



Make the rifle safe and separate the lower and upper halves if working on the lower receiver only. The vise block is designed to be used on either type of .308 lower receivers simply by turning the block over. The block has a relief cut on the front edge to indicate the side used for the AR-10 rifle made by Armalite®. The square cut side can be used on the LR-308 by DPMS®, Bushmaster® and R-25 Remington® Rifles. The vise block secures the receiver with the aid of a bench vise and gives the user a solid base to perform cleaning, maintenance or addition of lower receiver parts safety.



WARNING



Never attempt to disassemble or reassemble a firearm unless you are absolutely certain that it is empty and unloaded. Visually inspect the chamber, the magazine and firing mechanism to be absolutely certain that no ammunition remains in the firearm. Disassembly and reassembly should follow the manufacturer's instructions. If such instructions are not immediately available, contact the manufacturer to see if they are available. If they are not available at all, then you should consult other reference sources such as reference books or persons with sufficient knowledge. If such alternative sources are not available and you have a need to disassemble or reassemble the firearm, you should proceed basing your procedures on common sense and experience with similarly constructed firearms.

With regard to the use of these tools, the advice of Brownells Incorporated is general. If there is any question as to a specific application it would be best to seek out specific advice from other sources and not solely rely on the general advice and warnings given.

HOW TO USE

- 1.) Install the vice block in a vice with the proper side up for the application being used for.
- 2.) Slide the rifle lower onto the block and lock the magazine catch into the slot for positive retention. Some rifles may require slight removal of material to allow easy fit of the receiver to the block. Do not remove excess material or the block will develop slop that will allow excessive movement. In some cases a slight deburring of the corners will be all that is required.
- 3.) Perform the work required to the lower receiver and remove the receiver from the block.
- 4.) Remove the vice block from the vice and clean any metal filings, solvents or oils from the surface to avoid contamination of the tool box or other storage container you select.

WARNING! DO NOT PUT EXCESSIVE PRESSURE WHEN LOCKING THE VISE BLOCKS IN THE VICE OR DAMAGE WILL RESULT AND THE BLOCK WILL NOT BE USABLE ON THE OTHER TYPE OF RIFLE.

BROWNELLS®

AR-STYLE .308 LOWER RECEIVER VISE BLOCK

#080-000-494



READ & FOLLOW THESE
INSTRUCTIONS

BROWNELLS®

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