



WARNING



Never attempt to disassemble or reassemble a firearm unless you are absolutely certain that it is empty and unloaded. Visually inspect the chamber, the magazine and firing mechanism to be absolutely certain that no ammunition remains in the firearm. Disassembly and reassembly should follow the manufacturer's instructions. If such instructions are not immediately available, contact the manufacturer to see if they are available. If they are not available at all, then you should consult other reference sources such as reference books or persons with sufficient knowledge. If such alternative sources are not available and you have a need to disassemble or reassemble the firearm, you should proceed basing your procedures on common sense and experience with similarly constructed firearms.

With regard to the use of these tools, the advice of Brownells Incorporated is general. If there is any question as to a specific application it would be best to seek out specific advice from other sources and not solely rely on the general advice and warnings given.

HOW TO USE

Remove upper receiver and barrel assembly from the gun and secure it in suitable padded vice jaws or upper receiver vise blocks. Remove existing flash hider or compensator from the gun by turning it in a *counter-clockwise* direction. Remove any locking device such as crush washer, lock nut or peel washer and clean the threads of carbon build up.

Install crush washer onto threaded portion of the barrel and remove Brownells Compensator from package and thread it onto the barrel. Screw the compensator onto the end until flush against the crush washer and apply approximately 20 to 30 ft. lbs torque. There is no need to index the compensator, as the vents are in a 360° radius.

If you are using a peel washer there is no need to de-laminate the peel washer, but do not exceed 30 ft. lbs torque.

Reassemble the firearm according to the manufacturer's instructions. Check for proper functioning using **ACTION PROVING DUMMIES**. Make sure **ALL SAFETY MECHANISMS** are fully functional as designed and approved by the manufacturer. If these tests prove satisfactory, test-fire the firearm with live ammunition in a **SAFE** and **APPROPRIATE** manner. **IMPORTANT!** Start the live ammunition tests by first loading an **ACTION PROVING DUMMY**, then a live round, into the magazine. Only after several tests have been conducted in this manner should additional rounds be placed in the magazine and fired.

BROWNELLS[®]

AR-STYLE .308

MUZZLE BRAKE

#080-000-657



READ & FOLLOW THESE
INSTRUCTIONS

BROWNELLS[®]

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