



Based on factory proven design, the Brownells 870 Forend Wrench will provide the user with the means of loosening even the tightest forend nuts while minimizing the chance of damaging the forend wood or the nut itself. Its piloted design makes sure the 870 Forend Wrench is always properly centered when it is used.



WARNING



Never attempt to disassemble or reassemble a firearm unless you are absolutely certain that it is empty and unloaded. Visually inspect the chamber, the magazine and firing mechanism to be absolutely certain that no ammunition remains in the firearm. Disassembly and reassembly should follow the manufacturer's instructions. If such instructions are not immediately available, contact the manufacturer to see if they are available. If they are not available at all, then you should consult other reference sources such as reference books or persons with sufficient knowledge. If such alternative sources are not available and you have a need to disassemble or reassemble the firearm, you should proceed basing your procedures on common sense and experience with similarly constructed firearms.

With regard to the use of these tools, the advice of Brownells Incorporated is general. If there is any question as to a specific application it would be best to seek out specific advice from other sources and not solely rely on the general advice and warnings given.

HOW TO USE

Disassemble the shotgun to the point that the Forend Assembly (forend, forend tube assembly/action bars and forend tube nut) can be removed from the Receiver and Magazine Tube. **IMPORTANT: THE FOREND ASSEMBLY MUST BE REMOVED FROM THE MAGAZINE TUBE BEFORE THIS TOOL CAN BE USED.**

Holding the forend securely in one hand, place the end of the 870 Forend Wrench gently into the muzzle end of the Forend. Slowly rotate the 870 Forend Wrench in a *clockwise* direction until the two teeth engage the two slots in the Forend Nut. Seat the 870 Forend Wrench **FIRMLY** in the Forend Nut slots and turn the Wrench *counter-clockwise* to loosen and remove the Forend Nut. Once the Forend Nut has been removed, the Forend Tube Assembly can be withdrawn from the rear of the Forend Wood.

Before reassembling the Forend, carefully inspect the threads on both the Forend Nut and the Forend Tube Assembly. If any rust or corrosion is present, it should be removed. This is also a good opportunity to apply a light coating of a good grade of gun oil to the threads for future protection.

When reassembling the Forend Nut to the Forend Tube, **MAKE CERTAIN** the Forend Nut is seated properly and not cross-threaded. Be **VERY CAREFUL!! DO NOT** apply excessive pressure to the Forend Nut with the 870 Forend Wrench. Excessive pressure can result in damage to the Forend Wood. A snug fit is all that is required.

Reassemble the firearm according to the manufacturer's instructions. Check for proper functioning using **ACTION PROVING DUMMIES**. Make sure **ALL SAFETY MECHANISMS** are fully functional as designed and approved by the manufacturer. If these tests prove satisfactory, test-fire the firearm with live ammunition in a **SAFE** and **APPROPRIATE** manner.

Given proper care, the Brownells 870 Forend Wrench should provide many years of service. Note that the sleeve on the body of the Forend Wrench has two sets of teeth. In the event that one set of teeth is damaged or broken, the roll pin securing the sleeve can be removed and the sleeve reversed to permit the use of the second or "spare" set of teeth. Should you damage or break both sets of teeth on the original sleeve, **870 Replacement Sleeves** are available. Occasionally, the 870 Forend Wrench should be wiped down with an oily cloth to prevent rusting.

BROWNELLS[®]

870

FOREND WRENCH

READ & FOLLOW THESE
INSTRUCTIONS

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