



The 1911 Auto Barrel Holder is a great aid in fitting a new barrel, or an older barrel that has had the lugs built up to the slide stop pin by welding. The Barrel Holder will secure the barrel in its proper position in the slide when using a lug cutter or file to fit the lugs to the slide stop pin.



WARNING



Never attempt to disassemble or reassemble a firearm unless you are absolutely certain that it is empty and unloaded. Visually inspect the chamber, the magazine and firing mechanism to be absolutely certain that no ammunition remains in the firearm. Disassembly and reassembly should follow the manufacturer's instructions. If such instructions are not immediately available, contact the manufacturer to see if they are available. If they are not available at all, then you should consult other reference sources such as reference books or persons with sufficient knowledge. If such alternative sources are not available and you have a need to disassemble or reassemble the firearm, you should proceed basing your procedures on common sense and experience with similarly constructed firearms.

With regard to the use of these tools, the advice of Brownells Incorporated is general. If there is any question as to a specific application it would be best to seek out specific advice from other sources and not solely rely on the general advice and warnings given.

HOW TO USE

As with any gun work, make **SURE** the firearm is completely **EMPTY** of all ammunition before proceeding. Remove the magazine and lock the slide to the rear so the chamber of the barrel can be inspected. Again, make sure the firearm is **UNLOADED** before proceeding.

Begin by removing the slide from the frame. Remove the recoil spring plug and recoil spring. Insert the Barrel Holder into the front of the slide in place of the recoil spring plug. Turn bushing to the locked position and press the Barrel Holder forward until it seats in the bushing cut out. Position the set screw on the Barrel Holder so by tightening the set screw, the barrel is held in the locked position. Be sure the barrel is in its proper position and the lugs are parallel to the sides of the slide before tightening the set screw. Once you have the Barrel Holder in place and the barrel is properly positioned, you can proceed with the fitting of the lugs to the slide stop pin, carefully following the instructions accompanying the Lug Cutter.

Reassemble the firearm according to the manufacturer's instructions. Check for proper functioning using **ACTION PROVING DUMMIES**. Make sure **ALL SAFETY MECHANISMS** are fully functional as designed and approved by the manufacturer. If these tests prove satisfactory, test-fire the firearm with live ammunition in a **SAFE** and **APPROPRIATE** manner. **IMPORTANT!** Start the live ammunition tests by first loading an **ACTION PROVING DUMMY**, then a live round, into the magazine. Only after several tests have been conducted in this manner should additional rounds be placed in the magazine and fired.

BROWNELLS®

1911 AUTO BARREL HOLDER

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READ & FOLLOW THESE
INSTRUCTIONS

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200 S. Front St. Montezuma, IA 50171
800-741-0015 or 641-623-4000 • www.brownells.com

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