



The Brownell Roll Pin Holders were designed to make for easier and less awkward installation of small roll pins, such as $\frac{1}{16}$ " diameter pins in lengths of $\frac{1}{4}$ " or less.



WARNING



Never attempt to disassemble or reassemble a firearm unless you are absolutely certain that it is empty and unloaded. Visually inspect the chamber, the magazine and firing mechanism to be absolutely certain that no ammunition remains in the firearm. Disassembly and reassembly should follow the manufacturer's instructions. If such instructions are not immediately available, contact the manufacturer to see if they are available. If they are not available at all, then you should consult other reference sources such as reference books or persons with sufficient knowledge. If such alternative sources are not available and you have a need to disassemble or reassemble the firearm, you should proceed basing your procedures on common sense and experience with similarly constructed firearms.

With regard to the use of these tools, the advice of Brownells is general. If there is any question as to a specific application it would be best to seek out specific advice from other sources and not solely rely on the general advice and warnings given.

HOW TO USE

The face of the Roll Pin Holder is drilled to accept and support the roll pin. To use, place the roll pin in the hole that is located in the end of the proper size Roll Pin Holder. Start the exposed end of the pin into its hole and gently tap the Roll Pin Holder with a hammer. Remove the Roll Pin Holder. Full seating of the roll pin should be done with a Roll Pin Punch.

WARNING: When striking any object with a hammer, suitable eye protection must always be worn. At a minimum, safety glasses with shatter proof lenses must be worn by the user.

Please note that these Roll Pin Holders are NOT designed, nor intended, to fully seat a roll pin. They are designed only to set or start the roll pin into a hole. If you drive the Roll Pin Holder too far, you may mar or damage the surface of the metal around the roll pin hole. Be extremely careful and do not permit the Roll Pin Holder to strike the surface of the workpiece.

Given proper use and care, your Roll Pin Holders will provide many years of use. After use, always wipe them with an oily cloth and store in a suitable container.

NOTES ON SPECIFIC GUNS

Colt AR-15/M16: The smallest Roll Pin Holder, designed for $\frac{1}{16}$ " roll pins, has a *flat* milled on the end of the shaft. This provides clearance to the Windage Drum when seating the Windage Drum Roll Pin.

Reassemble the firearm according to the manufacturer's instructions. Check for proper functioning using **ACTION PROVING DUMMIES**. Make sure **ALL SAFETY MECHANISMS** are fully functional as designed and approved by the manufacturer. If these tests prove satisfactory, test-fire the firearm with live ammunition in a **SAFE** and **APPROPRIATE** manner. **IMPORTANT!** Start the live ammunition tests by first loading an **ACTION PROVING DUMMY**, then a live round, into the magazine. Only after several tests have been conducted in this manner should additional rounds be placed in the magazine and fired.

BROWNELLS[®]

ROLL PIN HOLDERS

(Starter/Setter Punches)

READ & FOLLOW THESE

INSTRUCTIONS

BROWNELLS[®]

SELECTION. SERVICE. SATISFACTION.[®]

200 S. Front St. Montezuma, IA 50171
800-741-0015 or 641-623-4000 • www.brownells.com

World's Largest Supplier of
Firearms Accessories and Gunsmithing Tools.™