

**WARNING**

DANGER: VAPORS MAY BE HARMFUL OR FATAL.
WARNING: CONTENTS EXTREMELY FLAMMABLE AND UNDER PRESSURE. Contains Oxibismethane, Methyl Ethyl Ketone, Toluene, Ethyl Alcohol, n-Butyl Alcohol, Xylene and Isopropyl Alcohol. Avoid extreme heat or open flame. Avoid contact with eyes and skin. For eyes: Flush with large amounts of water for at least 15 minutes. Consult physician immediately. For skin: Wash thoroughly with soap and water. Do not take internally. If swallowed: Do not induce vomiting. Drink large amounts of water or milk to dilute. Consult physician immediately. If inhaled: Move to fresh air. Give artificial respiration if not breathing. Oxygen may be given if necessary. Wear chemical resistant safety goggles or full face shield, chemical resistant plastic or rubber gloves and neoprene apron.

KEEP OUT OF REACH OF CHILDREN

INSTRUCTIONS

- 1) Polish or bead blast parts to achieve the desired finish.
- 2) Degrease the parts with Brownells TCE Cleaner/Degreaser, Acetone or Lacquer thinner. After degreasing, allow part to warm to room temperature before spraying. Do not spray parts in temperatures below 65° F. To speed drying and application time, parts can be warmed to the touch (95°-110° F.) with a hot air blower or hair dryer.
- 3) Shake can until mixing ball in bottom of can rattles and moves freely. Continue shaking can for a minimum of 1 minute.
- 4) Before spraying part, test spray pattern for consistency on a scrap piece of cardboard. Spray a minimum of 3 passes to assure a uniform spray pattern.
- 5) Spray on Teflon/Moly Oven Cure Gun Finish in thin, even passes. 2 coats maximum, recommended. Start each spray pass to one side of the part, depress spray nozzle fully. Continue to spray past the part before releasing the nozzle.
- 6) Allow parts to dry for at least 30 minutes between each coat and before baking.
- 7) Remove overspray before baking using any of the solvents listed in Step 2.
- 8) Bake parts for 30 minutes at 300° F. or 15-20 minutes at 350° F. Do not use a microwave oven. Do not exceed 350° F. or finish will discolor. Large or massive parts may require a longer baking time.

DANGER: This product contains chemicals known to the state of California to cause birth defects or other reproductive harm.

BROWNELLS[®]

TEFLON[®]/MOLY

OVEN CURE

GUN FINISH

MATTE BLACK

Net Weight: 6 OZ./170g #083-048-801



READ & FOLLOW THESE
INSTRUCTIONS

BROWNELLS[®]

SELECTION. SERVICE. SATISFACTION.[™]

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