



**Fix In-The-Field Problems On The Spot**

Six critical tools to do field maintenance, improve performance, and assist in assembly/disassembly on your 1911 pistol. The heavy-duty tool box provides you a convenient way to haul the tools to matches or wherever you take your 1911. To protect your gun, parts, and work surface, we also included a highly-absorbent field/bench mat to work on.

**#080-100-184 1911 Field Tool Kit 8K174A16 . . . . . \$ 194.09**

**1911 FIELD TOOL KIT**

**1 1911 AUTO GRIP BUSHING STAKER** - 8-segment, 90° head gives maximum contact to bushing for most secure installation possible.

*SPECS:* Staker head - S5 Tool Steel hardened to Rc 57-60. 4" (10.2cm) handle.

**#080-644-000 1911 Auto Grip Bushing Staker, 8K21T90 . . . . . \$ 29.95**

**2 BROWNELLS LUG IRON** - Removes rough spots and machine marks from the slide lug area of 1911 Autos.

*SPECS:* 8<sup>3</sup>/<sub>4</sub>" (22.2cm) long. One-piece steel shaft and head.

**#080-689-000 Brownells Lug Iron 8K41D05 . . . . . \$ 48.29**

**3 PLUNGER TUBE CRIMPER KIT** - Easy-to-use tool lets you secure the plunger tube to the frame without fear of tube crush or expensive frame damage.

*SPECS:* Steel, 7" (17cm) long. Crimper Kit includes crimper and plunger tube support. Includes external reinforcing block. Plunger Tube Support - Hardened steel. 4" (10.2cm) long, .106" (2.7mm) diameter. Step is .300" (7.6mm) long, .090" (2.3mm) diameter.

**#080-806-500 Plunger Tube Crimper Kit, 8K57X19 . . . . . \$ 74.97**

**4 1911 AUTO TRIGGER STIRRUP DIE** - Smooths out bends and bumps found in production triggers to match-fit them for smooth travel.

*SPECS:* Hardened Steel. 1<sup>15</sup>/<sub>16</sub>" (23.8mm) long, <sup>9</sup>/<sub>16</sub>" (15.9mm) thick, 1<sup>1</sup>/<sub>2</sub>" (3.8cm) high.

**#080-710-045 Trigger Stirrup Die 8K20C75 . . . . . \$ 25.95**

**5 BLUE PISTOL BENCH BLOCK** - Large, durable bench block; won't embed or mar when pounding out pins.

*SPECS:* Polyethylene blue. 4" (10cm) diameter, 1<sup>1</sup>/<sub>8</sub>" (2.8cm) high.

**#080-000-493 Blue Pistol Bench Block 8D00ZAY . . . \$ 16.35**

**6 BROWNELLS FRONT SIGHT STAKER** - Offset punch efficiently directs the full force of the hammer blow downward against the sight tenon to tightly fit front sights.

*SPECS:* Steel, blued. <sup>9</sup>/<sub>16</sub>" (79mm) x <sup>1</sup>/<sub>2</sub>" (12.7mm) x 4<sup>1</sup>/<sub>2</sub>" (11.4cm) long shaft. Replaceable, hardened steel tip. Fits 1911 Auto. Includes complete instructions.

**#080-817-000 Brownells Front Sight Staker, 8K28C78 . . . . . \$ 35.09**

**7 BENCH/FIELD GUN MAT** - Soft face prevents scratches and dings when working on your gun. Absorbs liquid, and includes a non-slip backing.

*SPECS:* Polypropylene fiber, brown, expanded, vinyl acetate backing. 12" (30.5cm) x 24" (61cm).

**#084-280-001 12x24 Bench/Field Gun Mat, 4H08D35 . . . . . \$ 11.16**

**8 TOOL BOX** - Heavy-duty, plastic case conveniently holds everything in one place. Perfect for the shop, armory, or as a take along to a match.

*SPECS:* High-impact plastic. 15" (38.1cm) long, 7" (18cm) wide, 5" (13cm) high.

**#696-100-303 Tool Box 6F09Z66 . . . . . \$ 14.48**

**1911 ARMORER'S ADD-ON PAK** - 15 additional tools essential to assemble, disassemble, improve performance, and to do general maintenance on 1911-style pistols; turns your Field Tool Kit into an Armorer's Kit.

*SPECS:* Upgrade Kit includes: (1) #81 Magna-Tip® Solid Handle - 1<sup>1</sup>/<sub>4</sub>" (3.2cm) dia., 8" (20.3cm) long overall. (1) <sup>3</sup>/<sub>32</sub>" Allen Bit - Steel, heat treated. Fits Brownells 1911 Auto and Ruger MkI/MkII grip screws. (1) #240-5 Slotted Bit - Steel, heat treated. Fits Brownells 1911 Auto and Ruger MkI/MkII grip screws. (1) T15 Torx Bit - Steel, heat treated. Fits Brownells 1911 Auto and Ruger MkI/MkII grip screws. (1) Magna-Tip. 45 Bushing Driver Bit 1<sup>9</sup>/<sub>16</sub>" (3.9cm) overall length, <sup>1</sup>/<sub>4</sub>" (6.35mm) O.D. (1) 1911 Auto Anodized Bushing Wrench - Aluminum, red anodized. 5<sup>1</sup>/<sub>2</sub>" (14cm) long, 1<sup>1</sup>/<sub>4</sub>" wide, <sup>1</sup>/<sub>4</sub>" (6.35mm) thick. (1) 1911 Auto Safety Detent Depressor - Steel shaft, plastic handle, 5" (12.7cm) long. (1) Mainspring Housing Pin Pusher - Approx. 3" (76cm). RC50 steel shank, plastic handle. (1) 1" Nylon/Brass Hammer Combo - 1" (2.5cm) dia. faces. 11<sup>1</sup>/<sub>2</sub>" (29.2cm) hickory handle. Weighs approximately 6 oz. (170.1g). (3) Nylon Front Sight Punches - 4" (10.2cm) long. <sup>9</sup>/<sub>16</sub>" (79mm) dia. Polyenco Nylon. (1) 1911 Auto Extractor Removal Tool - Steel, blue, matte finish. 6" (15.2cm) long, <sup>3</sup>/<sub>16</sub>" (9.4mm) dia. handle, .150" (3.7mm) dia. lever. (1) #120-3 Bit - Steel. .120" (3.1mm) shank dia., .03" (.76mm) blade thickness. (1) #185-00 Hex-Head Bit - Steel. 1" long, <sup>1</sup>/<sub>16</sub>" (1.6mm) thick. (1) .120" Brass Alignment & Push Punch - Plastic handle, brass shank, 360 alloy shaft. 4<sup>3</sup>/<sub>4</sub>" (12cm) long. Shank - 3<sup>1</sup>/<sub>4</sub>" (8.2cm) long. .120" (3.05mm) dia. (1) .092" Brass Alignment & Push Punch - Plastic handle, brass shank, 360 alloy shaft. 4<sup>3</sup>/<sub>4</sub>" long. Shank - 3<sup>1</sup>/<sub>4</sub>" long. .092" (2.3mm) dia.

**#080-000-190 Armorer's Add-On Pak, 8K91X29 . . . . . \$ 104.26**