash Control For Pre- & Post-580 Rifles

Easy to install flash suppressor features vented chambers that control muzzle flash. Closed bottom helps reduce dust signature.

#159-000-032AK 580 Flash Suppressor, Carbon Steel, 9E37T24 . . . \$ 47.99
#159-000-037AK 580 Flash Suppressor, Stainless Steel, 9E40T00 . . . \$ 49.99
#159-070-712AK 579 Flash Suppressor, Carbon Steel, 9E37V00 . . . \$ 48.00
#159-000-036AK 579 Flash Suppressor, Stainless Steel, 9E40T00 . . . \$ 49.99

GENTRY "QUIET" BRAKE

Reduces Recoil & Muzzle Lift Without Increasing Muzzle Blast Or Noise



Neatly controls the ear shattering muzzle blast by directing the gases, and noise, away from the shooter. Does not affect accuracy or velocity - Reduces recoil for comfort.

Table with columns: STOCK #, CALIBER, THREAD, FINISH. Lists various Quiet Brake models and their specifications.

HOLLAND QUICK DISCHARGE BRAKE

Multi-Chamber Design For Efficient Muzzle Control Without Excess Noise & Blast

Three expansion chambers provide up to 45% measured reduction in felt recoil. Triple baffle, exhaust slots redirect noise and muzzle blast away from the shooter.

FA ENTERPRISES AK MUZZLE BRAKE

Reduces Flash & Recoil

Russian military pattern provides effective flash and recoil control. For 7.62mm, pre-ban, AK-47 pattern rifles with 14mm-1.0 left-hand thread barrels.

AK-74 splits the flash. Open chamber with 6 gas ports keeps muzzle rise to a minimum. **Krinkov** has two gas ports with a flash cone to redirect muzzle flash. **Slant** redirects muzzle gas to almost eliminate muzzle rise. **14mm-1.0 Tap** cleans and restores threads, cuts new threads. **14mm-1.0 LH Die** cuts 14mm-1.0, left-hand, metric barrel threads. **Thread Alignment Tool** aligns threading die to barrel.

SPECS: Steel, blued finish. Threaded 14mm-1.0 LH. **AK-74** - 2.8" (7.2cm) long. **Krinkov** - 3" (7.7cm) long. **Slant** - 1.315" (3.3cm) long. **14mm-1.0 LH Die** - HHS, 1 1/2" (3.8cm) diameter. **14mm-1.0 LH Tap** - HHS, 3/8" (9.2cm) long, 3/8" shank.

#246-199-001AK AK-74 Muzzle Brake 6D18P45... \$ 22.99

#246-199-002AK Krinkov Muzzle Brake 6D16P29... 20.99

#246-199-003AK Slant Muzzle Brake 6D12P50... 15.99

#246-199-005AK 14mm-1.0 LH Threading Die,

6D48P68... 60.67

#246-000-010AK 14mm-1.0 LH Tap 6D50P17... 61.83

#246-199-006AK Thread Alignment Tool 6D12P50... 15.99



KDF

MUZZLE BRAKE

Baffles & Chambers Arrest Recoil & Muzzle Flip



Enjoy less felt recoil and a big reduction in muzzle flip provided by five baffles and five internal chambers. After installation, nominal .250" diameter bore exit hole is reamed for maximum recoil reduction and to prevent bullet hit (see reamers listed elsewhere). Precision machined from solid steel.

SPECS: CM steel, blue, matte finish. 2" (5cm) long. O.D.: #62 - .620" (15.7mm), #68 - .680" (17.2mm), #83 - .830" (21mm). Fits rifle muzzle diameters (DIA) and maximum calibers (MAX. CAL.) listed in chart.

STOCK #	MODEL/DIA.	MAX. CAL.	THREAD
#481-062-570AK	62/.570"	8mm	1/2"-28
#481-062-600AK	62/.600"	8mm	1/2"-28
#481-062-620AK	62/.620"	8mm	1/2"-28
#481-068-625AK	68/.625"	.375	9/16"-24
#481-068-650AK	68/.650"	.375	9/16"-24
#481-068-660AK	68/.660"	.375	9/16"-24
#481-083-830AK	83/.830"	.458	5/8"-24

— Advise # — KDF Muzzle Brake 1H104A00... \$ 138.00

MASEN RUGER® FLASH HIDER

No Gunsmithing Required For Effective Flash Reduction



Traps unburned particles of powder until full combustion is completed. **Short** - M16A1-style, extends 1 3/4". **Long** - Soviet, AKM-style, extra length, maximum

"burn" **SPECS:** Steel, blue (BL) or stainless steel (SS), matte finish.

Short (SH) - 2 1/2" (6.3cm) long, .860" (21.8mm) dia. **Long (LG)** - 3 3/8" (8.5cm) long, .860" dia. Models for Ruger 10/22®, Mini-14®, and Mini Thirty®, Mini-14 and Mini Thirty models will not fit recent production rifles with winged front sight.

#555-220-300AK 10/22 SH, BL Flash Hider, 6E14X24... \$ 15.99

#555-220-400AK 10/22 LG, BL Flash Hider, 6E16X24... 18.99

#555-220-301AK 10/22 SH, SS Flash Hider, 6E15X96... 17.99

#555-220-401AK 10/22 LG, SS Flash Hider, 6E17X89... 19.99

#555-000-001AK Mini-14 LG, SS Flsh Hdr 6E18X07... 20.99

#555-000-002AK Mini Thirty LG, SS Flash Hider, 6E17X89... 19.99

BLACK WARRIOR MUZZLE BRAKE

Single expansion chamber has a full circumference hole pattern that limits recoil and nearly eliminates muzzle flash.

Adds extra muzzle weight for a more stable hold. Protective ears prevent bumps and dings from damaging sight blade. Replaces the front sight; attaches with front sight pin and locking set screw. Fits Ruger Mini-14 models without winged front sight.

SPECS: Steel, black, matte finish or stainless steel, silver, matte finish. 5 1/2" (14cm) long. 6.4 oz. (180g) wt. Fits Ruger Mini-14®. Will not fit models with winged front sight.

#555-000-006AK Black Mini-14 Muzzle Brake, 6E37X34... \$ 41.99

#555-000-007AK Slvr Mini-14 Muzzle Brake, 6E38X90... 43.99

SPECS: Steel, blued, matte. 1 1/2" (3.8cm) dia., 2 1/4" (5.7cm) long, 4 oz. (113g) wt. Exit hole must be drilled to .040" over bullet dia.

#452-017-528AK Tapered Recoil Eliminator, 2E89U19... \$ 109.99

LIBERTY SUPPRESSORS AK-47

PHOENIX FLASH HIDER

Reduces Muzzle Flash To Preserve Night Vision



Bi-directional, slanted ports along with a tapered bore provide better combustion of gases to reduce muzzle flash and preserve your night vision. CNC machined, external grooves help reduce barrel vibrations for improved bullet stability and accuracy. Flat, rounded, muzzle face prevents catching or snagging muzzle tip during deployment. 2 1/4" length allows a 14 1/2" long barrel meet legal requirements when permanently installed. Wrench flats directly over the internal threads help ensure easy installation.

SPECS: Steel, black, matte finish. Fits AK-47 (762 x 39mm). 2 1/4" (5.7cm) long x 7/8" (22mm) diameter. 1.9 oz. (54g) wt. 14-1 tpi LH thread.

#100-004-079AK Phoenix Flash Hider 3Z35X49... \$ 44.95

OPS INC R3E2C MUZZLE BRAKE

Maximum Recoil Reduction With Reduced Blast



Single, large expansion chamber with forward baffle, traps and redirects muzzle gases to greatly reduce muzzle rise

and blast. Dust printing and muzzle rise are all but eliminated. Stainless steel construction for superior resistance to powder corrosion. For all calibers center hole is .030" over bullet diameter. May be gunsmith enlarged to larger diameter. Exclusive supplier to elite U.S. military forces.

SPECS: 304 stainless steel, polished finish. 2.6" (6.8cm) long, .866" (22mm) and .970" (2.5cm) diameter. Muzzle hole can be enlarged for other calibers.

STOCK #	CAL.	THREAD	O.D.	PRICE
#504-100-022AK	.22	1/2-28 tpi	.866"	4K108Y84 \$ 115.95
#504-000-001AK	.30	1/2-28 tpi	.866"	4K106Y84 \$ 115.95
#504-000-002AK	.243	1/2-28 tpi	.866"	4K108Y84 \$ 115.95
#504-000-004AK	.30	3/16-24 tpi	.866"	4K108Y84 \$ 115.95
#504-000-010AK	.30	5/8-24 tpi	.866"	4K108Y87 \$ 115.95
#504-000-014AK	.30	5/8-24 tpi	.970"	4K108Y87 \$ 115.95

QUE INDUSTRIES ADJUSTABLE MUZZLE BRAKE

Fine Tune Your Rifle For Less Recoil; Greater Accuracy



Licensed under the Browning BOSS System; barrel tuning muzzle brake controls harmonic vibration for consistent shot placement, plus gives up to a 40 percent reduction in felt recoil. Lets you fine tune the accuracy of your rifle by rotating the brake through the indexed stops till you find the point of harmonic balance that produces optimum accuracy. Installs in minutes with no barrel threading or modifications. Carefully measure barrel diameter 1 3/4" behind the muzzle, then order the appropriate size.

SPECS: 4140 steel, blued, polished finish. Heat treated to Rc 50. Brake is 3 3/4" (8.3cm) long, 1" (2.5cm) in diameter. 5.4 oz. (153g) wt.

STOCK #	SIZE	STOCK #	SIZE
#100-000-404AK	.560"	#100-000-410AK	.630"
#100-000-405AK	.580"	#100-000-412AK	.650"
#100-000-406AK	.590"	#100-000-413AK	.660"
#100-000-408AK	.610"	#100-000-415AK	.700"
#100-000-409AK	.620"		

— Advise # — Que Adjustable Muzzle Brake, 4K151U96... \$ 189.95

PRIMARY WEAPONS AK-47 FLASH HIDER & COMPENSATOR

Tames Muzzle Jump & Flash For Improved Weapon Control



Aggressive, scallop-type cuts deliver superior gas dispersion to help stabilize the muzzle during periods of sustained fire. Special internal blast chamber with side-facing ports help reduce recoil and hide muzzle flash. Includes washer for precise indexing of the side ports. Wrench flats directly over the internal threads help ensure easy installation. Includes instructions.

SPECS: Steel, black, matte finish. Includes washer. Fits AK-47 (762 x 39mm). 2 1/2" (5.4cm) long x 7/8" (22mm) diameter. 2 oz. (57g) wt. 14-1 tpi LH thread.

#100-003-719AK AK-47 Flash Hider/Compensator, 4B82T99... \$ 91.99

SHREWD PRECISION VARMINT BRAKE

Reduced Recoil & Dust Printing



Single expansion chamber and 42 total ports, 21 on each side, angled 7° forward, provide maximum recoil control. Blast and sound are moved forward, away from the shooter. Non-vented top and bottom surfaces reduce muzzle rise while limiting dust signature. CNC machined for precise fit with very little finish work. Rear of comp can be tapered to conform to barrel. Bore exit hole must be opened up to .020" over bullet diameter.

SPECS: Chrome Moly In-the-white or Stainless Steel, natural finish. 2" (5cm) long 1" O.D. 3 thread sizes: 1/2"-28, 3/16"-24, 5/8"-24.

STOCK #	CM	STOCK #	SS	THREAD SIZE
#860-110-050AK		#860-110-150AK		1/2"-28
#860-110-056AK		#860-110-156AK		9/16"-24
#860-110-062AK		#860-110-162AK		5/8"-24

— Advise # — CM Varmint Brake 6H46B67... \$ 59.95

— Advise # — SS Varmint Brake 6H53B33... 68.50

SHREWD MUZZLE BRAKE

Ready-To-Fit Brakes Enhance Recoil Control



Multi-port brake softens and reduces recoil and muzzle flip. Multitude of gas dispersion holes have an offset pattern, and a 7° forward rake, that effectively moves blast and sound forward to provide maximum noise deflection. .22 caliber bore exit hole must be opened up to .020" over bullet diameter. Rear of comp can be tapered to blend with barrel contour. #65" Brake is correct outside diameter for Lone Eagle pistols. Furnished with a 6mm exit hole that can be opened up to .44 caliber.

SPECS: 4140 steel, chrome moly (CM), in the white or 416 stainless steel (SS), satin finish. 2 3/8" (6.6cm) long. Outside diameter; #01 - .560" (14.2mm), #1 - .625" (15.8mm), #2 - .700" (17.7mm), #3 - .850" (21.6mm), #4 - 1" (2.5cm), .865" (22mm).

STK #	CM	STK #	SS	MODEL	TPI
#860-100-028AK		#860-101-028AK		#01	7/16"-28
#860-100-128AK		#860-101-128AK		#1	1/2"-28
#860-100-228AK		#860-101-228AK		#2	1/2"-28
#860-100-224AK		#860-101-224AK		#2	9/16"-24
#860-100-324AK		#860-101-324AK		#3	9/16"-24
#860-100-325AK		#860-101-325AK		#3	5/8"-24
#860-100-424AK		#860-101-424AK		#4	9/16"-24
#860-100-425AK		#860-101-425AK		#4	5/8"-24
#860-000-001AK		#860-000-002AK		#865"	5/8"-24

— Advise # — Shrewd Muzzle Brake 6H35V84... \$ 59.99

— Advise # — CM .865" Muzzle Brake 6H35V84... 59.99

— Advise # — SS .865" Muzzle Brake 6H42V86... 64.99

GUNNERS CHOICE RECOIL REDUCER

Cuts Recoil & Muzzle Rise With No Increase In Blast Or Noise



Single expansion chamber with multiple ports that interrupt and align exiting muzzle gases to increase accuracy and cut down on painful recoil. Elliptical, rear, exhaust holes force hot, expanding, muzzle gases forward, away from the shooter's face and ears for no increase in total noise to the shooter. All models feature a .250" diameter exit hole and tapered design, so you can stock fewer recoil reducers and save inventory dollars. Simply open up the exit hole to .040" over bullet size and face back the taper at the rear of the comp to match the barrel diameter during installation. Slim-Line (SL) models are smaller in diameter to blend perfectly on thin, ultra-light, mountain rifle barrels.

SPECS: Machined steel, blued or stainless (SS), satin finish. 3" (7.6cm) long. Diameters: ASL/ASSL, 1SL/1SSL, .750" (19mm); AS/ASS .868" (21.1mm), 1S/1SS, 2S/2SS .872" (22.1mm); 3S/3SS .875" (22.2mm). Adds approximately 2 1/2" (5.7cm) to barrel length. .250" diameter exit hole must be reamed or bored .040" over bullet dia. Includes instructions. Installation requires threading of barrel.

STK #	BLUED	STK #	SS	MODEL	THR	FITS BBL DIA.
#762-111-500AK		#762-121-500AK		ASL/ASSL	1/2"-28	.510" thru .650"
#762-111-562AK		#762-121-562AK		1SL/1SSL	9/16"-18	.545" thru .680"
#762-110-500AK		#762-120-500AK		AS/ASS	1/2"-28	.540" thru .680"
#762-110-562AK		#762-120-562AK		1S/1SS	9/16"-18	.585" thru .680"
#762-110-625AK		NA		2S/2SS	5/8"-18	.640" thru .710"
#762-110-775AK		#762-120-775AK		3S/3SS	3/4"-16	.762" thru .830"

— Advise # — Blue Recoil Reducer 2F79V99... \$ 99.99

— Advise # — Stainless Recoil Reducer, 2F82V15... 105.95

J.P. ENTERPRISES RECOIL ELIMINATOR

Reduces Recoil & Muzzle Lift

Dual, curved restrictor plates increase surface area to tame recoil by pulling the barrel forward. Sights and optics stay on target better for fast repeat shots. Tapered nut allows fitting to barrels from .600" to .650" diameter. Threaded 1/2"-28" for calibers up to .358.



Orders/Tech: 800-741-0015

order on the web
www.brownells.com

BROWNELLS
... ONLY THE BEST... PAGE 171

RIFLE

MUZZLE BRAKES



Model
**SMITH ENTERPRISE
VORTEX FLASH ELIMINATOR**

Helical Flutes Dissipate Gas, Hide Muzzle Flash

Four, specially angled flutes hide nearly 100% of muzzle flash, even during full-auto fire, by dissipating gas and retaining unburned powder for increased residual burn. Constructed of the same 8620 bar stock steel used in the manufacture of AR-15/M16 bolts and carriers, then heat-treated to provide a high-strength core and tough, outer shell. Special, helix design helps align exiting barrel gas to improve accuracy with all bullet types.

AR-15/M16 G6-A2/G6-A3 VORTEX - Skirt extension conceals gap between barrel shoulder and flash hider on AR-15, M16, and M4 rifles. Grooved base ring allows integration of Blank Firing Attachment (BFA) used by law enforcement trainers, and permits installation of the Smith Enterprise M4DC CQB sound and flash suppressor (available factory direct to USG/LE and FMS customers). Thread-on design requires no washer. Torque to 10 ft. lbs. maximum, self-tightens as weapon is fired. Use M-193, SS-109 (M855), and MK 262 service ammo for highest degree of flash suppression. Can be permanently attached to 14.5" long, M4 barrels for an overall length of 16.1". **G6-A2** has smooth exterior. **G6-A3** model adds helical grooves on the outer surface that help minimize carbon buildup between the Vortex and the M4DC, making installation and removal of the suppressor is easier. **SPECS:** 8620 steel, Parkerized, black, matte. 1/2"-28 tpi. 2.31" (5.9cm) long. .858" (22mm) dia. 3.1 oz. (88g) wt. Fits AR-15, M16, and M4. **#851-000-047AK AR-15/M16 G6-A2 Vortex 1E56D31 \$ 59.99**
#851-000-091AK AR-15/M16 G6-A3 Vortex 1E55T31 . . . \$9.99

6.8mm/.30 CAL. VORTEX - Provides the Vortex system's superior flash hiding benefits for 6.8mm/7.62mm/.30 caliber AR-15-type rifles and carbines. Clean, streamlined design with rounded edges minimizes snagging; skirt extension conceals gap between barrel shoulder and flash eliminator. Thread-on design requires no washer. Models available to fit rifles with 1/2"-28 tpi and 3/4"-24 tpi threaded muzzles. **SPECS:** 8620 steel, Parkerized matte black. 2 1/4" (5.7cm) long. .859" (22mm) O.D. 2.9 oz. (81 g wt). Fits AR-15/M16/M4 type rifles. **#851-000-072AK 6.8mm/.30 Cal. Vortex, 1/2"-28 tpi, 1E54T49 . . . \$ 63.99**
#851-000-070AK 6.8mm/.30 Cal. Vortex, 3/4"-24 tpi, 1E49T31 61.95

.308 VORTEX - Streamlined unit reduces muzzle flash with four, 15° helical flutes. Provides Vortex technology for Remington 700 Tactical, Savage, and AR-style .308 rifles. Grooved to accept a Smith Enterprise Direct Connect sound suppressor. Comes with 3/8"-24 thread pitch and .735" thread length or .635" thread length to fit Savage 110 FCP bolt action and AR-style .308 rifles with the shorter thread spec, including DPMS and Noveske. Also fits 6.8mm SPC rifles with these muzzle thread specs. **SPECS:** 8620 steel, Parkerized, black, matte finish. 3/8"-24 tpi. .735" - 2 1/8" (7.5cm) long. .905" (2.3cm) dia. 3.9 oz. (112g) weight. Fits Remington 700 Tactical and AR-style .308 with .735" thread length. **.635" - 3" (7.6cm) long. .905" dia., .635" thread length. 4.6 oz. (130g) weight. Fits Savage 110 FCP and AR-style .308 rifles from DPMS, Noveske, and others.**
#851-000-032AK .308 Vortex, 3/8"-24 x .735" 1E85D61 \$ 94.99
#851-000-084AK .308 Vortex, 3/8"-24 x .635" 1E85T51 . . . \$9.99

M14/M1A VORTEX - Significantly reduces muzzle flash to help preserve your night vision. Provides highest degree of efficiency using NATO spec ammunition. Features four, 15° helical flutes with the sharp edges removed to reduce snagging. Install using the OEM, flash suppressor nut; requires no modifications to rifle. Fits M14 and M1A rifles. **SPECS:** 8620 steel, Parkerized, black, matte finish. 3/4" (9.5cm) long. .900" (23mm) dia. 5.6 oz (158g) wt. Fits M14 and M1A. **#851-000-035AK M14/M1A Vortex 1E136D71 \$ 147.95**

**SMITH ENTERPRISE M14/M1A
MUZZLE BRAKE**

Drop-On Recoil & Muzzle Control; Fits Domestic & Chinese M14/M1A's

Absolutely no gunsmithing required for amazing muzzle control and greatly reduced felt recoil, even on select-fire rifles. Changes the sharp recoil into a soft push. Easily replaces the issue flash hider without alterations and includes the front sight dovetail and castle nut set screw.

SPECS: Machined steel, manganese phosphate finish. 3" (76cm) long, .862" (21mm) diameter, 4.3 oz. (123 g) wt. **#851-100-014AK M14/M1A Mzsl Brake 1E136T85 . . \$ 147.95**

M14/M1A DIRECT CONNECT VORTEX - Threaded, deep skirt design provides a clean-looking, direct connection to M14/M1A barrels. Self-tightening, helix design eliminates need for a lock washer. Requires removal of OEM front sight and replacement with Smith Enterprise M14/M1A Gas Cylinder Lock Sight Dovetail if front sight is desired. BFA and sound suppressor compatible for military and law enforcement use. **SPECS:** 8620 steel. Parkerized, black, matte finish. .595"-32 tpi. 3 3/16" (8.1cm) long. .858" (22mm) dia. 4.1 oz (116 g) wt. Fits M14 and M1A rifles. **#851-000-060AK M14/M1A Drect Cnet Vtx 1E95D31 \$ 109.99**

M14/M1A GAS CYLINDER LOCK SIGHT DOVETAIL - Machined, steel, gas cylinder lock with milled dovetail allows you to mount an OEM or aftermarket front sight separate from the flash suppressor. The perfect choice when replacing the standard issue suppressor with a Smith Enterprise Direct Connect Vortex or other style flash hiders without an integral sight dovetail. Timed threads ensure proper alignment when fully tightened. **Standard** fits M14/M1A rifle with 22" barrel. **Navy model** fits Navy MK14 Model 0 rifle with 18" barrel. **SPECS:** 8620 steel. Parkerized, black, matte finish. 3/8" (1.6 cm) long, 7/8" (2.2 cm) wide, 1 1/8" (4.8 cm) high. 1.3 oz (37 g) wt. Available for standard and Navy model rifles. **#851-000-058AK Std Gas Cylinder Lock 1E79D95 . . \$ 99.99**
#851-000-059AK Navy Gas Cylinder Lock 1E82D91 . . . 99.99

AK-47/AKM VORTEX - Designed for Kalashnikov-style rifles with 14x1mm Left-Hand barrel threads. Grooved base ring allows the use of a Blank Firing Adaptor (BFA) used by law enforcement trainers. Left-hand flutes will not come loose during sustained fire. **SPECS:** 8620 steel, Black, phosphate finish. 14mm- 1.0 LH thread. 2 3/16" (5.5cm) long. .860" (2.1cm) dia. 2.8 oz. (79g) weight. Fits all AK-47's chambered in 5.45mm M74, 5.56mm NATO and 7.62 M43 cal. **#851-000-062AK AK-47 Vortex 1E86D31 \$ 95.99**

FAL VORTEX - Rigid, unique Vortex helical flutes hide significant muzzle flash and is made especially for use on the 7.62 NATO (Metric) FAL. Permits installation of .30 Direct Connect sound suppressors. **SPECS:** 8620 steel, Black, phosphate finish. 3/16" - 24 tpi LH thread. 2 1/16" (6.1cm) long. .860" (2.1cm) dia. 3.1 oz. (87g) weight. **#851-000-063AK FAL Vortex 1E84D51 \$ 94.99**

A3 9MM SMG VORTEX - For AR-15 carbines chambered in 9x19mm with muzzles threaded to the original Colt 1/2"-36 tpi. Exit hole has clearance to provide minimum blow-by flash without bullet interference. Helical grooves cut across the exterior of the flutes help prevent fouling buildup from impeding attachment and removal of Smith Enterprise sound suppressors. **SPECS:** 8620 steel, military magnesium phosphate finish, black. 1/2" x 36 tpi. 2 3/16" (5.9cm) long, .860" (2.1cm) dia. 3 oz. (81g) weight. **#851-000-093AK 9mm SMG A3 Vortex 1E54T49 \$ 59.99**

**SMITH ENTERPRISE M1 GARAND
M1 MUZZLE BRAKE**

Drop-On Comp Makes The Mighty M1 Easier & More Comfortable To Shoot

Dual chamber compensator greatly diminishes muzzle lift and felt recoil without changing the balance or feel of the rifle. A great device for introducing younger shooters to the M1 Garand. Easy to install, simply remove the gas cylinder lock and replace with this Brake. Requires no permanent alterations to your prized rifle. Not legal for service rifle matches.

SPECS: Machined steel, manganese phosphate finish. 2 1/2" (6.3cm) long, .848" (21mm) diameter, 4.3 oz. (124 g) wt. **#851-100-001AK M1 Garand Muzzle Brake, 1E135T21 \$ 151.95**

**SMITH ENTERPRISE M14/M1A
SOCOM 16 KIT**

Allow Easy Interchangeability Of Flash Hider & Compensator

Threaded gas lock allows fast interchangeability of the included Vortex flash hider and Compensator so weapon meets changing mission requirements. Vortex flash hider features four, specially angled flutes to reduce muzzle flash and preserve night vision, even during full-auto fire. Dissipates gas and retains unburned powder for increased residual burn. Compensator controls muzzle flip and felt recoil for improved accuracy and fast follow-up shots. Special internal blast chamber with side-facing ports deliver superior gas dispersion to help stabilize the muzzle during periods of sustained fire. Flash hider and compensator are precision machined from 8620 bar stock, then heat-treated to provide a high-strength core and tough outer shell. Gas lock is made from 1144 Stressproof™ steel to survive heavy recoil. Height of the gas lock dovetail deck allows the use of standard issue USGI front sights or the Smith Enterprise Match or Close Combat Tritium front sights. Kit installation requires no permanent alterations to rifle.

SPECS: Parkerized, black, matte finish. Gas Lock - 1144 Stressproof™ steel. 1 1/16" (3.3cm) long, 1 3/16" (2.1cm) wide, 1 3/16" (4.6cm) high. 5.6 oz (158g) wt. 3/8"-24 tpi O.D. threads. Vortex & Compensator - 8620 steel. 3 3/4" (9.5cm) long x .900" (23mm) dia. 5.6 oz (158 g) wt. 3/8"-24 tpi I.D. threads. Fits M14 and M1A. Gas lock wrench recommended for installation. **#851-000-079AK SOCOM 16 Kit 1E248T28 \$ 289.99**

**SPRINGFIELD ARMORY M1A
MUZZLE BRAKE/STABILIZER**

Diffuses Recoil; Practice Shooting Longer With Less Pain

All of the parts, tools and instructions necessary to replace the M1A flash suppressor with a recoil reducing muzzle brake/stabilizer. Combination of front baffles and side vent holes reduce felt recoil and muzzle rise, replaces the sharp kick with a gentle push. Features a solid bottom to prevent dust printing. Includes muzzle brake/stabilizer, hex wrenches and Castle nut pliers for quick and easy replacement.

SPECS: Steel, black, matte finish. 4 1/4" (10.7cm) long. **#817-000-002AK M1A Muzzle Brake/Stabilizer, 7A67P00 \$ 89.00**

**SUPERIOR SHOOTING SYSTEMS
T2K TUNEABLE MUZZLE BRAKE**

Tune Your Rifle In & Dampen Barrel Vibration

The same muzzle brake that David Tubb uses on his Tubb 2000 rifle. Drastically reduces recoil and increases accuracy on your heavy-barrel rifle. Tune in your rifle's accuracy by "dialing in" the muzzle brake forwards or backwards to find exactly the right spot to dampen muzzle vibration and control harmonic vibration. Once you've found the perfect spot, snug it down securely with the threaded locking nut. Five-port design catches excess gas to provide an effective brake and counteracts the torque of bullet travel through the barrel.

SPECS: Carbon steel, black oxide finish. Brake OD 1 1/16" (2.8cm), 2 3/16" (5.9cm) long. Nut OD 1" (2.5cm), 3/4" (1.9cm) long. Threads are 3/4" (1.9cm) x 28 tpi. Bore hole is .26" (6mm). **#840-000-049AK Tuneable Muzzle Brake 4H85B75 \$ 114.90**

**SWISS PRODUCTS SCHMIDT-RUBIN K31
CLAMP-ON MUZZLE BRAKE**

Reduce Felt Recoil For Fast Follow-Up Shots

Precision machined, modern muzzle brake for the popular K31 service rifle helps improve accuracy and get you back on target quickly for fast follow-up shots. Clamps to the muzzle to eliminate drilling, pinning or threading. Redirects muzzle blast to the rear to help limit recoil to a soft push. Solid bottom section eliminates dust printing.

SPECS: Steel, blued finish. 3" (7.6cm) long, 1" (2.5cm) O.D., 4.8 oz. (136g) wt. **#100-002-993AK K31 Clamp-on Brake 7K66H00 . . . \$ 74.00**

**TROY INDUSTRIES M14/M1A/SOCOM16
FLASH SUPPRESSOR MUZZLE BRAKE**

Reduces Flash & Muzzle Jump

Machined steel, three-port flash suppressor effectively controls muzzle flash to minimize shooter exposure in low-light situations, plus has the additional benefit of reduced muzzle climb for fast, accurate follow-up shots. Features an aggressive, pain compliance tip for use in hand-to-hand combat. Precision machined from hardened, 8620 steel for maximum strength, then treated with a manganese phosphate finish for added wear resistance. Integral ring at the base accepts military sound suppressors. Wrench flats directly over the internal threads help ensure easy installation. Does not require crush washer for proper timing. Dual internal threads fit both M14/M1A and SOCOM-16 models.

SPECS: 8620 steel, mil-spec manganese phosphate finish, matte black. 3 3/16" (8.1cm) long, 3/8" (2.2cm) O.D. Fits 7.62 caliber, M14/M1A, including SOCOM-16. **#100-004-123AK Flash Suppressor Muzzle Brake, 3B57Z38 \$ 62.99**

**VOQUARTSEN RUGER® 10/22®
STABILIZATION MODULE**

Clamp-On, Instant Muzzle Stability

Aligns exiting barrel gas so it surrounds and stabilizes the bullet for increased accuracy. Turned from lightweight aluminum so it won't change the balance or feel of your rifle. Clamps to .920" diameter bull barrels.

SPECS: Aluminum, silver anodized or black teflon. 2 3/4" (7cm) long, 1.2" (3cm) outside diameter. **#930-122-016AK Silver Stabilization Mod 3Z42U67 \$ 53.33**
#930-122-015AK Black Stabilization Mod 3Z42U67 . . \$3.33

SUREFIRE FLASH SUPPRESSOR & MUZZLE BRAKE

Superior Flash Suppression
Or Recoil Reduction For
Military/Tactical Arms

FLASH SUPPRESSOR - Advanced design provides superior muzzle flash reduction to help conceal the shooter's position and preserve night vision. Easily replaces factory flash suppressor with no permanent modifications to gun, and stands up to the intense tempo of combat conditions without loss of performance. Precision CNC machined to exacting tolerances from high-quality stainless steel alloy that withstands extreme heat and gas particle erosion, even after thousands of rounds. Provides a rock-solid mounting platform for SureFire Fast-Attach® sound suppressors. Includes a set of varying-thickness crush washers for proper indexing.

SPECS: Heat-treated stainless steel, matte, black, Melonite finish. Bored for 762/.308 caliber. .595-32 tpi. 3.2" (8.1cm) long x .865" (2.2cm) diameter. Adds 1.8" (4.6cm) additional length to barrel. Includes crush washer set, tube of Rocksett heat-resistant thread-locker, and complete instructions. Fits M14/M1A, MK 14 EBR, Springfield Armory Scout or any semi-auto or bolt action rifle w/ threaded muzzle.

#152-000-058AK SureFire FH762KM14 Flash Suppressor, 2E103V49 \$ 116.10

MUZZLE BRAKE - Substantially reduces muzzle rise and provides outstanding felt recoil reduction on your .338 rifle, for better shot follow-through, improved accuracy, and faster follow-up shots. Advanced Impulse Diffusion™ technology diffuses muzzle blast to the sides, virtually eliminating gas dispersion back to the shooter and minimizing felt concussion to help keep the sights firmly on the target.

SPECS: Heat-treated stainless steel, matte black finish. 4.8" (12.2cm) long, 1" (2.5cm) O.D. Adds 2.4" (6.1cm) to barrel length. Fits .338 rifle with 3/4-24 tpi threaded muzzle and unobstructed barrel exterior 2.15" behind muzzle threads and O.D. less than .890". Crush washer set, tube of Rocksett heat-resistant thread locker, and complete instructions included.

#152-000-051AK SureFire MB338SS03 Muzzle Brake, 2E156T37 \$ 175.50

TAPCO AK-47/AMD MUZZLE BRAKES



For Efficient Muzzle Control & The Look You Want

Machined from steel with a black phosphate or blued finish, these replacements for the factory muzzle brake decrease muzzle rise and help dampen felt recoil. High quality, affordable, 922(r)-compliant parts fit the standard 14mm-1 LH thread AK muzzle for easy, fast installation. **Slant** incorporates the look and muzzle climb-reducing properties of the original AK-47 muzzle brake. **Cage** is patterned after the RPK light machine gun brake to help reduce felt recoil while giving your AK a distinctive appearance. **Slot** offers alternate styling and recoil reduction, with a solid underside that reduces dust printing when shooting prone. Made in the U.S.A. to keep your gun in compliance with the U.S. Code Title 18 Section 922(r) part-source requirements.

SPECS: Steel, all except Cage with blued, matte finish. Fits standard 14mm x 1 LH muzzle threads. **Slant** - 1 5/16" (3.3cm) long, 1 1/16" (1.7cm) O.D. **Cage** - Phosphate finish, matte black. 1 9/32" (4cm) long, 1 1/16" (1.7cm) O.D. **Slot** - 1 5/8" (4.5cm) long, 1 1/16" (1.7cm) O.D. #100-004-545AK Slant Muzzle Brake 5A09V99 \$ 11.99 #100-004-546AK Cage Muzzle Brake 5A15V05 16.99 #100-004-547AK Slot Muzzle Brake 5A15V05 16.99

VAIS RIFLE MUZZLE BRAKE

Superior Recoil Control;
Muzzle Blast Reduction

An incredible maze of gas dispersing holes provides excellent relief from painful recoil with no increase in muzzle blast or excessive noise. Multiple venturi expansion chamber disperses and redirects muzzle gases to enhance effective recoil-control. Features attenuating holes that are both horizontal and perpendicular to the centerline of the bore to disperse muzzle blast and sound equally to all sides.

SPECS: Stressproof® chrome moly steel (CM), in-the-white or 416 stainless steel (SS). 2" (5.8cm) long. Approx. 1.6 oz. (46g) wt. Requires threading of barrel. #2 & #4 - .750" (19mm) dia., 1/2"-32 tpi; #6 & #8 - .812" (21mm) dia., 9/16"-32 tpi; #12 - .875" (22mm) dia., 5/8"-32 tpi.

STOCK # CM	STOCK # SS	MOD/CAL
#927-150-257AK	#927-151-257AK	2/.257
#927-150-270AK	#927-151-270AK	2/.270
#927-150-284AK	#927-151-284AK	4/7mm
#927-150-308AK	#927-151-308AK	4/.308
#927-150-338AK	#927-151-338AK	6/.338
#927-150-358AK	#927-000-003AK	6/.358
#927-150-375AK	#927-000-004AK	8/.375
#927-150-458AK	#927-000-006AK	12/.458

- Advise # - CM Muzzle Brake 7B82X33 \$ 94.99
- Advise # - SS Muzzle Brake 7B82X33 109.99

MICRO-BRAKE - Same performance in a short, compact brake that looks "right" and saves weight on carbines or lighter rifles. .750" (19mm) O.D. can be turned down to .650" (16mm) to match thinner barrel contours.

SPECS: Stressproof® chrome moly steel (CM), in-the-white or 416 stainless steel (SS). 1 3/4" (4.4cm) long. 1/2"-32 tpi. Requires threading of barrel.

STOCK # CM	STOCK # SS	MOD/CAL
#927-000-007AK	#927-000-009AK	.223
#927-170-100AK	#927-170-101AK	.243
NA	#927-000-021AK	.257
#927-000-018AK	#927-000-022AK	.270
#927-000-019AK	#927-000-023AK	7mm
#927-000-008AK	#927-000-010AK	.308

- Advise # - CM Micro-Brake 7B82X33 \$ 94.99
- Advise # - SS Micro-Brake 7B96X66 109.99

VARMINT BRAKE - Same performance in a larger, varmint weight contour. .875" (22mm) O.D. may be turned to .800" (20mm). 1" works well on large O.D. of 1" barrels; available in stainless steel.

SPECS: Stressproof® chrome moly steel (CM), in-the-white or 416 stainless steel (SS). Require threading of barrel. .875" Brake is 1 3/4" (4.4cm) long, 5/8"-32 tpi. 1" Brake is 2" (5.1cm) long, 1 1/16"-24 tpi.

STK # CM .875"	STK # SS .875"	STK # SS 1"	CAL
#927-160-223AK	#927-161-223AK	#927-000-024AK	.223
NA	#927-161-243AK	#927-000-025AK	6mm
NA	#927-000-013AK	#927-000-026AK	6.5mm
NA	#927-161-284AK	NA	7mm
#927-160-308AK	#927-161-308AK	NA	.308

- Advise # - CM .875" Varmint Brake, 7B82X33 \$ 94.99
- Advise # - SS .875" Varmint Brake, 7B96X66 109.99
- Advise # - SS 1" Varmint Brake, 7B112X86 129.99

TAPCO AK-47

RAZR™ MUZZLE BRAKE

Aggressive Prongs For
Tactical Entry &
Distinctive Appearance

Unique-looking hardened steel muzzle brake has four prongs shaped to penetrate wood, sheetrock, glass, and interior doors for tactical entry operations. Evenly-spaced holes and slots redirect muzzle blast and gases to minimize flash and tame recoil on AK-type rifles with 14mm-1 left-hand threaded barrels. Counts as one U.S.-made part for compliance with the U.S. Code Title 18 Section 922(r).

SPECS: 1215 cold rolled, heat-treated steel, manganese phosphate finish, matte black. 2 3/4" (7cm) long, 7/8" (2cm) O.D. 2.4 oz. (68g) wt. #100-006-650AK RAZR Muzzle Brake 5A24C99 \$ 27.99



ASSAULT PLANET AK-47 MAG LOCK BULLET-BUTTON®

Makes Your Rifle Meet
California Requirement For
Permanently-Attached Magazine

Easy to install lock clamps over the magazine release button of an AK-type rifle and permanently retains the magazine in the receiver to conform with California Code of Regulations §978.20(a). Prevents rapid magazine removal, so your gun can meet the requirement for a permanent, non-detachable magazine. Rugged all-aluminum construction with a durable hardcoat anodized finish. Installs in minutes with no permanent alteration to rifle. In order to be fully compliant, magazine capacity can be no more than 10 rounds.

SPECS: 7075 T6 aluminum, hardcoat anodized, black. Includes mounting hardware and instructions. Fits AK-47, AK-74, AKM, and clones, plus commercial Saiga rifles chambered for 762 x 39mm. #100-005-886AK AK-47 Bullet-Button 4E24P83 \$ 29.99

ACCURACY SYSTEMS MINI-14/MINI-30 EXTENDED MAG RELEASE

Extended Length Gives
Added Leverage For Easy Reloads

1 3/4" long mag release installs without any modifications to your gun to prevent fumbling during reloads. Especially great for Mini-14s and Mini-30s with high-capacity magazines. Contours to your finger to let you release your magazine by feel alone. Available in blued steel or stainless steel to match your gun.

SPECS: Steel, blued or stainless steel (SS). Approximately 1 3/4" (4.4cm) long, 2 3/64" (9.1mm) wide. #100-001-314AK Blued Ext. Mag Release 1A22B65 \$ 27.99 #100-001-315AK SS Ext. Mag Release 1A22B65 26.99



BLACK DOG RUGER® 10/22® ENHANCED MAGAZINE RELEASE

Aids In Faster, Easier Magazine Changes

Reinforced, curved replacement for factory magazine release is a little longer to provide faster, more positive mag changes by eliminating fumbling for the recessed factory lever. Ergonomic shape promotes secure purchase without sharp edges that can abrade the finger. Made from tough yet lightweight, long-wearing polycarbonate plastic that will never rust. Installs without modifications or gunsmithing.

SPECS: Glass-reinforced, molded polycarbonate, black. Fits Ruger 10/22 rifle, all models/calibers. #100-004-431AK 10/22 Enhanced Mag Release, 1B04H44 \$ 6.99



NORDIC COMPONENTS RUGER® 10/22® SPEED MAGAZINE RELEASE

Drop The Mag
With A Flick Of The Finger

Speed release eliminates awkward fumbling for the hard-to-operate, recessed, factory release button. Push the large lever down with your trigger finger to easily release the magazine. Lets you keep your eye on the target while quickly changing out your 10/22's magazine. Easy, no-gunsmithing installation, with no permanent modifications to your rifle.

SPECS: Aluminum, hardcoat anodized, black. Approximately 2 5/8" OAL, 7/8" (2.1cm) max. width. 1/2 oz. (14g) weight. #100-005-455AK Speed Magazine Release, 1B23T05 \$ 29.99



POWER CUSTOM RUGER® 77/22® TITANIUM EXTENDED MAG RELEASE

Oversized Lever For Fast Magazine Changes

Lightweight, Titanium release lever is precision machined to directly replace the factory part. Drops right in to provide an easy-to-hit release for fumble-free mag changes on Ruger 77/22 rifles.

SPECS: Titanium, gray, satin finish. 1/2" wide, 1 3/4" (4.4cm) tall. Fits .22 LR, .22 Mag, .22 Hornet. Does not fit synthetic stock models. #713-000-051AK 77/22 Ti Mag Release, 3A22V46 \$ 24.99

POWER CUSTOM RUGER® 10/22® TITANIUM EXTENDED MAG RELEASE

Extends Below Receiver For Easy Reach

EDM, titanium part drops-in to provide an easy-to-hit release for fumble-free magazine changes. Grooved surface for positive engagement.

SPECS: Titanium, gray, satin finish. Approx. 1/2" (12.7mm) wide, 1 1/2" (3.8cm) tall. Fits .22 LR and .22 Mag. Does not fit synthetic stock models. #713-000-050AK 10/22 Ti Ext Mag Release, 3A22V46 \$ 24.99

PRIMARY WEAPONS SYSTEMS RUGER® 10/22® T3 MAGAZINE RELEASE LEVER

Lets You Drop The Mag
Without Breaking Your Grip

Extended lever has a wide, ambidextrous finger pad to allow you to drop the mag without changing your grip or shooting position. Activates easily with just the trigger finger, so you can drop the magazine without fumbling. Engineered not to release the magazine when accidentally bumped. Ergonomically shaped, molded from lightweight yet durable polymer. Drop-in fit.

SPECS: Injection-molded polymer, matte black. 2 1/2" (6.3cm) OAL, 1 3/8" (4.1cm) long lever arm, 1 1/8" (2.8cm) wide thumb pad. #100-006-639AK T3 Magazine Release Lever, 4B13A99 \$ 19.99



FRIEND US ON FACEBOOK!

Paul Schipper You guys rock!! Very happy with all my purchases. April 4 at 8:27pm near Nashville, TN Like • Comment • Share

PRO MAG M14/M1A EXTENDED MAGAZINE RELEASE

Easy To Find For Fast, No-Fumble Mag Drop



Square contact pad is longer and wider than the factory button, with more surface area, to ensure fast, no-fumbling release of the magazine on the first try. Machined steel, with a vertical serrated surface that ensures non-slip thumb contact. For Easy to find, even under stress.

SPECS: 4150 carbon steel, Parkerized finish. 1 7/8" (4.7cm) OAL. Pad - 1 3/16" (2cm) high x 1 3/16" wide. Minor fitting may be required. Includes mounting pin.

#687-000-052AK M14/M1A Extended Mag Release, 7H25V77 \$ 33.50

RAM SUPERIOR FIREARM SOLUTIONS AK-47/SAIGA

SPEED CATCH MAGAZINE RELEASE

For Fast Reloads In The Ready Position



Extended magazine release enables lightning-quick reloads without your rifle ever leaving your shoulder. Just press the release with your trigger finger while keeping your palm wrapped around the pistol grip, and change magazines with your opposite hand, all in one motion. Precision laser-cut from heavy-duty, 16 gauge sheet steel, then welded in position and powder coated for durability. Optional installation with a permanent rivet or a removable threaded rivet. Ambidextrous for use by left- and right-hand operators. Built slightly oversized to help ensure a precise fit on AK-47 rifles, commercial Saiga rifles, and Saiga .410 bore/20 gauge shotguns; does not fit Saiga 12 gauge shotguns. Gunsmith installation recommended, requires removal of existing magazine release.

SPECS: Steel, powder coated, black finish. 1 7/16" (3.6cm) wide. Includes mounting hardware.

#100-004-600AK Speed Catch Magazine Release, 3Z24U32 \$ 29.99

RANCH PRODUCTS RUGER® 10/22® EXTENDED MAG RELEASE

Compact Shape Is Faster To Hit; Won't Get In The Way



Extends half an inch farther out than the "flush" factory release so it's easier to hit and operate when you're in a hurry to change magazines. Thin, compact shape won't poke you in the back if you carry your rifle in a sling. Installs without gunsmithing.

SPECS: CM steel, blue or stainless steel, matte finish. Extends .430" (11mm) from bottom of receiver.

#746-122-100AK Blue Extended Mag Release, 6D10P32 \$ 12.95

#746-122-101AK SS Extended Mag Release 6D12P76 15.95

RAM SUPERIOR FIREARM SOLUTIONS AK-47-/74/SAIGA TACTICAL MAGAZINE CATCH

Oversized For Fast, Easy Mag Changes



Direct replacement for the standard magazine catch on AK-47 style firearms has a larger contact surface that gives you more leverage for fast, positive mag release. Also helps you drop the empty magazine in the gun more quickly by simply hitting the catch with the fresh mag. Precision laser cut and formed from heavy, 16 gauge steel, with a durable, black powder coat finish. Due to the large variety of AK-style guns, includes hardware and instructions for two mounting options: a simple, deformable rivet or a neat, internally threaded rivet. Designed to fit AK-47-/74/AKM rifles, plus commercial Saiga rifles and .410 bore/20 gauge shotguns. Fitting required.

SADLAK INDUSTRIES M14/M1A TACTICAL MAGAZINE RELEASE

Oversize Pad For Fast Magazine Changes



Extra large, easy-to-reach magazine release lever replaces the original factory part for fast, positive mag changes during combat or competition. Oversize pad with vertical, serrated surface provides perfect alignment with your finger for a positive, non-slip release in all weather conditions. Machined from case hardened steel for added durability, then Parkerized for superior wear resistance and corrosion protection.

SPECS: Steel, Parkerized finish. Hardened to Rc 55. 1 13/16" (4.6cm) OAL. Pad - 1 3/16" (2cm) long x 1 3/16" (2cm) wide. .7 oz. (19.8g) weight. Minor fitting required, includes mounting pins.

#100-004-037AK Tactical Magazine Release, 6A36X49 \$ 44.99

TACTICAL SOLUTIONS RUGER® 10/22® EXTENDED MAGAZINE RELEASE

Extra Long For Fast, Easy Release



Extra long lever extends over 3" and features contoured finger grooves for an easy grasp and positive magazine release, even when wearing gloves. Unique design is precision machined from solid aircraft grade aluminum billet, then hardcoat anodized for durability. Available in a black or silver, matte finish to match your receiver. Drop-in fit.

SPECS: Aluminum, anodized black or silver, matte finish. 3 11/16" (9.3cm) long x 1/2" (1.25cm) wide.

#100-003-817AK Black Extended Mag Release, 8K29Y49 \$ 34.99

#100-003-818AK Silver Extended Mag Release, 8K32Y31 39.99

VOLQUARTSEN RUGER® 10/22® EXTENDED MAGAZINE RELEASE

Hooks Your Thumb For An Easier Mag Release



No more fumbling trying to push the flush-mounted, factory release; just hook your thumb on this curved, extended release and push forward. The magazine falls free, right into your hand. No gunsmithing required for installation.

SPECS: Aluminum, silver, anodized finish or black teflon finish. Extends .350" (8.8mm) from bottom of receiver.

#930-122-014AK Silver Extended Magazine Release, 3Z15U52 \$ 19.99

#930-122-013AK Black Extended Magazine Release, 3Z15U52 19.99

BUFFERTECHNOLOGIES M14/M1A MAGCINCH

Holds Spare Ammo At The Ready



Clamps a second, hi-cap mag right to the one in the gun; your extra ammo is instantly available for super-fast reloads. Eliminates fumbling when seconds count, holds magazines rock solid without scratching or damage.

SPECS: Black, fiberglass-filled nylon with nylon strap.

#071-000-020AK M14/M1A MagCinch 1G14X09 \$ 19.95

SPECS: Steel, powder coated, black. Contact pad is 3/4" (1.9cm) tall, 7/8" (2.2cm) wide, and is 1/2" (1.3cm) longer than stock part.

#100-005-697AK Tactical Mag Catch 3Z20U69 \$ 24.99

ALANGATOR RUGER® 10/22® TRIMAG™

Clamps Together Three Factory Magazines For Fast Reloads



Magazine not included

Low-profile, molded polymer coupler clamps together three factory 10/22 magazines to put 30 rounds at your fingertips for super-fast reloads without fumbling for the next mag. More economical and less bulky than high-cap "banana" magazines, and easy to use. Slide the mags onto the TriMag and secure them by tightening the stainless steel crossbolt with a slot-head screwdriver or even a coin. Loosen the bolt to release the magazines for single use again.

SPECS: Polymer, matte black. Approximately 1 3/4" (4.5cm) long, 1 1/2" (3.8cm) wide. 1 oz. (69g) wt.

#100-005-354AK TriMag 10/22 Coupler 5D08Y66... \$ 10.95

TRIMAG™ POUCH - Nylon mag pouch holds three factory 10/22 magazines clamped together by an Alangator TriMag coupler. Built with double-walled sides, double-stitched seams, and plastic inserts to hold its shape when inserting the TriMag pack. Oversized pull tab gives a secure grasp for easy opening of flap. Indexing slot ensures proper positioning of mag and coupler assembly during insertion. Snap-closure belt loop for easy mounting on belts up to 2 1/4" wide.

SPECS: Ballistic nylon, mil-spec webbing, black. Holds one TriMag with three, factory Ruger 10/22 magazines attached. Fits belts up to 2 1/4" wide.

#100-005-705AK TriMag Pouch 5D19U36 \$ 24.99

COMMAND ARMS SEMI-AUTO MAG COUPLER

Put An Extra Magazine Right Where You Need It



Magazines not included

Injection-molded, plastic mag coupler joins two magazines, side by side, for fast, tactical reloads without taking your trigger hand out of position. Steel bolts tighten and compress the coupler for a firm grip on your magazines. Holds magazines in parallel or staggered position. **AK-47** accepts ribbed and unribbed AK-47 magazines. **AR-15/M16** holds AR-15/M16 and Ruger® Mini-14® magazines.

SPECS: Polymer, black. **AK-47** - 2" (5.1cm) high, 3 1/4" (8.3cm) long, 2 1/2" (6.4cm) wide. **AR-15/M16** - 2 1/4" (5.7cm) high, 2 1/2" (6.4cm) long, 2 1/2" (6.4cm) wide.

#100-001-019AK AK47 Mag Coupler 9C08B99 \$ 10.99

#100-001-018AK AR-15/M16 Mag Coupler 9C08B99 .. 10.99

MAGPUL INDUSTRIES MAGPUL™

Fast, Fumble-Free Mag Changes



Thermoplastic loop installed on the base of a rifle or subgun magazine to provide an easy-to-grasp handle for unsurpassed speed and controllability during high stress, tactical magazine changes. Recessed, rough texture provides positive gripping surface under slippery or wet conditions. Finger loop acts as shock absorber to protect magazine from damage when dropped from rifle. Silences magazines stored next to each other in pouch.

SPECS: Industrial thermoplastic, black, flat dark earth or olive drab depending on model. Impervious to most chemical compounds. Pak of 3. **5.56 NATO** fits 20- and 30-round AR-15/M16. **7.62 NATO** fits M14, FAL, HK91 and AR-Style. **.308**. **9mm Subgun** fits HK MP5, Colt SMG and Uzi plus, .40 S&W and .45 cal magazines.

#100-000-308AK 5.56 NATO Magpul, Black 3K07A48 \$ 9.45

#100-003-424AK 5.56 NATO Magpul, Flat Dark Earth, 3K07Y48 9.45

#100-003-425AK 5.56 NATO Magpul, O.D. 3K07Y48... 9.45

#100-000-309AK 7.62 NATO Magpul, Black 3K07A48 . 9.45

#100-000-310AK 9mm Subgun Magpul, Black 3K07A48 9.45

MAKO TACTICAL RIFLE MAGAZINE COUPLER

Clamps A Spare Mag To The One In The Gun For Ultra-Fast Mag Changes



Magazines not included

Lightweight, minimal-profile coupling system securely clamps two tactical rifle magazines together so the backup mag is right next to the one in the gun for exceptionally fast mag changes under stress. Universal design works with mags for a variety of .223/5.56mm and 7.62 x 39 weapons, including AR-15/M16, AK-47, Galil, H&K 93, Ruger® Mini-14®, and SIG 556. Durable, reinforced molded polymer clamps resist the rigors of tactical operations, including heat, cold, and impact, while steel bolts provide tensioning force for secure, non-slip, rattle-free grasp of the mag body. Smooth surface and rounded edges prevent snagging on BDUs, sling, foliage, or other gear. Installs in seconds with a standard slot-head screwdriver; no permanent alterations to magazines. Sold in 2-Paks. For an ultra-secure installation, use both couplers on one pair of mags; for less strenuous operations, one clamp may be used.

SPECS: Reinforced molded polymer composite, black, steel bolts. Fits USGI-style metal AR-15/M16 magazines, AK-47/AKM, Galil 762x39 and 5.54x39, H&K 33/53/93, Ruger Mini-14, and SIG 540/543/550/551/552/553/556. Sold in 2 paks.

#100-003-844AK Universal Mag Coupler, 2-pak, 2B1Y75 \$ 14.99

PRO-MAG AK-47 MAGAZINE CLAMPS

Clamps Two Mags Together For Super-Fast Reloads



Magazines not included

Heavy-duty polymer clamps "jungle clip" two high-capacity polymer magazines side-by-side. Places the spare mag right next to the one in the rifle for ultra-fast reloads. Simple crossbolts tightened with a Phillips screwdriver provide plenty of tension to retain the mags. No permanent modifications to magazines required. Sold in paks of 4, enough to clamp together two pairs of magazines.

SPECS: Glass-filled, injection-molded, military-grade polymer, matte black, with steel crossbolts and nuts. 3 1/4" (8.3cm) long, 3" (7.6cm) wide, 7/8" (2.2cm) high. Fits polymer AK-47 magazines only; will not fit metal body magazines.

#687-000-043AK AK-47 Mag Clamps 7H09V62 \$ 12.50

ACCURACY INTERNATIONAL REM 700 DETACHABLE MAGAZINE



Fast, Easy Loading & Unloading With Box Magazine Conversion Systems



High-quality, precision-made steel detachable box magazine is designed to fit the Accuracy International Chassis System (AICS) and Badger Ordnance bottom metal. Double-stack configuration with self-lubricating, polymer follower and tempered steel spring to ensure smooth feeding without hang-ups.

SPECS: Steel, blued, matte finish. Polymer follower. 5-round or 10-round capacity. Fits Accuracy International AICS stock and Badger Ordnance short action M5 detachable magazine triggerguard for .308.

#100-008-456AK .223 AICS Magazine, 10-Rd, 6L00XZH \$ 39.99

#100-005-887AK .308 AICS Magazine, 5-Rd, 6D00PUA 67.99

#100-005-888AK .308 AICS Magazine, 10-Rd, 6D00BXC 79.99

#100-005-889AK .300 Win. Mag. AICS Magazine, 5-Rd, 6D00ZAY 88.99

**RUGER® 10/22®
QUAD-CLIP & DUAL-CLIP HOLDER**

Couple Magazines Together For Faster Reloading



Never again fumble around in your pockets for an extra magazine, unique design allows 10-round factory magazines to be held together in a compact package. Will also accept 5-round factory magazines or mix and match. **Quad-Clip** connects up to four factory magazines back-to-back. **Dual-Clip** connects two factory magazines. Molded from high-strength polymer composite. **SPECS:** Polymer composite, black. **Quad-Clip** - 1 9/16" (3.9cm) long, 1 3/4" (4.4cm) wide, 1 3/4" (4.4cm) high. **Dual-Clip** - 1 9/16" long, 1 1/4" (3.1cm) wide, 3/8" (8.9cm) high.
#100-003-403AK Quad-Clip Holder 2A08Y95 \$ 12.95
#100-003-421AK Dual-Clip Holder 2A03Y96 4.95

.22 RIMFIRE CLIP MAGAZINE

Hard-To-Find Replacements
Keep These Obsolete Rimfire Rifles Shooting



All magazines listed duplicate factory fit and function. **SPECS:** Steel, blued. **Sav.** magazines may fit many Stevens/Springfield rifles and "House Brand" guns made by Savage for Sears, Wards, Western Auto, etc.

STOCK #	RDS	FITS
#533-400-567AK	5	Winchester 52/69/75
#533-400-516AK	6	Remington 511/513/521/Nylon 11
#533-400-510AK	10	Remington 511/513/521/Nylon 11
#533-400-355AK	5	Sav. 35/34/65/85/416/982
#533-400-350AK	10	Sav. 35/34/65/85/416/982
— Advise # —	Rem./Sav. 5&6 Shot Mag.	
	5H12P99 \$ 13.99	
— Advise # —	Rem./Sav. 10 Shot Mag.	
	5H16P31 17.99	
#533-400-567AK	Win. 52/69/75 Magazine	5H13P29 13.99

**AR-7 SURVIVAL RIFLE
8-ROUND MAGAZINE**

Factory Original, Steel Replacement
For Charter Arms, ArmaLite & Henry

Original, blued steel magazine for proper fit and reliable function in Charter Arms, ArmaLite, and current-production Henry AR-7 Survival Rifles. No need to struggle with getting an old worn or damaged mag to work when you can get a brand-new replacement just like the one that came with your gun. Have plenty of spares on hand for backup and plinking. **SPECS:** Steel, blued. Plastic follower, black. Fits AR-7 rifles manufactured by ArmaLite, Charter Arms, and Henry Repeating Arms.
#341-000-006AK AR-7 Magazine 1D19P40 \$ 22.99



**JOHN MASEN CO., INC. RUGER® MINI-14®
MAGAZINES**

Heavy-Gauge Body & Long-Life Spring
Provide Durability & Reliable Feeding



Mini-14 magazines with heavy-duty springs for stable loading, reliable following, and a long service life. Formed, high-lubricity, black-polymer follower helps improve feeding. 10-round capacity; nickel or black powdercoat provides corrosion resistance and lubricity. Black polymer baseplate adds stability and strength. **SPECS:** Fits all .223 caliber Mini-14 rifles.
#560-000-005AK Nickel Mini-14 Magazine, 6E18U72 \$ 20.99
#560-000-006AK Black Mini-14 Magazine 6E16U65 18.99

**BLACK DOG MACHINE RUGER® 10/22®
50-ROUND DRUM MAGAZINE**

Super-Capacity Magazine Lets You
Shoot More & Reload Less



Dependable, super-capacity drum magazine lets you shoot 50-round strings of .22 LR ammunition in your 10/22 for plenty of plinking fun. No modifications to rifle needed; simply snaps into the mag well like the standard factory magazine. Tough, impact-resistant polycarbonate body and follower are self-lubricating, so they work with the constant-force spring to deliver smooth, uniform feeding for consistent operation. Smoke-tinted translucent body enables easy visual checks of ammo status. Steel hex screws anchored into brass bushings securely hold the body together to ensure exceptional strength and rigidity, yet are easily removed for disassembly and cleaning. **SPECS:** Injection-molded polycarbonate, smoke. Fits Ruger 10/22, .22 LR only.
#100-005-585AK 50-Rd 10/22 Magazine 1B59P26 . . \$ 69.99

**BLACK DOG MACHINE RUGER® 10/22®
25 ROUND MAGAZINE**

Long-Wearing Polycarbonate Body
& Feed Lips That Really Work



Patterned after the popular, but now discontinued Eaton design, this fully redesigned high-capacity magazine feeds and functions better than the originals. Bodies are molded from tough 15% glass-filled polycarbonate with feed lips made from reinforced carbon plastic to keep shooting for thousands of rounds without fatiguing or wearing out. Translucent, smoke-colored body allows you to visually check ammunition status at any time. **SPECS:** Molded glass-filled polycarbonate plastic, Smoke body, red feed lips. Fits Ruger 10/22, .22 rimfire.
#100-004-432AK 10/22 25-Rd Magazine 1B19H71 . . \$ 24.99

**BUTLER CREEK RUGER® 10/22®
HOT LIPS® MAGAZINES**

Reliable, High Capacity Magazines
For Popular Ruger .22 Rimfire Rifles



Extra-tough, polymer magazines are self-lubricating and hold 25 rounds of .22LR ammo. Constant force spring provides uniform feeding and smooth loading. Two alternating, interlocking notches make it easy to "click" two or three mags together for fast reloads and increased shooting time. Available with separately molded, **Polymer** feed lips or **Stainless Steel (SS)** feed lips for optimum performance. Fits Ruger 10/22 and 77/22, and AMT Lightning. **SPECS:** Polymer, available in Clear or Smoke tint.
#120-000-057AK Polymer Lip Magazine, Clear, 3E18P49 \$ 19.99
#120-000-058AK Polymer Lip Magazine, Smoke, 3E17P49 19.99
#120-000-059AK SS Lip Magazine, Clear 3E19P49 19.99
#120-000-060AK SS Lip Magazine, Smoke, 3E19P49 19.99

HOT LIPS LOADER - Time-saving loader quickly loads 22LR ammo into any **Hot Lips** magazine. Just dump a box of ammo into the hopper and turn the dial. Instructions included. **SPECS:** Polycarbonate, Smoke tint. 8 1/2" (22cm) long, 2" (5.1cm) wide.
#120-000-009AK Hot Lips Loader 3E29P99 \$ 34.99

**FULTON ARMORY M14/M1A
10- & 20-ROUND MAGAZINES**

All-Steel Construction For Long Service
Life & Reliable Performance



Rugged, welded steel body and steel follower provide smooth, consistent feeding and long service life. Removable floor plate speeds cleaning and maintenance. Fits mil-spec M14 rifles and clones as well as Springfield Armory M1A rifles. Does not fit the ArmaLite® AR-10®. **SPECS:** Steel body and follower, black, matte.
#100-005-273AK 20-Rd M14/M1A Magazine, 3K34V29 \$ 39.99
#100-005-272AK 10-Rd M14/M1A Magazine, 3K29V89 34.99

**SAVAGE/MOSSBERG
.22 WMR MAGAZINE**

Fit & Function
Just Like The Factory Originals



Replacement magazines that are built to the same specifications as the original factory magazines for reliable fit and function. Fits all Savage .22 magnum rifles including 4M, 34M, 65M, and 982MDL, also Mossberg 640 series. **SPECS:** Steel, blued.
#341-100-122AK Savage .22 WMR Mag. 1D22B79 . . \$ 26.50

**HIGH STANDARD M-1 CARBINE
30-ROUND MAGAZINE**

Tough & Durable, Just Like The M-1 Carbine



The smooth operation and feeding of these 30-round magazines from High Standard ensure that you can keep shooting your favorite M-1 carbine with no jams or hang ups. Removable floorplate allows for easy spring replacement or cleaning. Made in the USA of rugged, all-steel construction, you can be certain that these magazines will not let you down when you're target shooting or just plinking away. **SPECS:** Steel, black oxide finish.
#430-000-361AK M-1 30-Round Magazine, 3D20A31 \$ 25.39

CHECK-MATE M14/M1A MAGAZINES

Standard & High-Capacity
For Competition & Tactical Ops



All steel, Parkerized or stainless steel magazines are built tough to provide dependable, reliable operation during competition and tactical ops. Features a welded magazine body, precision wound spring and steel follower to help ensure reliable feeding, plus includes a removable floorplate for easy cleaning. Models available in steel with mil-spec Parkerized finish that prevents rust and corrosion or weather-resistant, stainless steel. Polished stainless steel magazine includes a Teflon® coated steel follower. Available for the M14/M1A in 5, 10, 15, 20 and 25-round capacity. **SPECS:** Steel body and follower, mil-spec Parkerized finish or stainless steel body, Teflon-coated steel follower.
#100-004-088AK 5-Rd Steel Magazine 3Z21X10 \$ 22.99
#100-004-089AK 10-Rd Steel Magazine 3Z21X10 24.99
#100-004-090AK 15-Rd Steel Magazine 3Z26X97 29.99
#100-004-091AK 20-Rd Steel Magazine 3Z26X99 27.99
#100-004-092AK 20-Rd Stainless Steel Magazine, 3Z28X14 29.99
#100-004-093AK 25-Rd Steel Magazine 3Z31X66 34.99

**MWG RUGER® 10/22®
ULTRA HIGH CAPACITY MAGAZINE**

50-Round Capacity
To Keep You Shooting Longer



Durable, clear polymer 10/22 magazine holds fifty rounds of .22 long rifle ammunition. Steel feed lips provide years of reliable service. Rotating, coiled spring effectively feeds rounds on a rubber "track" system. Transparent body has numbers from 10 through 45 molded around the magazine: allows you to know exactly how many rounds you have left. Cover is removable for easy cleaning, and the unique tear drop shape fits comfortably in your hand for fast mag changes. **SPECS:** Polymer, clear. 6 3/4" (171.1cm) long, 2" (5cm) wide. Holds 50 rounds of .22 long rifle ammunition.
#556-000-007AK Ultra High Capacity Magazine, 6E69X99 \$ 86.99

**PRO MAG AK-47/RUGER® MINITHIRTY®
30-ROUND
STEEL MAGAZINE**

High-Capacity 7.62 x 39 Mags
For Competition & Tactical Ops



High-quality magazines are over-built to help ensure dependable operation during competition or tactical operations. Both feature a TIG-welded, heat-treated steel body, precision wound spring, and polymer follower for consistent feeding, plus a removable steel floorplate for easy cleaning. **SPECS:** Steel body, blued; polymer follower.
#687-000-051AK 30-Rd AK-47 Magazine, 7H27V69 \$ 36.00
#687-000-050AK 30-Rd Mini-30 Mag 7H27V69 36.00

**PRO MAG
HIGH-CAPACITY MAGAZINES**

Reliable, Easy Loading, U.S.-Made
Mags For Popular Tactical Rifles



Self-lubricating, polycarbonate follower with precision-wound, heat-treated, chrome silicon spring ensures reliable feeding you can count on for defensive maneuvers and tactical competitions. Removable base plate allows easy disassembly for cleaning. **Ruger® Mini-14®** magazines have a heat-treated, carbon steel body that's TIG welded for uniformity and lasting strength. Available in .223/5.56mm (20- and 30-round) and 6.8mm SPC (10- and 20-round). **AK-47** 30-round magazine features a rugged, seamless, polymer body for less weight, with molded-in waffle-pattern exterior texturing for a sure grip. Available in standard 7.62 x 39mm or "AK-223" configuration for AKs chambered in .223/5.56mm NATO. **SPECS:** Polycarbonate follower, chrome silicon steel spring. **Ruger Mini-14** - Steel, polished blue body. .223/5.56mm available in 20- and 30-round capacities. 6.8mm SPC available in 10- and 20-round capacities. **AK-47** - Polymer, matte black body. 30-round. Models for rifles chambered in 7.62 x 39mm or .223/5.56mm NATO.
#687-000-019AK Ruger Mini-14 .223/5.56 Mag., 20-Rd, 7H17V10 \$ 34.25
#687-000-020AK Ruger Mini-14 .223/5.56 Mag., 30-Rd, 7H19V42 38.85
#687-000-067AK Ruger Mini-14 6.8mm SPC Mag., 10-Rd, 7H18V85 24.75
#687-000-068AK Ruger Mini-14 6.8mm SPC Mag., 20-Rd, 7H20V61 26.75
#687-000-021AK AK-47 7.62 x 39 Mag., 30 Rd, 7H15V00 19.99
#687-000-032AK AK-47 5.56mm Mag., 30 Rd, 7H15V00 19.99

PRO MAG AK-74 30-ROUND POLYMER MAGAZINE

High-Capacity, Rugged Construction, Lightweight



Lightweight, reinforced polymer magazine with self-lubricating polymer follower provides reliable, consistent feeding in your AK-74 pattern 5.45 x 39mm rifle. Waffle-pattern ridges on sides make mag easy to grasp during quick mag changes. Removable polymer base plate allows full disassembly and cleaning.

SPECS: Reinforced injection-molded polymer, matte black. Steel spring. Fits AK-74 pattern 5.45 x 39mm caliber rifles, including WASR-2, Tantal, and SLR-105.

#687-000-048AK 30-Rd AK-74 Magazine, 7H16V54..... \$ 21.25

PRO MAG GSG-5 22-ROUND MAGAZINE

Replacement .22 LR Magazine Built To High-Performance Standards



High-capacity replacement for factory GSG-5 .22 LR magazine features a lightweight, yet rugged one-piece polymer body for added firepower and reliability. Precision-wound spring and polymer follower help ensure smooth feeding. Includes assist button for retracting the follower with your thumb for easy loading, plus handy viewing slot for checking your round count.

SPECS: Reinforced, injection-molded polymer body and follower, black. Heat-treated, chrome-silicon wire spring. Fits GSG-5, GSG-522 Carbine, and GSG-5P pistol chambered in .22 LR.

#687-000-030AK 22-Rd GSG-5 Magazine 7H18V85 . \$ 24.99

PRO MAG M14/M1A 20-ROUND MAGAZINE

Rugged, All Steel Body For Competition & Tactical Use



High capacity, steel magazine is built to withstand extreme abuse and still provide trouble-free, reliable operation. High-strength, welded magazine body includes steel follower and precision wound spring for smooth, repeatable feeding. Removable

floorplate allows easy cleaning. **SPECS:** Steel body and follower, black, matte finish. 20-round capacity.

#687-000-023AK M14/M1A 20-Round Mag 7H16V19 \$ 31.99

PRO MAG ENFIELD No. 4 Mk I 10-ROUND MAGAZINE

High-Quality Blued Steel Replacement



High-quality replacement for a worn, damaged, or just plain "tired" magazine that no longer feeds correctly on a WWII-era Enfield No. 4 still in its original. .303 British chambering. If you have an old rifle sidelined by feeding problems, a new mag can be a fast, easy way to get it back into service. These heavy-duty mags deliver a full 10-rounds and are constructed of heat-treated sheet steel, with a deep, gloss blued finish, so they'll look good and last a lifetime of hard use. Steel floorplate removes for cleaning; steel follower.

SPECS: Steel, blued. Fits British No. 4 Mk I rifle chambered in .303 British.

#687-000-056AK Enfield No. 4 Mk I Magazine, 7H21V54..... \$ 28.00



PW ARMS M1 CARBINE 15-ROUND MAGAZINE

All-Steel Construction With Bolt-Hold-Open Follower

Straight-body, 15-round, M1 Carbine magazine made from high-strength steel, with the M2-type steel follower that holds the bolt open after the last round has been fired. Mil-Spec spring ensures reliable feeding and long service life. Fits mil-spec and civilian M1 Carbines, including current-production Auto-Ordnance.

SPECS: Steel, black oxide finish. Caliber: .30 Carbine. #100-005-785AK M1 Carbine 15-Rd Mag. 3Z11Y15 . \$ 15.99

REMINGTON 522 10-ROUND MAGAZINE

Durable, All Steel Body For Reliable Feeding



Reliable, aftermarket 10-round magazine features a high strength steel body for long service life. Self-lubricating, polymer follower helps ensure consistent feeding; built-in thumb pad allows spring compression for easy loading. Witness slot and round count marks provide quick verification of remaining round count. Hard polymer floorplate removes easily for cleaning.

SPECS: Steel body, black, matte finish with polymer follower and floorplate. Fits Remington 522 .22 LR.

#341-000-001AK 10-Rd Rem 522 Magazine, 1D34P60..... \$ 40.99

REMINGTON MAGAZINE CLIP

Back-Ups For Remington Centerfire Rifles



The best "carrying cases" for extra ammo; they fit right into the gun. No more magazine filling in the field. High quality, genuine factory construction. Steel housing and follower.

SPECS: Steel, blued.

STOCK #	CAL.	FITS	PRICE
#768-007-400AK	6mm, .243, .308	4, 7400, 750, 742, 740, 74	8F43D77 \$ 46.99
#767-106-842AK	.270, .280, 7mm Exp. .30-06, .35 Whelen	4, 7400, 750, 742, 740, 74	8F39Y99 \$ 43.99
#768-007-600AK	6mm, .243, 7mm-08, .308	6, 7600, 760, 76	8F36D49 \$ 39.99
#767-106-835AK	.25-06, .270, .30-06, .35 Whelen	6, 7600, 760, 76	8F38Y31 \$ 39.99

RUGER® RIFLE MAGAZINES

Factory Original



SPECS: JX and BX series have synthetic bodies, all others are steel.

STOCK #	MODEL	CAP/FITS	PRICE
#780-001-311AK	BX-25	25 10/22 & SR-22	8G27Y99 \$ 29.99
#780-002-122AK	BX-1	10 10/22	8G15Y35 \$ 19.19
#780-000-107AK	BX-15	5 10/22	8G14Z49 \$ 16.99
#780-002-514AK	MAG-5	5 Mini-14 .223	8G20Y99 \$ 24.96
#780-002-762AK	MAG-762	5 Mini-30 7.62 x 39	8G19Y97 \$ 24.96
#780-002-410AK	JX-1	10 7/22 .22 LR	8G17Y83 \$ 22.29
#780-002-409AK	JMX-1	9 7/22 RF Mag	8G17Y83 \$ 22.29
#780-002-406AK	JHX-1	6 7/22 Hornet	8G24Y97 \$ 31.21
#780-000-782AK	MAG-9644	4 M-96 .44 Mag	8G26A27 \$ 32.84
#780-000-329AK	J22705	4 7/44 .44 Mag	8G25Y37 \$ 27.99

REMINGTON 788 MAGAZINES



Quality Aftermarket Magazines For Reliable Feeding

Precision-made, high-quality steel magazines are built to original factory specifications to help ensure dependable operation in the field or at the range. Spring-loaded finger latch drops the magazine free for fast loading and unloading. Steel follower and tempered steel spring provide smooth feeding without hang-ups.

SPECS: Steel, matte black finish. Holds 3-rounds. Fits Remington 788. .308 Win. accepts .243, .308, and 7mm-08.

#341-000-004AK 6mm Rem. Magazine 1D28P34 ... \$ 30.10
#341-000-005AK .308 Win. Magazine 1D24P53 \$ 30.99

REMINGTON 597 30-ROUND MAGAZINE

High-Capacity Factory Magazine For Reliable Fit & Feeding



Remington factory-original magazine ensures reliable feeding of 30 rounds in your Model 597 rimfire. Features a high-impact, reinforced hard polymer body, self-lubricating polymer follower, and a high-strength chrome-silicon steel spring that will handle thousands of compression cycles without losing force. Available in Black or Clear for easy visual check of ammo status.

SPECS: Polymer, black or clear. Approx. 8 1/8" (20.6cm) long, 1 1/2" (3.8cm) wide, 3/4" thick (1.9cm). Fits Remington Model 597, .22 LR.

#768-000-011AK 30-Rd Rem 597 Magazine, Black, 8F19B99..... \$ 23.99

#768-000-012AK 30-Rd Rem 597 Magazine, Clear, 8F18B49..... 19.99

RUGER® MINI-14®/MINI THIRTY® 20- & 30-ROUND MAGAZINES



Genuine Factory Magazine For Long-Lasting Performance

Genuine Ruger, high quality magazines for optimal performance and long-lasting reliability. Spot welded all-steel body, self-lubricating nylon follower, and tempered steel spring give reliable feeding and extra-long service life.

SPECS: Chrome moly steel, blued, finish. Mini-14 fits .223 caliber Mini-14 and Mini-14 Ranch Rifle. Mini Thirty fits 7.62 x 39mm caliber Mini Thirty.

#780-002-515AK Mini-14 20-Rd Mag 8G31Y22 \$ 39.99
#780-002-516AK Mini-14 30-Rd Mag 8G39Y65 49.99
#780-001-263AK Mini-Thirty 20-Rd Mag 8G31H71 ... 37.99

TACTICAL INNOVATIONS RUGER® 10/22® ADJUSTABLE HIGH CAPACITY MAGAZINE

Precise, Positive Fit For Smooth, Reliable Feeding In Any 10/22 Rifle



Adjustable 25-round magazine provides a solid fit customized to your gun for reliable feeding every time you pull the trigger. Four cap screws allow precise adjustment of feed angle, feed height, and ejector-to-bolt engagement using the supplied 3/32" Allen wrench. Hardened, stainless steel feed lips ensure the feed angle stays consistent, and the body geometry is designed to aid smooth movement of rounds inside. Constant-force spring won't take a set and does not "stack up," so inserting rounds is easy, even as the mag nears full capacity. Four convenient witness holes help you keep track of how many shots are left. Glass-filled polymer composite mag body will easily withstand the punishment of full-auto fire; disas-



SPRINGFIELD ARMOY M14/M1A MAGAZINE

Rigid, Steel Magazine For Hunting Or Tactical Use

High-strength, steel magazine body won't crack, chip or collapse under the toughest conditions. Precision wound spring with steel follower ensures smooth, consistent feeding. Removable, floorplate makes disassembly easy for cleaning. 5 round capacity allows flush with receiver bottom.

SPECS: Steel, parkerized body; steel follower. 5-round capacity. #817-501-900AK M14/M1A 5-Rd Mag 7A29U00. \$ 36.25

TANK'S RIFLE SHOP M1 GARAND AMMO CLIPS

Quality Replacements For The Hard-To-Find Originals



Reproduction spring steel clip is a direct replacement for the original M1 Garand "en bloc" clip. Available in the original 8-round capacity or a 5-round model for hunting in areas with magazine capacity restrictions. Durable Parkerized finish resists corrosion and looks like the original.

SPECS: Spring steel, Parkerized, matte black. #901-000-005AK M1 Garand Clip, 8-Rd 1K01Z67 \$ 1.99
#901-000-004AK M1 Garand Clip, 5-Rd 1K04Z97 5.99

TAPCO AK-47-/74/GALIL MAGAZINES

Reliable, Easy Loading, Polymer Mags



Rugged magazines manufactured using the latest in polymer molding technology for reliable feeding in Kalashnikov-type rifles. Lightweight, one-piece reinforced polymer body is rustproof and self-lubricating to ensure smooth, snag-free movement of the follower. Anti-tilt, polycarbonate follower and heavy duty, heat-treated steel spring help ensure reliable feeding.

Horizontal exterior ribbing promotes a secure grasp. Removable base plate for easy disassembly for cleaning. Models available for AK-47 (7.62 x 39mm), AK-74 (5.45 x 39mm), and Galil/Golani (.223/5.56mm NATO) rifles. Counts as three parts for compliance with U.S. Code Title 18 Section 922(r) part-source requirements.

SPECS: Molded polymer, black; 30-rd AK-47 also in Dark Earth. AK-47 - Fits AK-47 and clones chambered in 7.62 x 39mm. 30 Rd - Approx. 9" (22.8cm) high, 2 3/4" (7cm) wide, 1 1/4" (3.2cm) thick. 20 Rd - Approx. 7" (17.8cm) high, 2 3/4" wide, 1 1/4" thick. 10 Rd - Approx. 4 3/4" (12.1cm) high, 2 3/4" wide, 1 1/4" thick. 5 Rd - Approx. 4 3/4" (12cm) high, 2 1/2" (6.3cm) wide, 1 1/4" thick. AK-74 - Approx. 7 1/2" (19cm) high, 2 3/4" (7cm) wide, 1 1/4" (3.2cm) thick. Fits AK-74 chambered in 5.45 x 39mm. Galil/Golani - Approx. 7 1/2" (19.1cm) high, 2 3/4" (7cm) wide, 1" (2.5cm) thick. 30-round capacity. Fits Galil and Golani rifles chambered in .223/5.56mm NATO.

#100-003-962AK 30-Rd AK-47 Magazine, 5A10V00..... \$ 12.99

#100-003-963AK 30-Rd AK-47 Magazine, Dark Earth, 5A13V49..... 14.99

#100-004-529AK 20-Rd AK-47 Magazine 5A13V49..... 14.99

#100-005-779AK 10-Rd AK-47 Magazine 5A13Y49..... 14.99

#100-006-651AK 5-Rd AK-47 Magazine 5A13C49..... 14.99

#100-005-439AK 30-Rd AK-74 Magazine 5A13T99..... 15.99

#100-005-441AK 30-Rd Galil/Golani Magazine, 5A13T99..... 15.99

sembles quickly with the wrench for easy cleaning. **SPECS:** Injection-molded polymer resin body, matte black; stainless steel feed lips. 25 round capacity. Includes Allen wrench and detailed instructions.

#100-003-036AK Adjustable 10/22 Magazine, 25-Rd, 1B45A00..... \$ 49.99

**TAPCO RUGER® MINI-14®
30-ROUND MAGAZINE**

Rugged One-Piece Body With Aggressive Grasping Ridges For Fast Mag Changes

Based on Tapco's popular AR-15 magazine, this lightweight magazine delivers 30 rounds to your Mini-14 with exceptional reliability in all types of extreme conditions. One-piece body of glass fiber-reinforced polymer composite has outstanding structural rigidity to resist damage from dropping on hard surfaces like concrete and side-impact crushing forces. Aggressive ridges and flared floorplate give you an extra-secure grip for fast reloads. Continuous-curve interior with slick, mirror-finish surfaces and a polymer, non-tilt follower that runs in grooves virtually eliminate risk of jams caused by uneven pressure on the round stack. Corrosion-resistant chrome-silicon spring won't lose power when a loaded mag is stored for extended periods. Captive follower and floorplate lock tab stay with the spring, so they won't get lost. Floorplate removes easily for cleaning simply by pressing the locking tab with the tip of an unfired cartridge. ■



SPECS: Injection-molded polymer, black. Fits Ruger Mini-14. Holds 30 rounds of .223 ammunition.
#100-005-639AK 30-Rd Mini-14 Mag. 5A18P05 \$ 19.99

TAPCO SKS POLYMER MAGAZINES

Detachable For Fast Reloads & Extra Capacity



Rugged, molded-polymer magazine ends the hassle of loading your SKS from old-fashioned stripper clips and gives you the convenience, speed, and extra capacity of a modern detachable box magazine. Not a modified AK-47 mag but an all-new design specifically developed for reliable function in the SKS. To use it, simply remove your rifle's internal magazine and hinged floorplate; they can be reinstalled to return to original configuration. Some rifles, including those with the original wood stock, will also require slight enlargement of the magazine opening. One-piece body of corrosion-proof, reinforced polymer is self-lubricating to ensure smooth, snag-free movement of the follower. The ultra-stable, anti-tilt polymer follower fully supports the ammo stack to prevent feeding hangups. Horizontal exterior ribbing provides an excellent gripping surface. Counts as three parts for compliance with U.S. Code Title 18 Section 922(r) part-source requirements. ■

SPECS: Molded polymer, black. Approximately 7" (17.8cm) high, 2 7/8" (7.3cm) wide, 1 1/8" (2.7cm) thick. Will not fit rifles converted to accept AK-47 magazines.
#100-003-165AK 20-Rd Detachable Mag 5A18V99 . . . \$ 19.99
#100-003-929AK 10-Rd Detachable Mag 5A22V99 . . . \$ 23.99

US PALM AK-47

30-ROUND MAGAZINE

Molded Polymer Body Reinforced With Stainless Steel At Stress Points

Double-stack magazine of lightweight injection-molded polymer is reinforced with a stainless steel cage molded into the upper body for superb strength and reliability. Designed with a permanently attached base plate to form an ultra-rigid, five-sided box that's highly resistant to breakage when ejected onto hard surfaces. Aggressive horizontal serration on front and rear, plus ribs on the sides, ensure a positive purchase to aid fast mag changes. Low-friction, semi-floating follower has slots for easy access to interior for cleaning with a power blaster or immersion in hot, soapy water. Heat-treated, stress-relieved, mil-spec corrosion-resistant coated chromium-silicon spring. ■



SPECS: Injection-molded reinforced polymer, black. 9" (23cm) high, 2" (5cm) wide, 1 1/8" (3cm) thick. 7 oz. wt. Fits AK-47 and clones chambered in 7.62 x 39mm.
#100-005-517AK AK-47 Magazine 3B24T36 \$ 29.99

**TRIPLE K RUGER® MINI-14®
10-ROUND MAGAZINE**

Steel Body & Nylon Follower For Long-Wearing Durability



Rolled-steel body, self-lubricating nylon follower, and tempered steel spring give reliable feeding and extra-long service life. Fixed-bottom magazine with shock-absorbing, nylon floorplate and black epoxy coating that resists scuffs, abrasion, and corrosion. ■

SPECS: Steel, black finish. 10-round capacity. .223 caliber.
#486-199-014AK .223 Mini-14 Magazine 6H24A49 . . \$ 29.99

**TRIPLE-K REMINGTON 740/742/750/7400
10-ROUND MAGAZINES**

More Rounds Than Factory Magazine All-Steel Body Gives Rigidity



Durable high-capacity magazine provides a long service life and holds ten rounds for fewer reloads when shooting your Remington

740, 742, 750, or 7400. Folding, leaf spring and nylon follower ensure reliable feeding. Available in .30-06 and .308. ■

SPECS: Steel, blued. Approximately 3 1/2" (9cm) wide, 3 7/8" (8.7cm) high, 1 1/2" (2.54cm) thick. Fits Remington 740, 742, 750 & 7400.
#486-000-002AK Rem 740/742/750/7400 .30-06 Mag., 6H32X00 \$ 38.00

#486-000-003AK Rem 740/742/750/7400 .308 Mag., 6H32X00 \$ 38.00

**VOLQUARTSEN RUGER® 10/22® MAGNUM
25-ROUND ALUMINUM MAGAZINE**

Machined From Solid Aluminum Billet For Life-Long Reliability & Performance



High capacity, 25-round magazine will wear for a lifetime because it's built from superior materials to never fail. Body halves are fully machined from a block of aluminum billet for superior strength, then secured with steel, socket head hex screws at three locations. Molded polymer follower and steel feed lips and center pin simply won't fail under the roughest use, even after many thousands of rounds. Magazine body can be completely disassembled for thorough cleaning. Hard-coat anodized finish prevents corrosion. ■

SPECS: Body - Aluminum, black, anodized finish. Feed Lips - Steel, in-the-white. Follower - Polymer, black. 8 3/4" (22cm) long x 1 1/4" (3.2cm) wide. 14 oz. (28g) wt. 25-round capacity. Accepts 17HMR/.22WMR ammunition in Ruger 10/22 Magnum receivers only.
#930-000-049AK 25-Round Magnum Magazine, 3Z100C00 \$ 104.99

**WISNER WINCHESTER 88/100
MAGAZINES**

OEM Quality Gives Flawless Performance



Take those Winchester lever action and semi-auto rifles hunting again with these replacement magazines made on the original, factory tooling. Features solid, heavy-wall, steel bodies, die cast follower and long-wearing tempered spring. ■

SPECS: Steel, blue. 4-round capacity. .308 accepts .308 and .243 Win. .284 fits .284 Win. caliber only.
#895-100-088AK .308 Winchester 88 Magazine, 5H49A99 \$ 61.99

#895-100-100AK .308 Winchester 100 Magazine, 5H49A99 \$ 61.99

#895-000-001AK .284 Winchester 88 Magazine, 5H74A99 \$ 95.99

#895-000-002AK .284 Winchester 100 Magazine, 5H77A99 \$ 93.99

**WISNER SAVAGE 340
REPLACEMENT BOX
MAGAZINE**

Made On The Original Factory Tooling



Keep shooting that Savage Model 340 with these factory-style magazines; made on the original factory tooling. Bodies and springs are made from long-wearing, tempered steel for durability and strength. ■

SPECS: Heat-treated steel, blued. Fits Savage 340. .30-30 Win model also fits Savage 840 and Stevens 325. Installation may require minor fitting.
#895-340-030AK 30-30 Win Magazine 5H27A99 \$ 34.99

#895-341-222AK .222 Rem Magazine 5H27A99 \$ 34.99

#895-341-223AK .223 Rem Magazine 5H27A99 \$ 35.99

**XS PRODUCTS HK91/G3 X-91
50-ROUND DRUM MAGAZINE**



Easy-Loading, Compact Mag With Plenty Of Capacity - More Shooting, Less Reloading

Rugged, reliable 50-round drum magazine designed for .308/7.62 NATO, full metal jacket ammunition provides extra capacity so you can shoot more and spend less time reloading. A U.S.-made version of the HK G8 magazine, the X-91 is rated for full-auto fire. The low-profile drum is still compact enough to allow shooting from the prone position. Integral hand wheel makes

it easy to crank back the spring for quick loading/unloading. ■

SPECS: Aluminum, matte black finish. 4 3/4" (12cm) O.D. 4.9 lbs (2.2kg) loaded wt. Fits HK91, G3, PTR-91, HK11, MM11, HK51, PSG-1, MSG-90, Vector Arms 51/G3K, SAR 3/8, FMP, SW91, and CETME rifles.
#100-009-833AK X-91 50-Round Magazine, 4B00HDZ \$ 260.00

50-ROUND DRUM MAGAZINE POUCH - Durable, nylon pouch provides convenient, mobile storage for all XS Products .308 50-round drums. MOLLE webbing on back provides easy attachment to other tactical gear. Fully-enclosable top flap fastens with buckle to ensure maximum retention. ■

SPECS: Nylon, black. 9 1/2" (24.1cm) tall, 6 1/2" (16.5cm) wide, 4 1/8" (10.5cm) deep.
#100-009-837AK XS Drum Mag Pouch 4B85Y10 . . . \$ 89.99



**WISNER
MAGNUM LENGTH FOLLOWER**

Solves Feeding Problems



No machining necessary to use this extra-long follower when converting many commercial and military, standard-length actions to accept .375 H&H magnum-length cartridges. Solves most last-round feeding problems encountered with long-cartridge conversions. Ready-to-use with magazine spring retaining cut on bottom. ■

SPECS: Hardened steel, in-the-white. 3.38" (8.6cm) long. Use with .375 H&H length cartridges up to 3.375" O.A.L.
#724-101-375AK Mag Length Follower 5H32Y99 . . . \$ 34.99

KRUNCH PRODUCTS MAG SLICK

Keeps Magazines Clean & Working



Aerosol, dry lubricant, improves magazine function and feeding. Protects against corrosion, repels dirt. Dries in seconds, safe for all metal and plastic mags. ■

SPECS: Aerosol, 6 oz. (170 g) wt.
#474-000-001AK Mag Slick, 4G06D70 \$ 8.75

Cannot ship outside Continental U.S. Ship UPS or FedEx Ground only within U.S.

**GUNRUNNERS
MAGAZINE FOLLOWER**

Gives Smooth Chambering, Improves Loading & Feeding



Machined aluminum barstock followers replace factory plastic or stamped metal. Gives smooth, reliable, first and last round feeding that corrects problems caused by poorly fit original parts. Models available for short action (SA) and long action (LA) rifles. ■

SPECS: Aluminum, silver, matte finish. Rem 700 LA - 3 3/8" (9.2cm) long, others vary. Rem 700 SA fits .223 length cartridges only. Savage SA fits .223 length cartridges only. 2 1/4" (5.7cm) long.

STOCK #	FITS	PRICE
#634-000-030AK	Rem 700 SA (.223 length)	4C20P29 \$ 26.99
#634-000-017AK	Rem. 700 LA	4C20P29 \$ 26.99
#634-000-018AK	Mauser 98	4C20P29 \$ 24.88
#634-000-031AK	Savage SA (.223 length)	4C20P29 \$ 26.99
#634-000-022AK	Win 70 post-64 LA	4C20P29 \$ 26.99

SCORE HIGH BENCHREST FOLLOWER



Straight-In, Single-Cartridge Loading For Bolt Actions

Perfectly positions a single round in line with the chamber. Ideal for accuracy testing, silhouette, target and varmint

shooting. No gunsmithing; fits on top of the factory follower. ■

SPECS: Machined aluminum. Remington 700 SA is 2 1" (5.5cm) long x .695" (1.8cm) wide, .8 oz. (.22g) wt. Other models will vary.

STOCK #	MODEL	FITS
#804-100-098AK	M98	Mauser/FN 98, Mark X
#804-100-701AK	Rem. 700 SA	Seven, 700, 722, 600, small bolt face
#804-100-702AK	Rem. 700 MA	Seven, 700, 722, 600, 660 short case, .308 bolt face
#804-100-703AK	Rem. 700 LA	700, 721, Long case, .308 and H&H Mag bolt face
#804-100-110AK	Savage	110-116, 10-16, Striker medium case, .308 bolt face
#804-100-111AK	Savage	110-116, 10-16 short case, .223 bolt face.

— Advise # — Benchrest Follower 4K07H50 \$ 12.95

**WILDWEST GUNS MARLIN
ALUMINUM MAGAZINE FOLLOWER**

Durable Aluminum Replacement For Factory Lever Action Followers



Machined aluminum makes this a perfect replacement for the ABS plastic factory part. Features durable, lightweight aluminum construction and an easy-to-spot red color. ■

SPECS: Aluminum, anodized, red. Models for Marlin 1895 (.45-70) and 1894 (.41, .44, .45LC, .450). Marlin 1894 (.44) also fits Marlin 336 (.30-30, .375, .356, .307, .444).

#981-000-009AK Aluminum Mag Follower, 1895 (.45-70), 1H17C59 \$ 19.49

#981-000-012AK Aluminum Mag Follower, 1894 (.44), 1H17A59 \$ 19.49

WE NOW HAVE AMMO!

VISIT THE AMMO ADVISOR™

AT BROWNELLS.COM

.22 RIMFIRE

INSIDE & OUTSIDE MAGAZINE TUBES



Top-Quality Replacement Tubes Made To Manufacturer's Specs

Replacement tubes complete with spring, plug, follower and retainer pin, assembled and ready for your customer's rifle. These are top-quality tubes, U.S. made to original factory specifications from the same material (brass or steel) as the gun's original tube.

SPECS: Length and diameter vary with specific gun. **Sav/SteV/Sprgflld (old)** model fits guns originally equipped with cartridge guide spring.

INSIDETUBES				
STOCK #	MFG. NO.	FITS	PRICE	
#895-496-200AK	W4962A	Win 1890, '06, 62, 62A	5H22U99	\$ 27.99
#895-696-100AK	W6961A	Win 61	5H22U99	\$ 28.99
#895-699-000AK	W6690	Win 90 WRF	5H00UAV	\$ 24.99
#709-022-008AK	-	Win. 9422	9K13P70	\$ 17.09
#895-442-700AK	W44270	Win 250, 270, 290 w/plastic front sights	5H22U99	\$ 27.99
#895-442-710AK	W44270NS	Win 150, 190, 250, 270, 290	5H22U99	\$ 28.99
#709-022-002AK	-	Stevens Visible Load	9K13P70	\$ 17.09
#709-022-003AK	-	Marlin 39A	9K13P89	\$ 17.99
#709-022-004AK	-	Rem 12	9K23P35	\$ 29.15
#709-022-005AK	-	Rem 24	9K23P35	\$ 29.15
#709-022-007AK	-	Rem 550	9K13P70	\$ 17.09
#895-405-705AK	-	Sav/SteV/Sprgflld (old)	5H00AYT	\$ 22.99
#895-871-600AK	A87-160	Sav/SteV/Sprgflld	5H00XCH	\$ 22.99

OUTSIDETUBES				
STOCK #	MFG. NO.	FITS	PRICE	
#895-476-200AK	W4762AS	Win 1890*, '06*, 61, 62, 62A	5H20T99	\$ 25.99
#895-629-000AK	W6290	Win 90 WRF	5H20T99	\$ 25.99

*Must also replace original inside magazine tube with new W4962A Inside Magazine Tube when using the W4762AS Outside Magazine Tube.

BROWNELLS

.22 MAGAZINETUBE KITS

The Parts You Need To Rebuild An Old Tube



For most of the older

.22's that no longer have a factory replacement magazine tube, these 3 kits provide the parts needed to custom-make a magazine to fit. All tube blanks have a rolled crimp on one end only. **SPEC:** Brass tube, steel follower and spring.

KIT NO. 1: .350" O.D. tube, 17 1/2" (44.4cm) long. 23 1/2" (59.6cm) spring, with follower, plug, and cross pin. For some Winchesters, both older and new, plus many others.

#084-027-001AK No. 1 Magazine Tube Kit 3A15Y12 \$ 19.99

KIT NO. 2: .350" O.D. tube, 22 3/4" (56.8cm) long. 32" (81.2cm) spring with follower, plug and cross pin. For some Marlins, Remingtons, Stevens and others.

#084-027-002AK No. 2 Magazine Tube Kit 3A17Y24 \$ 22.99

KIT NO. 3: Undersized. 343" O.D. 17 1/2" (44.4cm) long, centerless ground, brass tube with 24" spring, follower and long cap for Savage 29A tubes as well as some earlier Savage/Stevens.

#084-027-003AK No. 3 Mag. Tube Kit 3A19Y84 \$ 25.99

BRASS MAGAZINE TUBES ONLY: .350" O.D. Brass tube, 24" long, crimped on one end. Pak of 3.

#084-027-324AK Brass Tubes, 3-pak 4H23Y86 \$ 29.97

UNIVERSAL MAGAZINE SPRINGS: 32" spring is long enough to fit most .22 rimfire, tube magazines. Cut to length.

#084-028-032AK .22 Tube Spring, each 4H02Y63 \$ 3.05

#084-028-332AK .22 Tube Spring, 3-pak 4H06Y28 \$ 9.99

CMMG FN PS90

FLOOR PLATE ADAPTER



Increases Magazine Capacity For More Firepower, Fewer Reloads

High-capacity magazine adapter converts your 10- or 30-round PS90 magazine to a 50-round magazine for increased firepower. Manufactured to precise tolerances to help ensure reliable function and feeding. Lightweight, molded polymer body is resistant to most solvents. Replaces original factory floor plate adapter plug, requires original magazine spring.

SPECS: High impact polymer, matte black. Fits 5.7 x 28mm PS90. #100-004-028AK PS-90 Floor Plate Adapter, 3B12X49 \$ 14.99

BROWNELLS .22 MAGAZINE TUBE FOLLOWER & END CAP KIT



Followers Plus Two Cap Styles

One each of six follower styles plus two tube cap styles; fit or adapt to most .22's. Refills are paks of 2 per item. Follower Refill Pak for Kits 1 & 2 fits Brownells .22 Magazine Kits No. 1 and No. 2 found elsewhere in catalog.

SPECS: Steel. Caps are blued, followers left natural.

#084-089-000AK Follower/End Cap Kit 4H26D78 \$ 34.95

FOLLOWER REFILL PAKS					
STOCK #	FITS	STOCK #	FITS	STOCK #	FITS
#084-089-550AK	Rem. 550	#084-089-512AK	Rem. 512	#084-089-200AK	Win. 200
#084-089-100AK	Stev. Vis Ltd	#084-089-552AK	R 522/572	#084-089-102AK	Kits 1 & 2

— Advise # — Follower Refill 4H08D05 \$ 12.99

END CAP REFILL PAKS			
STOCK #	SIZE	STOCK #	SIZE
#084-089-937AK	Std (1 5/16" long)	#084-089-938AK	Ov size (1 3/8" long)

— Advise # — End Cap Refill 4H07D12 \$ 10.99

REDMAN

WIN. 66, 73, 92 & 94 MAGAZINETUBE



Better Than Original For Winchester & Marlin Lever Actions

Two sizes of magazine tubes replace the often-dinged, tough-to-fix (and even harder to find) tubes on most older Winchester and Marlin levers with Winchester dimensions. Seamless tubes (originals were seamed) restore proper functioning and good looks; simplify future repairs. Gunsmith fitting required.

SPECS: Blued steel. O.D.'s are approximate. #525 (13.2mm) O.D. x 24" (6.9cm) fits Win. '92, 25-20 & 32-20; Win. '73, 32-20; Marlin 1894. #645 (16.3mm) O.D. x 26" (6.6cm) fits Win. '94, 25-53, .32 Spec., .30-30, .32-40, .38-55; Win. 1866; Win. '73, 38-40 & 44-40; Win. '92, 38-40 & 44-40; Marlin 1893 & 1894; Lever Action.

#770-200-525AK .525 Magazine Tube 7G29Y22 \$ 36.55

#770-200-645AK .645 Magazine Tube 7G30Y55 \$ 38.15

BROWNELLS 98 MAUSER MAGAZINE SPRING

10% Extra Power For Reliable Feeding

Don't mess with worn out or questionable surplus springs. Newly manufactured to original military specs from premium grade, tempered, steel. 10% extra power assures reliable feeding with all calibers and conversions. Minor fitting may be required.

SPECS: Spring steel, tempered, blue. Sold individually.

#080-665-098AK 98 Mauser Mag. Spring 8K17V15 \$ 28.99

WOLFF M14/M1A MAGAZINE SPRING



Extra Power Improves Reliability

Replace those old, tired, GI springs to improve function. 5% extra power assures reliable feeding in all conditions. Drop-in replacement fits 20-round magazine.

#969-000-065AK M1A Mag. Spring, 3-pak 9F15U34 \$ 22.99

#969-000-066AK M1A Mag. Spring, 10-pak 9F37U35 \$ 55.99

BROWNELLS LEVER ACTION MAGAZINE SPRING

Improves Tube Magazine Feeding

Approximately 20% extra power over the factory spring for smoother, more reliable feeding. Longer than factory spring; cut to fit most magazine tubes. In addition, .38-.40 will also fit many .30/30 and .32 Special rifles. .44-.40 will also fit many heavy .45 cal. rifles, including .45-70 and .45-90.

SPECS: Tempered spring, 40" (110cm) long. Fits Winchester 1866, 1873, 1892, 1894; Marlin 1893, 1894, 336.

#969-000-143AK .38-40 Mag Spring 9F03A67 \$ 5.49

#969-000-142AK .44-40 Mag Spring 9F03A67 \$ 5.49

WOLFF SEMI-AUTO RIFLE

EXTRA POWER MAGAZINE SPRINGS



High-Quality Replacement Springs For High-Capacity Magazines

Drop-in replacements for factory magazine springs are 5% stronger to guarantee reliable feeding every time. Precision wound and tempered from high-grade music wire for long-lasting performance and reliability. May fit many after-market magazines as well. M1 Carbine models for 15- and 30-round magazines. AK-47 fits 7.62mm, 30-round magazines.

SPECS: Steel, heat treated and tempered.

#969-602-720AK 15-Rd M1 Carb. Mag. Springs, 3-pak, 9F11Y53 \$ 17.29

#969-602-760AK 30-Rd M1 Carb. Mag. Springs, 3-pak, 9F12Y33 \$ 18.49

#969-000-168AK AK-47 Mag. Spring, 3-pak 9F15A33 \$ 22.99

ARMSTECH REM 700 MAG-XTENDER



Adds Extra Cartridge Capacity To Models With Hinged Floorplate

Impact-resistant, cartridge tray extends your Remington 700's magazine capacity by replacing the factory floorplate. Injection-molded from high-strength, 60% glass-reinforced nylon for superior durability and reliable function in all conditions. Drop-in fit, requires use of your factory magazine spring, follower, and hinge pin. Short Action model increases the standard magazine capacity of .223-based calibers up to nine rounds. Removable cartridge stop lengthens the tray to accept .308-based cartridges, and increases magazine capacity from four to seven rounds. Long Action model increases the standard magazine capacity of .30-06-based calibers from four to five rounds. Requires removal of factory floorplate.

SPECS: Glass-reinforced nylon, black. Short Action (SA) - 3 3/8" (8.6cm) long, 1" (2.5cm) wide, 3/4" (1.9cm) high. Long Action (LA) - 4 3/8" (12cm) long, 1" (2.5cm) wide, 1 1/8" (3cm) high.

#432-000-001AK Rem. 700 SA Mag-Xtender, 2C17A05 \$ 20.95

#432-000-003AK Rem. 700 LA Mag-Xtender 2C17A05 \$ 20.95

WYATT'S OUTDOOR EXTENDED MAGAZINE BOX



Extra Length For Ultra Mag & .404-Based Cartridges

Precision stamped, stainless steel magazine box has .110" additional length to provide the required clearance for extra long rounds. Extended box and Long Window box have plenty of room for the popular .300 and .338 Ultra Mag and other calibers based on the .404 Jeffery case. Extra-long feed lips give reliable feeding with .284 Win. cases. Long and Short Window boxes have a triangular window that provides extra room for case shoulder; holds three rounds of these large diameter cases. Remington fits 700 ADL and BDL, requires minor modification to stock, receiver and bolt stop. WSM has a flat follower and center feed to prevent last round feeding problems with Winchester Short Magnum cartridges. M-70 fits Winchester Model 70; increases magazine length from 3.4" to 3.82". Requires machining receiver

and altering bolt stop and ejector.

SPECS: Stainless steel. Capacity: ADL - 3 rounds, BDL - 2 rounds. Extended - 3.91" (9.62cm) long. Long Window Box 3.91" long. Fits Remington 700 long action. Short Window Box 3.06" (7.6cm) long. Fits Remington 700 short action. WSM - Standard - 2.95" (7.5cm) long, fits 700 short action and Model 7. Extended - 3.06" (7.6cm) long, fits 700 short action. Capacity two rounds. M-70 3.82" (9.7cm) long, fits Winchester Model 70 long action. Capacity three rounds.

#100-000-002AK 700 Extended Box 1K34T00 \$ 42.50

#100-000-147AK 700 Short Window Box 1K34A00 \$ 42.50

#100-000-148AK 700 Long Window Box 1K34A00 \$ 42.50

#100-000-535AK 700 WSM Standard Box 1K54A20 \$ 67.76

#100-000-536AK 700 WSM Extended Box 1K54A20 \$ 67.76

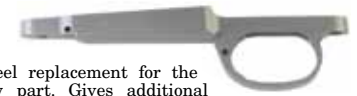
#100-000-568AK M-70 Extended Box 1K34A00 \$ 42.50

EXTENDED CENTER FEED MAGAZINE BOX - Precision stamped, stainless steel magazine box feeds rounds from the center to correct feeding problems. .300" additional length provides the required clearance for extra long rounds. Extended box has plenty of room for the popular .300 and .338 Ultra Mag and other calibers based on the .404 Jeffery case. Fits 700 ADL and BDL, requires modification to stock, receiver and bottom metal. **SPECS:** ADL - 2 rounds, BDL - 2 rounds. Includes flat metal follower.

#100-001-452AK Extended Center Feed Magazine Box, 1K63X00 \$ 78.75

BADGER ORDNANCE REMINGTON 700 TACTICAL TRIGGERGUARD/FLOORPLATE

Solid Steel For Rough Duty Use



Heavy duty, steel replacement for the aluminum factory part. Gives additional strength and durability to tactical use rifles. Oberndorf-type floorplate latch holds secure yet provides rapid unloading of loaded magazine. Front and rear tangs are thicker for additional clamping power; allows contouring to match stock perfectly. Requires minor inletting. Socket head screws included.

SPECS: Steel, in-the-white. 8.3 oz, (235 g) weight. Fits BDL stocks.

#093-306-020AK 700 Short Tactical Floorplate, 3K301Y39 \$ 340.00

#093-306-030AK 700 Large Tactical Floorplate, 3K306Y35 \$ 345.00

REED & CO. MAUSER EXTENDED FLOORPLATE RELEASE

Thumb Button Fits Mausers 93-96 & 98

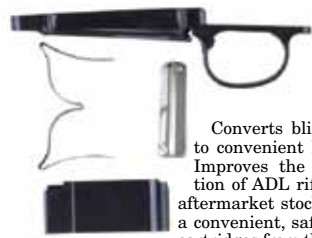
Extends higher than factory "button" so floorplate can be released using the thumb instead of a bullet tip, punch or screwdriver. Easily replaces the original latch and uses factory spring and pin. No gunsmithing required.

SPECS: Steel, polished, blued. 1 1/8" (2.9cm) long. .25" (6.3mm) dia.

#751-100-000AK Ext. Floorplate Release 1E06P98 \$ 6.99

#751-100-002AK Ext. Floorplate Release, pair, 1E08P63 \$ 12.99

BROWNELLS REMINGTON 700 ADL-TO-BDL KITS



Genuine Remington Parts To Convert ADL To Convenient Hinged Floorplate BDL

Converts blind magazine 700 ADL to convenient hinged floorplate BDL. Improves the appearance and function of ADL rifles. Ideal when adding aftermarket stocks to an ADL. Provides a convenient, safer method of removing cartridges from the rifle. Kits include the following Remington factory parts: triggerguard, magazine, magazine follower, spring and spacer. **Short Action-Small** bolt face. **Short Action-Standard** bolt face. **Long Action-Standard** bolt face. **Long Action-Magnum** bolt face. **Blue** - polished finish. **Stainless Steel (SS)** - matte finish.

SPECS: Floorplate - aluminum, bake-on finish, black or clear anodized, matte. Magazine box, follower, spring - steel or stainless steel.

- #078-030-100AK Short/Small Blue ADL/BDL Kit, 8G129A99** \$ 149.99
- #078-030-105AK Short/Standard Blue ADL/BDL Kit, 8G135A65** 159.99
- #078-030-110AK Long/Standard Blue ADL/BDL Kit, 8G119A99** 139.99
- #078-030-115AK Long/Magnum Blue ADL/BDL Kit, 8G119A99** 139.99
- #078-000-022AK Short/Small SS ADL/BDL Kit, 8G139X99** 149.99
- #078-000-023AK Short/Standard SS ADL/BDL Kit, 8G129X99** 149.99
- #078-000-020AK Long/Standard SS ADL/BDL Kit, 8G129X99** 149.99
- #078-000-021AK Long/Magnum SS ADL/BDL Kit, 8G129X99** 149.99

DAKOTA ARMS REMINGTON 700 CUSTOM STEEL FLOORPLATES



Distinctive, Classic Style; Replaces The Factory Aluminum

Finely-crafted, steel floorplates add a personal touch of elegance to the Remington 700. Made slightly oversized for precise fitting to custom or factory stocks. Edges have a slight taper or "draft" for easier inletting and exact fit. 11L17 steel engraves easily and takes a high polish. Oberndorf-style magazine latch holds securely and operates easily. Models for long and short actions.

SPECS: 11L17 steel, in-the-white. **#510** - 8 1/8" (20.6cm) long, fits long action. **#520** - 7 7/8" (18.4cm) long, fits short action. **#359-168-000AK #510 LA Floorplate 9E204Y18** ... \$ 254.99 **#359-169-000AK #520 SA Floorplate 9E204Y18** 254.99

HERITAGE ARMS REMINGTON 600 TRIGGERGUARD & FLOORPLATE

Steel Replacement For Factory Plastic

Put your Remington 600 back into shooting condition with this mached steel floorplate and triggerguard. Floorplate is contoured to match the original plastic part; drop-in fit without modifying the original stock. Provides a stronger base for seating tang and barrel screws or action bedding. Uses existing magazine spring and follower.

SPECS: Steel, (MB) matte blue or (ITW) in-the-white. 6.5" (16.5cm) long. 4.5 oz. (127 g) weight. **#429-600-101AK MB Triggerguard 9B141C65** \$ 177.99 **#429-600-100AK ITW Triggerguard 9B128C35** 160.40

NEW H-S PRECISION REMINGTON 700 DETACHABLE MAGAZINE CONVERSION

For Fast, Easy Reloads; No-Gunsmithing Installation On Your 700



Easy-to-install system replaces your favorite Remington 700 BDL's factory bottom metal to give it all the convenience of a detachable box magazine. Spring-loaded finger latch inside the triggerguard releases the magazine to drop free for speedy reloads. Guide slot and large rear catch assist in proper magazine retention, while positive-locking springs on bottom and sides of the floorplate help keep the mag secure. All-steel construction with a tough, self-lubricating Teflon® finish that resists scratches and wear. Polymer boot on magazine bottom helps protect the mag from impact, aids insertion and removal for quick mag changes, and gives the underside of the rifle a clean, finished look. Feed lip tool (sold below) lets you adapt these magazines for use with a wide variety of cartridges. **Please Note: This new design is not interchangeable with old-style H-S Precision bottom metal and magazines that do not have the polymer boot.**

SPECS: Stainless steel, matte black finish with Teflon® coating. Approx. 9.3 oz (265 g) wt. Fits H-S Precision 2000 and Remington 700 BDL short (SA) and long (LA) actions. Will fit Rem 700 ADL with modifications to stock. May require gunsmith fitting. Conversion kit includes bottom metal and magazine. Magazine capacity - four rounds with standard calibers, three rounds with magnum calibers. **#393-000-030AK Rem 700 SA Magazine Conversion, .22-250 3C00YTP** \$ 299.99 **#393-000-031AK Rem 700 SA Magazine Conversion, .308 Win 3C00AVB** 299.99 **#393-000-032AK Rem 700 LA Magazine Conversion, 3C00HDZ** 299.99 **#393-000-033AK Rem 700 LA Belted Magnum Conversn, 3C00YTP** 299.99 **#393-000-034AK Spare .308 Box Magazine, 4-Rd, 3C00AVB** 84.99 **#393-000-035AK Spare .308 Box Magazine, 10-Rd, 3C00HDZ** 129.99

MAGAZINE FEED LIP TOOL - Easily adapts .22-250 and .308 short action, long action, and magnum length detachable magazines from H-S Precision to reliably feed 43 of the most popular rifle cartridges. Milled slot with beveled edge slips over the feed lips, so you can confidently tweak the front and rear widths to caliber-specific dimensions listed on the tool. Provides adjustment for most commercial cartridges from .22-250 to .458 Win Mag.

SPECS: Aluminum, natural finish. 3" (7.6 cm) long, 1 1/16" (4.6 cm) wide, 3/8" (9.5 mm) thick. Designed for use with both new and old-style H-S Precision detachable magazines for Remington 700 only. **#393-000-015AK Magazine Feed Lip Tool 3C22Y00** ... \$ 27.99

PAWS TRIGGERGUARD & FLOORPLATE



Dresses-Up Military Actions

Gives a unique look to military actions. Finished, lightweight aluminum unit reduces weight without sacrificing strength. Cast from a high-tensile strength alloy, fully machined and hard anodized for strength and durability. 98 magazine box is longer than original to accommodate .30-06-length cartridges. Floorplate features sculptured Antelope Head (98) surrounded by an Oakleaf pattern background. The floorplate only provides a great way to dress-up a military action. Requires minor fitting.

SPECS: Aluminum-Magnesium alloy, black, painted. 8 5/8" (16.8cm) long. 3.7 oz. (105 g) weight. 98 fits M98 Mausers only. Magazine box 3.4" (8.6cm) long. **#684-098-101AK 98 Mauser Floorplate, only, 4H20V88** \$ 26.10 **#684-098-100AK 98 Mauser Triggerguard 4H65V91** .. 82.99

SUNNY HILL PETE GRISEL CUSTOM FLOORPLATE



Unequaled For Craftsmanship, Style & Beauty

One-piece, machined steel, Oberndorf-type triggerguard assemblies designed for the custom gun builder by Pete Grisel. Straight sided, integral magazines (on Pre-'64 Model 70 and Mauser 98 models) and a 5° draft, or taper, on the floorplate edges greatly reduces inletting time and gives a tight fit. Fully engravable, polished to a 220 grit finish and can be inletted into the original stock. A beautiful addition to any fine, custom-built rifle.

SPECS: Steel or stainless steel as indicated by (-SS) in model number. All models in-the-white. All include action screws. **740** - Fits post-'64 Win. M70 long magnum w/dropped magazine. **410** - Fits Mauser 98 in .30-06. **510 & 515-SS** - Fit Rem. 700 long action.

STOCK #	MODEL #	PRICE
#848-181-000AK	740	8D389A33 \$ 474.99
#848-164-000AK	410	8D418Y67 \$ 509.99
#848-176-000AK	510	8D322A67 \$ 389.99
#848-168-009AK	515-SS	8D368Y00 \$ 444.99



SURGEON RIFLES BOTTOM METAL WITH DETACHABLE MAGAZINE



Gives Surgeon Or Remington 700 Rifles The Convenience Of A Detachable Box Magazine

Upgrade your Surgeon or Remington 700 rifle with the speed, convenience, and added safety of a detachable box magazine. Perfect match with Surgeon receivers and replaces Remington bottom metal with minor fitting; short- and long-action models available. Install with the included bedding pillars for best accuracy. Performance features include a low-profile ambidextrous magazine release and beveled mag well to help ensure fast, positive mag changes. All exterior edges are rounded or beveled to eliminate sharpness that can abrade the hand or snag on sling, vegetation, or clothing. Precision machined from extra-strong 7075 T6 aluminum billet, hardcoat anodized for additional surface strength and corrosion resistance, with a matte black finish. Comes with a smooth-feeding Accuracy International 5-round magazine with rugged steel body, self-lubricating polymer follower, and tempered steel spring (additional magazines available separately). Includes two .625" O.D. aluminum bedding pillars and 1/4"-28 tpi cap screws for ultra-secure installation.

SPECS: 7075 T6 aluminum, hardcoat anodized, matte black, with steel magazine, black oxide finish. **Short Action (SA)** - 10.8 oz. (306g) weight, including magazine. Fits Surgeon Tactical and RSR receivers, plus Remington 700 short action. **Long Action (LA)** - 15.1 oz. (428g) weight, including magazine. Fits Surgeon XL and Remington 700 long action. **#100-004-303AK SA Bottom Metal w/Detachable Mag, 9B00HDZ** \$ 350.00 **#100-004-682AK LA Bottom Metal w/Detachable Mag, 9B00XCH** 399.99



WILLIAMS FIREARMS REM 700/WIN M70 CUSTOM STEEL FLOORPLATE



Machined Steel, Replaces The Factory Aluminum Part

Beautifully machined, one-piece, forged steel bottom metal replaces the black, painted aluminum part to give your rifle a look of pure quality. Tapered, 2° draft on the sides allow for easier inletting and a precise fit. Push-button, triggerguard release holds securely and opens easily. Requires original magazine spring, follower, and action screws. Rem 700 accepts all after-market triggers. Drop-in fit for short action (SA) and long action (LA) Remington 700 stocks inletted for hinged floorplates. Win M70 short action is a drop-in fit for post-'64 Winchester short actions that have an aluminum one-piece bottom metal assembly. Long Action is a drop-in fit for post-'64 Super Grade and Safari Express models that originally came with one-piece bottom metal. Fits stocks that came with 3-piece triggerguard and floorplate, may require minor inletting.

SPECS: Steel, drop-forged. Rem 700 - Blue, matte finish. S/A - 7 7/8" (18.1cm) long x 1 5/8" (2.8cm) wide. L/A - 7 7/8" (20.1cm) long x 1 5/8" wide. Win M70 - Blue, high-polish finish. S/A - 8" (20cm) long x 1 1/4" (3.7cm) wide. L/A - 8 1/2" (21.6cm) long x 1 1/4" wide. Fits Post-'64 Model 70.

- #954-000-016AK Rem 700 Bottom Metal, S/A, 4E206X40** \$ 215.00
- #954-000-015AK Rem 700 Bottom Metal, L/A, 4E206X40** 215.00
- #954-000-018AK Win M70 Bottom Metal, S/A, 4E206X40** 215.00
- #954-000-017AK Win M70 Bottom Metal, L/A, 4E206X40** 215.00

SUNNY HILL MAUSER 98 "STRADDLE" FLOORPLATE



Precision Machined, Original Style; Oversized For Custom Fit

Machined steel, one-piece, Mauser floorplate is slightly oversized to overlap the triggerguard to allow for custom fitting. Polished to a 220 grit finish and in-the-white, ready for custom engraving. A beautiful addition to any fine, custom-built rifle. Same as original 1909 Argentine style bottom metal.

SPECS: Steel, in-the-white. Fits standard Mauser 98 long action triggerguard. Floorplate - 4.1" (10.4cm) long, tapers .95" (2.4cm) to 1.15" (2.9cm) wide. **#848-000-007AK Mauser 98 Floorplate 8D69C95** . . . \$ 89.95

WILD WEST GUNS MARLIN 1895 BIG LOOP LEVER

Allows Fast Cycling, Even When Wearing Gloves



Oval loop has plenty of room for shooters with large hands or those who operate their 1895s wearing gloves in cold weather. Precision, CNC machined and made thicker at critical stress points; heat-treated and hardened for reliable operation. Requires minor fitting.

SPECS: Carbon steel, blued, matte finish, or stainless steel (SS), natural finish. Loop - 3" (7.62cm) long, 2" (5cm) deep. **1895** - Fits Marlin 1895 pistol grip and Marlin 336 pistol grip. **1895G** - Fits Marlin 1895G and 1895M straight grip. **#981-000-002AK Marlin 1895 Lever, Blued, 1H145Y15** \$ 148.99 **#981-000-018AK Marlin 1895 Lever, SS, 1H145A15** 148.99 **#981-000-006AK Marlin 1895G Lever, Blued, 1H145Y15** 148.99 **#981-000-019AK Marlin 1895G Lever, SS, 1H145A15** 148.99

BAT MACHINE REMINGTON 700 ADL ALUMINUM TRIGGERGUARD

Lightweight; High-Polish Finish Improves Appearance

Beautifully machined with a highly polished finish to look better and last longer than the original factory part. **Polished Black** replaces the fragile, plastic piece. **Polished Silver** replaces the bead-blasted, factory part. Drop-in fit on Remington 700 ADL and other rifles with a blind magazine. **■**
SPECS: Aluminum, anodized, black or silver, high-polish finish. $3\frac{3}{8}"$ (8.6cm) long, $\frac{9}{16}"$ (15mm) wide.
#805-000-001AK Black 700 Triggerguard 9D33H51 \$ 40.99
#100-005-216AK Silver 700 Triggerguard 9D31H22 . . 39.99

BROWNELLS REMINGTON 700 ADL STEEL TRIGGERGUARD



All Steel Construction Upgrades Strength & Appearance

Machined steel triggerguard replaces the plastic factory part for added strength, a nicer appearance, and improved fit and "feel" for your Remington ADL rifle. Completely finish machined to closely match the factory contours, then drilled and bead-blasted for a smooth, matte finish. Available in blued steel or natural stainless steel (**SS**). Drops-in without special fitting or stock alterations.
SPECS: Steel, matte blue or stainless steel, natural, matte finish. $3\frac{3}{8}"$ (8.6cm) long x $\frac{9}{16}"$ (15mm) wide.
#078-000-066AK ADL Triggerguard, Blue, 1A49Y99 \$ 59.99
#078-000-068AK ADL Triggerguard, SS 1A59Y99 69.99

EGW SAVAGE HEAVY DUTY TRIGGERGUARD



Metal Replacement For Plastic Factory Part

Machined aluminum triggerguard replaces the factory-supplied plastic part on a Savage "flat back" centerfire bolt action rifle. Lets you tighten the action firmly in the stock without risk of cracking the 'guard. Thick, heavy-duty profile adds strength for years of service. Uses existing hardware - no gunsmithing needed. **■**
SPECS: 6061 T6 aluminum, hardcoat anodized, semi-gloss black. $3\frac{1}{2}"$ (8.9cm) OAL, $\frac{9}{16}"$ (1.4cm) wide, $1\frac{1}{2}"$ (2.8cm) high. 1.2 oz. (34g) weight. Fits Savage bolt action centerfire models with "flat back" receivers only. Will not fit AccuTrigger-equipped rifles.
#296-000-172AK Savage HD Triggerguard, 6B49Z66 \$ 59.99

RAM SUPERIOR FIREARM SOLUTIONS SAIGA TRIGGERGUARD

Provides An Easy Triggerguard Conversion For A Pistol Grip Stock

Drop-in replacement triggerguard converts a Saiga sporting rifle to a standard AK-47/74 guard. Provides a smooth-fitting, clean-looking installation when converting from the sporter buttstock to military-style furniture with a pistol grip. Fits the existing receiver holes for the factory guard. Includes button head screws that tighten into the triggerguard from inside the receiver for a neat-looking exterior. **■**
SPECS: Steel, powder coated, black. 2" (5cm) long, $\frac{1}{2}"$ (12.7mm) wide, $1\frac{1}{4}"$ (3.1cm) high. Includes two 8-32 x $\frac{3}{16}"$ button head screws and installation instructions.
#100-004-744AK Saiga Triggerguard 3Z16A67 \$ 19.99



TGE INC. RUGER® M77® TRIGGERGUARD

High-Strength For Long Life; Replaces Factory Part

High-quality, machined aluminum triggerguard replaces the original pot-metal factory part and adds years of service life to your rifle and an attractive appearance. Drop-in fit for early model, tang safety, Ruger M77 short and long actions Anodized matte black to match the original finish. Available as a complete trigger guard assembly with installed magazine push-button release and spring, or trigger guard only, for use with the original magazine release and spring. Requires original triggerguard screws. **■**
SPECS: 6061 T6 aluminum, anodized finish, matte black. $3\frac{3}{8}"$ (8.5cm) long x $\frac{9}{16}"$ (1.6cm) wide. Assembly includes steel magazine release and spring, blued, matte finish. Fits long and short action Ruger M77 with tang safety.
#100-004-426AK Triggerguard, only 8B37H00 \$ 45.99
#100-004-427AK Triggerguard Assembly 8B54H75 . . 67.99

BROWNELLS LONG TRIGGERGUARD SCREWS

Don't Get Caught Short When Bedding Rifle Actions In Aftermarket Stocks

Precision-turned, heat-treated screws provide extra reach when bedding Remington and Savage rifle actions in synthetic or wood stocks with thicker, cross-sectional depth. Approximately .250" longer than the factory screws for greater flexibility in bedding depth. Action screw kits are available with the standard, slotted head to match the factory screws or with Allen head sockets that allow repeatable torque settings on match or target rifles. **■**
SPECS: Steel, blue. Slotted Head - $\frac{1}{4}"$ -28 x 1.3", $\frac{1}{4}"$ -28 x 1.9", 8-36 x 1.8" Allen Head - $\frac{1}{4}"$ -28 x 1.7", $\frac{1}{4}"$ -28 x 2.2" or 8-36 x 2.2". Kits include the correct screws for the model listed.

STOCK #	FITS	HEAD	PRICE
#084-271-000AK	Rem. 700 ADL/BDL	Slotted 4H05U30	\$ 7.99
#084-272-700AK	Rem. 700 ADL	Allen 4H06U27	\$ 9.99
#084-272-701AK	Rem. 700 BDL	Allen 4H04U15	\$ 6.99
#084-272-707AK	Rem. 7	Allen 4H04U15	\$ 6.99
#084-273-001AK	Savage 10/110-16/116	Slotted 4H05U87	\$ 8.99

NICKEL-PLATED REM 700 TRIGGERGUARD SCREWS - Nickel plated screws blend visually with Remington 700 stainless steel actions. Approximately .250" longer than the factory screws for greater flexibility when bedding in synthetic or wood stocks with thick, cross-sectional depth. Allen head sockets allow repeatable torque settings on match or target rifles.
SPECS: Steel, nickel plated. Kit includes: $\frac{1}{4}"$ -28 x 1.7" and $\frac{1}{4}"$ -28 x 2.2" or 8-36 x 2.2". Kits for Remington 700 ADL and BDL.
#084-272-703AK Nickel-Plated Long Screw Kit, ADL, 4H06U54 \$ 9.99
#084-272-704AK Nickel-Plated Long Screw Kit, BDL, 4H04U15 6.99

BROWNELLS MARLIN LEVER ACTION QUICK TAKEDOWN SCREW

For Quick Lever Removal & Installation

Oversized, steel takedown screw allows easy lever removal for a thorough cleaning, plus makes quick work when swapping standard levers for large loop levers for cowboy action shooting. Large diameter, knurled head provides a non-slip grasp during installation and removal. Replaces the original, factory lever screw without alteration. **■**
SPECS: Steel, blued, matte finish. 12-28 NF male thread. Fits Marlin 336, 1894, 1895, 30AS, and 30AW lever action rifles.
#080-000-559AK Quick Takedown Screw 8K14X99 \$ 19.99

BROWNELLS STAINLESS STEEL TRIGGERGUARD SCREW KITS

Rust-Resistant Hardware For Stainless, Hunting & Target Rifles



Standard length, stainless steel screw kits match factory, stainless triggerguards for good looks and all-weather durability. Natural, stainless steel finish resists rust and hides marks caused by screw removal/installation. Remington screws feature socket-heads. **■**
SPECS: Stainless steel. **Rem Model Seven Kit** includes: (1) front guard screw - $\frac{1}{4}"$ -28 x 1" (2.54cm), (1) rear guard screw - 8-36 x $1\frac{1}{8}"$ (4.1cm). **Rem 700 BDL Kit** includes: (1) front guard screw - $\frac{1}{4}"$ -28 x $1\frac{1}{16}"$ (2.7cm), (1) rear guard screw - $\frac{1}{4}"$ -28 x $1\frac{1}{2}"$ (3.8cm). **Rem 700 ADL Kit** includes: (1) front guard screw - $\frac{1}{4}"$ -28 x $1\frac{1}{16}"$ (2.7cm), (1) center guard screw - 8-36 x $1\frac{1}{2}"$ (3.8cm), (1) rear guard screw - $\frac{1}{4}"$ -28 x $1\frac{1}{2}"$ (3.8cm).
#084-273-002AK Rem Model Seven Screw Kit, 4H07U05 \$ 10.99
#084-273-003AK Rem 700 BDL Screw Kit 4H08U79 . . 10.99
#084-273-004AK Rem 700 ADL Screw Kit 4H12U31 . . 14.99

BROWNELLS LONG BLANK SCREW

Turn Your Own Custom Triggerguard Screws



Oversize head with $\frac{9}{32}"$ hex socket and longer length for oversize stocks. .250" diameter shaft can be threaded to fit most bolt actions. **■**
SPECS: Steel, blue. $2\frac{1}{4}"$ (5.7cm) long. .250" (6.3mm) dia. shaft. .425" (10.7mm) diameter head. $\frac{9}{32}"$ hex size. Sold 20 per pak.
#080-012-020AK Long Blank Screw, pak 8K05Z85 . . . \$ 7.99

B-SQUARE SOCKET HEAD TRIGGERGUARD SCREWS



Dresses Up Triggerguard For Modern Efficiency

Very popular with target shooters and other accuracy buffs who must tighten guard screws with consistent, precise tension. $\frac{9}{32}"$ Allen wrench fits socket perfectly. Avoids damage to screws, floorplate and stock that can happen so easily with regular slotted screw heads if screwdriver slips.
SPECS: Blued steel. Length varies.
#122-505-070AK Rem 700 ADL/BDL Screws, set of 3, 6K06P25 \$ 8.26
#122-505-670AK Win 70 Screws, set of 3 6K05P22 6.99
#122-505-598AK FN Mauser Screws, set of 2 6K06P25 . 8.26

FORSTER SLOTTED HEAD TRIGGERGUARD SCREWS

Machine Turned Tool Steel For Maximum Strength & Service



SPECS: Blued steel. Length varies.

STOCK #	FITS
#319-414-098AK	Mauser non-locking, pair
#319-414-170AK	Enfield as issued, pair
#319-414-171AK	Enfield straightened guard, pair
#319-414-300AK	Springfield and Krag, pair
#319-414-306AK	Springfield Long Rear Tang Screw, pair
- Advise # -	Slotted Guard Screws 9A04Z06 . . . \$ 5.99
#319-414-070AK	Slotted Guard Screws, Win. 70, set of 3, 9A06Z31 8.99
#319-414-998AK	Slotted Guard Screws, Mauser locking, set of 4 9A08Z85 11.99

FORSTER MAUSER 98 TRIGGERGUARD LOCK SCREWS



Fills The Unsightly Hole On Military Bottom Metal

Relief cut allows removal of triggerguard screw without removing the lock screw. **■**
SPECS: Steel, blue, polished finish. Head Dia. - .273" (6.8mm). Shaft Length - .190" (4.8mm). Front Screw - 90° relief. Rear Screw - 60° head relief. Set of (6) front and (6) rear.
#319-414-398AK Front/Rear Lock Screw Set, 9A12Z10 \$ 16.99

GALAZAN WINCHESTER REPLACEMENT RIFLE SCREW SETS

Action Screws For Vintage Guns



S110 - Winchester 90/06. Six action screws. Matte blue.
#344-200-110AK #S110 Screw Kit 4D15P12 \$ 17.00
S130 - Win. 94 (pre-'64). Eighteen action screws. Matte blue.
#344-200-130AK #S130 Screw Kit 4D35P28 \$ 39.99
S140 - Winchester Model 86. Seven action screws. Matte blue.
#344-200-140AK #S140 Screw Kit 4D16P97 \$ 19.00
S150 - Winchester Model 92. Nine action screws. Matte blue.
#344-200-150AK #S150 Screw Kit 4D17P79 \$ 20.00
S160 - Winchester Model 70. Three action screws, one forend screw. Matte blue.
#344-200-160AK #S160 Screw Kit 4D14P23 \$ 16.00

KNS PRECISION SIG 556 PUSHBUTTON PIVOT PIN



Quick-Release For Fast Takedown Without Tools

Pushbutton-release pin replaces the factory pivot screw and nut at the front of the receiver to enable quick, separation of the SIG 556 upper and lower receivers with finger pressure only. Three, spring-loaded detent balls hold the pin in place and prevent wear or binding in the pivot hole or receiver hole when removed. Black oxide finish matches the receiver; stainless steel internal parts resist corrosion.
SPECS: Steel, black oxide finish.
#923-000-049AK SIG 556 Pivot Pin 3B18X31 \$ 21.99

N.E.C.G. WIN M70 TRIGGERGUARD SCREW SET

Stainless Steel Allen Head Screws For Maximum Torque



Replace worn or damaged factory triggerguard screws with these stainless steel, Allen head screws that allow you to apply maximum torque without slipping and damaging the screw head or the stock. Set includes three standard-length screws, plus $\frac{9}{32}"$ Allen wrench. May require minor alteration to screw heads to fit custom bottom metal. **■**
SPECS: Stainless steel, natural finish. Includes: (1) front guard screw, $1\frac{1}{8}"$ (3.3cm) long; (1) center guard screw, $1\frac{1}{8}"$ (4.1cm) long; (1) rear guard screw, $1\frac{1}{8}"$ (1.7cm) long. Fits Winchester Model 70 triggerguards.
#661-000-057AK Model 70 Triggerguard Screw Set, 1F12C99 \$ 15.00



Stock numbers shown in red indicate the product is made in the U.S.A.

This information is not available for all products at time of catalog production, but will be regularly updated on our website.

VOLQUARTSEN 10/22® SOCKET HEADTAKEDOWN SCREW

Dresses Up Your 10/22,
Attractive & Secure



Replacement for factory screw eliminates those unsightly stripped and burred screw slots. Allows faster and easier stock removal, and adds a unique custom touch to your 10/22. No modifications to stock or receiver. **■**

SPECS: Hardened steel, black, matte finish. Fits 10/22 and 10/22 Magnum.

#930-000-026AK 10/22 Socket Head Takedown Screw, 3Z04X13 \$ 4.99
10/22 Socket Head Takedown Screw, per each 3Z02X61 4.40

- 3 or More -

BUFFERTECHNOLOGIES RIFLE RECOIL BUFFER

Cushions Rifle Bolt & Receiver,
Prevents Excess Wear



Shock-absorbing, polyurethane buffer helps extend the service life of your rifle; gives better muzzle stability, reduces action noise. Provides a gentle cushion that gradually slows the bolt and helps prevent expensive receiver damage. Installs easily; no permanent modifications required.

SPECS: Polyurethane, clear.

#071-110-004AK AK/Valmet/Galil Recoil Buffer, 1G10X56 \$ 14.95
#071-110-002AK SKS Recoil Buffer, 1G06X97 9.95
#071-110-003AK Mini-14/30 Recoil Buffer, 1G10X56 14.95
#071-110-005AK M1A/M14 Recoil Buffer, 1G10X56 14.95
#071-110-006AK 10/22 Recoil Buffer, 1G06X97 9.95
#071-110-007AK FN/FAL-L1A1 Recoil Buffer, 1G10X47 14.95
#071-110-008AK HK 91/03 Recoil Buffer, 1G14X09 19.95



POWER CUSTOM AK-47 RECOIL BUFFER

Reduces Bolt & Receiver Wear,
Less Felt Recoil



Polymer buffer fits on the bolt spring to reduce bolt slap, felt recoil, and overall wear and tear. Provides a cushion that prevents the bolt from making contact with the receiver to reduce wear on both components. Installs easily over rear of spring assembly; no permanent modifications to rifle required. Good for at least 5,000 firing cycles. **■**

SPECS: Polymer, black. 1/2" (1.3cm) long, 1 5/16" (2.4cm) wide, 1 1/4" (3.2cm) high. Fits all models of AK-47, Mak-90, Galil, and Valmet.

#713-000-099AK AK-47 Recoil Buffer 3A08V33 \$ 9.99

POWER CUSTOM MARLIN CAMP CARBINE RECOIL BUFFER

Restores Reliability
& Helps Reduce Felt Recoil



Drop-in replacement for a worn or broken recoil buffer keeps your 9mm or .45 ACP Camp Carbine cycling smoothly and reliably. Helps reduce felt recoil. Rugged molded polymer will last for at least 5,000 rounds. Easy installation with included instructions. **■**

SPECS: Molded polymer, blue. Fits Marlin Camp Carbine chambered in 9mm and .45 ACP

#713-000-111AK Marlin Camp Buffer 3A06V79 \$ 7.99

WILSON COMBAT RIFLE SHOK-BUF®

Protects The Receiver
From Damage



High-density, polyurethane pads eliminate metal-to-metal contact to reduce wear and protect the receiver. **■**

SPECS: Polyurethane rubber, blue. #411 fits Ruger Mini-14 and Mini-30, #413 fits AK-47/Mak. #438 fits M14/M1A.

#965-411-000AK #411 Shok-Buf 5F12Z68 \$ 14.95
#965-413-000AK #413 Shok-Buf 5F12Z68 14.99
#965-438-000AK #438 Shok-Buf 5F12Z69 14.99

BROWNELLS/INTERARMS AK-47 SPRING KIT



Complete Spring
Replacement Kit
for Your AK-47

Complete, five spring replacement kit includes (1) recoil, (1) hammer, (1) disconnecter, (1) magazine catch, and (1) extractor spring for standard 7.62mm AK-47 rifles. Prevents malfunctions caused by fatigued springs and restores rifle to factory-original performance. Perfect for repair, rebuild projects, or as an emergency back-up kit. **■**

SPECS: Spring steel. Fits standard 7.62mm AK-47 rifles.

#080-000-488AK AK-47 Spring Kit 8K26D67 \$ 32.99

BROWNELLS M1/M14/M1A PRO-SPRING KITS



"Guaranteed Superior"

M1-900 GARAND - Fits all models of M1 Garand rifle. Kit contains one each: extra-power recoil spring, extra-power hammer spring, ejector spring, and extractor spring. **■**

#080-665-900AK M1-900 6K19V15 \$ 28.45

M14-945 M14/M1A - Fits all models of the M14 and M1A rifles. Kit contains one each: extra-power recoil spring, extra-power hammer spring, ejector spring, and extractor spring. **■**

#080-665-945AK M14-945 6K19V53 \$ 28.99

M1-529 M1 CARBINE - Fits all models of M1 Carbine. Kit contains one each: operating slide spring, hammer spring, ejector spring, extractor spring, slide lock spring, safety/magazine catch retaining spring, magazine catch spring, trigger spring, and sear spring. Also includes a magazine catch plunger and both safety/mag catch retainers. **■**

#080-665-529AK M1-529 8C33V76 \$ 41.99

FULTON ARMORY M1 GARAND OPERATING ROD SPRING

Ensures Reliable Feeding & Extraction

Brings back reliable extraction and feeding cycles to a Garand that has a worn-out or kinked spring. Made to original USGI specifications, and perfect for putting the "spring" back into an old rifle. Keep a spare on hand as a backup.

SPECS: Tempered spring steel, natural finish.

#100-005-274AK M1 Op Rod Spring 3K05V97 \$ 6.99

BROWNELLS MARLIN LEVER ACTION SPRING KIT

Smooths Trigger Pull & Speeds
Cycle Time For Higher
Cowboy Action Scores



High-quality, reduced power springs give the Cowboy Action shooter the advantages of a light, crisp trigger pull while reducing the effort required to cycle the lever assembly. Reduced power hammer spring replaces the heavy factory spring for improved trigger pull. Light, lever latch spring reduces latch pressure and friction for fast, easy cycling and quick follow-up shots. **■**

SPECS: Steel, natural finish. **Hammer Spring** - 1 1/4" (3.8cm) long. **Latch Spring** - 1 3/16" (2.1cm) long. Fits Marlin 39A/444/94/95/336 Series rifles.

#080-000-192AK Lever Action Spring Kit 8K10Y69 \$ 16.99

FULTON ARMORY M1 GARAND HEAVY-DUTY CLIP LATCH SPRING

Helps Prevent Premature Clip &
Ammo Ejection



Heavy-duty clip latch spring replaces a worn or bent spring in M1 Garand rifles and helps prevent premature clip or ammo ejection. Ready to install.

SPECS: Spring steel, natural finish.

#100-005-287AK Clip Latch Spring 3K04V29 \$ 4.99

PALOVERDE GUNWORKS MARLIN LEVER ACTION SPRING KIT

For A Smooth Action &
Consistent Trigger Pull;
No Gunsmithing



Easy-to-install components let you fine-tune your Marlin lever gun for a smoother-operating action and more consistent trigger pull without making permanent alterations to the rifle. Simply replace the factory hammer spring and lever-plunger spring with the springs from the kit, then use the color-coded nylon bushings and adjustment washers to select one of seven hammer spring tension settings. The difference between each setting is about 8%, so you can get the hammer spring tension that suits you best simply by choosing the right combination of bushings and washers. Tough, friction-reducing nylon bushings keep hammer spring aligned and prevent it from crawling over the front of the strut or sliding sideways on the spring plate. Complete instructions illustrated with color photos include recommendations of bushing/washer combinations that typically work best for specific calibers. **■**

SPECS: Zinc-coated steel springs, nylon bushings/washers. Kit contains hammer spring, lever-plunger spring, (2) white hammer spring bushings, (2) blue hammer spring bushings, (4) red adjuster washers, and instructions. Fits Marlin 1894, 1895, 336, 444, 39A.

#100-004-731AK Marlin Spring Kit 7B17P79 \$ 21.99

LEE'S GUNSMITHING MARLIN 94/ROSSI 92 GUNSLINGER SPRING KITS

Tunes Your Action For Cowboy Shooting

Use by successful Cowboy Action shooters worldwide, these reliable, high-quality springs provide smoother action function and operation, plus reduce felt trigger pull. Coil springs are slightly reduced in diameter to eliminate spring bind. **■**

SPECS: Spring steel. **Marlin 94 Carbine** - Mainspring and lever tension springs. **Rossi 92** - Mainspring, ejector, lever tension and trigger springs. Fits .38/.357 and .45 cal. rifles.

#100-000-511AK Marlin 94 Spring Kit 5K11A40 . . . \$ 18.95

#100-000-512AK Rossi 92 Spring Kit 5K15A00 24.95

HOLLAND REMINGTON 700 SPRING KIT

Lightens Trigger Pull; Improves Bolt Stop Function

Reduced power trigger return spring helps deliver 1.5 to 2 lb. trigger pull.

Extra power bolt stop spring pops the

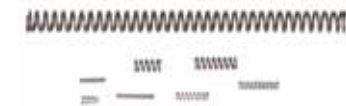
stop up after re-installing the bolt. **■**

SPECS: Stainless steel trigger spring, music wire bolt spring.

#403-170-000AK Rem. 700 Spring Kit 3K12C00 \$ 14.00



HOLLAND WINCHESTER 70 PRE-64 SPRING REBUILD KIT



Replaces Old,
Worn Out Springs
For Optimum
Performance

Wound from high quality music wire to restore your classic, pre-64 Winchester to like new operating condition. The perfect option for complete spring replacement or as a backup kit for vintage hunting rifles still carried in the field. Includes seven factory weight springs to replace the hard-to-find originals, plus an extra-power firing pin spring for reliable ignition and faster locktime. **■**

SPECS: Music wire. Includes one (1) each of the following: breech bolt sleeve lock spring, bolt stop plunger spring, ejector spring, extra-power firing pin spring, safety lock plunger spring, sear spring, trigger spring, and magazine cover catch spring. Fits all pre-1964 production Winchester Model 70 rifles.

#403-000-022AK Pre-64 Win. Spring Kit 3K04C75 . . \$ 5.95

MAGIC SPRINGS BY SEVEN MARLIN LEVER ACTION COWBOY COMPETITION MAINSPRING

Gives Smooth Function & Easy Cycling



Reduced power mainspring gives lower cocking effort and smooth, consistent cycling. Wound from flat-wire for uniform compression through its entire range. Includes two, nylon spacers for tuning spring tension. Four weights based upon cartridge, primer and caliber: .38/.357 for cartridges using small pistol primer; .44/.45 for cartridges using large pistol primer; Rifle for centerfire rifle calibers; .22 Rimfire for lever action rimfires. **■**

SPECS: Spring steel. Nylon spacers. Fits all current production lever action rifles with coil-type main spring.

#100-000-556AK .38/.357 Marlin Spring 6K16A00 . . \$ 20.00

#100-000-557AK .44/.45 Marlin Spring 6K16A00 20.00

#100-000-558AK Rifle, Marlin Spring 6K16A00 20.00

#100-000-559AK .22 Rimfire Marlin Spring 6K16A00 20.00

THE SMITH SHOP UBERTI 1860/1866/1873 LIFTER/LEVER SPRINGS & SCREWS

Direct Replacement Parts
Make Action Jobs Faster
& More Consistent



Don't be afraid to tackle action jobs on the Uberti '60, '66 and '73 Winchester clones for lack of viable parts. These direct replacement

lifter and lever spring sets are made from music wire with a stainless steel mounting base for consistent action jobs time after time. No need to hand grind the stock springs or leave them loose. Completely eliminates gouged lever and lifter cam surfaces. Recommended for use with the high-quality, 6-40 tpi screw sets sold separately, because the rough, threaded factory screws are usually damaged when removed. Screws manufactured with correct head dimensions and length. **■**

SPECS: Springs - Music wire, stainless steel base. Screws - Steel, blue, matte-finish. Hardened, 6-40 tpi. Spring Set includes (2) springs. Screw Set includes (2) screws. Springs and screws must be purchased separately.

#100-002-464AK L/L Spring Set 2Z32P00 \$ 40.00

#100-002-465AK L/L Spring Screw Set 2Z06P40 8.00

SUPERIOR SHOOTING SYSTEMS M1A/M14 CHROME SILICON SPRING KIT

Stable Performance For 500,000 Compression Cycles

Factory weight, chrome silicon spring kit restores reliable function and long-lasting performance to the M1A and M14. Op rod spring helps ensure consistent cycling; hammer spring gives repeatable sear engagement for a clean breaking trigger.

#840-000-037AK M1A/M14 Spring Kit 4H18B67... \$ 23.33

TIMNEY BROWNING A-BOLT TRIGGER SPRING KIT

Reduces Pull Weight For Smoother Letoff

Two, reduced power springs let you lower the factory trigger to two or three pounds. Gives a smooth, crisp feel that helps you get optimum accuracy.

#883-000-003AK A-Bolt Trigger Spring Kit, 3H28D64... \$ 36.99

WOLFF REMINGTON 700/721/722 SPRING KIT

Provides More Positive Ejection, Reduced Trigger Pull

Give your Remington bolt rifle a performance lift with these easy to install springs. Replace worn out ejector springs with extra power (EP) springs for improved, more positive ejection.

#969-000-173AK Wolff Remington RP Trigger Spring, 9F02A33... \$ 3.49

#969-000-174AK Wolff Remington EP Ejector Spring, 9F02A33... 3.49

WOLFF BLITZSCHNELL STRIKER SPRING

Faster Lock Times For Bolt Action Rifles

Improves striker acceleration and can help correct ignition problems. Made from high quality, heat-treated, round, spring stock. Ends closed and ground for a flat seat.

Table with columns: STOCK #, WT., STOCK #, WT., FITS. Lists various Wolff spring kits and their specifications.

- Advise # - Blitzschnell Springs, each 9F05Y53... \$ 8.29



WOLFF RIFLE TUNE-UP KITS & INDIVIDUAL SPRINGS

Springs To Improve Functioning

SKS 7.62mm - Fits Chinese and Russian variants. Kit contains (1) 27 1/2 lb. reduced power hammer spring (factory is approx. 34 lb.) and (1) reduced power sear/magazine latch spring.

#969-301-900AK SKS Kit 9F06H00... \$ 9.00

RUGER 77/17 & 77/22 - 20% reduced power (RP) trigger/sear spring lightens trigger pull. Fits models chambered in .17 HMR, .17 Mach 2, .22 LR, and .22 WMR.

#969-000-138AK RP Trigger/Sear Spring 9F02A33... \$ 3.49

#969-000-129AK RP Trigger/Sear Spring, 3-pak, 9F05U00... 7.49

RUGER 10/22 - Recoil springs available for .22 LR only. Gunsmith installation of recoil springs recommended. Extra Power (XP) Recoil Spring slows the bolt down for optimal cycling when using hyper-velocity ammunition.

#969-000-201AK XP Recoil Spring, .22 LR 9F06A95... \$ 9.95

#969-000-202AK FP Recoil Spring, .22 LR 9F06A95... 9.95

#969-180-750AK Tune-Up Pak 9F06V55... 9.99

#969-000-204AK RP Tune-Up Pak 9F06A00... 9.00

#969-000-133AK RP Trigger/Sear Spring, 3-pak, 9F05A00... 7.49

RUGER M77 MARK II - Kit contains (1) extra power, 24 lb. Blitzschnell striker spring and a 20% reduced power (RP) trigger/sear spring.

#969-000-098AK M77 Mark II Kit 9F06U66... \$ 9.99

#969-000-138AK RP Trigger/Sear Spring 9F02A33... 3.49

#969-000-129AK RP Trigger/Sear Spring, 3-pak, 9F05U00... 7.49

RUGER MINI-14 RECOIL & HAMMER SPRING - Extra-power springs fit Mini-14, -30, Ranch Rifle. Decreases lock time, improves reliability.

#969-000-062AK Mini-14 Recoil Spring 9F08U00... \$ 11.99

#969-000-063AK Mini-14 Hammer Spring 9F05U00... 7.49

M1 CARBINE - Fits U.S. M1 Carbine (except Universal Model Carbine). Contains one each: Ejector spring, extractor spring, hammer spring, safety plunger spring, sear spring, magazine catch spring, slide stop spring, and extra power recoil spring.

#969-180-550AK M1 Carbine Kit 9F12V05... \$ 17.99

M1 GARAND & M1A/M14 SPRINGS - Extra power hammer spring for all three guns provides positive ignition. Recoil springs give improved functioning, more reliable chambering.

#969-166-200AK Garand Recoil Spring 9F11B22... \$ 16.85

#969-166-300AK M1A/M14 Recoil Spring 9F09B33... 13.99

#969-166-310AK Garand/M1A/M14 Hammer Spring, 9F05B00... 7.49

MAUSER 98 - Fits military and sporting 1898 actions. Contains (1) 22 lb. striker spring (factory is 19 lb.), bolt sleeve stop spring, floorplate catch spring and sear spring.

#969-180-520AK Mauser 1898 Kit 9F06V87... \$ 10.29

AK-47 RECOIL SPRINGS - Get reliable operation with a standard weight, factory-spec spring. Extra Power (XP) spring is 15% stronger than standard for additional spring tension needed to help some guns cycle more reliably.

#969-000-171AK AK-47 Std Recoil Spring, 9F10A67... \$ 15.99

#969-000-172AK AK-47 XP Recoil Spring, 9F10A67... 15.99

WOLFF MARLIN REDUCED POWER HAMMER & FINGER LEVER SPRING KIT

Combine Fast Action Cycling & Light Trigger Pull

Reduced power hammer spring lowers trigger pull, reduced power finger lever spring lowers lever closing effort. Fits Marlin models 39A, 1894, 1895, 336 and 444.

SPECS: Steel, Hammer spring - 1.25" (31.7mm) long; Finger lever spring - .5" (12.7mm) long.

#969-000-114AK Reduced Power Sprg Kit 9F05U86 \$ 8.79

#969-000-108AK Reduced Power Sprg, only 9F05U00 . 7.49

COMMAND ARMS AK-47 PISTOL GRIPS

Two Styles For Better Handling & Control

ERGONOMIC GRIP - Drop-in replacement for factory grip comfortably fills the contours of your hand for improved weapon control. Finger grooves and high arch on backstrap enhance hold, while beavertail allows high hand position for better control.

#100-003-354AK AK-47 Ergo Pistol Grip 6C19D07... \$ 28.59

GRIP W/INTERCHANGEABLE INSERTS - Drop-in replacement for factory grip includes rubberized front and rear inserts that help you customize the grip to fit your exact hand size for even greater comfort and control.

#100-003-350AK AK-47 Pistol Grip w/Inserts, 6C27D20... \$ 40.79

FULTON ARMORY M14/M1A HANDGUARD

Restores Factory Appearance, Stronger Than USGI Original

Fiberglass-reinforced, injection-molded polymer handguard has superior heat-resistance and wear properties over USGI handguard.

#100-005-271AK Brown M14/M1A Hgard 3K17V21... \$ 19.99

FULTON ARMORY M1/M14/M1A HANDGUARD RETAINING CLIP

For Secure, Rattle-Free Handguard Attachment

Steel retaining clip provides a snug, rattle-free grasp on the handguard. Replaces an old clip lost during maintenance, or one "sprung" by excessive removal and installation.

#100-005-286AK Handguard Clip 3K08V57... \$ 9.99



HOGUE AK-47/74 MONOGRIP PISTOL GRIP

Non-Slip Surface & Orthopedic Shape Increase Comfort & Control

proves control. "Cobblestone" surface texture provides a non-slip grasp. Fits solidly against the frame, resists wear, and won't loosen. Counts as a U.S.-made part in compliance with U.S. Code Title 18 Section 922(r) part-source requirements.

#408-000-106AK AK-47/74 Pistol Grip 8K18U00... \$ 19.99

U.S. PALM AK-47 BATTLE GRIP

For A Secure, Comfortable Grasp & Better Control

Textured, one-piece polymer pistol grip gives the shooter a more secure, comfortable grasp than the narrow, wood factory grip. Also positions the operator's hand higher, close to the receiver and grip junction for better control.

#100-005-981AK AK Battle Grip, Black 3B24X79... \$ 29.99

#100-006-892AK AK Battle Grip, Brown 3B24H79... 29.95

#100-005-893AK AK Battle Grip, Red 5K48X49... 52.99

COMMAND ARMS AK-47 UPPER HANDGUARD

Mount Mil-Std Picatinny Accessories For Tactical Situations

Reinforced, plastic, composite handguard replaces the factory handguard with no gunsmithing and provides a Mil-Std 1913 (Picatinny) rail for mounting accessories.

#100-002-202AK AK-47 Upper Handguard w/ Rail, 6C24V99... \$ 36.99

D.S. ARMS FN FAL RAIL INTERFACE SYSTEM

Adds Rail Space For Tactical Accessories

Sturdy, machined aluminum handguard with four picatinny rails gives attaching points for vertical grips, optics, infrared and flashlights. Installation requires no modifications to your rifle. Fits metric and inch pattern rifles with a full-length gas system.

#274-000-010AK Long Rail Interface 4G267Y12... \$ 325.00

MIDWEST INDUSTRIES AK-47/74 UNIVERSAL HANDGUARD

Brings The Versatility Of AR-Style Rail Mounts To Your Kalashnikov

High-quality, lightweight, aluminum handguard gives your AK-47 the convenience and versatility of rail mounting for lights, lasers, optics, vertical grips and other accessories. Installs in minutes with no gunsmithing or permanent modifications required. Precision machined from lightweight aluminum alloy, hardcoat anodized for a tough finish that resists surface wear. T-marked MIL-STD 1913 Picatinny rails bring your AK up to speed by accepting a wide range of accessories used on the AR-15/M16 platform. Made in the U.S.A., so it counts as one U.S.-made component for United States Code, Title 18, Section 922(r) parts-count requirements. 

SPECS: 6061 T6 aluminum, hardcoat anodized, Black, Flat Dark Earth, or O.D. Green. 6" (15.2cm) long, 2 1/8" (5.3cm) wide. 10 oz. (280g) weight. Includes mounting hardware, Allen wrenches, thread locking compound, and instructions. Installation requires field stripping. Fits most AK-47/74 variants with stamped or milled receivers.

#100-004-668AK AK-47/74 Hguard, Blk 2A109U99 . \$ 124.99

#100-004-669AK AK-47/74 Handguard, Flat Dark Earth, 2A109U99 124.99

#100-004-670AK AK-47/74 Handguard, O.D. Green, 2A109U99 124.99

MIDWEST INDUSTRIES AK-47/74 OPTIC-READY HANDGUARD



Gives Versatility Of AR-Style Rail Mounts Plus An Aimpoint Micro T-1 Mount On Top

Machined aluminum AK-47 three-rail handguard comes with MI's "U.S. Palm" top designed for direct attachment of an Aimpoint

T-1 Micro red dot optical sight. Positions the Micro so the iron sights continue to be visible through the lower third of the optic. Lower section has three, T-marked MIL-STD 1913 Picatinny accessory rails. Installs in minutes. Counts as one U.S.-made component for United States Code, Title 18, Section 922(r) parts-count requirement.

SPECS: Machined 6061 T6 aluminum, hardcoat anodized, matte black. 6" (15.2cm) long, 2 1/8" (5.4cm) wide. 10 oz. (283g) wt. Includes mounting hardware, Allen wrenches, thread locking compound, and instructions. Installation requires field stripping. Fits most AK47/74 variants with stamped or milled receivers.


#100-006-317AK AK-47/74 Handguard w/T-1 Mount, 2A115P86 \$ 134.99

PRIMARY WEAPONS SYSTEMS FN SCAR SRX RAIL EXTENSION

Adds Rail Space For Lights & Accessories



Bolt-on rail system provides an additional 5" of rail space in front of the rifle's built-in factory rails. Proper spacing and perfectly

matched seam allows rail covers and accessories to be installed across both the factory and the SRX rails. Does not interfere with factory sights or the SCAR's unique quick-change barrel system; also retains the original, limited-rotation forward sling points. Installation requires disassembly and removal of the factory bottom rail and barrel. 

SPECS: Aluminum, hard-coat anodized finish, matte black. 5" (12.7cm) long, 2 1/4" (5.7cm) wide, 2 1/2" (6cm) high, 7.9 oz. (224g) wt. Includes attachment screws, Allen wrenches and installation instructions. Fits FN SCAR 16, 17 L and H.


#100-007-122AK SRX SCAR Rail Exten 4B189H99 . \$199.99

SAMSON MFG. CORP. AK-47-74/AKM K-RAIL FOREARM

Plenty Of Forward Rail Space For More Accessory Mounting Versatility



Machined aluminum replacement for factory forearm gives your AK the same accessory mounting

flexibility long available for the AR-15/M16 platform. Two-piece design clamps securely to the front barrel trunion and puts four, MIL-STD 1913 rails up front to provide plenty of space for mounting lights, lasers, optics, vertical grips, bipods, quick-detach sling swivels, and other accessories. Top rail won't interfere with use of original iron sights; bottom rail has cutout to accommodate under-folding stock, and side rail allows clearance for side-folding stock. White, etched alphanumeric slot markings help you make sure accessories get reinstalled in the right locations after temporary removal. Large vent holes keep weight down and ensure plenty of air circulation to keep the barrel and forearm cool even during sustained fire. Precision machined from 6061 T6 aluminum alloy; hardcoat anodized for extra strength with a wear-resistant, non-reflective, matte black finish. Models available for full-size AK-47/AKM and AK-74 "Krinkov". 

SPECS: 6061 T6 aluminum, hardcoat anodized, black. Due to variations in rifles, all models may require minor modifications to weapon, such as removal of sling loops. **Model 1** - 9 3/4" (24.8cm) OAL. Fits most full-size AK-47/AKM with fixed or folding stocks. **Model 2** - 6 3/4" (17.2cm) OAL. Fits most AK-74 Krinkovs, except Bulgarian.


#100-004-241AK AK-47 K-Rail Model 1 Forearm, 1B194C67 \$ 249.00

#100-004-242AK AK-74 Krinkov K-Rail Model 2 Forearm, 1B181C43 239.00

TAPCO AK-47 INTRAFUSE QUAD RAIL HANDGUARD



Increases Accessory-Mounting Options; Improves Weapon Control & Appearance

Snap-on replacement for factory handguard solves two common AK problems by providing much-needed rail space for accessories and improving the weapon's appearance by replacing a dinged and scratched factory wood handguard. Picatinny rails at the 3, 6, 9, and 12 o'clock positions give the operator exceptional flexibility in mounting lights, lasers, vertical grips, bipods, and other tactical gear. Top and side rails can be removed when not needed, and a sliding panel conceals the integral bottom rail when it's not in use to protect the support hand. Molded-in grasping ridges and a textured surface ensure a secure hand-hold for superb weapon control that aids in quick target acquisition and fast follow-up. Six slots in the upper half provide air circulation to help cool the barrel, while an internal aluminum shield and extra-thick handguard walls protect the hand from barrel heat, especially during rapid fire. Durable, impact- and heat-resistant reinforced molded polymer construction stands up to hard use and comes in black or Dark Earth. Counts as one compliance part for purposes of Section 922(r) of U.S. Code Title 18. 

SPECS: Reinforced injection-molded polymer composite, black or dark earth. 6 1/4" (15.9cm) OAL, 2" (5.1cm) wide with side rails installed, 1 1/2" (3.8cm) wide without side rails, approximately 3 1/2" (8.9cm) high with top rail installed. 8.7 oz. (247g) weight.

#100-004-130AK Intrafuse Quad Rail Handguard, Black, 5A44Z99 \$ 49.99

#100-004-131AK Intrafuse Quad Rail Handguard, Dark Earth 5A44Z99 49.99

ULTIMAK AK-47 MULTI-RAIL FOREND SYSTEM & SCOUT MOUNT

Lets You Install Mission-Specific Picatinny Accessories



Hard-anodized, MIL-STD aluminum Rail Forend has MIL-STD 1913 Picatinny rails at 3, 6, and 9 o'clock for mounting lights, lasers, and other accessories. Expanding rear tenon system self-squares and self-centers inside the receiver and has a dual, floating steel clamp system that locks the forend to the barrel, without applying forces to the barrel. Leaves room for bayonet on gas block mounted lugs. Fits over the outside of the factory forend cap on stamped, standard length receivers, including Chinese manufactured AK-47s. Tools and instructions included. **Scout Mount** is constructed of one-piece, 6061-T6 hard anodized aluminum and a single MIL-STD 1913 Picatinny rail for mounting optics and accessories. Mount replaces the gas tube and attaches directly to the barrel with 4140 steel clamps for stability and accuracy. Includes vent holes near front end. Mounting tools and instructions included. No gunsmithing needed. **SPECS:** Multi-Rail Forend - Hard-anodized aluminum with 4140 steel attachment points, matte black. 9.8" (24.9cm) long. Fits stamped, standard-length receivers. **Scout Mount** - 6061 T6 hard anodized aluminum, 4140 steel mounting clamps, matte black. 6.7" (17cm) long. **Forend and mount sold separately.**


#100-002-178AK AK-47 Multi-Rail Forend, 5K204V00 \$ 224.99

#100-002-177AK AK-47 Scout Mount 5K88V47 94.99

VULCAN ARMS AK-47/SAIGA LOWER HANDGUARD RETAINER



Allows Mounting Of A Military AK-47 Handguard On A Saiga Sporter

Lower handguard front retainer cap replaces a worn or dinged-up part on a military-style AK-47 or serves as an adapter for installing an AK handguard on a Saiga sporting rifle. Rugged, all-aluminum construction, with a hardened, steel hex-head crossbolt ensures a secure, rattle-free installation. Correctly positioned hole in the front of the cap lets you carry a cleaning rod on the rifle, enhancing the authentic military look. 

SPECS: Aluminum, hardcoat anodized, matte black. Includes 8-32 thread steel cap screw, black oxide finish.

#997-000-010AK Lower Handguard Retainer, 7Z26A67 \$ 32.99

ADVANCED TECHNOLOGY ENFIELD MONTE CARLO SPORTER STOCK



Drop-On Replacement; Increased Stability; Looks Great

Fiberglass-filled Zytel® makes this direct-replacement stock completely waterproof, and nearly indestructible. Drops right on with no modifications required to the stock or rifle. Monte Carlo comb for faster target alignment with scopes. Complete with raised checkering on the wrist and forearm, front and rear sling swivel studs and non-slip, checkered buttplate. **SPECS:** Zytel, black, as-molded finish. 14 1/2" (36cm) pull, 2 lb. 12 oz. (1.2 kg) wt. **Model #1** fits No. 1 Mk 3, **Model #4** fits No. 4 Mk 1. Mosin Nagant fits all rifles and carbines.

#019-210-001AK Model #1 Enfld Stock 9A71P65 . . . \$ 79.99


#019-210-004AK Model #4 Enfield Stock, 9A71P65 79.99

#019-210-010AK Mosin Nagant Stock 9A73P51 89.99

ACE LTD. AK-47/74 MODULAR STOCK



Light, Strong Skeletonized Stock With Fixed Or Side Folding Options

Mix-and-match components let you install the fixed or folding skeletonized stock configuration you want on your stamped receiver Kalashnikov. The AKFX skeleton stock is exceptionally strong and lightweight, with front cap, buttplate, and bottom tube of machined aluminum and the top bar and center brace turned from the super-strong Delrin® polymer. Comes with a removable rubber recoil pad. The stock is sold with a choice of two adapter blocks that fit in the rear of stamped receivers (explained below). The AKFX may be attached directly to the block to give your AK a lightweight, fixed, skeleton stock. Or add one of the folding mechanisms, sold separately, to make your rifle a compact, easy-to-carry side-folder. **Check local, state, and federal laws before installing a folding stock on any firearm.** **SPECS:** AKFX Stock - Machined aluminum and Delrin, matte black. 8 1/2" OAL. Rubber recoil pad included. Receiver Blocks & Folding Mechanisms - Machined aluminum, hardcoat anodized, matte black. Receiver blocks fit stamped sheet metal receivers. 

AKFX & AKRBU RECEIVER BLOCK - Adapter block fits a wide range of stamped receiver AKs, Russian/Saiga, Romanian SAR, Hungarian, Chinese Type 56 and MAK 90 (square cut receivers only), and Egyptian Maadi.

When installed, the back of the AKRBU extends 1.535" from the back edge of receiver, adding extra LOP. Drilled and tapped in two places to allow the stock to be mounted in standard position or higher for use with optics.

#100-008-031AK ARFX Stock & AKRBU Receiver Block, 2Z108U00 \$ 109.99

AKFX & AKRBC RECEIVER BLOCK - The AKRBC compact receiver block fits flush with the back of most stamped 1mm and 1.6mm receivers. Installation requires the tang on the back of the receiver to be cut off and filed smooth. The block then simply bolts into the receiver, held securely in place by the pistol grip "T" nut. Drilled and tapped in two places to allow the stock to be mounted in standard position or higher for use with optics.

#100-008-032AK ARFX Stock & AKRBC Receiver Block, 2Z200UAV \$ 104.99

FSM - Folding stock mechanism fits between the front of the AKFX stock and the receiver block and enables rapid deployment of the stock. Locks tight in the folded or deployed position. May be installed so the stock folds to the left or right. Length .700". 2.7 oz. (74g) wt.

#100-008-028AK FSM Folding Stock Mechanism, 2Z258U00 \$ 62.99

FSM-PB - Similar folding mechanism to the FSM, but with an easy-to-use pushbutton release on the locking mechanism. Secure, positive lock in the open and closed position with a reassuring "click." Can be installed so the stock folds left or right. Body is machined from 6061 T6 billet aluminum; arm and key from mild steel.

#100-008-030AK FSM-PB Pushbutton Folding Stock Mechanism 2Z289U99 \$ 94.99

FSM-AR - Folding mechanism has an integral adapter to accept an AR-15 receiver extension tube so any AR buttstock may be installed on your AK as a folder, including A1/A2 and the many popular M4-style adjustable carbine stocks, even an ACE ARFX stock.

#100-008-029AK FSM-AR Folding Stock Mechanism w/ AR-15 Adapter 2Z269U99 \$ 73.99

**ACCURACY INTERNATIONAL
REMINGTON 700 AICS STOCK**



Advanced Tactical Features, Plus A Custom Bedding Job, With Easy "Bolt-In" Installation

The Accuracy International Chassis System (AICS) provides a rigid, weatherproof platform for a highly versatile, accurate sniper rifle that requires no specialized gunsmithing or stock bedding. Two bolts secure the action to a full-length, self-aligning, self-bedding aluminum "V" block that gives the stability and accuracy benefits of traditional fiberglass bedding. No separate bottom metal is required because it's already precision machined into the aluminum chassis. Chassis is pre-inletted to let the barrel "float" and won't flex, twist, warp, or bend, regardless of changes in temperature or humidity. The reinforced, molded polymer thumbhole stock offers an ergonomically shaped grasping surface for the trigger hand, and a recoil-cushioning rubber buttpad. Bolt-on spacers between the pad and the stock let you customize the length of pull. Cheekpiece adjusts vertically and horizontally for precise eye alignment with scopes and night vision devices. Front and rear loops on both sides of stock accept HK-style clip-on sling swivels. Underside of forend includes integral attachment points for Accuracy International and Harris™ bipods. **Stage 1.5** model has a conventional, fixed buttstock. **Stage 2** model has a left-folding buttstock that collapses at the thumbhole for compact storage. Both models are available for **.308** (Short) and **.300 Win. Mag.** (Long) actions and come with one ultra-reliable, smooth-feeding 5-round detachable magazine. Additional 5-round and 10-round (.308 only) magazines available below.

SPECS: Fiberglass-reinforced molded polymer, O.D. green, with aluminum chassis and steel hardware. Steel magazine, matte black finish, polymer follower. 30½" (77.5cm) OAL. 22½" (57cm) long when folded (Stage 2 only). Weight varies from 5 lb. 5 oz. to 5 lb. 12 oz. (2.55kg). Includes includes 0.4" (10mm) and 0.8" (20mm) thick spacers for buttpad, plus one 5-round magazine.

- #100-005-928AK Stage 1.5 Fixed AICS Stock, .308, 6D00XCH \$ 859.99
- #100-005-929AK Stage 1.5 Fixed AICS Stock, .300 Win.Mag., 6D00ZAY 889.99
- #100-005-930AK Stage 2 Folding AICS Stock, .308, 6D00PUA 1,069.99
- #100-005-887AK .308 AI Magazine, 5-Rd 6D00PUA 67.99
- #100-005-888AK .308 AI Magazine, 10-Rd 6D00BXC 79.99
- #100-005-889AK .300 Win. Mag. AI Magazine, 5-Rd, 6D00ZAY 88.99

**BELL & CARLSON RUGER® 10/22®
ODYSSEY TARGET STOCK**



**Competition Ready;
Stable Composite Construction**

Greatly improves accuracy by tuning stock fit for shooter comfort. Vertical grip and high comb place the eye in the proper position for correct scope alignment and maximum eye relief. Fully adjustable for length of pull and height at comb. Kevlar/Graphite composite construction is stable in all conditions. Molded checkering on the grip and forearm gives a sure grasp. Textured surface and flat bottom, tapered forearm enhance benchrest stability. Includes rubber recoil pad, aluminum, forearm access-

**ADVANCED TECHNOLOGY REM 7600
PISTOL GRIP BUTTSTOCK**



Fast, No-Gunsmithing Conversion For Tactical Applications; Improves Rifle's Balance And Pointability

Convert your Remington 7600 Series semi-auto or pump rifle into a fast pointing tactical rifle just by changing the buttstock. Ergonomically designed, full-length stock with an integral, pebble-textured pistol grip provides maximum control and pointability for improved accuracy. Recoil absorbing, synthetic rubber recoil pad assures shooting comfort. Stock is made in the U.S. from virtually indestructible fiberglass-filled, synthetic nylon material and includes a lifetime warranty. *SPECS: Black, injection-molded synthetic nylon. 14½" (36.8cm) length of pull. 1 lb. 5 oz. (.6kg) wt. Includes steel sling swivel stud and stock bolt bushings to fit the following models: Remington 7600, 760, 740, and 7400 Pump Action and Semi-Auto Rifles in all calibers. Uses factory stock bolt.*

#019-000-015AK Remington 7600 Pistol Grip Stock, 9A44X51 \$ 49.99

ARSENAL AK-47/AK-74 FURNITURE SET

Synthetic Polymer For Durability; Choice Of Two Buttstock Lengths



Update your AK-47 or AK-74 rifle with this furniture made from high strength, synthetic polymer for survival in harsh environments. Available with **Standard** Warsaw Pact military-issue buttstock (approx. 9¼" LOP) or **NATO** stock with an extra 1¼" added to the length of pull for a more comfortable stance and better control for larger-stature shooters. U.S. markings on the buttstock and upper forend meet U.S. made parts requirements. Fixed buttstock includes a side-mounted sling loop, and removable, stamped steel buttplate with a trapdoor gives access to the internal storage compartment. Textured finish on pistol grip and deep, horizontal serrations on lower handguard provide a secure, non-slip grip. Handguard includes an internal aluminum heat shield. Requires drilling for rear tang screws. *SPECS: Injection molded reinforced polymer, black or O.D. green. Kit includes buttstock, lower forend, upper forend and pistol grip. Fits AK-47/AK-74 with stamped receivers. Standard – Buttstock: 9¼" (23.5cm) LOP. NATO – Buttstock: 10¾" (27.3cm) LOP.*

- #100-003-979AK Standard Furniture Set, Black, 6B109V87 \$ 119.99
- #100-003-980AK Standard Furniture Set, O.D. Green, 6B114V13 129.99
- #100-004-679AK NATO Furniture Set, Blk 6B106X96 120.99
- #100-004-680AK NATO Furniture Set, O.D. Green, 6B116X87 133.99



Visit brownells.com to see the customer shared image of the ARSENAL FURNITURE SET

sory rail; accepts heavy barrel contours up to .920" diameter. *SPECS: Fiberglass with Kevlar and graphite, black, textured finish. 27½" (70cm) long. LOP Adjustment - 12¼" (31.7cm) to 13¾" (35cm). 1" (2.5cm) drop at comb, + 1½" (3.8cm) comb adjustment. 3 lbs. 5 oz. (1.5 kg) weight.*
#137-203-300AK Odyssey Target Stock 7C299A99 \$ 314.99

**BROWNELLS AK-47
FURNITURE SET**



Nearly Indestructible Synthetic Polymer; Made In The USA

Rugged, injection molded, fiber-filled synthetic polymer material won't dent, warp or crack in the harshest environments or tactical conditions. All pieces provide a tremendous improvement in appearance and performance for most variants of the AK-47. USA manufactured mold markings on the buttstock and pistol grip help meet parts requirements for rifles assembled from surplus parts kits. Fixed buttstock includes a removable, stamped steel buttplate and side-mounted sling loop; duplicates standard military length-of-pull. Lower forend includes a removable, internal steel heat shield. All parts feature a molded-in, non-slip textured finish. *SPECS: Injection molded fiber-filled synthetic polymer, black, matte finish. Includes buttstock, lower forend, upper forend and pistol grip. 1.2 lb. (.56kg) wt.*
#080-000-495AK AK-47 Furniture Set 3D86B07 . . . \$ 107.59

**BELL & CARLSON
CARBELITE® RIFLE STOCK**



Exclusive Design Offers Shooting Comfort & Durability

Innovative, sporter-style, stock design increases contact with your shoulder to improve recoil distribution for lower felt recoil. Increased comb angle lets the cheek fall away from the stock during recoil and helps put an end to "cheek slap," pain and flinch. Made from durable, maintenance-free Carbelite, a hand-layered composition of Kevlar, fiberglass, and graphite that guarantees the ultimate in strength and performance, unaffected by changes in weather and humidity. Features a black, textured finish, sling swivel studs, rubber recoil pad, and a factory sporter barrel channel. Most models also include raised checkering for a positive grip. Lifetime warranty on materials and workmanship. *SPECS: Kevlar/fiberglass/graphite composite, black. 13½" (34cm) LOP, minimum drop at comb, 31" (78cm) long, 2.7 lbs. (1.1 kg) avg. wt. Drop-in design may require minor fitting. (L) long action, (S) short action. Mini-Mauser - 28¾" (73cm) long, 29 oz. (822 g) wt.*

- | STOCK # | FITS | STOCK # | FITS |
|----------------|------------------|----------------|----------------------|
| #137-100-010AK | Brng A-Bolt (L) | #137-100-710AK | Rem. 700 ADL (L) |
| #137-100-981AK | Mauser 98 | #137-000-011AK | Ruger M77 (L) |
| #137-000-004AK | Mini-Mauser | #137-100-110AK | Savage 110 (L) |
| #137-100-701AK | Rem. 700 BDL (L) | #137-000-010AK | Win. 70 Pre '64 (L) |
| #137-100-700AK | Rem. 700 BDL (S) | #137-100-170AK | Win. 70 Post '64 (L) |

— Advise # — Carbelite Rifle Stock 7C169Y99 . . . \$ 184.99

**BELL & CARLSON REMINGTON 700
LIGHT TACTICAL STOCK**



Aluminum Bedding Block For Improved Accuracy

Composite stock with integral bedding block creates a rock solid, custom fit platform that helps produce consistent accuracy from your Remington 700 short action rifle. A combination of advanced composite materials are hand-laid and bonded to a machined, aluminum pillar bedding block to produce a high strength stock with a solid, textured feel. Features an innovative

BELL & CARLSON MEDALIST™ STOCK



Classic Cheekpiece Improves Shooting Comfort

Classic, straight line cheekpiece with built-in cast off and cant lowers your head position, creates a tighter cheekweld and shoulder pocket to lessen the pain of felt recoil. Hand-laid fiberglass, Kevlar and epoxy composites bonded to an integral, aluminum bedding block ensure full receiver contact for consistent, increased accuracy, without additional bedding. Features a textured black finish, Pachmayr recoil pad and sling swivels; checkering on some models. **Browning A-Bolt** features an aluminum pillar system instead of bedding block. **Weatherby** has a raised, Monte Carlo cheekpiece. *SPECS: Fiberglass/Kevlar composite. Black, textured finish. 13½" (34cm) l.o.p. Approx. 2 lbs. (.91kg) wt. Drop-in design may require minor fitting. Inletted for factory sporter barrel and hinged floor plate. Short Action (SA), Long Action (LA), Win Short Mag (WSM). Weatherby fits Vanguard, Howa, Smith & Wesson and Mossberg Long Action. Mauser 96 is inletted for stepped, military barrels.*

STOCK #	FITS	PRICE
#137-000-014AK	Brng A-Bolt SA/WSM	7C239Y99 \$ 259.99
#137-220-096AK	Mauser 96	7C239A99 \$ 259.99
#137-220-098AK	Mauser 98	7C239A99 \$ 259.99
#137-220-700AK	Rem. 700 BDL SA	7C239A99 \$ 259.99
#137-220-701AK	Rem. 700 BDL LA	7C239A99 \$ 259.99
#137-000-007AK	Wthby Vanguard	7C239Y99 \$ 259.99

**BELL & CARLSON RUGER® 10/22®
TARGET/VARMINT STOCK**



Rigid Composite Construction & Comfort Features For An Ultra-Stable Shooting Platform

Full-size target-style stock comes fully finished and inletted for drop-in installation of a heavy barrel Ruger 10/22 action. Provides an exceptionally strong, stable platform for a precise-shooting target/varmint rifle. Rigid fiberglass/Kevlar composite construction won't flex and put uneven pressure on barrel or action that can compromise accuracy. Withstands temperature extremes, moisture, and hard use; textured black finish ensures a non-slip grasp. Wide, extended pistol grip with deep thumb rest gives a natural, comfortable hand position. Wide forend is gently tapered to aid in quick, easy adjustments of position for elevation, with a flat underside for solid contact with sandbags or shooting rest. Straight comb gives consistent cheekweld and eye alignment with optics, while "thumb hook" on buttstock provides extra stability when shooting on bags or a rest. Soft, rubber buttpad ensures secure, comfortable shoulder contact. Includes rear sling stud and dual front studs to allow both sling and bipod attachment. *SPECS: Fiberglass/Kevlar composite with textured finish, black. Approximately 29¾" (75.2cm) long. 13¾" l.o.p. 2.6 lb. (1.2kg) weight. Drop-in design may require minor fitting. Inletted for Ruger 10/22 with factory bull (.920" O.D.) barrel.*

- #137-000-020AK 10/22 Target/Varmint Stock, 7C189Y99 \$ 209.99

buttstock with J-hook cutout to fit the off-hand for increased shoulder support and a relaxed trigger pull. Beavertail forearm features a 2" wide flat bottom with dual front sling studs to allow both bipod and sling attachment. Accepts oversized front lugs. *SPECS: Composite over machined aluminum block, textured finish, black. Approx. 32" (81cm) long, 2" (5.1cm) wide, 5" (12.7cm) high. 2½ lb. (1.1kg) weight. Fits Rem. 700 short actions with factory heavy barrel and hinged floor plate.*

- #137-000-019AK Rem 700 SA Light Tactical Stock, 7C241Y99 \$ 257.99

BELL & CARLSON REMINGTON 700 VARMINT/TACTICAL STOCK



Adjustable With Aluminum Bedding Block For Improved Accuracy

Fully adjustable, composite stock with integral bedding block creates a rock solid, custom fit platform that helps produce consistent accuracy from your Remington 700 short action rifle. A combination of advanced composite materials are hand-laid and bonded to a machined, aluminum pillar bedding block to produce a high strength stock with a solid, textured feel. Cheek piece provides up to 1 1/4" vertical adjustment for precise eye alignment with your scope. Pachmayr butt pad is adjustable for left/right "cant", 1/4" length-of-pull, plus 3/4" up and 2 1/2" down. Beavertail forearm features a 2 3/8" wide flat bottom with 7 1/2" long, dovetailed rail and swivel stud that's adjustable front-to-rear. **SPECS:** Composite over machined aluminum block, textured finish, black. Approx. 32" (81cm) long, 2 3/8" (5.8cm) wide, 6 1/2" (16.5cm) high. 5.4 lb. (2.5kg) weight. Fits Rem 700 short actions with factory heavy barrel and hinged floor plate.

#137-000-016AK Rem 700 SA VT Stock, 7C479Y99 \$ 499.99

BOYDS M1 GARAND REPLACEMENT STOCK SET



Enhances The Look & Performance Of Your Classic Garand

High-quality, American walnut replacement stock breathes new life into your vintage Garand. Features the oversized, Korean War style contours and comes as a three-piece set with buttstock, plus front and rear handguards. **SPECS:** American walnut. **Finished (F)** - 100% fit and sanded to an in-house action for drop-in installation, military oil finish. **Unfinished/Virtual Inlet (UFVI)** - Rough sanded and machined but not fit to in-house action; may require minor fitting.

STOCK #	FITS	TYPE	PRICE
#239-000-013AK	M1 Garand 3-Pc Set	F	9C109X20 \$ 124.99
#239-000-012AK	M1 Garand 3-Pc Set	UFVI	9C97X09 \$ 109.99

BUTLER CREEK 10/22® FOLDING PISTOL GRIP STOCK



Keeps Rifle Compact For Transport

Folding buttstock reduces overall length by 10 inches

for easy transport in the field. Injection molded forend has raised checkering and finger grooves in the pistol grip for added control. Hinge and pivot pin provide a positive, tight lockup with no "play" or looseness. Release button with heavy duty spring and locking notches securely hold the buttstock in the folded or open position. Clear, polymer tubing along the top of the frame prevents direct contact of cheek to metal surface. Hollow handle with plug allows storage of accessories. Rubber recoil pad with side bumper prevents noise when in closed position; swivel studs allow sling installation. Accepts sporter contour barrels. May require minor fitting. **SPECS:** Synthetic polymer, black with stainless steel tubing. Approx. 2 lb. 4oz. (1.02kg) wt. Size Folded - 19 1/2" (50.48cm) long, 3 1/4" (8.25cm) wide. Size Open - 29" (73.7cm) long, 2 1/4" (5.7cm) wide. 13 3/8" (34cm) L.O.P.

#120-000-062AK 10/22 Folding Stock, 3E108P48 \$ 124.99

BROCKMAN'S MARLIN 1895G RIFLE STOCK



Handsome, Finely Finished To Give Your Marlin Exceptional Looks

Beautifully crafted, laminated walnut with a clear coat finish, stock and forearm set hand-crafted and fit to a factory Marlin 1895G. Lightweight and sturdy, stronger than the factory stock and withstands all weather conditions. Extra comb height for improved sight picture and easier scope alignment. Each stock comes with Limbsaver recoil pad already installed as well as a swivel stud for your sling. Some fitting and bedding may be required. **SPECS:** Laminated walnut. Length of pull approx. 13 3/8" (33.9M). Buttstock 11 3/4" (29.8cm) long. Forend is 9 5/8" (24.5cm) long.

#127-000-012AK Marlin 1895G Stock & Forearm, 7B422X40 \$ 470.99

COMMAND ARMS AK-47 COLLAPSIBLE BUTTSTOCK



M4-Style Buttstock With Convenient Battery Storage & Accessory Rail

Replace the factory buttstock on your AK-47 with this updated, M4-style six-position stock that allows up to 4" of length adjustment. Unique design incorporates secure storage for up to four, CR123, 3-volt batteries in the snap-latch side compartment. Plus, the storage lid is interchangeable for either right- or left-side carry with the convenient Picatinny-style accessory rail. Made from rugged, long-lasting fiber-filled plastic composite with a rubber butt pad for increased comfort. Includes an easy-to-operate release lever, pre-mounted lower sling swivel, and front and rear ambidextrous receptacles for push-button type sling swivels. Kit comes with all the hardware necessary to convert your rifle, including bolt-on aluminum receiver extension with watertight internal storage compartment for a cleaning kit, more batteries, or spare parts. Separate models for AK-47s with standard Stamped receiver and older Milled receiver. **SPECS:** Fiber-filled polymer composite, black. 7 1/2" (19cm) long. 21.2 oz. (600g) weight. Includes buttstock, receiver extension, and hex key.

#100-003-393AK Stamped AK-47 Collapsible Buttstock, 6C93Y33 \$ 139.95
#100-003-351AK Milled AK-47 Collapsible Buttstock, 6C93D33 139.99

CHOATE SYNTHETIC RIFLE STOCK



Impervious To Wear; For Savage 110, SKS & Mini-14/30

Tough, lightweight, DuPont Rynite®, is completely unaffected by changes in humidity or temperature. Textured, matte finish provides an excellent grip, even in wet weather. Drop-in installation, minimum drop at comb, sling studs, grip cap and rubber butt pad. **SKS** stock includes handguard, triggerguard spring and non-detachable sling loops. **Savage 110** is a classic-style stock with raised cheekpiece. **Mini-14/30** fits both rifles and includes a raised cheekpiece and rear sling loop. **SPECS:** Molded Rynite, black, textured finish. 30" (76cm) long, 13 3/8" (35cm) lop, 3/4" (19mm) drop at comb. Right-hand only
#159-040-000AK SKS Stock 9E49V00 \$ 64.00
#159-110-000AK Savage 110 Stock 9E79A00 102.00
#159-140-000AK Mini-14/30 Stock 9E49A00 64.00

CHOATE HANDI-RIFLE STOCK

Adjustable For Precision Shooting; Skeletonized For Light Weight



High-impact plastic stock fits all NEF and H&R rifles, plus 12 and 20 gauge shotguns. Adjustable length of pull spacers allows for individual adjustments and a precise fit. One inch, rubber recoil pad softens felt recoil in large caliber rifles and shotguns. Stock is designed for use with scope sights (drop not sufficient for open sights) and is skeletonized for light weight. A thumbwheel in the bottom works as an adjustable quicky-rest for bench shooting. **SPECS:** High-impact plastic, matte black. Fits all NEF & H&R Handi-Rifles and 12/20 gauge shotguns.

#159-000-004AK Handi-Rifle Stock 9E34T00 \$ 53.00

CHOATE PISTOL GRIP STOCK



Increases Grip Area For More Accurate Shooting

Faster handling and faster pointing than conventional rifle stocks. 3/4" longer length-of-pull than the factory or issue stock gives increased shooting comfort and a better fit. Drop-in design means no fitting required. Made from lightweight DuPont Zytel® plastic for the ultimate in stability and strength. All models include 1" rubber recoil pad and 1" sling swivel loops. **SPECS:** Zytel plastic, black, textured finish. 29" (73cm) long, 1lb. 6 oz. (632g) wt. 10/22 includes handguard. Ruger Mini-14®/Mini Thirty® fits 181 series and above; does not include handguard. M1 fits military issue only.

#159-250-014AK Mini-14/Mini Thirty Grip Stock, 9E57T00 \$ 74.00
#159-250-022AK 10/22 Grip Stock 9E57T00 74.00
#159-250-031AK M1 Carbine Grip Stock 9E57T00 .. 74.00

FOLDING PISTOL GRIP STOCK - Lightweight, DuPont Zytel® plastic stock folds out of the way for maximum portability and compact storage. Ideal for close-quarter situations where maneuverability is necessary. Pistol grip provides increased control. Steel hinge housing and arm stand up to rugged use. Opens easily and locks into place for sturdy support for conventional shooting. Closes by pushing detent release button on the hinge. All models include integral 1" swivels for mounting tactical slings and 1" recoil pad. Drop-in design requires no fitting. **SPECS:** Zytel, black. 29" (73cm) long open, 19.5" (49.5cm) folded. M1 fits military issue only. Ruger® 10/22® includes handguard.

#159-300-030AK M1 Carbine Folding Stock, 9E82T00 \$ 106.00
#159-300-022AK 10/22 Folding Stock 9E82T00 106.00

RUGER® 10/22® M4 PISTOL GRIP STOCK - Complete replacement stock features an M4-style buttstock with adjustable length of pull to fit both youth and adults merely by hitting the release lever and pulling on the stock. Left- and right-side cheek rests give a solid, comfortable cheekweld, and each has a built-in battery compartment with aluminum cap for secure storage. The textured, ergonomic pistol grip gives excellent control and pointability, with a convenient, built-in 1" sling swivel at the bottom front. Additional swivels on the toe of the buttstock and the front of the forend accept 1 1/4" wide slings. Plus, the buttstock also has a horizontal sling slot and swivel studs on both sides, making your sling configuration options almost limitless. Wide, deeply textured rubber recoil pad keeps the stock firmly seated in the shoulder pocket. Stock and pistol grip are attached to a robust aluminum (not plastic) housing that accepts a 10/22 action with a standard (not bull or target) barrel. Drop-in installation; no fitting.



SPECS: Zytel, black. 28 3/4" (49.5cm) OAL collapsed; 30 3/4" (73cm) OAL extended. Accepts 10/22 action with a standard barrel.
#159-000-031AK M4 Telescoping Stock 9E113T10 \$ 139.99



CHOATE ULTIMATE SNIPER STOCK



Fully Adjustable; Innovative, Drop-in Design

Hi-tech, skeletonized, pistol grip design enhances accuracy and usability. Length of pull, cheekpiece and butt plate are fully adjustable permitting a close, personalized fit. Molded-in aluminum bedding blocks give a solid stock to action fit with little to no additional bedding required. Accessory rail/bipod mount; forward angled, serrated flat bottom forend; textured and contoured forend grip; dual position, flush mount swivel studs and other features create a stable, versatile platform for accurate, long range shooting. **SPECS:** DuPont Rynite SST-35, OD green. 5 lb., 14 oz. (2.7 kg) weight, 35" (89cm) long. Anschutz-type rail. Rem. ADL/BDL and Win. M-70 models convert gun to a blind magazine; require trigger-guard without floorplate. Furnished with 1/2" spacer only. **Buttstock Spacer Pak** - 1/4", 1/2", and 3/4" buttstock spacers.

STOCK #	FITS	COLOR
#159-220-109AK	Rem 700 ADL/BDL Short Action	Green
#159-220-111AK	Rem 700 ADL/BDL Long Action	Green
#159-220-601AK	Savage 110 Long/Short Action	Green
#159-220-602AK	Savage 10, 11, 12 Short Action	Green
#159-220-301AK	Win M-70 Long Action	Green
- Advise # -	Green Target Stock 9E182U06 . . .	\$ 209.99
#159-221-100AK	Buttstock Spacer Pak 9E10U03 . . .	12.99

CHOATE DRAGUNOV POLYMER STOCK



Designed For Comfortable Scope Use

One-piece stock made from fiberglass-filled polymer never changes dimensions due to weather or humidity, plus it's practically indestructible. SKS model features high cheekpiece and zero drop at comb for proper alignment with receiver mounted scopes, spacers for up to 1" adjustment to length-of-pull, and a separate handguard. 10/22 model does not have cheekpiece. Little or no fitting required. Both come with 1" sling swivel studs. **SPECS:** Polymer, black, textured finish. 30 1/2" (77cm) long. 14" (35.5cm) to 13" (33cm) LOP. 2 lb. 7 oz. (1.1 kg) wt.

#159-040-100AK SKS Dragunov Stock 9E73V00 . . . \$ 95.00
#159-040-122AK 10/22 Dragunov Stock 9E54V00 . . . 71.00

CHOATE T/C CONTENDER & ENCORE SIDE FOLD STOCK



Strong & Compact; Makes The Perfect Pack Gun

Tough, Zytel folding stock makes a T/C rifle into a compact unit. Steel, one-piece

mount and locking hinge eliminate "sloppy" fit and rattles. Contoured pistol grip helps you hold steady, pivoting buttstock locks securely into the shooting position. 1", rubber pad absorbs recoil. **Contender** includes sling loops at grip and tang, plus a checkered, non-slip pistol grip. **Encore** features an unchecked pistol grip and a single sling loop at the tang. **SPECS:** 4140 steel and Zytel, black. **Contender** - 1.8 lb. (.82 kg) wt. **Encore** - 1.9 lb. (.86 kg) wt. 13 1/2" (34 cm) LOP
#159-000-022AK Cont. Side Fold Stock 9E80T00 . . . \$ 103.00
#159-000-023AK Encore Side Fold Stock, 9E80T00 103.00

CHOATE ULTIMATE VARMINT STOCK



Versatile Platform
For Long Range Varmint Shooting

Innovative synthetic stock with design features that enhance accuracy and usability. Full-length aluminum insert molded into the forearm improves strength without excess weight. Serrated bottom keeps rifle steady when shooting off bags. Accessory rail includes a quick detach bipod adapter. Aluminum blocks give a rock solid stock-to-action fit; barrel channel is free floating. Butt pad is adjustable for length-of-pull; cheekpiece adjusts for height, fore and aft position. **SPECS:** Dupont Rynite SST-35, black. Approx. 4 lb., 7 oz. (2 kg) weight, 35" (89cm) long. Anschütz-type rail. Furnished with 1/2" spacer only. **Buttstock Spacer Pak** - 1/4", 1/2", and 3/4" buttstock spacers. **Rem 700 and Savage** models will accept Accu-Trigger action. Measure center-to-center action screw hole spacing before ordering short action models with 4.275" or 4.411" hole spacing.

STOCK #	FITS
#159-225-702AK	Rem 700 ADL/BDL Short Action
#159-225-701AK	Rem 700 ADL/BDL Long Action
#159-225-110AK	Savage 110 Long/Short Action
#159-225-010AK	Savage Short Action 10, 11, 12 (4.275" hole spacing)
#159-000-029AK	Savage Late Model Short Action Centerfeed (4.411" hole spacing)
- Advise # -	Ultimate Varmint Stock, 9E162D76 \$ 210.99
#159-221-100AK	Buttstock Spacer Pak 9E10U03 12.99

CHOATE ULTIMATE VARMINT STOCK



"This stock is so easy to install, even I can do it. I opted for the 700 long action for my 30-06. Unbolted the factory stock, placed the follower and spring in the new stock, then dropped the barreled action in. Two screws later, I'm done. Start to finish, about 15 minutes. Another 3 or 4 minutes to swap the cheek piece, and I'm ready to shoot. Money well spent."

- By REE from Yelm, WA

CHRISTIE & CHRISTIE RUGER® 10/22®
SUPER STOCK

Better Control & Comfort With A Tactical Rifle Look

Rigid polymer replacement stock improves shooter comfort and control for more accurate shot placement, plus gives you 10/22 an aggressive tactical look. Three, detachable, Picatinny-type rails on the forearm allow you to mount a variety of accessories, including lights, lasers, a bipod, and the included detachable vertical grip. Seven-position, collapsible buttstock gives a full 3" length-of-pull adjustment from 12 3/4" to 15 3/4". Detachable thermoplastic rubber butt pad and cheek rest, along with hand-filling pistol grip, provide exceptionally solid contact when mounting rifle to shoulder. Other features include adjustable sling swivels, a cutout in the stock for serial number visibility, and handy watertight storage compartments in buttstock, pistol grip, and vertical forend grip. Drop-in installation; no modifications required. Fits 10/22s with standard tapered barrels. **SPECS:** Injection-molded polymer & thermoplastic rubber, black, matte, 3 3/4 lbs. Fits 10/22 rifles with standard tapered barrels. **#100-003-024AK 10/22 Super Stock 8A00HDZ \$ 99.95**

H-S PRECISION
PRO-SERIES RIFLE STOCK

Drop-In, Kevlar®/Graphite Stocks With
Aluminum Bedding Block Require No Bedding

Machined aluminum insert, bonded to lightweight, durable, fiberglass-reinforced, structural polyurethane foam, virtually eliminates additional bedding and assures a perfect fit of the barreled action. Hand laminated using woven Kevlar/fiberglass cloth with uni-directional, carbon fiber particles for strength and rigidity, so the zero never varies. Textured, non-reflective, baked-on, polyurethane finish stands up to extreme weather conditions and rough handling. Can 'glas bed if desired. Available in matte black or sand base color with white and brown web.

SPECS: Laminated Kevlar/fiberglass, matte black or sand, with 7075 T6 aluminum bedding block. 13 1/2" (34.2cm) "pull", 1" (2.5cm) drop at comb. Includes rubber butt pad, sling studs, and instructions. LH indicates lefthand model. *Accepts magnum actions w/ minor fitting to barrel channel. **Classic model, includes cheek-piece.

MATTE BLACK		
STOCK #	FITS	PRICE
#393-100-741AK	Rem. 700 ADL Long	3C329Y99 \$ 345.99
#393-100-740AK	Rem. 700 ADL Short	3C329Y99 \$ 345.99
#393-100-701AK	*Rem. 700 BDL Long	3C329Y99 \$ 345.99
#393-100-704AK	**Rem. 700 BDL Long	3C329Y99 \$ 345.99
#393-000-014AK	*Rem. 700 BDL Long, LH	3C329Y99 \$ 345.99
#393-100-700AK	Rem. 700 BDL Short	3C319Y99 \$ 345.99
#393-100-703AK	Rem. 700 Varmint Long	3C329Y99 \$ 345.99
#393-100-702AK	Rem. 700 Varmint Short	3C319Y99 \$ 345.99
#393-000-013AK	Ruger® M77® Mk II Long	3C329Y99 \$ 345.99
#393-000-012AK	Rem. Model 7	3C329Y99 \$ 345.99

SAND		
STOCK #	FITS	PRICE
#393-000-022AK	*Rem. 700 BDL Long	3C349Y99 \$ 369.99
#393-000-025AK	** Rem. 700 BDL Long	3C329Y99 \$ 345.99
#393-000-023AK	*Rem. 700 BDL Long LH	3C319Y99 \$ 345.99
#393-000-024AK	Rem. 700 BDL Short	3C329Y99 \$ 345.99
#393-000-027AK	Rem. 700 Varmint Short	3C329Y99 \$ 345.99
#393-000-028AK	Rem. 700 Varmint Long	3C329Y99 \$ 345.99

H-S PRECISION REMINGTON 700
VERTICAL GRIP LONG RANGE STOCK

Completely Ambidextrous
For Right- & Left-Handed Shooters

Strong, stable, Kevlar®/graphite-reinforced, fiberglass shell has a machined aluminum bedding block that extends from the front swivel mount into the pistol grip. Provides for a zero that never shifts due to changes in temperature or humidity; gives superior accuracy with no additional bedding. The handfilling, vertical grip allows a natural, relaxed wrist angle for excellent trigger control when firing from prone, off the bench or bipod. Slight taper along bottom of butt rides easily on a rear sand bag. Easy-to-grasp, wide, flat forend is stable on bags; barrel channel is relieved for straight contour, heavy barrels up to 1.250" in diameter. Available in Black or Sand. **SPECS:** Fiberglass reinforced with Kevlar and graphite, **Flat Black (B)** or **Sand (S)**, baked-on, non-reflective, textured finish. 13 1/2" (34.3cm) l.o.p., 3 lb. (1.4 kg) wt. Fits Remington 700 BDL short action only.

#393-000-003AK	Vertical Grip Long Range Stock, B, 3C370Y00 \$ 459.99
#393-000-016AK	Vertical Grip Long Range Stock, S, 3C399Y99 449.99

H-S PRECISION REMINGTON 700
TACTICAL RIFLE STOCK

Full-Length, Aluminum Bedding
Block For The Ultimate In Stability

Kevlar/graphite-reinforced, fiberglass stock gives complete stability in all climates. Machined aluminum bedding block runs from the front sling studs, through the forearm and action area and extends five inches past the tang for a drop-in, no-bedding-required fit that guarantees the ultimate in rifle stock rigidity and stability. Adjustable model features easy-to-change length of pull. Barrel channel accepts straight-tapered barrels. Available in Black or Sand. **SPECS:** Oversize, target-style stock. **Flat Black** or **Sand** baked-on, non-reflective finish. Fixed - 13 1/2" (34cm) long length of pull, 3 lb. (1.4 kg) wt. Adjustable - (Adj.) 12 1/2" (31cm) to 14 1/2" (36cm) length of pull, 3 1/2 lb. (1.6 kg) wt. Includes sling and tripod studs, recoil pad and complete instructions. Fits Remington 700 BDL Short and Long actions only.

FLAT BLACK			
STK # SHORT	STK # LONG	TYPE	PRICE
#393-100-710AK	#393-100-711AK	Fixed	3C329Y99 \$ 369.99
#393-100-720AK	#393-100-721AK	Adj.	3C554Y70 \$ 662.99

SAND			
STK # SHORT	STK # LONG	TYPE	PRICE
#393-000-019AK	NA	Adj.	3C529Y33 \$ 599.99

H-S PRECISION REMINGTON 700
POLICE RIFLE STOCK

For Building Precision Rifles

Same stock as used by the U.S. Army. Exclusive, molded-in, machined, aluminum bedding block gives a true "drop-in" fit that requires no initial fitting and no maintenance. Made from Kevlar/graphite-reinforced fiberglass, bonded to structural polyurethane foam for lightest weight and complete stability, regardless of changes in temperature or humidity. Extra-wide forend and double palm swells in the grip area help promote a tighter, more comfortable hold for consistent accuracy when it's needed most. Available in black or sand color. **SPECS:** Kevlar/graphite-reinforced fiberglass. Flat black or sand. 13 1/2" (34.2cm) LOP, minimum drop at heel, 2 lb. 12 oz. (1.3 kg) wt. Includes sling and tripod stud, and rubber recoil pad. Fits Remington 700 BDL short action, heavy barrel only. **#393-100-705AK Police Rifle Stock, blk 3C339Y99 \$ 349.99** **#393-000-018AK Police Rifle Stock, sand 3C339Y99 \$ 349.99**

H-S PRECISION REMINGTON 700
PRO-SERIES THUMBHOLE STOCK

Thumbhole Comfort With Stable
Kevlar®/Graphite Construction

Precision machined, aluminum bedding block bonded to a structural polyurethane core holds your barreled action in an incredibly stable bed so your zero never varies. Strong, rigid, hand-laminated, Kevlar/graphite, fiberglass shell withstands abuse; impervious to warping or shifting caused by changes in weather or humidity. Thumbhole design positions the hand at a natural angle to the trigger. Models available for BDL short action and long action, right-hand only. **Short Action (SA)** has a 2.5" wide beavertail forearm for extra stability when shooting off a rest. Includes two sling studs on the forearm for mounting a bipod and sling. Inletted for varmint

H-S PRECISION REMINGTON 700
VERTICAL GRIP
TACTICAL RIFLE STOCK

Fully Adjustable
For Right- & Left-Handed Shooters

Designed for police departments and law enforcement agencies. Stock is instantly and fully adjustable (no tools required) for length of pull and drop at comb. Plus, the handfilling, vertical grip and adjustable cheekpiece are ambidextrous for both right- and left-handed shooters. Machined aluminum bedding block runs from near the front swivel mount all the way back, into the pistol grip so no additional bedding is needed for superior accuracy. Kevlar/graphite-reinforced fiberglass provides stability and strength for a zero that never shifts due to changes in temperature or humidity. Barrel channel is relieved for straight contour, bull-style, heavy barrels up to 1.250" in diameter. Available in Flat Black or Sand. **SPECS:** Oversize, target-style stock. **Flat Black** or **Sand** baked-on, non-reflective, textured finish. Adjustable from 12 1/2" (31cm) to 14 1/2" (36cm) l.o.p., 0" to +2" (5cm) rise at comb. 4 lb. 3 oz. (1.9 kg) wt. Right-hand Remington 700 BDL Short Action (**SA**) and Long Action (**LA**) only.

#393-100-730AK	Black V/G Tactical Stock, SA, 3C639Y99 \$ 659.99
#393-000-017AK	Sand V/G Tactical Stock, SA, 3C629Y99 659.99
#393-100-731AK	Black V/G Tactical Stock, LA, 3C629Y99 659.99

HOGUE RUGER® 10/22®
OVERMOLDED™ RIFLE STOCK

Non-Slip Comfort Over A
Fiberglass Shell

Cushioned outer skin of rubber or Nylon provides non-slip shooting comfort; internal fiberglass body gives solid support, light weight and easy carrying. Fully-inletted for a drop-in fit; with either factory standard barrels (S/B) or nominal .920" diameter bull barrels (B/B). Straight comb, wide, varmint-style forend with finger grooves, plus cobblestone finish on grip and forend, dual palm swells and recurve pistol grip make this stock as comfortable to shoot as it is practical. Includes rubber recoil pad, and front and rear sling studs. **SPECS:** Fiberglass with rubber or Nylon covering, black. 29" (73cm) long. 1 3/4" (35cm) LOP, 1 1/4" (2.8cm) drop at heel. 1.9 lb. (879 g) wt. Fits 10/22 .22LR only.

10/22 STOCK			
STOCK # S/B	STOCK # B/B	COVERING	PRICE
#408-220-000AK	#408-220-100AK	Rubber	8K63Z00 \$ 69.99
#408-221-000AK	#408-221-100AK	Nylon	8K62Z80 \$ 69.99

barrel contours. **Long Action (LA)** has a standard width, tapered forend with single swivel stud. Can accept larger diameter barrels with minor inletting. **SPECS:** Fiberglass, Kevlar/graphite, black textured finished. 13 1/2" (34.2cm) l.o.p., 1" (2.5cm) drop at comb. Models for Rem 700 BDL short and long action, right-hand only. **SA** - 29" (73.7cm) long, **LA** - 31" (78cm) long. Includes recoil pad, sling studs, and receiver screws.

#393-000-020AK	SA Pro-Series Thumbhole Stock, 3C369Y99 \$ 379.99
#393-100-750AK	LA Pro-Series Thumbhole Stock, 3C360Y00 429.99

HOGUE OVERMOLDED™ RIFLE STOCK



Lightweight & Easy To Carry

Classic-style, straight line stock with rubber skin overmolded on fiberglass shell, is warm to the touch and won't become slippery when wet. Non-slip rubber surface provides an enhanced grip, plus it is extremely quiet. Pebble finish, textured panels along the wrist and forend provide additional grasping surface. Fully inleted for a drop-in fit. **Pillar** model features molded in, aluminum bedding posts at front and rear action mounting points. **Full Block** model has an accuracy improving, CNC machined, full-length aluminum bedding block that extends from the action to the forend. All models feature rubber recoil pads. **SPECS:** Fiberglass with rubber covering, black. 7075 aluminum bedding block. 31.5" (80cm) long. 14" (35.5cm) l.o.p., 1.9 lb. (862 g) wt. **Mauser** fits 98 sporter and military actions. **Rem.** fits 700 BDL only. **Ruger®** fits M77™ Mark II only.

STOCK #	FITS/ACTION	BBL. STYLE	BEDDING
#408-000-041AK	Mauser 98	Sporter	Pillar
#408-000-042AK	Mauser 98	Sporter	Full
#408-050-008AK	Rem. Long	Sporter Mag.	Pillar
#408-050-215AK	Rem. Long	Sporter Mag.	Full
#408-050-216AK	Rem. Short	Sporter	Pillar
#408-050-262AK	Rem. Short	Sporter	Full
#408-050-001AK	Rem. Short	Varmint	Pillar
#408-050-002AK	Rem. Short	Varmint	Full
#408-050-101AK	Rem. Long	Varmint	Pillar
#408-050-102AK	Rem. Long	Varmint	Full
#408-050-010AK	Ruger Long	Standard	Pillar
#408-050-011AK	Ruger Long	Standard	Full
#408-050-013AK	Ruger Short	Standard	Full
#408-050-014AK	Ruger Short	Varmint	Pillar
#408-050-020AK	Win. Long	Sporter	Pillar
#408-050-021AK	Win. Long	Sporter	Full
#408-050-022AK	Win. Short	Sporter	Pillar

— Advise # — **Pillar Bed Overmolded Stock**, 8K98C81. \$ 99.99
 — Advise # — **Full Block Overmolded Stock**, 8K195C46. 209.99

RUGER SEMI-AUTO - Overmolded technology, combined with



many custom features, enhances handling and shooting comfort of your Ruger® Mini-14®, Mini Thirty® or 10/22®. Extended length-of-pull improves feel and sight picture. Forend shape is fuller for a secure hold. Gentle, ½" drop-at-heel gives fast mounting and sight acquisition. Pebble-finish wrist and forend aid grip. Soft, rubber buttpad counters felt recoil. Drop-in fit. **Mini-14/30** requires use of factory forearm liner.

SPECS: Fiberglass with rubber covering. **Mini-14/30** - Ghillie Green or Black color. 29" (73.7cm) long, 13½" (34.5cm) l.o.p., 1¼" (2.8cm) drop at heel, 1 lb. 14 oz. (865 g) wt. Fits Mini-14, Mini Thirty, and Ranch rifles post 180 series. **10/22** - Ghillie Tan color. 29¼" (75cm) long, 13¾" (35cm) l.o.p., 1½" (3.8cm) drop at heel. 1 lb. 15 oz. (896 g) wt. Fits .22 LR models only.
 #408-000-008AK **Mini-14/30 Stock**, Black, 8K62C80. \$ 69.99
 #408-000-074AK **Mini-14/30 Stock**, Ghillie Green, 8K69A99. 79.99
 #408-000-075AK **10/22 Stock**, Ghillie Tan, 8K76A61. 89.99

READ REVIEWS ONLINE ★★★★★ 5.0

HIGHTECH SPECIALTIES SYNTHETIC RIFLE STOCK



Ultra-Lightweight, Only 20 Ounces;
Superb Strength & Durability

Lightweight, stable stocks, made in the classic style, ready to bed and finish. Structural, injection-molded, urethane foam covered with up to 7 layers of fiberglass and epoxy composite, makes these stocks unbelievably strong without excessive weight. Fully inleted, (glass bedding recommended) with a smooth, gray finish; ready to lightly sand and paint. Forearm will accept up to a #4 barrel contour. **SPECS:** Fiberglass-covered foam, gray. 30¼" (76cm) long, 13½" (35cm) l.o.p. without pad, 1" (2.5cm) drop at comb, 20.3 oz. (556 g) wt. Includes sling swivel studs. Rem. 700 BDL, Ruger 77, Howa and Weatherby Vanguard models include raised cheekpiece. Rem. 600 will accept 700 ADL triggerguard. **Withby VG** - fits Weatherby Vanguard. Short action (**SA**), Long action (**LA**).

STOCK #	FITS	STOCK #	FITS
#409-100-500AK	Howa short	#409-100-700AK	Rem. 700 BDL, SA
#409-100-501AK	Howa long	#409-100-701AK	Rem. 700 BDL, LA
#409-100-098AK	Mauser M-98	#409-100-071AK	Win.70 LA
#409-000-003AK	Rem. 700 ADL, SA	#409-100-502AK	Withby, MkV
#409-000-002AK	Rem. 700 ADL, LA	#409-100-501AK	Withby, VG, LA

— Advise # — **Synthetic Rifle Stock** 9K236A67 . . . \$ 269.99

REMINGTON 700 VARMINT STOCK - Same construction and features as the HTS sporter-style stocks listed above, but equipped with 1½" wide, beavertail, flat-bottom forearm. Barrel channel fits the Remington 700 Varmint barrel contour. **SPECS:** Same as above, fits Rem. 700 long (**LA**) and short (**SA**) actions.

#409-101-701AK **Varmint Stock**, LA 9K236A67. . . . \$ 269.99
 #409-101-700AK **Varmint Stock**, SA 9K236A67. 269.99

PRO MAG RUGER® 10/22® ARCHANGEL DELUXE TARGET STOCK



Comfort & Control Features Of A High-End Stock
At An Economical Price

Lightweight synthetic thumbhole stock gives your .22 LR 10/22 the ergonomic enhancements of a free-float target stock at an amazingly economical price. Simply transplant your rifle's barreled action into the Archangel—no permanent modifications, and you can return it to your original stock any time. Reinforced molded polymer is exceptionally strong and highly resistant to the effects of temperature, humidity, and impact, while the free-float barrel channel has clearance for all 10/22 barrel contours. "Mirror image" design is fully ambidextrous, so this stock is equally comfortable for right- or left-handed shooters. Adjustable buttpate lets you select any one of 8 length of pull settings from 13½" to 14½" by turning the adjustment wheel. Built-in, raised cheekpiece gives you a secure, comfortable cheekweld and adequate elevation for use with target scopes. Forearm-mounted sling swivel stud accepts Pro Mag and Harris-type bipods, with a second sling swivel stud at the toe of the buttstock. Wide, flat-bottom forearm provides solid, stable contact with a shooting bag or rest, while ventilation ports help dissipate heat to keep the barrel cool. Four recessed sling attachment points accept pushbutton-style QD sling swivels. Storage compartment in the hollow pistol grip. **SPECS:** Molded, high-impact polymer, matte black. Length of pull adjustment range: 13½" (34.3cm) to 14½" (37.1cm). Accepts Ruger® 10/22® .22 LR barreled action with standard or bull barrel. 46 oz. (1.3kg) weight. Mounting hardware included.

#687-000-063AK **10/22 Deluxe Target Stock**, 7H87V24. \$ 105.50

PRECISION GUNWORKS LEVER ACTION FOREND BUTTSTOCK & BUTTPLATE



Tight Grained Walnut For Authentic Restoration

Superior grade, straight-grained, American Black Walnut closely matches the original wood to provide that extra look of authenticity. Semi-finished, fully contoured to within approximately ¼" of finish size, then machine sanded to remove all production marks; buttstock throats are opened and sanded. Inletting is left slightly "tight." All stocks are ready for final fit, stain and finish. Forends and buttstocks sold separately. **SPECS:** American black walnut, straight grain. Buttstock (**B/S**) accepts original factory buttpate or buttpates listed below. Carbine forends (**CFE**) accept round barrels with barrel band; Rifle forends (**RFE**) accept octagon barrels. Win. 92 forend and buttstock also fit Win. 94 before serial #1,500,000. Forends and buttstocks sold separately.

STOCK #	FITS	STYLE	PRICE
#710-101-192AK	Win. 92/94 Carbine	CFE	1G47V12 \$ 53.99
#710-101-292AK	Win. 92/94 Rifle	RFE	1G47V12 \$ 53.99
#710-100-194AK	Marlin 94 Cowboy	B/S	1G66V66 \$ 75.99
#710-100-192AK	Win. 92/94 Carbine	B/S	1G66V66 \$ 75.99
#710-100-292AK	Win. 92/94 Rifle	B/S	1G66V66 \$ 75.99

BUTTPLATE - Authentic reproductions of original factory parts. Require final shaping and polishing, plus drilling screw holes. **Winchester** doesn't have trap for cleaning rod. Fits late 1873, late 1885 and late 1886, plus 1890, 1892, 1894, 1895 and 1904. **Marlin Crescent** buttpate fits models 1888, 1889, 1891, 1892, 1893, 1894, 1895 and 1897.

SPECS: Steel, as cast, in the white. Tang length: **Win** - 1.675" (42.5mm); **Marlin** - 2.063" (52.4mm).

#710-000-004AK **Win Buttpate** 1G33V34. \$ 37.50
 #710-000-005AK **Marlin Crescent Buttpate** 1G33V34 37.50

MAGPUL PRS2™ PRECISION STOCK



Fast Field Adjustment

Fully adjustable stock for tactical rifles readily adapts length of pull and comb height with two click-detent adjustment wheels. Comb also allows a .65" range of eye relief adjustment for optical sights simply by loosening two Allen-head screws. Rubber recoil pad with solid, machined aluminum core seats securely onto your shoulder and won't slip during sustained shooting exercises. Removable, quick-detach front sling mount and rear 1½" sling loop easily install on either side of the stock for any shooting situation. Drop-in installation with included hardware and/or rifle's original factory hardware. **FAL** model fits metric FN-FAL rifles with fixed buttstock and standard buffer. Will not fit Paratrooper folding stock or Inch pattern rifles. **G3** fits Heckler & Koch G3/HK91 rifles with fixed stock, factory steel backplate, and standard buffer. Also fits HK33, HK93, PTR-91, SR-9, and CETME; gunsmithing required for CETME installation. **Extended Buttpad** adds approximately ½" to the length of pull and provides extra protection from felt recoil for easier between-shot recovery during rapid fire. Deep horizontal ridges ensure a secure purchase on shoulder. Installs in minutes reusing the original pad's mounting screws. **SPECS:** Molded polymer, black. **G3** - Retracted length 9½" (23.8cm). Extended length 10½" (27cm). Comb height can be raised 1¼" (4.6cm). 1 lb. 14 oz. (850g) weight. **FAL** - Retracted length 10¼" (27.3cm). Extended length 11½" (29.2cm). Comb height can be raised 1¼" (4.6cm). 1 lb. 13 oz. (822g) weight. **Extended Buttpad** - Molded rubber, black. .80" thick. Adds approximately ½" (1.6cm) to the length of pull over the stock's original factory pad. 3.1 oz. (89g) weight.

#100-003-075AK **PRS2 Stock for FAL** 3K210V37. . . \$ 242.25
 #100-003-076AK **PRS2 Stock for H&K G3/HK91**, 3K210V37. 242.25
 #100-005-599AK **PRS2 Extended Buttpad** 3K10P41. . . 14.20

REVOLUTION RUGER® 10/22® LAMINATED STOCK



Extreme



Trail Blazer



Tundra



Explorer

Laminated For Ultimate Stability

High-strength laminated stock is stronger and more stable than the factory wooden stock and provides a rock-solid platform for improved accuracy. Inletted for a drop-in fit and complete with a rubber recoil pad and semi-gloss weather-resistant finish. Models available for Ruger 10/22 LR with factory sporter barrel or .920" diameter bull barrel. Colors include dark gray with light gray accents, light brown with dark brown accents or Cayenne, a combination of red, dark gray and light brown. **Extreme** features a thumbhole grip with rollover cheek piece, palm swell and semi-beavertail forend for improved stability when shooting offhand or from a rest. Skeletonized buttstock and slotted forend help reduce weight. Fits .920" diameter bull barrels. Available in dark gray, light brown and cayenne. **Trailblazer** is similar to Extreme, but without skeletonized buttstock and slotted forend. Features a Monte Carlo cheekpiece with extra high comb for easy eye-to-scope alignment. Wide, semi-flat forend provides increased stability when shooting from a rest. Fits .920" diameter bull barrels. Available in dark gray or light brown. **Tundra** is a sporter-style, thumbhole stock with rollover cheek piece. Includes semi-flat forend for improved stability when shooting offhand or from a rest. Fits .920" diameter bull barrels. Available in dark gray or light brown. **Explorer** has a slim, contoured design that matches factory drop at heel and comb. Fits factory sporter barrels. Available in dark gray or light brown.

SPECS: Laminated hardwood. Dark Gray w/ light gray accents, Light Brown w/ dark brown accents or Cayenne, a combination of red, dark gray and light brown. **Extreme** - 30" (76.2cm) long, 14" (36cm) l.p., 2½" (6cm) drop at heel, 2.35 lb. (1.1 kg). **Trailblazer** - 28½" (72.4cm) long, 14" l.p., 2½" drop at heel, 2.6 lb. (1.2 kg). **Tundra** - 29" (73.6cm) long, 14" l.p., 1¼" (4.4cm) drop at heel, 2.4 lb. (1.1 kg). **Explorer** - 29" long, 14" l.p., 1¼" drop at heel, 2.4 lb. Fits .22 LR models only.

#100-004-044AK **Extreme-Bull Barrel**, Dk Gray, 3B159X99. \$ 169.99
 #100-004-045AK **Extreme-Bull Barrel**, Lt Brown, 3B159X99. 169.99
 #100-004-046AK **Extreme-Bull Barrel**, Cayenne, 3B159X99. 169.99
 #100-004-049AK **Trailblazer-Bull Barrel**, Dk Gray, 3B139X99. 149.99
 #100-004-050AK **Trailblazer-Bull Barrel**, Lt Brown, 3B137X68. 147.52
 #100-004-244AK **Tundra-Bull Barrel**, Dk Gray, 3B159A99. 169.99
 #100-004-245AK **Tundra-Bull Barrel**, Lt Brown, 3B159A99. 169.99
 #100-004-047AK **Explorer-Stock Barrel**, Dk Gray, 3B139X99. 149.99
 #100-004-048AK **Explorer-Stock Barrel**, Lt Brown, 3B139X99. 149.99

MWG RUGER® MUZZELITE BULLPUP STOCK



Make The Ruger Semi-Autos Compact & Easy To Carry

Lightweight, and the ideal length for brush hunting or backpacking. Drop-in replacement for factory stocks, no modifications to the trigger or safety. Made from high impact, composite materials, and equipped with open sights, a quick detach, Weaver-style scope base and sling. Fits Ruger Mini-14 and 10/22 with factory weight barrel. **USA**

SPECS: Composite, black. 23" (58.4cm) long. 2 lbs. (907g) wt. Mini-14 requires use of swivel from original stock.

#556-100-102AK 10/22 Bullpup Stock 1K81X25 . . . \$ 109.00
#556-100-014AK Mini-14 Bullpup Stock 6E81X25 . . . 109.00

RUGER® M77® MARK II ALL-WEATHER STOCK



O.E.M. Synthetic Stock Provides Strength & Stability In All Weather Conditions

Glass-filled nylon provides consistent pressure against the barreled action in all temperature and humidity extremes. Eliminates point-of-impact shift and erratic groups caused by expansion/contraction of the stock. Gusseted forearm accepts barrels with factory sporter contour. Textured finish and raised checkering ensure a non-slip hold. 3/4" thick, rubber, butt pad tames the hardest recoiling calibers. Includes sling swivel studs and grip cap with Ruger insignia. May require minor fitting.

SPECS: Zytel synthetic, black. 30 7/8" (78.4cm) OAL. 13 3/4" (34.9cm) I.o.p. 2 lb. (907 g) wt. Fits Ruger M77 MK II.

#780-001-233AK LA All-Weather Stock 8G93H20 . . . \$ 109.99
#780-001-234AK SA All-Weather Stock 8G96H53 . . . 120.66

SGMTACTICAL AK-47/SAIGA TACTICAL ASSAULT STOCK KIT



Adjustable Length Of Pull, Ergonomic Pistol Grip & Plenty Of Internal Storage

Replacement furniture of 50% glass-filled, molded nylon gives your AK or commercial Saiga the comfort, control, and adjustability of the latest high-tech tactical rifles.

Adjustable buttstock lets you set length of pull from 9 1/2" up to 14 1/2" in 1/4" increments. Rubber recoil pad helps cut felt recoil for more comfortable shooting and longer range sessions, while the snap-on cheek rest gives you a far more solid cheekweld than the narrow factory buttstock. Remove the recoil pad for access to three large internal storage compartments. Stock attaches to a replacement rear trunion that also accepts any M4-style carbine receiver extension, so you can substitute an M4/AR-15 adjustable stock. Ergonomically shaped pistol grip clamps to the underside of the trunion and has comfortable finger grooves, plus an internal storage cavity. Bottom of stock has 2 1/2" of Picatinny rail for attaching a clamp-on monopod or sling mount, plus there's a molded-in sling loop on the comb. May require fitting. **USA**

SPECS: Glass-reinforced, injection molded nylon with aluminum receiver extension, matte black. Approximately 14 1/2" (36.8cm) long fully extended x 6 1/4" (15.8cm) high w/cheek piece x 2" (5.1cm) thick. 2 lbs., 8.4 oz. wt. Fits most AK-47 variants, plus commercial Saiga rifles and shotguns. Includes stock, cheek piece, locking nut, sling plate, rear trunion, pistol grip, wrench, and instructions.

#100-005-784AK Tactical Stock Kit 4D118752 . . . \$ 149.99

TAPCO SAIGA INTRAFUSE STOCK/PISTOL GRIP KIT



Upgrades Your Sporter To An M4-Style Six-Position Stock & SAW Pistol Grip

Easy-to-install kit contains everything needed to convert a Saiga sporting rifle or shotgun to an M4-style collapsible carbine stock system. T6 buttstock provides 4" of length-of-pull adjustment for different-stature shooters. SAW-style pistol grip has a thumb-rest cutout, slight palmwell, forward finger ledge, and deep, molded-in horizontal ribbing to give you a comfortable, secure hold for superb control even during rapid fire. Forward sling loop may be mounted on either side of the receiver extension and accepts either 1 1/4" sling or swivel-type sling clips. Kit also includes 1.16" O.D. receiver extension/adaptor with six, positive-locking notches for the stock, recoil-absorbing molded rubber buttplate, toe-mounted sling loop, mounting hardware, and installation instructions. All major components are injection-molded from a military-grade, fiberglass-reinforced polymer composite that resists impact, temperature extremes, and moisture. Requires no permanent alterations to rifle. Counts as two U.S.-made parts for compliance with the U.S. Code Title 18 Section 922(r) part-source requirements. **USA**

SPECS: Reinforced injection-molded polymer, Black or Dark Earth. Fits Saiga sporting rifles and shotguns only; will not fit AK-47. 10" (25.4cm) OAL collapsed. 14" (35.6cm) OAL fully extended.

#100-004-300AK Intrafuse Stock/Pistol Grip Kit, Black 5A62H99 \$ 69.99
#100-004-619AK Intrafuse Stock/Pistol Grip Kit, Dark Earth 5A62U99 69.99

TAPCO AK-47 TIMBERSMITH STOCK SET

Good-Looking, Durable Replacements For Beat Up Original Furniture



U.S.-made birchwood stock set replaces a beat up factory stock and gives your AK a classy, unique look. Made of a good-looking, high-strength laminate with a tough, wear-resistant satin finish, and available in traditional red brown/light brown pattern or gray/black with traces of brown. Kit includes the buttstock, with pre-installed stamped steel buttplate and sling swivel, and a pistol grip with a ledge at the bottom to help position the shooting hand for better control. The two-piece handguard has comfortable palm swells and a pre-drilled hole to accept the cleaning rod. Each set counts as three U.S.-made parts to meet U.S. Code Title 18 Section 922(r) requirements. Installation hardware and instructions included. **USA**

SPECS: Birchwood laminate in Brown or Gray/Black. Length of pull is 13 1/4" (33.7cm). Approximately 1 lb. 9 oz. (726g) total weight. Fits stamped AK-47 receivers. Designed for drop-in fit to Romanian-made rifles; other variants may require minor fitting. Includes buttstock, lower forend, upper forend, pistol grip, grip screw, washer, bushing, and instructions.

#100-005-781AK TimberSmith AK-47 Stock Set, Brown, 5A149Y99 \$ 155.00
#100-005-780AK TimberSmith AK-47 Stock Set, Gray/Black 5A149Y99 155.00

TAPCO T6/M4 RECOIL PAD



Increase Shooting Comfort & Length-Of-Pull

No permanent alterations necessary to your M4 or Tapco T6 collapsible stock to add increased shooting comfort, lower felt recoil, plus an additional 1/2" to the length-of-pull. Rubber pad slips easily over the plastic buttplate; held in position by rubber tabs and a friction collar. Won't shoot loose, stays put until it's removed. Great accessory for competitive shooters; raised, non-slip surface helps keep your rifle or shotgun on-shoulder during

TAPCO SKS FUSION T6 ADJUSTABLE STOCK



Convert Your SKS To A Fully Adjustable, Easy-To-Store Collapsible In Just Minutes

Collapsible stock converts any SKS into an easy-to-pack and store short rifle without permanent alterations or gunsmithing. Nearly indestructible, lightweight, composite synthetic stock fits all models of the SKS (even the Model D with slight modification). Six-position adjustable for fast changes in length-of-pull. If you are building your SKS from a parts kit, this stock contains three, U.S.-made compliance parts: T6 Stock (with sling loop), SAW style Pistol Grip (with storage), and Handguard. **USA**

SPECS: Molded polymer, O.D. green. 32" (81.2cm) overall extended length. 2 lb. (.9kg) weight. Fits SKS rifles only - without cut for blade-style bayonet. Length of pull extends up to 4" (10.2cm).

#100-003-798AK O.D. Green Fusion T6 Stock, w/o Bayonet Cut 5A71H99 \$ 79.99

TAPCO RUGER® SEMI-AUTO RIFLE INTRAFUSE ADJUSTABLE STOCK KIT



Rugged, Adjustable Design Improves Shootability

Adjustable stock system molded from tough, military-grade composite makes your Ruger rifle easier to handle and shoot. Improves the fit for the shooter with a six-position, push-button adjustable M4-style buttstock for fast, simple changes in length of pull. Kit includes a straight stock extension for proper eye alignment with an optic, plus an interchangeable angled extension for unrestricted use of factory or aftermarket iron sights. The comfortable, hand-filling SAW-style pistol grip includes internal storage with a spring steel closure clip. Top cover attaches easily and includes a Picatinny-style accessory rail for convenient mounting of scopes or electronic sights. Bottom forend rail accepts Picatinny/Weaver-style accessories and includes a slide on cover if rail is not desired. Models available for 10/22® and Mini-14®/Mini Thirty® rifles. 10/22 Bull Barrel kit fits 10/22 with .920" O.D. barrel and adds to the standard Intrafuse kit a removable rubber buttplate and forearm side accessory rails. All models include provisions for carry sling attachment. **USA**

SPECS: Molded composite, Black or Dark Earth. Approximately 2 lbs. 7 oz. (1.1kg) wt. Includes stock body, lower rail cover, SAW-style pistol grip, T6 collapsible stock, straight and angled receiver extensions, rail top cover, assembly hardware, and instructions. 10/22 - Length of pull adjusts from 10 3/4" (27 cm) to 14 1/4" (36cm). Fits standard barrel Ruger 10/22 models only. 10/22 Bull Barrel model also includes removable rubber buttplate and detachable forend side rails. Length of pull adjusts from 11 1/4" (28.5cm) to 14 3/4" (37.5cm) with buttplate attached. Approx. 2 lbs, 11 oz. (1.2kg) weight. Fits .920" O.D. bull barrel only. Mini-14/Mini Thirty - Length of pull adjusts from 11 1/4" (28.6 cm) to 14 3/4" (37.5cm). Fits standard barrel Ruger Mini-14/Mini Thirty models with first three digits of serial number 181 or higher, including rifles chambered in 6.8 SPC.

#100-003-109AK 10/22 Intrafuse Stock, Black, 5A99V99 \$ 109.90
#100-003-799AK 10/22 Intrafuse Stock, Dark Earth, 5A99H99 109.99
#100-004-297AK 10/22 Bull Barrel Intrafuse Stock, Black, 5A109H99 119.99
#100-003-195AK Mini-14/Mini Thirty Intrafuse Stock, Black 5A99V99 119.99

long shooting strings or moving courses of fire. **USA**

SPECS: Rubber, black. Adds 1/2" (12.7mm) to length-of-pull. Fits current M4 collapsible stock designs and Tapco T6 stocks.

#100-002-500AK Tapco M4/T6 Recoil Pad 5A10P99 . . . \$ 11.99

TAPCO AK-47/SAIGA INTRAFUSE FURNITURE

Functional, Durable Buttstocks, Handguards, Pistol Grips

Attractive and functional, AK-47 furniture replaces wooden factory parts and gives your AK a modern look and long-lasting durability. Made from rugged, military-grade, molded polymer composite that stands up to the toughest abuse. Made in the U.S.A. to keep your gun in compliance with U.S. Code Title 18 Section 922(r) part-source requirements. **USA**

T6 ADJUSTABLE STOCK - Six position, adjustable stock lets you select the length of pull best suited for the tactical environment. Easy-to-operate, spring-loaded release lever for fast adjustment. Checkered buttplate with slight negative angle for quick and easy shouldering when wearing body armor. Toe-mounted sling loop accepts slings up to 1 1/8" wide. Fits stamped receivers only and requires drilling two holes in stock.



SPECS: Molded polymer, black or dark earth. Collapsed length 8 1/4" (8.3cm), extended length 12 1/4" (31.1cm). L.O.P. adjusts from 10" (25.4cm) to 14 1/8" (35.8cm). Fits stamped receivers only.

#100-002-488AK T6 Adj. Stock, Black 5A44P99 \$ 49.99
#100-003-791AK T6 Adj. Stock, Dk. Earth 5A44H99 . . . 49.99

FOLDING STOCK - Modeled after the original Israeli Galil design with positive frame locking for superior control. Ribbed buttplate prevents slippage. **SPECS:** Molded polymer, black. L.O.P. is 13 1/4" (36.6cm). Fits stamped receivers only.

#100-002-489AK Folding Stock 5A35P99 \$ 39.99

SAW-STYLE PISTOL GRIP - Unique, horizontal texturing won't slip and provides an excellent gripping surface in all weather conditions. Features a storage compartment for accessories.

SPECS: Molded polymer, black. 4 1/4" (10.8cm) tall, 1 1/2" (3.8cm) thick, 2 1/2" (6.3cm) wide at base. Fits stamped and milled receivers.

#100-002-490AK SAW-Style Pistol Grip, Black, 5A17P99 \$ 19.99

GALIL-STYLE AK-47 HANDGUARD - Reduces heat by allowing more room for ventilation around the barrel. Works in conjunction with factory gas tube. Top cover is removable and snaps easily in and out of place. Fits standard AK-47 rifles only. **SPECS:** Molded polymer, black. 6 1/2" (16.5cm) long, 1 5/8" (4.1cm) wide. Fits stamped and milled standard AK-47 receivers only. Does not fit commercial Saiga rifle.

#100-002-491AK Galil-Style AK-47 Handguard, Black, 5A24P51 \$ 26.99

SAIGA RIFLE/SHOTGUN HANDGUARD - Lightweight, modular handguard with detachable side and bottom Picatinny rails gives you maximum accessory mounting flexibility. Plenty of ventilation to keep your hand cool even after extended periods of rapid fire. Includes detachable loop for clip-on sling. Fits all commercial Saiga rifles and shotguns, except the .410 bore shotgun. **SPECS:** Molded polymer, black, dark earth, or O.D. green. 9 1/2" (24.1cm) long, 1 3/16" (3.9cm) wide.

#100-004-621AK Saiga Handguard, Black, 5A44U99 \$ 49.99

#100-004-620AK Saiga Handguard, Dark Earth, 5A44U99 49.99

#100-004-622AK Saiga Handguard, O.D. Green, 5A40U98 43.99

TREEBONE CARVING REMINGTON ROLLING BLOCK STOCK



Excellent For Long Range
& Silhouette Rifles

Clear, straight-grain walnut that's 90% inletted and profiled for fast, easy installation. Exterior needs only final detailing and finish. Shotgun pattern buttstock without cheekpiece retains a traditional appearance for an original #1 or military conversion. Butt is flat; install a pad or inlet for a buttplate. Forend is same as original #1 sporter with 1" octagon channel and Schnabel tip. Carved from the same blank as buttstock for correct grain match. Mounting holes are not drilled. **USA**

SPECS: Walnut. Buttstock - 14½" (36.8cm) long. Forend - 10½" (27.5cm) long. Fits original Remington and Scandinavian manufactured Rolling Blocks; will not fit Star and Italian-manufactured replicas.

#507-100-001AK Rolling Block Stk Set 7K146Y67. \$ 183.61

VOLQUARTSEN RUGER® 10/22® & 77/22® LAMINATED STOCK



Inletted To Accept Bull Barrels;
Wide Forend Rides The Bags

The correct dimension and style to improve accuracy and shooting comfort when sighting through a scope. Raised, Monte Carlo roll-over cheekpiece and extra drop at heel places the eye in direct line with the scope. Non-warping, laminated wood with beefy forend offers improved stability when shooting offhand or from a rest. Barrel channel is fully inletted for .920" diameter target barrels and includes a foam pressure pad that eliminates the need for additional bedding up front. Includes Pachmayr recoil pad and action screw escutcheon. **USA**

SPECS: Laminated hardwood, coffee brown, satin urethane finish. 14" (36cm) L.O.P. 2½" (6.3cm) drop at heel. Approx. 2.4 lb. (1.1 kg) wt. **10/22** - 29" (73cm) long. Fits 10/22 .22LR only. **77/22** - 30½" (77.5cm) long. Fits 77/22 .22LR and .22WMR.

#930-123-001AK 10/22 Laminated Stock, 3Z233U33 \$ 239.99

#930-123-701AK 77/22 Laminated Stock 3Z233U33 . 239.99



For more choices of VOLQUARTSEN
STOCKS visit brownells.com

VLTOR AK-47 COLLAPSIBLE STOCK ADAPTER



Gives Your AK
The Adjustability
& Convenience
Of An M4 Stock

Aluminum receiver extension replaces the standard, fixed buttstock on your AK-47 to let you install an M4 collapsible stock on your rifle. Provides five locking positions; corresponding white index numbers are visible through the release pin access hole found on many buttstocks. Near-receiver sockets on each side of the extension accept quick-detach, push-button swivels for single-point sling attachment. An internal storage compartment is accessible by removing screw-on cap from the rear of the extension. Includes mounting hardware. **USA**

SPECS: Aluminum, hardcoat anodized, matte black finish. 8" (cm) overall length. Fits most AK-47/AKM/AKS rifles with stamped receivers, except the Yugo RPK and Iraqi Tabuk. Accepts Colt and other mil-spec collapsible buttstocks that fit a 1.14" dia. buffer tube. Kit includes stock extension, end cap, mounting bolts, nut, (3) dust plates, and installation instructions.

#100-003-177AK AK-47 Stock Adapter 3A79V67 . . . \$ 89.99

VLTOR M14/M1A SOCOM EMOD STOCK



Gives Your Rifle AR-15 Handling
Qualities, Plus Plenty Of Storage For Special Operations

Easy-to-install, replacement stock upgrades your semi-auto M14/M1A with the features and handling qualities of a 21st century tactical rifle. Consists of a modified USGI fiberglass stock fitted with a machined aluminum adapter supporting an AR-15-style receiver extension for the collapsible "clubfoot" buttstock of tough, molded polymer. Five locking positions on the extension provide a length of pull adjustment from 10½" to 14", and a 1" range of vertical adjustment helps you set the correct stock height for a solid cheek weld. Two, detachable, full-length storage compartments provide additional cheek support; each waterproof compartment holds up to 3 AA or 4 CR-123 batteries. Another, permanent storage compartment on the left side of the buttstock holds two more AA batteries or other small items. The aggressive surface texturing and hand-filling contours of the pistol grip ensure positive weapon control. Storage recess in the grip can hold more batteries or other small items; flexible rubber cap seals out dirt and moisture. The receiver extension tube has a waterproof compartment that is ideal for a field cleaning kit. Sockets on each side of the stock adapter accept the included quick-detach, push-button swivel for an ambidextrous 1¼" single-point sling. Removable, ½" thick rubber butt pad features an aluminum strike plate. Note: stock is designed for use with the Springfield Armory CAS-14 Cluster Rail system and does not have a forward sling attachment point. Models available in matte black or tan.

SPECS: Forward Stock - Textured fiberglass, matte black or tan. Receiver Adapter/Extension - Aluminum, hardcoat anodized, matte black. Buttstock & Pistol Grip - Molded polymer, black or tan. Fits semi-auto M14/M1A only; no clearance for selector switch.

#100-005-347AK SOCOM EMOD Stock, Black, 3A461Y68 \$ 515.00

#100-005-348AK SOCOM EMOD Stk, Tan 3A461Y68. 515.00

WEST ONE RUGER® 10/22® M1 CARBINE STYLE STOCK



Makes A 10/22
Into An M1 Carbine
Look-Alike

Replacement stock turns your 10/22 into a realistic looking stand-in for an M1 carbine without altering

any part of the action. Easy drop-in fit for any 10/22 action with the standard 18½" tapered barrel. Original M1 stock parts were used to make steel patterns for automated precision lathes that cut raw European beechwood blanks into finished stocks in the unmistakable M1 shape, including the cutout in the butt for the original GI oiler/sling retainer (not included). After milling, every stock is inspected for flaws by test fitting to a 10/22 barreled action before sanding with 300-grit media for an ultra-smooth surface. USGI model is stained to replicate the dark red-brown of the original USGI tung oil finish before application of a protective polyurethane sealer. Natural model receives polyurethane sealer only; wood is unstained, giving it a pleasing light blond color. Both models include a stamped steel buttplate with horizontal anti-slip grooves, sling swivel loop, upper handguard, and barrel band. Even includes the original M1 Carbine oil rod cut-out that now serves to help ventilate the 10/22 barrel.

SPECS: Beechwood, red brown USGI or Natural blond finish. Steel buttplate and sling swivel loop, Parkerized, matte black. 28" (71cm) long, 2" (5cm) wide, 5" (12.7cm) high. 12½" (32cm) L.O.P. 2 lbs. 2 oz. weight. Drop-in fit on Ruger 10/22 with standard tapered 18½" barrel; modification required to fit 10/22s with 16" Compact barrel or 20" Target barrel.

#100-005-624AK M1 Carbine Style 10/22 Stock, USGI, 7B95P17 \$ 109.99

#100-005-623AK M1 Carbine Style 10/22 Stock, Natural, 7B95P17 109.99

WOOD PLUS PRE-FINISHED REPLACEMENT STOCK



American Walnut;
Original Contour

Classic walnut, finish sanded, and given a three-coat, Danish oil finish. Provides a good, serviceable replacement for the factory stock. Offers excellent weather resistance, plus easy touch-up of dings or nicks. Quality wood, has a straight grain pattern. 95% inletted, ready to install; only minor fitting required to fit to your action. **USA**

SPECS: Walnut, straight grain, no figure. May not accept original hardware without fitting. Win. 1906 buttstock cut flat. Win. 1890 buttstock relieved for crescent buttplate. Win. 94 Pre '64 fits carbine models.

BUTTSTOCK ONLY

STOCK #	FITS	PRICE
#984-000-006AK	Marlin 336 Pistol Grip	4H57A86 \$ 77.88
#984-000-009AK	Savage 99 Pistol Grip	4H60A00 \$ 80.77
#984-000-065AK	Savage 99 Straight Grip	4H57A14 \$ 76.92
#984-000-014AK	Winchester 94 pre '64	4H55A00 \$ 74.04
#984-000-015AK	Winchester 94 post '64	4H55A00 \$ 74.04

FOREND ONLY

#984-000-044AK	Savage 99	4H43A57 \$ 58.65
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BUTTSTOCK AND FOREND SET

#984-000-019AK	Winchester 1890	4H77A86 \$ 104.81
#984-000-020AK	Winchester 1906	4H77A86 \$ 104.81
#984-000-021AK	Winchester 94 pre '64, Carbine	4H83A57 \$ 112.50
#984-000-022AK	Winchester 94 post '64	4H83A57 \$ 112.50

WOOD PLUS WALNUT MAUSER STOCK



Classic Monte Carlo
In Traditional Walnut
For Comfortable Carry, Quick Handling

Classic lines and quality walnut enhance the looks and accuracy of the small or large ring Mauser action. Raised cheekpiece puts your eye right in line with the scope; forward slope (lowered nose) diminishes the effects of recoil. Receiver area is fully inletted, barrel channel is semi-inletted, lets you get an exact fit to your barrel contour. Fully machined and sanded; includes hard plastic buttplate. Stock requires final sanding before applying stain and finish. **USA**

SPECS: American walnut. Length of pull approx. 14" (35.5cm). 32" (81.2cm) long. 2 lb. 3 oz. (992 g) weight. **95** fits small ring model 95 and 96, **98** fits large ring model 98, VZ-24 and commercial receivers. **Yugoslav (Yugo) 48** fits the mid-length action with 7½", center-to-center, receiver screw spacing.

#984-000-035AK Mauser 95 Walnut Stock, 4H72A86 \$ 98.08

#984-000-034AK Mauser 98 Walnut Stock 4H72A86 . 98.08

#984-000-041AK Yugo 48 Mauser Walnut Stock, 4H87A86 118.27

WOOD PLUS RUGER® 10/22® YOUTH STOCK



Right Size For The Junior Shooter

Scaled down with a short forearm and length of pull to fit small shooters. Standard cheekpiece for use with iron sights or Raised for scopes. Drop-in fit, fully inletted for factory barrel. Watco oil finish. Fitted with black plastic butt pad. **USA**

WOOD PLUS REPLACEMENT GRADE STOCK



Real Walnut; Original Contours

Classic walnut provides a close match to original factory stocks. Quality wood, has a straight grain pattern. 95% inletted for easy fitting to your action. Ready for final sanding, stain and finish. **USA**

SPECS: Walnut, straight grain, no figure. Accepts original hardware. Win. 1890 buttstock relieved for crescent buttplate. Win. 1906 buttstock cut flat.

BUTTSTOCKS ONLY

STOCK #	FITS	PRICE
#984-100-336AK	Marlin 336 Pistol Grip	4H42A14 \$ 56.73
#984-100-099AK	Savage 99 Pistol Grip	4H42A86 \$ 57.69
#984-000-047AK	Steven's Favorite .22	4H60A00 \$ 80.77
#984-100-890AK	Winchester 1890	4H40A00 \$ 53.85
#984-100-906AK	Winchester 1906	4H40A00 \$ 53.85
#984-100-194AK	Winchester 94 post '64	4H40A00 \$ 53.85

BUTTSTOCK AND FOREND SETS

#984-110-890AK	Winchester 1890	4H58A57 \$ 78.85
#984-110-906AK	Winchester 1906	4H58A57 \$ 78.85
#984-110-094AK	Winchester 94 pre '64	4H65A71 \$ 88.46
#984-110-194AK	Winchester 94 post '64	4H65A71 \$ 88.46

WOOD PLUS BOLT ACTION RIFLE WALNUT STOCK



Real Walnut Offers Traditional
Appearance & Excellent Service

The beauty and warmth of real walnut for bolt action sporting rifles. Finished stocks are fully inletted with factory, sporter barrel channel; requires only minor inletting to fit larger barrels. Completely sanded, stained and finished with three coats of Watco oil for an attractive, durable finish that resists weather and is easy to touch up. Includes hard, non-slip buttplate. Remington 700 features a raised cheek piece. Mauser 96 has ⅝" barrel channel. Unfinished stocks are fully shaped with factory, sporter barrel channel; requires only final sanding and finish. Mauser 96 is 95% inletted with ⅝" diameter barrel channel for custom fitting and is furnished without buttplate. **USA**

SPECS: Walnut, straight grain, minimal figure. 14" (35.5cm) L.O.P. 2 lb. 2 oz. (964 g) wt. **Mauser 98** fits large ring actions. **Mauser 96** fits '93, '95, '96 small ring actions. **Savage** fits 110 long action with blind magazine. **Remington** fits 700 ADL long action.

#984-200-098AK	Finished Mauser 98 Stock, 4H72A86	\$ 98.08
#984-100-098AK	Unfinished Mauser 98 Stock, 4H59A29	79.81
#984-200-096AK	Finished Mauser 96 Stock, 4H72A86	98.08
#984-100-096AK	Unfinished Mauser 96 Stock, 4H59A29	79.81
#984-000-003AK	Finished Savage 110 Stock, 4H75A00	100.96
#984-000-004AK	Unfinished Savage 110 Stock, 4H60A71	81.73
#984-000-024AK	Finished Rem 700 LA Stock, 4H97A14	130.77

SPECS: Walnut, oil finish. Length of pull approx. 11¼" (28.6cm). 23¼" (59cm) long. 20.7 oz. (588 g) weight.

#984-000-001AK Standard Youth Stock, 4H64A29 \$ 86.54

#984-000-002AK Raised Youth Stock, 4H64A29 86.54