



WARNING



Never attempt to disassemble or reassemble a firearm unless you are absolutely certain that it is empty and unloaded. Visually inspect the chamber, the magazine and firing mechanism to be absolutely certain that no ammunition remains in the firearm. Disassembly and reassembly should follow the manufacturer's instructions. If such instructions are not immediately available, contact the manufacturer to see if they are available. If they are not available at all, then you should consult other reference sources such as reference books or persons with sufficient knowledge. If such alternative sources are not available and you have a need to disassemble or reassemble the firearm, you should proceed basing your procedures on common sense and experience with similarly constructed firearms.

With regard to the use of these tools, the advice of Brownells Incorporated is general. If there is any question as to a specific application it would be best to seek out specific advice from other sources and not solely rely on the general advice and warnings given.

HOW TO USE

Secure the barrel in a padded vise or barrel vise jaws to keep the barrel from rotating. Do not use the guns receiver to hold the barrel for choke removal or damage to the receiver and/or barrel will result. It is best to soak the barrel muzzle and choke tube overnight in a sufficient amount of penetrating oil such as Kroil before attempting to remove the choke. Once you are satisfied with the soaking method used, select the appropriate Choke Removal Tool. Insert it into the choke tube parallel with the bore line to allow maximum grip on the tool's edge.

Tap the tool into the choke tube to allow it to "bite" into the sides of the choke tube with a 4 or 8 ounce ball peen hammer or brass hammer of similar weight. Drive the tool into the tube only far enough to grab, expanding the tube will only cause it to become more tightly seized and can damage the barrel's muzzle. Use any adjustable wrench or open end wrench, large enough to provide proper grip and leverage on the Choke Removal Tool body. Turn the Tool counter-clockwise only to remove the tube. Do not turn the tool clockwise or you will damage the edge and render the tool useless.

Once the choke tubes are removed, clean up the threads with a bronze bristle brush and remember to use a choke lube on the new tube and frequently clean any choke tubes and muzzle threads before storage of the shotgun. It is recommended the choke tube you've just removed be discarded to prevent a recurrence or possible damage to the gun or shooter.

Keep in mind it may take significant force to remove a seized choke tube and the resulting force will most likely render the choke tube useless. That force can also cause permanent damage to the threads of the barrel or bulge the threaded area of the muzzle if excessive force is required. This is especially true of flush style choke tubes. If you feel the force you are required to exert may damage the barrel or threads cease using the tool and consider using other methods such as lathe work or high heat to expand the barrel's muzzle before using the Stuck Choke Removal Tool.

BROWNELLS® STUCK CHOKE REMOVAL TOOL



BROWNELLS®

Serious About Firearms Since 1939®

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READ & FOLLOW THESE
INSTRUCTIONS

Reassemble the firearm according to the manufacturer's instructions. Check for proper functioning using **ACTION PROVING DUMMIES**. Make sure **ALL SAFETY MECHANISMS** are fully functional as designed and approved by the manufacturer. If these tests prove satisfactory, test-fire the firearm with live ammunition in a **SAFE** and **APPROPRIATE** manner. **IMPORTANT!** Start the live ammunition tests by first loading an **ACTION PROVING DUMMY**, then a live round, into the magazine. Only after several tests have been conducted in this manner should additional rounds be placed in the magazine and fired.