



Brownells AR-15/M16 Brass Catcher covers the ejection port of AR-15/M16 rifles to catch up to 40, spent, .223 (5.56 x 45mm NATO) cases while firing the rifle. Because it attaches to the handguard/forend, it fits most AR-type rifles and configurations. It saves the time and effort of collecting brass from the ground and is the perfect assist for shooters who wish to find and save their "own" brass casings for reloading, or where range restrictions require all brass to be picked up and discarded. You will find the Brass Catcher installs and removes quickly and easily when not in use.



WARNING



Never attempt to disassemble or reassemble a firearm unless you are absolutely certain that it is empty and unloaded. Visually inspect the chamber, the magazine and firing mechanism to be absolutely certain that no ammunition remains in the firearm. Disassembly and reassembly should follow the manufacturer's instructions. If such instructions are not immediately available, contact the manufacturer to see if they are available. If they are not available at all, then you should consult other reference sources such as reference books or persons with sufficient knowledge. If such alternative sources are not available and you have a need to disassemble or reassemble the firearm, you should proceed basing your procedures on common sense and experience with similarly constructed firearms.

With regard to the use of these tools, the advice of Brownells Incorporated is general. If there is any question as to a specific application it would be best to seek out specific advice from other sources and not solely rely on the general advice and warnings given.

HOW TO USE

INSTALLATION OF BRASS CATCHER:

- (1) Remove the magazine from the rifle, and verify the chamber is empty.
- (2) Align the wire-reinforced bag mouth over the ejection port, and hold it in place.
- (3) Draw the hook-and-loop strap tightly around the handguard/delta ring area immediately forward of the upper receiver, and secure the strap. The strap must be tight around the rifle to hold the Brass Catcher in place as it fills with spent cases.



WARNING



Always safely and completely remove the Brass Catcher from the firearm before emptying the bag, storing or casing the gun, or when done shooting.

REMOVAL OF BRASS CATCHER:

- (1) Remove the magazine from the rifle, and work the charging handle completely several times to clear the chamber.
- (2) Lock open the action with the bolt catch.
- (3) Move the thumb safety to the SAFE position.
- (4) With the muzzle pointed in a safe direction, unfasten the hook-and-loop strap to remove the Brass Catcher.
- (5) Visually inspect the chamber to verify it is empty.

Reassemble the firearm according to the manufacturer's instructions. Check for proper functioning using **ACTION PROVING DUMMIES**. Make sure **ALL SAFETY MECHANISMS** are fully functional as designed and approved by the manufacturer. If these tests prove satisfactory, test-fire the firearm with live ammunition in a **SAFE** and **APPROPRIATE** manner. **IMPORTANT!** Start the live ammunition tests by first loading an **ACTION PROVING DUMMY**, then a live round, into the magazine. Only after several tests have been conducted in this manner should additional rounds be placed in the magazine and fired.

BROWNELLS®

AR-15/M16 BRASS CATCHER

#084-000-262



READ & FOLLOW THESE
INSTRUCTIONS

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