



The Brownells Triggerguard is designed to give the extra room you need when using gloves or for special applications without gloves.

Tools you will need include:

- 1/16" roll pin punch
- 1/8" roll pin punch
- Nylon/brass hammer
- Non-marring bench block



### WARNING



Never attempt to disassemble or reassemble a firearm unless you are absolutely certain that it is empty and unloaded. Visually inspect the chamber, the magazine and firing mechanism to be absolutely certain that no ammunition remains in the firearm. Disassembly and reassembly should follow the manufacturer's instructions. If such instructions are not immediately available, contact the manufacturer to see if they are available. If they are not available at all, then you should consult other reference sources such as reference books or persons with sufficient knowledge. If such alternative sources are not available and you have a need to disassemble or reassemble the firearm, you should proceed basing your procedures on common sense and experience with similarly constructed firearms.

With regard to the use of these tools, the advice of Brownells Incorporated is general. If there is any question as to a specific application it would be best to seek out specific advice from other sources and not solely rely on the general advice and warnings given.

### HOW TO USE

To remove the original triggerguard, place the AR-15 receiver on your bench block so the side of the receiver where the triggerguard pin is, fully backed by the bench block with the pin located over a hole. With the 1/8" roll pin punch positioned on the roll pin, lightly tap the punch until the roll pin is driven all the way through the triggerguard but not out the lower part of the receiver. Slip out the original triggerguard. Put receiver aside for now.

Once the triggerguard is removed from the receiver you will need to remove the 1/16" roll pin and the triggerguard spring and plunger from it. Place the triggerguard on the bench block so the roll pin is positioned over one of the holes. Using the 1/16" roll pin punch, drive the pin down and out of the triggerguard (be sure to save the roll pin), and leave the punch in the hole for now. Place your thumb over the open end where the punch is so you won't lose the spring or plunger and slide the punch out of the holes. Remove the spring and plunger and put aside with the roll pin you just removed.

Take the Brownells Triggerguard and on one end you will see the roll pin hole. Place the extended triggerguard on the bench block so the roll pin hole is vertical and the bow is up. Tap the roll pin into the hole just enough to hold the roll pin and not extend into the hole. Drop the plunger in first and then the spring into the hole, place the triggerguard again on the bench block and use the 1/8" punch to compress the spring past where the 1/16" roll pin is positioned and tap the 1/16" roll pin punch in enough to catch the spring. Remove the 1/8" punch and using the 1/16" roll pin punch drive the pin through to the other side until it is flush with the outside surface. You may need to use a very small screwdriver or punch to make sure the spring coils stay on the inside of the roll pin and to make sure the roll pin stays positioned over the hole as you tap it through.

Now take your receiver and place it on the bench block so the triggerguard pin is sticking upward and again make sure the other side is fully supported by the bench block. Place the Brownells Triggerguard where the original was, making sure the hole in the triggerguard is under the roll pin and lightly tap the roll pin back through the triggerguard using the roll pin punch. Make sure the roll pin lines up with the hole on the far side of the receiver before trying to drive it through. If you feel any resistance as the pin approaches the other side - STOP! - and make sure the pin is lined up before you proceed. To NOT make sure everything is lined up before driving the pin flush may cause damage to your receiver.

# BROWNELLS® OVERSIZED TRIGGERGUARD

#080-000-692



READ & FOLLOW THESE  
INSTRUCTIONS

**BROWNELLS®**  
SELECTION. SERVICE. SATISFACTION.  
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Reassemble the firearm according to the manufacturer's instructions. Check for proper functioning using **ACTION PROVING DUMMIES**. Make sure **ALL SAFETY MECHANISMS** are fully functional as designed and approved by the manufacturer. If these tests prove satisfactory, test-fire the firearm with live ammunition in a **SAFE** and **APPROPRIATE** manner. **IMPORTANT!** Start the live ammunition tests by first loading an **ACTION PROVING DUMMY**, then a live round, into the magazine. Only after several tests have been conducted in this manner should additional rounds be placed in the magazine and fired.