



The piloted design of Brownells Mossberg 500 Forend Wrench ensures that the Wrench is properly centered so the user can loosen even the tightest Action Slide Tube Nut (AST Nut) with far less chance of damaging the forend wood or the nut.



### WARNING



Never attempt to disassemble or reassemble a firearm unless you are absolutely certain that it is empty and unloaded. Visually inspect the chamber, the magazine and firing mechanism to be absolutely certain that no ammunition remains in the firearm. Disassembly and reassembly should follow the manufacturer's instructions. If such instructions are not immediately available, contact the manufacturer to see if they are available. If they are not available at all, then you should consult other reference sources such as reference books or persons with sufficient knowledge. If such alternative sources are not available and you have a need to disassemble or reassemble the firearm, you should proceed basing your procedures on common sense and experience with similarly constructed firearms.

With regard to the use of these tools, the advice of Brownells Incorporated is general. If there is any question as to a specific application it would be best to seek out specific advice from other sources and not solely rely on the general advice and warnings given.

### HOW TO USE

Follow the manufacturer's recommended procedure and disassemble the shotgun to the point that the Forend Assembly can be removed from the Receiver and the Magazine Tube. **NOTE: THE FOREND WRENCH CANNOT BE USED WITH THE ACTION SLIDE TUBE ASSEMBLY (Forend Assembly) STILL INSTALLED ON THE ACTION SLIDE TUBE (Magazine Tube).**

Hold the Forend securely in one hand, place the end of the Forend Wrench into the muzzle end of the Forend. Slowly rotate the Forend Wrench in a clockwise direction until the teeth engage the two slots in the AST Nut. Seat the Forend Wrench firmly in the AST Nut and turn the Forend Wrench *counter-clockwise* to loosen and remove the AST Nut. After the AST Nut has been removed, the AST Assembly can be withdrawn from the Forend Wood.

Before reassembly, carefully inspect the threads on both the AST Nut and the Action Slide Tube. Remove any rust or grime and apply a light coat of Brownells Rust Preventive #2™ for future protection.

When reassembling the AST Nut to the Action Slide Tube make certain the AST Nut is seated properly and not cross-threaded. **CAUTION** - Do not apply excessive pressure to the AST Nut with the Forend Wrench as this could result in damage to the Forend Wood. A snug fit is all that is required.

Note the sleeve on the body of the Forend Wrench has two sets of teeth. If one set of teeth becomes damaged, remove the roll pin that secures the sleeve on the body, remove the sleeve, reverse, and reinstall the sleeve with the undamaged set of teeth facing away from the handle of the tool. Apply Brownells Rust Preventive #2 prior to storage.

Reassemble the firearm according to the manufacturer's instructions. Check for proper functioning using **ACTION PROVING DUMMIES**. Make sure **ALL SAFETY MECHANISMS** are fully functional as designed and approved by the manufacturer. If these tests prove satisfactory, test-fire the firearm with live ammunition in a **SAFE** and **APPROPRIATE** manner. **IMPORTANT!** Start the live ammunition tests by first loading an **ACTION PROVING DUMMY**, then a live round, into the magazine. Only after several tests have been conducted in this manner should additional rounds be placed in the magazine and fired.

# BROWNELLS®

## MOSSBERG 500

# FOREND

# WRENCH

#080-777-004



READ & FOLLOW THESE  
**INSTRUCTIONS**

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