

MADE IN U.S.A.

076-100-422 R511

INSTRUCTIONS

- (1) Thoroughly heat the part to cherry red in color (approximately 1650° F). Be sure the part, or the section of the part to be hardened, is completely heated for best results.
- (2) Coat part in Brownells Surface Hardening Compound by dipping, rolling or covering surface or part. Compound will blister and harden.
- (3) Reheat part to cherry red color.
- (4) Quench immediately in water, oil, or let cool and brush off excess compound.
To increase case depth, repeat No. 2 and No. 3 before quenching.
Brownells Surface Hardening Compound is water soluble and excess can be removed with water and a little brushing.

WARNING: EYE, SKIN AND RESPIRATORY IRRITANT. HARMFUL IF SWALLOWED. POTENTIAL SKIN SENSITIZER. Contains Potassium nitrate, Chromium (III) oxide. Avoid contact with skin, eyes, and clothing. Do not swallow. Avoid inhaling dust. Wear rubber gloves and goggles when handling. Use dust mask if local ventilation is inadequate. FIRST AID: For Eyes: Flush thoroughly with water for at least 15 minutes. Obtain medical attention. For Skin: Flush thoroughly with water for at least 15 minutes. Remove contaminated clothing and leather articles. Obtain medical attention if irritation develops or persists. For Ingestion: Do not induce vomiting. Contact physician or Poison Control Center IMMEDIATELY. Do not store in unlabeled containers. Keep container closed. Do not store with strong acids.

KEEP OUT OF REACH OF CHILDREN



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World's Largest Supplier of Firearms Accessories and Gunsmithing Tools.™

BROWNELLS[®] SURFACE HARDENING COMPOUND

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Read other warnings on back panel.

NET WEIGHT: 1 LB./.453 kg - #083-000-033

