



HOW TO INSTALL

Un-pack the oven and make sure the unit is not damaged. The oven requires proper anchoring to prevent tipping and there are extended brackets at the base that can be attached to any non-flammable floor or bench. Secure the base with concrete anchors or other masonry anchors designed for the mounting surface. There is a generous amount of 110-120 volt power cord, to allow some flexibility in the mounting location. Position the oven in an area that has adequate ventilation away from any flammable wall and allow between 2 and 3 inches between any other surfaces. The oven incorporates 2 separate heating elements for even temperatures throughout the oven interior.



WARNING



Never attempt to disassemble or reassemble a firearm unless you are absolutely certain that it is empty and unloaded. Visually inspect the chamber, the magazine and firing mechanism to be absolutely certain that no ammunition remains in the firearm. Disassembly and reassembly should follow the manufacturer's instructions. If such instructions are not immediately available, contact the manufacturer to see if they are available. If they are not available at all, then you should consult other reference sources such as reference books or persons with sufficient knowledge. If such alternative sources are not available and you have a need to disassemble or reassemble the firearm, you should proceed basing your procedures on common sense and experience with similarly constructed firearms.

With regard to the use of these tools, the advice of Brownells Incorporated is general. If there is any question as to a specific application it would be best to seek out specific advice from other sources and not solely rely on the general advice and warnings given.

HOW TO USE

The mechanical pre-heat timer can be set and will automatically preheat the oven regardless of the thermostat setting or it can be used as a mechanical timer to indicate up to one hour of bake time. The oven must be turned off at the end of the curing process or unplugged. The timer does not shut off the heating elements. A separate thermometer built into the front door allows the user to monitor the heat level and make minute adjustments to the temperature. **DO NOT USE AS AN AREA OR SPACE HEATER.**

Once you have spray coated all the items you intend to cure, allow all flammable solvents to evaporate and the part to dry so the parts can be handled. Inspect all surfaces of the parts before baking to ensure proper coverage of the part. Place the items on the hangers provided or the expanded metal racks at the various levels within the oven, making sure all of the parts have an adequate amount of separation.

Set the temperature at the recommended temperature for the type of coating you have applied and turn the timer (preheat dial) to activate the heating elements. You may use an external timer or allow the temperature to come up to the proper operating temperature and then set the oven timer (preheat dial) to a specific time to maintain the proper heat setting. You may also control the heat cycle time manually and turn the oven off after the appropriate amount of curing time.

BROWNELLS[®] PAINT CURING OVEN

#080-000-667



READ & FOLLOW THESE
INSTRUCTIONS

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Once the specified baking time has elapsed for the applied finish, turn off the oven and unplug the power cord. Allow the interior and cured parts to cool to a temperature that will allow safe handling and remove them from the oven.

Reassemble the firearm according to the manufacturer's instructions. Check for proper functioning using **ACTION PROVING DUMMIES**. Make sure **ALL SAFETY MECHANISMS** are fully functional as designed and approved by the manufacturer. If these tests prove satisfactory, test-fire the firearm with live ammunition in a **SAFE** and **APPROPRIATE** manner. **IMPORTANT!** Start the live ammunition tests by first loading an **ACTION PROVING DUMMY**, then a live round, into the magazine. Only after several tests have been conducted in this manner should additional rounds be placed in the magazine and fired.