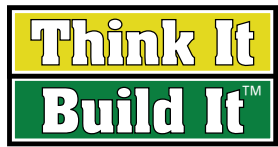


ASSEMBLING AN AR-15 PARTS CHECKLIST: TABLE OF CONTENTS



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ASSEMBLING AN AR-15 PARTS CHECKLIST:

UPPER RECEIVER COMMON PARTS



CONTACT/PROJECT: _____ DATE: _____ PAGE _____ of _____

1. Select (1) of the following UPPER RECEIVER options:

Part	Notes:	Stock Number	Qty	Price	Ordered	Received
Complete Upper Receiver <i>with</i> Barrel, or			1			
Complete Upper Receiver <i>without</i> Barrel (<i>Order barrel separately</i>), or			1			
Stripped Upper Receiver (<i>Order barrel separately</i>).			1			

2. If ordering a STRIPPED UPPER RECEIVER, then order either 2A, 2B, or 2C:

2A) Order (1) of the following COMPLETE UPPER RECEIVER PARTS KITS, or

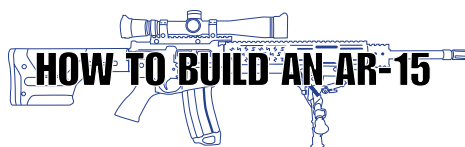
Part	Notes:	Stock Number	Qty	Price	Ordered	Received
Complete Upper Receiver Parts Kit			1			

2B) Order (1 each) of the following COMPLETE SUBASSEMBLIES, or

Part	Notes:	Stock Number	Qty	Price	Ordered	Received
Ejection Port Cover Kit			1			
Forward Assist Kit			1			
Charging Handle Kit			1			

2C) Order (1 each) of the following individual parts.

Part	Notes:	Stock Number	Qty	Price	Ordered	Received
Ejection Port Cover			1			
Ejection Port Cover Spring			1			
Ejection Port Cover Pin			1			
Ejection Hinge Pin Snap Ring			1			
Forward Assist Button			1			
Pawl Pin			1			
Forward Assist Pawl Detent			1			
Forward Assist Pawl Detent Spring			1			
Forward Assist Pawl			1			
Forward Assist Spring			1			
Forward Assist Retainer Pin			1			
Charging Handle			1			
Charging Handle Latch			1			
Charging Handle Spring			1			
Charging Handle Spring Pin			1			



ASSEMBLING AN AR-15 PARTS CHECK LIST:

A1, A2 & A3 SIGHTS



CONTACT/PROJECT: _____ DATE: _____ PAGE _____ of _____

1. If Ordering an A1 REAR SIGHT, then order either 1A or 1B:

1A) Order (1) of the following A1 REAR SIGHT KITS, or

Part	Notes:	Stock Number	Qty	Price	Ordered	Received
Complete A1 Sight Kit			1			

1B) Order (1 each) of the following individual parts.

Part	Notes:	Stock Number	Qty	Price	Ordered	Received
Sight Windage Drum			1			
Base Spring Pin			1			
Sight Detent			1			
Sight Detent Spring			1			
Rear Flat Sight Spring			1			
Sight Aperture			1			
Sight Windage Screw			1			

1C) If an A1 Front Sight is desired, Order (1) of the following COMPLETE A1 FRONT SIGHTS:

Part	Notes:	Stock Number	Qty	Price	Ordered	Received
A1 Front Sight Post w/5 detents and round post			1			

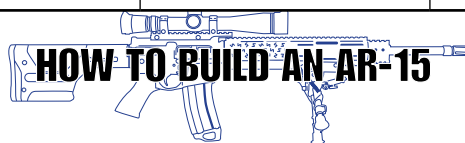
2. If Ordering an A2 REAR SIGHT, then order either 2A or 2B and 2C:

2A) Order (1) of the following COMPLETE A2 SIGHT KITS, or

Part	Notes:	Stock Number	Qty	Price	Ordered	Received
Complete A2 Sight Kit			1			

2B) Order (1 each) of the following individual parts and 2C.

Part	Notes:	Stock Number	Qty	Price	Ordered	Received
Windage Knob			1			
Windage Pin			1			
Sight Base			1			
Windage Screw			1			
Rear Sight Spring			1			
Rear Sight			1			
Base Spring Pin			1			
Elevation Knob			1			
Elevation Wheel			1			
Elevation Spring			1			
Index Screw			1			



ASSEMBLING AN AR-15 PARTS CHECKLIST: A1, A2 & A3 SIGHTS CONTINUED



A1, A2, & A3 Sights Continued

2C) Order (3 each) of the following individual parts.

Part	Notes:	Stock Number	Qty	Price	Ordered	Received
Index Springs			3			
Sight Balls			3			

2D) If an A2 Front Sight is desired, order (1) of the following COMPLETE A2 FRONT SIGHTS:

A2 Front Sight Post w/4 detents and square post			1			
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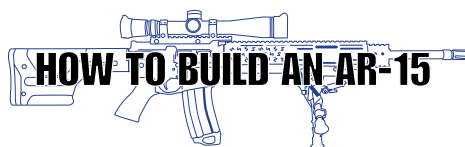
3. If ordering sights for a flattop receiver:

3A) Order from the following SIGHT options:

Part	Notes:	Stock Number	Qty	Price	Ordered	Received
Optics						
Spare Batteries						
Rings						
Flattop Riser Mount						
Carry Handle with Rear Sight						
Lens Covers						
Detachable Rear Sight						

3B) If a Front Sight is desired, order (1) of the following FRONT SIGHTS:

Part	Product Name & Description	Stock Number	Qty	Price	Ordered	Received
Front Sight			1			



ASSEMBLING AN AR-15 PARTS CHECKLIST:

BARREL COMPONENTS



CONTACT/PROJECT: _____ DATE: _____ PAGE _____ of _____

1. Select (1) of the following BARREL options:

Part	Notes:	Stock Number	Qty	Price	Ordered	Received
Barrel <i>with</i> Mil-Spec front sight housing installed			1			
Barrel <i>without</i> Mil-Spec front sight housing installed			1			

2. If a FREE FLOAT HANDGUARD is desired:

Choose (1 each) of the following components:

Part	Notes:	Stock Number	Qty	Price	Ordered	Received
Free Float Handguard			1			
Gas Tube <i>of proper length</i>			1			
Gas Block <i>if not supplied with barrel</i>			1			
Gas Tube Roll Pin			1			
Front Sight <i>optional</i>			1			
Sling Swivel <i>optional</i>			1			
Flash Hider or Compensator <i>if not supplied with barrel</i>			1			
Lock Washer, Peel Washer, Locknut, or Crush Washer <i>if required</i>			1			

3. If a 2-PIECE HANDGUARD is desired, order either 3A or 3B and 3C.

3A) Order (1 each) of the COMPLETE DELTA RING ASSEMBLY, or

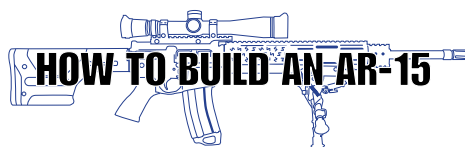
Part	Notes:	Stock Number	Qty	Price	Ordered	Received
Delta Ring Assembly, Complete			1			

3B) Order (1 each) of the following individual DELTA RING components and 3C.

Part	Notes:	Stock Number	Qty	Price	Ordered	Received
Barrel Nut			1			
Slip Ring Spring Assembly			1			
Handguard Slip Ring			1			
Handguard Retainer Ring			1			

3C) Choose (1 each or as otherwise indicated) of the following components:

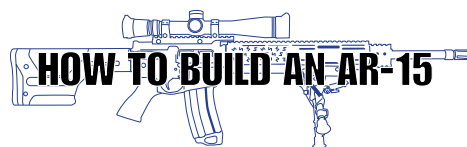
Part	Notes:	Stock Number	Qty	Price	Ordered	Received
Handguard Cap <i>if not supplied with barrel</i>			1			
2-Piece Handguard			1			
Gas Tube <i>of proper length</i>			1			



ASSEMBLING AN AR-15 PARTS CHECKLIST: BARREL COMPONENTS CONTINUED



Gas Tube Pin			1			
Choose (1 each or as otherwise indicated) of the following components:						
Part	Notes:	Stock Number	Qty	Price	Ordered	Received
Gas Block or Front Sight Housing <i>if not supplied with barrel</i>			1			
Taper Pins <i>if installing a Front Sight Housing (Order 2)</i>			2			
Forward Sling Swivel			1			
Forward Sling Swivel Pin			1			
Flash Hider or Compensator <i>if not supplied with barrel and barrel is threaded</i>			1			
Lock Washer, Peel Washer, Locknut, or Crush Washer <i>if required</i>			1			



ASSEMBLING AN AR-15 PARTS CHECKLIST: BOLT & BOLT CARRIER COMPONENTS



CONTACT/PROJECT: _____ DATE: _____ PAGE _____ of _____

1. If ordering a BOLT & CARRIER, order either 1A or 1B or 1C

1A) Order (1) of the following PREASSEMBLED BOLT/CARRIER GROUP, or

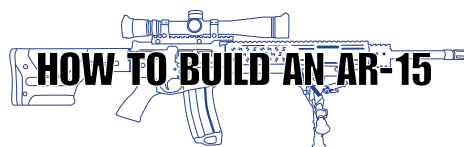
Part	Notes:	Stock Number	Qty	Price	Ordered	Received
Preassembled Bolt/Carrier Group			1			

1B) Order (1each) of the following individual components, or 1C.

Part	Notes:	Stock Number	Qty	Price	Ordered	Received
Bolt Assembly			1			
Carrier Assembly			1			

1C) Order (1 each unless otherwise indicated) of the following individual components.

Part	Notes:	Stock Number	Qty	Price	Ordered	Received
Bolt, Stripped			1			
Ejector			1			
Ejector Spring			1			
Ejector Roll Pin			1			
Extractor			1			
Extractor Pin			1			
Extractor Spring			1			
Extractor Buffer, Black			1			
Gas Ring (Order 3) or 1-Piece Gas Ring			3			
Bolt Carrier, Stripped			1			
Bolt Carrier Cam Pin			1			
Bolt Carrier Key			1			
Bolt Carrier Key Screws (Order 2)			2			
Firing Pin			1			
Firing Pin Retainer Pin			1			



ASSEMBLING AN AR-15 PARTS CHECKLIST:

LOWER RECEIVER COMMON PARTS



CONTACT/PROJECT: _____ DATE: _____ PAGE _____ of _____

1. Select one (1) of the following LOWER RECEIVER options:

Part	Notes:	Stock Number	Qty	Price	Ordered	Received
Complete Lower Receiver with Buttstock			1			
Complete Lower Receiver without Buttstock <i>Don't forget the buttstock</i>			1			
Stripped Lower Receiver			1			

2. If ordering a STRIPPED LOWER RECEIVER, then order either 2A, 2B, or 2C:

2A) Order (1) of the following COMPLETE LOWER RECEIVER PARTS KITS, or

Part	Notes:	Stock Number	Qty	Price	Ordered	Received
Complete Lower Receiver Parts Kit			1			

2B) Order (1 each) of the following COMPLETE SUBASSEMBLIES, or

Part	Notes:	Stock Number	Qty	Price	Ordered	Received
Trigger Kit <i>of correct pin size, .154" or .171</i>			1			
Bolt Catch Kit			1			
Magazine Catch Kit			1			
Pistol Grip Kit			1			
Pivot Pin Kit <i>of correct pin size, .250" or .312"</i>			1			
Take Down Pin Kit			1			
Fire Control (Safety) Selector Kit			1			
Triggerguard Kit			1			
Buffer Retainer			1			
Buffer Retainer Spring			1			

2C) Order (1 each unless otherwise indicated) of the following individual parts.

Part	Notes:	Stock Number	Qty	Price	Ordered	Received
Hammer/Trigger Pin <i>of correct size, .154" or .171" (Order 2)</i>			2			
Trigger			1			
Trigger Spring			1			
Disconnecter			1			
Disconnecter Spring			1			
Hammer With J Hook Spring			1			
Bolt Catch Spring			1			
Bolt Catch Plunger			1			
Bolt Catch						

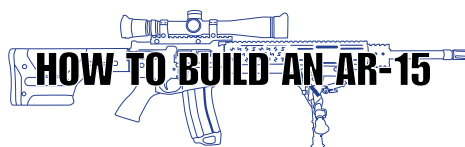
ASSEMBLING AN AR-15 PARTS CHECKLIST:

LOWER RECEIVER COMMON PARTS CONTINUED



2C Continued) Order (1 each unless otherwise indicated) of the following individual parts.

Part	Notes:	Stock Number	Qty	Price	Ordered	Received
Bolt Catch Pin			1			
Magazine Catch			1			
Magazine Release Button Spring			1			
Magazine Catch Button			1			
Pistol Grip			1			
Pistol Grip Lock Washer			1			
Pistol Grip Screw			1			
Pin Detents (Order 2)			2			
Pin Detent Springs (Order 2)			2			
Pivot Pin of correct size, .154" or .171"			1			
Take Down Pin			1			
Fire Control Selector			1			
Fire Control Spring			1			
Fire Control Detent			1			
Triggerguard			1			
Triggerguard Pivot Pin			1			
Triggerguard Pin			1			
Triggerguard Spring			1			
Triggerguard Plunger			1			
Buffer Retainer			1			
Buffer Retainer Spring			1			



ASSEMBLING AN AR-15 PARTS CHECKLIST: BUTTSTOCK COMPONENTS



CONTACT/PROJECT: _____ DATE: _____ PAGE _____ of _____

1. If a COLLAPISBLE BUTTSTOCK is desired, order either 1A or 1B:

1A) Order (1) of the following COMPLETE COLLAPSIBLE BUTTSTOCK KITS, or

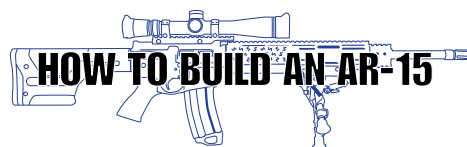
Part	Notes:	Stock Number	Qty	Price	Ordered	Received
Collapsible Buttstock Kit, Complete			1			

1B) Order (1each) of the following COLLAPSIBLE BUTTSTOCK individual components:

Part	Notes:	Stock Number	Qty	Price	Ordered	Received
Collapsible Buttstock, Only			1			
Buffer Assembly <i>of correct type for stock and caliber</i>			1			
Lower Receiver Extension Tube <i>of correct length and diameter</i>			1			
Action Spring <i>of the correct length for stock type</i>			1			
Receiver End Plate			1			
Receiver Extension Nut			1			
Action Spring <i>of the correct length for stock type</i>			1			
Receiver End Plate			1			
Receiver Extension Nut			1			

1C) These parts are typically preassembled on the Collapsible Buttstock, but be sure they are included when ordering.

Part	Notes:	Stock Number	Qty	Price	Ordered	Received
Release Lever			1			
Lock Pin Nut			1			
Lock Pin Retainer Roll Pin			1			
Lock Release Lever Pin Spring			1			
Lock Release Lever Pin			1			
Sling Swivel <i>(Not required for CAR-15 Stocks)</i>			1			
Sling Swivel Screw <i>(Not required for CAR-15 Stocks)</i>			1			



ASSEMBLING AN AR-15 PARTS CHECKLIST: BUTTSTOCK COMPONENTS CONTINUED



2. If a FIXED BUTTSTOCK is desired, order either 2A or 2B:

2A) Order (1) of the following COMPLETE FIXED BUTTSTOCK KITS, or

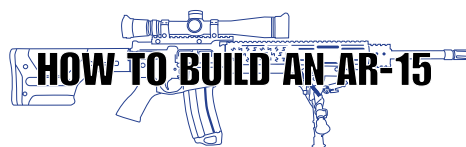
Fixed Buttstock Kit, Complete			1			
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2B) Order (1each) of the following FIXED BUTTSTOCK individual components:

Part	Notes:	Stock Number	Qty	Price	Ordered	Received
Fixed Buttstock only			1			
Buffer Assembly <i>of correct type for stock and caliber</i>			1			
Lower Receiver Extension Tube <i>of correct length and diameter</i>			1			
Action Spring <i>of the correct length for stock type</i>			1			
Buttstock Spacer <i>For A2 stocks only</i>			1			

2C) These parts are typically preassembled on the Fixed Buttstock, but be sure they are included when ordering.

Part	Notes:	Stock Number	Qty	Price	Ordered	Received
Buttstock Screw (A-1 or A-2)			1			
Butt Stock Door			1			
Butt Stock Door Hinge			1			
Door Hinge Pin			1			
Butt Stock Door Plunger			1			
Butt Stock Door Plunger Retainer Pin			1			
Butt Stock Door Plunger Spring			1			
Sling Swivel			1			
Sling Swivel Screw			1			



ASSEMBLING AN AR-15 PARTS CHECKLIST: REPAIR & ASSEMBLY TOOLS



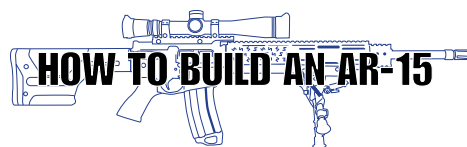
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Common Tools for Repair & Assembly

Part	Notes:	Stock Number	Qty	Price	Ordered	Received
Ballpeen Hammer 4 to 8 oz						
Nylon/Brass Hammer						
Bit Driver Screwdriver with 3 1/2" shaft						
Torx Bit Set						
Hex Bit Set						
Flat Head bits 340-5 & 300-4						
Philips Bits						
Needle Nose Pliers						
Lower Receiver Vise Block						
Upper Receiver Vise Block Set						
Rifle Bench Block						
Bench Mat						
Bench Vise						
Padded Vise Jaws						
Set of Roll Pin Holders in Number 1, 2, 3, & 4						
Set of Roll Pin Punches in Number 1, 2, 3, & 4						
Barrel Nut Tool or Combination Armorer's Wrench						
Buttstock Tool (Collapsible Stock only)						
Handguard Removal Tool						

Barrel Specific Tools

Part	Notes:	Stock Number	Qty	Price	Ordered	Received
1/2" drive Torque Wrench (30 ft lbs to 150 ft lbs)						
3/32" taper starter punch						
1/8" flat punch to peen the swivel rivet						
Staking punch to start the peen on the swivel rivet						
Sight Adjustment Tool for your type of sight (A-1/A-2)						



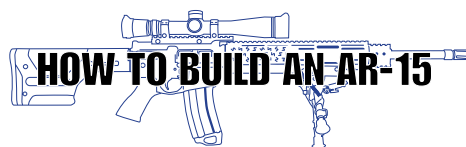
ASSEMBLING AN AR-15 PARTS CHECKLIST: REPAIR & ASSEMBLY TOOLS CONTINUED



Barrel Specific Tools continued						
Part	Notes:	Stock Number	Qty	Price	Ordered	Received
Gas Tube Alignment Pin						
Snap Ring Pliers						
Breaker Bar						
Strap Wrench						

Upper Receiver Specific Tools						
Part	Notes:	Stock Number	Qty	Price	Ordered	Received
Headspace Gauge Set Field/Go/No-go						
Rear Sight Elevation Spring Tool for assembling the A2 sight						
Sight Adjustment Tool for your type of sight						
Ejector Removal Tool						

Lower Receiver Specific Tools						
Part	Notes:	Stock Number	Qty	Price	Ordered	Received
.151 diameter punch for locating trigger parts & installation						
Pivot Pin Detent Installation Tool						
Bolt Catch Pin Punch						
AR-15 Hammer Trigger Jig						
Hammer Trigger Drop Block for adjusting the hammer & trigger						



ASSEMBLING AN AR-15 PARTS CHECKLIST: ACCESSORIES



Select from the following accessories:

Part	Notes:	Stock Number	Qty	Price	Ordered	Received
Optics Primary						
Optics Secondary						
Spare Batteries for Optics						
Clamp-On Sights						
Sling						
Bipod						
Weapon Light						
Remote Switch for Weapon Light						
Spare Batteries for Weapon Light						
Vertical Grip						
Magazines						
Cleaning Kit						
Solvent						
Oil						
Patches						
Chamber Brush						
Bore Brush						
Accu-Wedge						

