

Brownells Magna-Tip® Professional Super Set



The ultimate gunsmith screwdriver set - 120 Magna-Tip bits, 7 different handles, and a bench block for easy access. All Magna-Tip bits are MADE IN THE USA! These bits will fit almost anything you come across on a firearm.

Professional Super Set Includes:

- 75 hollow ground straight screwdriver bits to precisely fit any straight slot gun screw without damage
- 4 Phillips bits, 17 hex bits, 11 Torx bits, and 13 specialty bits for sights, scope mounts, grip bushings, and other unique applications
- Magna-Tip Choke Wrench
- Hex to square adapter for 1/4" drive sockets
- Handles: Brownell's standard #81 handle, #84 hollow handle with bit storage, magnetic medium length handle, clip retainer handle (does not magnetize bit), stubby handle, and the heavy duty 3 way ratchet handle for maximum torque

Professional Super Set with Handle Includes:

- All the above in the Professional Super Set PLUS the Magna-Tip Adjustable Torque Handle (10 to 70 in-lb range). See more about this tool above right.
- Tool has a 3/8" square drive with an adapter included to accept any of the Manga-Tip bits (or other 1/4" hex bits)

#749-102-023ST Brownells Magna-Tip Professional Super Set **\$309.99**

#749-102-024ST Brownells Magna-Tip Professional Super Set with Torque Driver **409.99**

Brownells Magna-Tip® Adjustable Torque Handle



Brownells Magna-Tip Torque Handle is a precision-adjustable 10 to 70 in-lbs. driver which easily adjusts in one inch pound increments by lifting and turning the handle. The set torque value is locked in and displayed in a covered view window in the handle. This professional torque tool has a comfortable teardrop shaped handle and a synthetic rubber covered aluminum housing. The tool bit is 3/8" square drive, and an adapter is included which accepts any of the Magna-Tip bits (or any 1/4" hex bit). This torque tool will work on just about any gun screw or fastener from scope screws and sight screws to most action guard screws. Manufacturers specifications should be followed for torque values. Includes injection molded storage case, Magna-Tip adapter, torque driver and complete instructions.

#749-102-025ST Brownells Magna-Tip Adjustable Torque Handle **\$149.99**

Brownells Magna-Tip Super Set



If you ever work on firearms, you should have this screwdriver set from Brownells. It is quality-construction throughout and made right here in the U.S.A. The set starts with two large grip comfortable handles, a regular size and a stubby. Both are magnetic tip with 1/4" drive sockets. The magnetic tip is great for holding screws in place especially when working in tight areas. The bits are all clearly marked with shank diameter and a reference number that identifies the blade thickness on a chart in the storage case lid. Set includes 44 straight blade bits, 10 hex bits, 1 square drive, and 3 Phillips. The storage case is hard plastic with individual slots for easy access to the bits. The case also has storage space for both handles and has a bit locator and size chart in the lid.

#749-102-022ST Brownells Magna-Tip Super Set **\$135.99**

CDI Torque Screwdriver

The easily adjustable torque screwdriver has a range of 5.00 in-lb to 40.00 in-lb with an easy to read scale. The cam-over design prevents over-tightening to avoid damaging components or fasteners. The body is of rugged construction with an all-aluminum casing. The internal mechanism is permanently lubricated. The Torque Screwdriver has a standard 1/4" hex bit holder containing a strong rare earth magnet.



#749-008-134ST CDI Torque Screwdriver **\$189.95**

CDI Torque Wrench

The CDI Micro-Adjustable Torque wrench is calibrated with a torque range of 20 to 150 in-lbs. It has an ergonomic handle for comfortable use and an easy to read laser-marked scale. The torque setting locks in place with a lock ring on the handle. When the torque setting is reached an impulse can be felt through the handle and an audible click is heard. This wrench features a standard, reversible 1/4" square drive and comes in a sturdy storage case.



#749-007-910ST CDI Torque Wrench **\$162.99**

The Gun Tool

The compact, easy-to-operate Gun Tool by Avid Design protects you from being caught short in the field without the tools you need for emergency repairs or adjustments. Loaded with 18 separate tools for working on long guns, the Gun Tool conveniently fits in your pocket, range bag, or hunting pack. The ergonomically shaped body features a rugged 420 stainless steel frame and molded polymer scales with "grippy" synthetic rubber inserts for a secure grasp. Brushed aluminum bolsters provide strength and durability without excess weight. Includes claw-point knife blade, pin punch, .410 bore through 10 gauge shotgun choke tube wrenches, and a blade for scope windage/elevation adjustment screws. You also get built-in T-10, T-15, and T-20 Torx® drivers, plus 3/32" and 7/32" Allen key wrenches. There's even a magnetic 3/16" hex drive and four interchangeable screwdriver tips (1/8" and 3/16" flat head; Phillips #1 and #2) that stow conveniently in a covered compartment in the handle.



#100-004-955ST The Gun Tool **\$19.99**

Grace Screwdriver Sets

Grace screwdrivers feature a square shank and a standard keystone bit with the tip parallel ground for a secure fit in the screw slot. Tips are hardened to Rockwell "C" scale 52-64 and guaranteed not to chip or break. The blades can be modified with a #2 cut parallel file to specifically fit a particular gun screw, no grinding required. Hardwood handle and nickel-plated ferrule. Gunsmith Screwdriver Set contains 8 drivers sized for the slot-head screw sizes most commonly found on firearms of all types. Sizes (blade width x blade thickness): .125" x .025", .160" x .031", .190" x .038", .195" x .032", .235" x .044", .300" x .037", .315" x .041", .375" x .049". Pistolsmith Set contains 7 screwdrivers that fit many Colt, Smith & Wesson, and Ruger® handgun screws - and lots more. Sizes (blade width x blade thickness): .080" x .022", .120" x .025", .125" x .028", .150" x .031", .200" x .025", .175" x .037", .230" x .043".



#749-009-146ST Grace 8-Pc Gunsmith Screwdriver Set **\$6.99**
 #749-009-134ST Grace 7-Pc Pistolsmith Screwdriver Set **41.99**

Grace Gun Care Tool Kit



A handy 17-piece set of essential gunsmithing tools in a convenient, go-anywhere padded case - great for the shooter who wants highquality tools to make essential repairs and adjustments. Contains 8 fixed-blade screwdrivers with parallel-ground tips that fit most gun screws, 8 non-marring brass pin punches (1/16", 3/32", 1/8", 5/32", 3/16", 7/32", 1/4" and 5/16" diameter), and an 8 oz. brass hammer for safe removal and installation of the most common pins found on firearms.

#749-009-141ST Grace Gun Care Tool Kit **\$127.99**

Hook and Pick Set

This 5 piece tool set can be used for many jobs. Release and install springs, replace O-rings, retrieve parts in tight areas, etc. The set comes with an aluminum handle with a powerful magnet on the end. Four handy screw-in tips include hook, 90°, straight and combination. All tips are made from high carbon polished needle steel. Comes in a compact zip-lock pouch.



#749-001-595ST Hook and Pick Set **\$12.99**

Dehumidifying Silica Gel Packs



Reusable silica gel crystals absorb moisture to protect firearms and reloading gear from humidity. Even when saturated, the crystals stay dry to the touch and will not dampen any surface they contact. A built-in indicator changes from blue to pink to tell you when the crystals are full of moisture. To reactivate them, merely heat them in a conventional oven, over and over again, giving a lifetime of protection. Non-toxic, so they can also be used to protect foods, medicines, or equipment like cameras and electronics or valuable collectibles. Available in different sizes (see below), depending on the area you need to protect: 40 gram size is perfect for gun cases and tool boxes; 750 and 900 gram sizes are ideal for safes, vaults, lockers, large cabinets. Several packs may be used together for larger safes or even storage rooms.

#415-100-040ST 40 Gram Silica Gel Pack **\$7.99**
 #415-100-450ST 450 Gram Silica Gel Pack **14.99**
 #415-100-750ST 750 Gram Silica Gel Pack **41.99**
 #415-000-001ST 900 Gram Silica Gel Pak **22.99**

Bondhus® Balldriver® Hex Sets

These Bondhus Balldriver screwdrivers make working with hex head fasteners much faster and easier than using hex keys. The strong thermoplastic handles have a molded-on rubber comfort grip and are color coded for metric/standard. We have found ourselves putting the hex key sets in the range box and using these screwdrivers on the bench at home.



#749-005-408

Standard 8 piece Balldriver Screwdriver Set .050" to ⁵/₃₂"

#749-002-861ST \$18.95

Standard 13 piece Balldriver Screwdriver Set .050" to ³/₈"

#749-005-408ST \$41.99

Metric 6 piece Balldriver Screwdriver Set 1.5mm to 5mm

#749-002-585ST \$17.95

Metric 9 piece Balldriver Screwdriver Set 1.5mm to 10mm

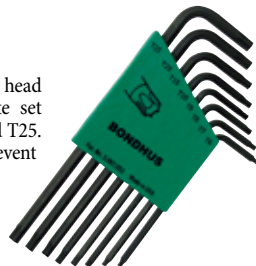
#749-004-934ST \$35.95



#749-004-934

Bondhus Torx Wrench Set

Bondhus has a complete 8 piece wrench set for Torx head screws (scope bases and rings mainly). The complete set includes wrenches for T6, T7, T8, T9, T10, T15, T20, and T25. The wrenches are stored in a locking folder that helps prevent wrench loss.



Bondhus 8 Piece Torx Wrench Set

#749-002-460ST \$15.95

Fold-Up Wrench Sets

These fold-up allen key sets by Bondhus feature their very comfortable Gorilla Grip handles. The allen keys fold up inside the handle so they are completely out of the way. 12591 (yellow) has inch bits, .050" thru ³/₁₆". 12592 (red) has metric bits, 1.5mm thru 6mm. 12632 (green) has Torx® bits, T6 thru T25.



#123-125-910ST 12591 Inch Fold-Up Hex Tool \$4.99

#123-125-920ST 12592 Metric Fold-Up Hex Tool 5.99

#123-126-320ST 12632 Torx Fold-Up Hex Tool 12.99

#749-009-185ST Gorilla Wrench Kit Purchase All 3 At A Discounted Price 19.95

Sinclair/Drymate™ Gun Cleaning Mats



These two durable, protective mats are made for us by DryMate™. Both mats have a non-woven, soft facing surface which will protect your work surface and reloading tools. The bonded backing material prevents solvents, liquids and oils from soaking through. The precision cut edges will not unravel or fray, and the mats can be machine washed. The cleaning mat is 16" x 54" and will protect your work surface while working on rifles or shotguns. The bench mat is 16" x 20" and is perfect for your bench or loading at the range.

#749-002-186ST Drymate 16" x 54" Cleaning Mat \$13.95

#749-001-055ST Drymate 16" x 20" Bench Mat 7.95

Bondhus® Balldriver® Hex Sets

These industrial hex wrench sets are a must have for the range box or the workbench. These Bondhus sets have ball driver ends on the long end of the wrench for using at angles of up to 25°. All wrenches come in a special holder that locks the wrenches to prevent tool loss.



#749-002-545ST Standard 13 Piece Includes Balldriver Hex Wrenches \$16.95

From .050" to ³/₈"

#749-000-733ST Metric 6 Piece Includes Balldriver Hex Wrenches From 7.49

1.5mm to 5mm

#749-004-103ST 22 Piece Combination Metric & Standard Includes 28.95

Balldriver Hex Wrenches From .050" to ³/₈" and 1.5mm

to 10mm

#749-001-004ST Standard 8 Piece Includes Balldriver Hex Wrenches From 8.95

.050" to ⁵/₃₂"

#749-001-850ST Metric 9 Piece Includes Balldriver Hex Wrenches From 11.95

1.5mm to 10mm

Bondhus Precision Screwdriver Kit

The Bondhus Precision Screwdriver Kit features six, interchangeable steel shafts with 12 precision-ground bits for fast changes from a standard slot blade to a Phillips or Torx® tip. Great for working on the many small parts and accessories that find their way onto your work bench. Collet lets you adjust the shaft length approximately 3" to get to hard-to-reach places. Rotating cap minimizes friction to ease screw removal or installation, while the hanging hole in the handle can be used with a second shaft as a T-handle to provide extra leverage. Handle has a soft, rubber outer-grip for comfort, and the anti-roll flats keep the screwdriver on the bench. Kit includes: Slot bits - ⁵/₆₄" x .016" (2.0 x 0.4mm), ⁹/₆₄" x .141" (3.5 x 0.6mm); Phillips bits - 000, 00, 0 and 1; Torx® bits - T6, T7, T8, T9, T10, and T15. 4³/₄" (12cm) long shafts and bits are made from chrome-moly-vanadium steel.



#749-012-244ST Precision Screwdriver Kit

\$34.95



Bondhus T-Handle Hex Tool Set

The Bondhus T-Handle set is an excellent choice for frequent use in the gun room and reloading bench. The cushioned grip handles make them extremely comfortable to use and provide positive control. The 10 piece set includes wrenches from ³/₃₂" to ³/₈" along with a bench stand that keeps the wrenches easily accessible.

Bondhus T-Handle Hex Tool Set

#749-005-413ST \$39.95

Bausch and Lomb Folding Magnifier

This magnifier is excellent for examining cases, bullets, dies, bolt faces, etc. We like this magnifier because of the larger field of view, the 4X power magnification, and the clear, sharp view. The lens folds into the hard shell case. Great for your workbench, range box, and for gun shows.



#749-003-693ST Bausch and Lomb Folding Magnifier \$27.95

Starrett Precision Screwdriver Set

This set of 7 precision 551 Series screwdrivers from Starrett includes 4 straight bladed drivers from .060" to .120" and 3 Phillips drivers from #1 to #00. All blades have vapor chromed, hardened tips and tapered, ergonomic handles. Handle tops spin freely for precise turning control. Great set for precision work, snap close case included.



Starrett Precision Screwdriver Set
#749-006-064ST \$55.95



Forster Screwdriver Set

This set contains 8 gunsmith style screwdrivers with non-tapered hollow-ground blades that apply torque to the bottom of the screw slot where it is the strongest. Best used on gun screws where you could damage the screw or gun due to slippage.

#319-120-000ST Screwdriver Set \$54.99

Davidson Aluminum Bolt Shrouds for Remington

These bolt shrouds are designed to replace the factory shroud on Remington bolts and will reduce the weight by 1.5 ozs. This can be a major consideration when building a competition firearm for a weight restricted class. Fits all 600 and 700 series firing pin assemblies without the new bolt locks.



#749-003-470ST Davidson Bolt Shroud - Black Anodized \$33.99
#749-003-471ST Davidson Bolt Shroud - Clear Anodized 33.99



Bolt Stops

Designed for Remington actions. Side mounted bolt stop has a spring return and requires a 5/16" - 24 hole to be drilled and tapped. Available in Black or Clear Anodized Aluminum.

#749-003-701ST Bolt Stop - Black \$27.99
#749-003-698ST Bolt Stop - White 27.99

Grace Brass Punch Sets

Punches are machined from solid brass hex stock with a flat head and extra-long shaft to drive pins completely out. Brass is softer than steel, so it won't gouge the gun if you slip. Available in two styles: standard flathead punches (excellent for drifting sights, too) and roll pin punches that have a dimple on the working end to keep the punch centered on the pin during use. Both sets contain the following 8 sizes: 1/16", 3/32", 1/8", 5/32", 3/16", 7/32", 1/4", 5/16" dia. All punches are 3 1/2" long.



#749-009-236ST Grace Standard Brass Punch Set \$39.99
#749-012-802ST Grace Roll Pin Punch Set 38.99

Lyman "Brass Tapper"

Hammer has three heads; brass, nylon and steel. Two heads mount to the blued steel hammer head, the third attaches to the base of the knurled brass handle. Brass drift punch stores in handle. Great for knocking out pins.

#749-002-611ST Brass Tapper \$19.99



Grace Hammers

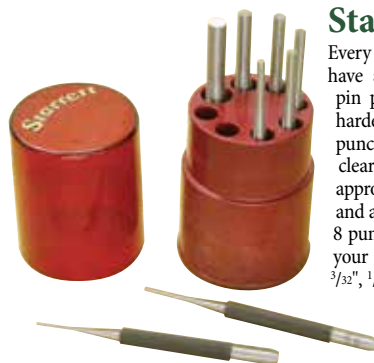
You can't drive a punch without the correct-weight, properly balanced hammer, so we offer two. Choose from a steel-head ballpeen or a classic gunsmith's brass-head model, both with 4 oz. weight for driving pin punches gently but firmly. Sturdy, tapered seasoned hickory handle, approximately 9 1/2" long.



#749-008-966ST Grace Steel Ballpeen Hammer - 4 oz. \$18.95
#749-009-136ST Grace Brass Hammer - 4 oz. 18.49

Starrett Punch Set

Every handloader and gun enthusiast should have a set of high quality punches. Starrett pin punches are made of centerless ground, hardened tool steel for long-lasting life. Each punch has a round knurled handle and is clearly marked for size. Punches are 4" long, approximately .005" undersized for clearance, and are ground square on the end. Set includes 8 punches and a round plastic storage unit for your benchtop. Comes in following sizes: 1/16", 3/32", 1/8", 5/32", 3/16", 7/32", 1/4", and 5/16".



Starrett Drive Punch Set
#749-006-068ST \$55.49

Lyman Gunsmith's Punch Set

Quality steel punches with hardened steel punch tips and knurled steel handles. Set includes sizes 1/16", 3/32", 1/8", 5/32" and 3/16" punches; 1/8" center punch; brass drift punch; storage block. Works well in conjunction with the Brass Tapper above.

Lyman Gunsmith's Punch Set
#749-003-522ST \$24.99



Sinclair Bench Blocks

A bench block is something we use frequently at our bench. We use it when knocking out a pin or to hold a round object, preventing it from rolling. The rifle block is a 1 1/8" thick polyethylene round (4" diameter) block with a v-trough milled in it. Holes are drilled through the block on the flat portion and in the v-trough for knocking out pins. Polyethylene material protects the finish of what you're working on. The handgun block has grooves designed to hold slide assemblies.

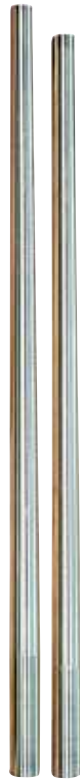


#749-002-625ST Polyethylene Bench Block - Green \$16.95
#749-002-675ST Polyethylene Bench Block Handgun - Blue 17.95

Krieger Benchrest Barrel Blanks

Krieger stainless steel competition rifle barrels regularly appear on the top finisher's equipment lists in benchrest, High Power, Long Range and Palma competitions. Many top gunsmiths recommend Krieger barrels because of their consistent quality and performance. This consistent performance is due to a combination of the processes Krieger employs - from 416 stainless steel made to their own specifications, the single-point cut-rifling method used to rifle the barrels and the cryogenic treatment each barrel receives before it is machined.

ITEM #	DESCRIPTION	
#749-008-371ST	6mm Light Varmint Benchrest; .237" bore, 29" blank 1:14 twist 1.2" breach diameter tapering to a muzzle of .875". Blank Weight: 7 lbs.	\$349.99
#749-008-372ST	6mm Heavy Varmint Benchrest; .237" bore, 29" blank 1:14 twist 1.25" breach diameter tapering to a muzzle diameter of .900". Blank Weight: 7.5 lbs.	349.99
#749-008-391ST	6.5mm 1:8.5 Twist Medium Palma Taper (1.25" Breech Diameter/.820" Muzzle Diameter) 30" Finished Length Wgt: Approx. 5.5 lbs.	379.99
#749-008-390ST	30 caliber 1:13 Twist Medium Palma Taper (1.25" Breech Diameter/.820" Muzzle Diameter) 30" Finished Length Wgt: Approx. 5.5 lbs.	369.99



Bartlein Benchrest Barrels

Bartlein is a barrel maker owned and operated by shooters who have been involved in barrel making for many years. They built state-of-the-art cut rifling machines which Bartlein says can hold uniform twist rates to the 4th decimal point. Several nationally known benchrest shooters shoot Bartlein barrels. We have Bartlein barrels on many of our own benchrest rifles, and they shoot well. **Heavy Varmint** is 1.250" O.D. at breech, tapering to .900" O.D. at muzzle. **Light Varmint** is 1.2" O.D. at breech tapering to .875" O.D. at muzzle.

ITEM #	TWIST	CONTOUR	CAL.	LENGTH	LBS.	
#749-008-378ST	1:14	Heavy Varmint	6mm	29"	7.5 lbs.	\$339.99
#749-008-377ST	1:13.5	Light Varmint	6mm	29"	7 lbs.	332.99
#749-008-388ST	1:8.5	Heavy Varmint	6.5mm	31"	7.8 lbs.	379.99
#749-008-389ST	1:8	Heavy Varmint	6mm	31"	7.8 lbs.	379.99
#749-008-379ST	1:8	Heavy Varmint	.22	29"	7 lbs.	332.99



NOTE Barrels cannot be shipped out of the United States.

White Oak Armament .223 Wylde AR-15 Match Barrels

White Oak's match barrels have the .223 Wylde chamber that helps maximize the performance of your AR-15 with both .223 Remington and 5.56mm NATO ammunition. Featuring 6-groove, 1-7" button rifling for accuracy and M4-type feed ramps for reliable feeding, these barrels help you reach out to distant targets with issued or magazine-length ammunition. Threaded muzzles accept any muzzle device with 1/2"-28 threads. Available in both 16" carbine and 18" rifle lengths, the barrels are .750" diameter at the gas block and .999" diameter at the barrel extension. The 18" barrels have the Special Purpose Rifle (SPR) profile designed to optimize accuracy out to 600 meters, and come with a choice of Mid-Length or Rifle gas system.

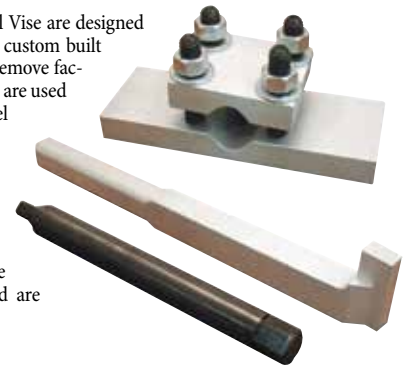
ITEM #	DESCRIPTION	WEIGHT	
#100-009-769ST	16" Carbine Barrel	2 lbs. 2oz. (963g)	\$269.99
#100-009-961ST	18" Mid-Length SPR Bbl	2 lbs. 9oz. (1.1kg)	269.99
#100-009-962ST	18" Rifle SPR Barrel	2 lbs. 9oz. (1.1kg)	269.99



Davidson Action Wrenches and Barrel Vise

Davidson Action Wrenches and Barrel Vise are designed for the "switch barrel" shooter with a custom built rifle. These tools are not designed to remove factory installed barrels. Action wrenches are used to break the action free from the barrel while the barrel is held in a barrel vise.

This allows the shooter to change barrels in a matter of a few minutes. All rear action wrenches are inserted through the rear of the action and have a 3/4" hex end which requires a wrench for turning. Port wrenches are inserted through the action port and are turned by hand.



Port Entry Wrenches \$59.99

ITEM #	FITS
#749-005-809ST	Remington Right Hand Port
#749-005-805ST	Stolle & Nesika Bay Left Hand Port
#749-005-806ST	Stolle & Nesika Bay Right Hand Port
#749-005-811ST	Bat Right Hand Port
#749-005-812ST	Bat Left Hand Port

Special Wrenches \$66.99

ITEM #	FITS
#749-006-253ST	Remington Left Hand Port
#749-006-254ST	Winchester Right Hand Port



Millennium Rear Action Wrench

Rear Entry Wrenches \$59.99

ITEM #	FITS
#749-005-814ST	Remington, DGA Rear Entry
#749-005-813ST	Stolle Rear Entry, Savage #110 Rear Entry, Nesika J, K, L & M

Davidson Barrel Vise

The barrel vise is made of aluminum with 4 heat treated steel studs and 4 steel nuts. Will accommodate barrels up to 1 1/2".

#749-006-352ST Davidson Barrel Vise \$66.99

Krieger AR-15 DCM Match Barrel

This stainless steel match barrel from Krieger features a minimum-spec .223 chamber and hand-lapped, single-point cut rifling with a 1-7.7" twist rate that's ideal for 69-80 grain match bullets. Heavy "H-Bar"-style contour and 20" length make this barrel ideal for service rifle competition. Available in Pre- or Post-Ban configuration (with or without 1/2"-28 tpi muzzle threads). All critical dimensions have been ground between centers to be concentric to the bore, and the gas port has been precisely located in one of the grooves of the rifling. Krieger recommends the use of a standard Parkerized mil-spec bolt with this barrel; due to the minimum chamber, it may not headspace properly with chrome-plated or nickel-boron coated bolts. .750" O.D. at gas port. .093" dia. gas port. 3.5 lb. wt.

Krieger AR-15 DCM Barrel - Post-Ban

#100-009-919ST \$450.00

Krieger AR-15 DCM Barrel w/Threaded Muzzle - Pre-Ban

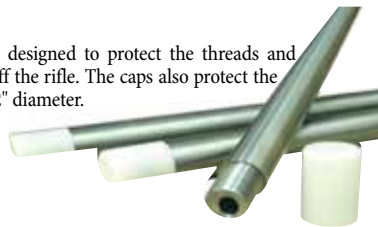
#100-009-920ST \$489.99



Bench Blocks, Punch Sets & Accessories

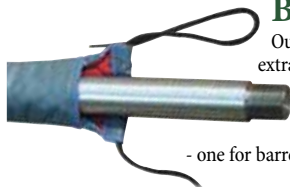
Barrel Caps

These threaded Delrin® Barrel Caps are designed to protect the threads and chamber of your barrels when they are off the rifle. The caps also protect the action mating surface on barrels up to 1.2" diameter.



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|----------------|--|--------|
| #749-001-372ST | 1 1/16" x 16 TPI (Remington, Farley, Millennium, RPA) | \$9.95 |
| #749-001-390ST | 1 1/16" x 18 TPI (Stolle, Nesika, Bat, Viper) | 9.95 |
| #749-001-318ST | 1" x 16 TPI (Hall Actions*, Mod 70 Win) *Does Not Fit Hall Express | 9.95 |

Barrel Bag



Our rifle barrel bags are designed for transporting your extra barrels to and from matches. We put our barrels in the bags, put the bag in the gun case with the rifle and we are off. Bags are made of vinyl with a soft quilted lining to protect the barrel's finish. Two sizes - one for barrels up to 26", the other for barrels up to 31".

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|----------------|----------------------|--------|
| #749-001-153ST | Rifle Barrel Bag 26" | \$9.95 |
| #749-001-239ST | Rifle Barrel Bag 31" | 9.95 |

Farrell Barrel Vise

This high quality barrel vise from Farrell (maker of high quality scope rings and bases) is designed to aid in quick and easy removal of custom barrels. The upper half of the solid aluminum vise jaws travels on two large threaded studs and is joined to the lower half using two nuts. The vise can be c-clamped or bolted to any workbench or solid surface. The upper half of the jaws is spring loaded so the jaw rises from the barrel as the nuts are loosened.



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|----------------|---------------------|----------|
| #100-000-910ST | Farrell Barrel Vise | \$149.99 |
|----------------|---------------------|----------|

Loctite® C5-A® Anti-Seize Lube

This Copper Based Anti-Seize is the barrel thread compound used and preferred by many professional gunsmiths. The high copper content protects mating parts and provides a shield against high temperature seizing and galling. C5-A can be used on all steel alloys including all stainless steels, brass, cast iron, copper and all plastics. The 4 oz. container includes a brush-top for easy application, and the 1 oz. tube is perfect for your range box. Meets Mil-Spec MIL-PRF-907.



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|----------------|----------------------------|--------|
| #749-102-006ST | Anti-Seize Lubricant 1 oz. | \$5.95 |
| #749-001-855ST | Anti-Seize Lubricant 4 oz. | 15.95 |

Loctite™ Thread Locker™ Adhesive

Most gunsmiths use LOCTITE 242 blue threadlock adhesive on the base screws when they are mounting scopes. This is a medium strength adhesive that can be disassembled with normal tools. We use red LOCTITE 271 when we assemble rest tops to rest posts or other assemblies that we don't want to come apart. Loctite 271 requires heat or special tools to disassemble parts. Both cure completely in 24 hours. 6 ml tube.



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|----------------|--------------------------------|--------|
| #749-001-029ST | Blue "Medium Strength" LOCTITE | \$7.99 |
| #749-001-002ST | Red "High Strength" LOCTITE | 7.95 |

250 800-717-8211

Score High Pillar Bedding Kits



Each Score High Gunsmithing pillar bedding kit contains an adjustable front and rear pillar pre-contoured to fit your Remington 700. A CD-ROM is included with step-by-step instructions and nearly 100 color photos, so anyone can get professional results with this well thought out system. The length of each pillar can be pre-adjusted to accommodate any stock. In addition to the CD, each kit contains special reusable installation hardware that holds the pillars attached to the action during the epoxy bedding process. The Deluxe Kit contains 2 oz. of Pro Bed 2000 bedding epoxy, mold release, mixing sticks and modeling clay for plugging any pin holes. Available in brown or black. The Gunsmith Kit is identical to the Deluxe Kit but without bedding epoxy.

- | | | |
|----------------|-----------------------------|---------|
| #749-005-745ST | Deluxe Kit Rem. 700 - Black | \$46.95 |
| #749-005-750ST | Deluxe Kit Rem. 700 - Brown | 46.95 |
| #749-005-182ST | Gunsmith Kit Rem. 700 | 37.95 |

Vibra-TITE Sportsman's Bench Products

Sportsman's Bench Products features a line of threadlockers, adhesives, and lubricants that are perfect for use on the bench or at the range. Also useful for a wide range of non-firearm applications, too. The Sportsman's Bench product 6 Pack contains one of each of the handy products, plus a \$10-off coupon for an NRA annual membership or renewal. Handy storage tube has a bright orange, friction-fit cap that stands out on the bench and features a loop for wall mounting.



- | | | |
|----------------|--------------------------|---------|
| #100-007-018ST | Sportsman's Bench 6-Pack | \$24.99 |
|----------------|--------------------------|---------|

Tubb Adjustable Buttplate Assembly

This three-way adjustable buttplate assembly was designed by G. David Tubb. Fully adjustable in vertical direction and adjustable for length of pull with travel of approximately 1 5/8". Buttplate can also be rotated to adjust to the shooter's position. Fitted with a Pachmayer recoil pad. Solid hardware constructed with stainless steel.

The Tubb buttplate is ready to be installed and fitted to your stock. Final shaping of mounting plate and recoil pad to the contour of your stock is required for bolt action rifles. 1 lb. 5 oz. wt.



- | | | |
|----------------|-----------------------|----------|
| #840-500-001ST | Adjustable Butt Plate | \$150.99 |
|----------------|-----------------------|----------|

Remington Bolt Maintenance Storage Case

Cleaning, maintaining and changing parts on the bolt of your Remington bolt action rifle has never been easier. This case will store all the tools needed to remove the firing pin assembly, replace the firing pin assembly, remove and/or change ejectors and springs and otherwise maintain your Remington Bolt. This case features storage areas for our Remington Firing Pin Removal Tool, Remington Ejector Compressor Tool, Remington Mainspring Tool and our new Remington Bolt Maintenance Bench Block. Store all these tools together in one convenient location and save the time and aggravation of searching your drawers and toolboxes. Purchase the Remington Bolt Maintenance Kit with all four tools and storage case and save \$15.00 over buying each of the items separately.



#749-011-310ST Remington Bolt Maintenance Storage Case **\$29.99**
 #749-011-311ST Remington Bolt Maintenance Kit **115.95**

Sinclair Bench Block for Remington Bolts

This bench block is specifically designed for use with Sinclair bolt tools for Remington bolt actions. This bench block secures both Remington bolts and firing pins in the proper position for driving out pins. Machined from black Delrin™ so it will not damage any external finishes and features a machined "well" properly located to prevent the loss of pins.



#749-002-695ST Sinclair Bench Block **\$17.95**

Sinclair/Remington Mainspring Changing Tool

Our Mainspring Tool for Remington bolts is an easy-to-use spring compressor that allows you to disassemble the firing pin and mainspring from the bolt body. Our tool has an anodized aluminum body, steel lead screw and a large comfortable handle. This tool in conjunction with the Sinclair Firing Pin Removal Tool is a must to change firing pins or springs safely without damaging the bolt or bolt parts. Fits 700 Short and Long Actions, Rem 722, 600, 40X, Model 7, and XP/XR-100. Also works on Stolle Panda actions and others with Remington style bolts.

Sinclair/Remington Mainspring Changing Tool
 #749-004-114ST **\$27.95**



Tubb Replacement Springs for Remington's

These Chrome Silicon alloy springs are designed to replace factory Remington firing pin springs. These springs use the same alloy as used in high-performance race car engines, which cycle about a half-million times in one afternoon – a much harsher environment than in a rifle.



Normal firing pin springs begin degrading and shortening with each cycle immediately after installation. Chrome Silicon springs are heat-treated, stress-relieved, then shot-peened after winding to enhance grain structure and to maximize durability and stability. This means consistency and correctness in function, quicker lock-time, less vibrations, and a more accurate rifle. Currently available for Remington 700 long and short actions.

#840-000-022ST FP Spring Rem. 700 SA **\$16.99**
 #840-000-023ST FP Spring Rem. 700 LA **16.99**

Sinclair/Remington Ejector Compressor Tool

This tool is designed to compress and control the ejector on Remington style bolts. The tool compresses the ejector and then turns to engage the locking lugs to hold the ejector in a compressed position. This allows you to drive the pin out and remove the ejector and spring in a controlled manner. Invaluable tool to have when replacing or shortening the ejector spring.

The tool includes quick change fittings for small bolt faces (.222/.223, etc.) and large bolt faces (.308, Magnums, etc.).



#749-003-541ST Sinclair/Rem Ejector Compressor Tool **\$26.99**

Sinclair Firing Pin Removal Tool

The Sinclair Firing Pin Removal Tool makes the disassembly of your Remington style bolt a piece of cake. The tool protects the shroud and cocking piece, controls the firing pin spring energy, and allows you to easily remove the firing pin assembly from the bolt body for cleaning and/or replacement. Fits the Remington 700, 40X, 600, 660, Model 7, XP-100, XR-100, and 722 actions, plus the Kelbly Stolle actions. Does not work for the 770 or the 40X rimfire action.

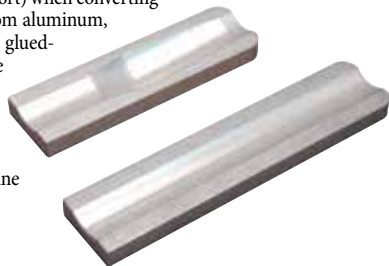


Easy Firing Pin Removal!

#749-004-116ST Sinclair Firing Pin Removal Tool **\$29.99**

Davidson Loading Ramps

Davidson loading ramps are designed to fill in the magazine cut-out on Remington 600's, Model 7's, and Model 700's (long and short) when converting a rifle to feed as a single shot. Made from aluminum, these loading ramps are intended to be glued-in for a permanent conversion to single shot. Shooters looking for a temporary single shot conversion should use a Score High Magazine Follower (to the right) which inserts into your magazine on top of the existing magazine follower.



- #749-002-105ST Davidson Loading Ramp for Remington Short Action **\$14.99**
 #749-002-188ST Davidson Loading Ramp for Remington Long Action **16.99**

Cerrosafe

Make a cast of your rifle's chamber so you can measure it accurately. This is the best product made for this procedure, easy to use and comes with complete instructions. Use over and over again! (1/2 lb. Ingot).



- #749-102-007ST Cerrosafe For Chamber Castings **\$24.95**

Birchwood Casey SuperBlack™ Touch Up Pen

These touch-up pens are an easy and effective way to touch-up nicks, scratches, and worn areas of black anodized aluminum or black painted surfaces. The pen contains a fast drying lead free paint with superior adhesion and durability that helps fill in deep nicks or scratches. This formula is designed for alloy gun receivers, trigger guards, scopes, and other sporting accessories.

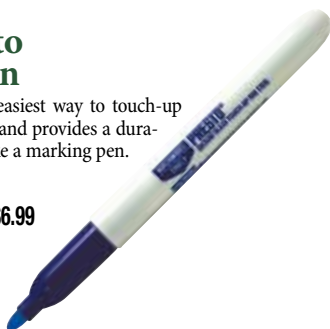


- #167-004-190ST Flat Inst Touch-Up, each **\$8.49**
 #167-004-180ST Gloss Inst Touch-Up, each **7.55**

Birchwood Casey Presto Gun Blue Touch Up Pen

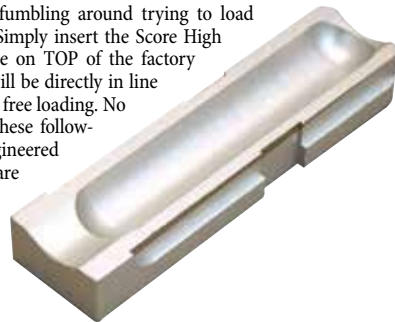
The Presto Gun Blue Pen is the fastest and easiest way to touch-up nicks and scratches. Penetrates steel instantly and provides a durable blue-black finish that won't rub off. Use like a marking pen.

- #167-132-010ST Gun Blue Pen, each **\$6.99**



NEW Score High Benchrest Followers

Experience the pleasure of no more scratched cases, no more battered bullet noses and no more fumbling around trying to load your bolt action rifle one at a time. Simply insert the Score High Benchrest Follower in your magazine on TOP of the factory follower and spring. Your cartridge will be directly in line with the chamber for smooth, trouble free loading. No gunsmithing or fitting is required. These followers are individually designed and engineered to fit specific bolt action rifles. All are machined from 6061 T6 aluminum.



- 1 Follower **\$10.95**

ITEM #	FOLLOWER MODEL	APPLICATION
#749-011-388ST	Remington 700 Short	Models 7, 700, 722 and 600 (222 case head)
#749-011-389ST	Remington Medium	Models 7, 700, 721, 600 and 660 (short 308 case head)
#749-011-390ST	Remington Long	Long 700 and 722
#749-011-391ST	Ruger 77 Short	Ruger Model 77 Mark II's (223 Rem's only)
#749-011-392ST	Ruger 77 Medium #	Ruger model 77 (Including Mark II) (22-250 Rem. only)
#749-011-394ST	Ruger 77 Mark II	Ruger Model 77 Mark II's in 220 Swift, 243 Win, 308 Win.
#749-011-395ST	Ruger 77 PPC	Ruger Model 77 Mark II's in 22 PPC and 6 PPC
#749-011-396ST	Ruger 77 Long	All 77 (including Mark II) (long std. or mag. cases) Will Not Work With .375 H&H or .416 Rigby
#749-011-397ST	Sako Short	Models L461 & AI, also Browning Sakos (222 case head types)
#749-011-398ST	Sako Medium	Models L579 & All, also Browning Sakos (308 case head types)
#749-011-399ST	Sako Long	Models L61R & All, also Browning Sakos (06 and Mags) (long type cases)
#749-011-400ST	Winchester 70 Short	All Post 64 model 70 (222 and 223 Rem.)
#749-011-401ST	Win. 70 Medium #1	All Post 64 model 70 (22-250 Rem.)
#749-011-402ST	Win. 70 Medium #2	All Post 64 model 70 (short standard cases)
#749-011-403ST	Win. 70 Long	All Post 64 model 70 (long cases)
#749-011-404ST	Pre 64 Model 70 Medium	Pre 64 model 70 (243 and 308 Win.) Also fits Interarms Mk X in .243 Win, or Mausers that have a magazine box fitted with a spacer to accommodate shorter cartridges
#749-011-405ST	Pre 64 Model 70 Long	Pre 64 Model 70 (long standard and magnum cases) Also fits 1903, 1903A3 Springfields in std., and magnum cartridges
#749-011-406ST	Weatherby Mark V	All Wby Mark V up to 340 Wby Mag but NOT 224 Wby.
#749-011-407ST	Wby Vanguard	All Wby Vanguard, Mossberg 1500 and Howa 1500. Will not work with Mossberg rifles equipped with a detachable magazine box or rifles chambered in .223 Remington
#749-011-410ST	Savage Long	Savage 110 series bolt rifles (long case length)
#749-011-411ST	Remington	700's Chambered for Ultra Mag
#749-011-412ST	Remington	Short Action Ultra Mag
#749-011-413ST	Winchester	WSM Cartridges
#749-011-414ST	Winchester	WSSM Cartridges



Sign up for our "Reloading Press" at www.sinclairintl.com and get the latest technical information, reloading articles, product specials and more!

Timney Triggers AR-15/AR-.308 Drop-In Trigger Module

For years, the AR shooter's "holy grail" has been a self-contained drop-in trigger module that produces a smoother, lighter, cleaner-breaking trigger pull than the original military trigger that was designed for combat, not precision shooting. Long recognized as a leader in modular trigger upgrades for bolt action rifles, Timney drew on their years of experience perfecting this type of system when they developed their AR-15 trigger module. It comes ready to install in any mil-spec, small-pin (.154") AR-15 and delivers a -smooth, crisp, creep-free single-stage trigger pull that feels more like a traditional bolt action than a combat rifle trigger. 100% drop-in—no gunsmithing, fitting, or adjusting required—with all the precision-machined tool steel components captive in the lightweight, aluminum alloy housing. AR-15 model is available with a fixed, factory-set 3-, 4-, or 4.5-lb. pull weight and either a standard solid trigger shoe, or a distinctive-looking, lighter-weight skeletonized shoe. (Will not fit Colt-manufactured AR-15s with sear block.) A separate model is available to fit AR-style .308 rifles that accept small-pin AR-15 trigger components, and has a factory-set 4 lb. pull weight, a solid shoe, and more hammer mass to ensure positive ignition of harder .308/7.62mm primers. All three models fit receivers with nominal .154" diameter trigger and hammer pin holes.



#883-000-024ST	AR-15 Trigger Module, Solid Shoe/3 lb.	\$230.99
#883-000-041ST	AR-15 Trigger Module, Solid Shoe/4 lb.	219.99
#883-000-042ST	AR-15 Trigger Module, Solid Shoe/4.5 lb.	219.99
#883-000-026ST	AR-15 Trigger Module, Skeleton Shoe/3 lb.	269.99
#883-000-036ST	AR-15 Trigger Module, Skeleton Shoe 4 lb.	279.99
#883-000-037ST	AR-15 Trigger Module, Skeleton Shoe/4.5 lb.	279.99
#883-000-023ST	AR-308 Trigger Module, Solid Shoe/4 lb.	244.99

Rock River Arms AR-15 National Match 2-Stage Trigger

Match-grade trigger from Rock River Arms is drop-in ready to provide a smooth, crisp, 4½ to 5 lb., two-stage trigger pull to improve accuracy for competition or varmint shooting. The sear engagement point located behind the hammer reduces pull weight, while the low-mass hammer speeds lock time. Fits AR-15 receiver with .154" hammer and trigger pin holes only, and includes trigger and hammer pins.



#739-000-011ST .154" 2-Stage Trigger **\$119.99**

CMC AR-15 Tactical Trigger Group

Designed by renowned competition shooter Chip McCormick, the CMC Tactical Trigger Group provides all the advantages of a fine, match-grade, single-stage trigger in a fully assembled, self-contained, drop-in module that replaces the entire factory trigger/hammer group. You get a super-smooth, pre-set 3½ lb. pull with a consistent, clean break. Everything is contained in the sturdy steel housing, held in perfect alignment for easy, fast installation. Precision-ground sear/hammer engagement surfaces provide the remarkably crisp release while preserving reliable function. Tweaked at the factory to minimize take-up and over-travel. Available with a curved trigger shoe, or skeletonized flat shoe that provides a different feel some shooters prefer. Fits AR-15 with .154" diameter trigger and hammer pins.



#207-000-017ST	Tactical Trigger Group – Curved Shoe	\$189.99
#207-000-018ST	Tactical Trigger Group – Flat Shoe	179.99

JP Enterprises AR-15 Adjustable Trigger

Single-Stage AR-15 trigger features engagement and over-travel adjustments in combination with re-engineered sear geometry. Disconnecter timing is correct, eliminating the "fire-on-release" or "doubling" problem, and the hammer camming effect found on the original parts is eliminated. Extremely short reset of the hammer greatly increases durability. This trigger system offers a complete absence of take-up and over-travel and extremely short reset to make this system the best possible compromise between precision and speed for action and tactical rifle competition. The JP Trigger system is compatible with your original hammer if it has not been altered, but the addition of the JP Speed Hammer will reduce lock time for a more refined trigger system. The trigger comes with detailed installation instructions, a 35 minute CD-ROM video on installation, set-up and adjustment, and yellow trigger and yellow hammer springs for a 3 to 3½ lb. trigger pull. Order additional spring sets for pull weights up to 4.5 pounds for CMP service rifle competition, or the JP Speed Hammer for faster lock time.



JPS3.5 Reduced-Power Spring Kit is for use with AR-15 rifles only. When used with standard AR-15 trigger parts gives 4.0-4.5 pound trigger pull range. When used with JP trigger parts gives 3-3.5 lb. pull range. Can be used for competition or recreation. Hammer and trigger springs are yellow. Will not work with AR-style .308 rifles.

JPS4.5 Spring Kit gives a 4½ lb. pull (gray hammer spring and gray trigger spring) for CMP, Service Rifle Competition.

#452-015-000ST	JPFC-1 Adj. Trigger Kit, .154" Pins	\$113.99
#452-000-007ST	JPS3.5 Reduced-Power Spring Kit	11.99
#452-000-015ST	JPS4.5 Spring Kit	11.99

JP Enterprises Speed Hammer

The JP Speed Hammer is the perfect compliment to the JP Trigger System. This low mass hammer yields a 50% reduction in lock time for improved accuracy and ignition reliability. The torque effect of the hammer accelerating through its arc is significantly reduced with the Speed Hammer. The JP Speed Hammer is laser cut from cryogenically treated A2 tool steel, hardened to Rockwell 58 all the way through and has a precision pressed in stainless pin boss for accurate alignment. This is a durable, high performance addition to the JP Trigger System.

#452-015-100ST .154" Speed Hammer **\$59.95**

Geissele AR-15 Service Rifle Trigger

The Geissele Two-Stage Service Rifle Trigger was designed for the AR-15 by a high power shooter/engineer. The lock-time on this trigger is fast, the first stage is smooth, and the let-off is crisp. This trigger is service rifle legal in CMP and NRA competition. This trigger will also work for AR-style .308 rifles.



Features:

- High-speed hammer
- Over-travel adjustment
- 50% lock-time reduction over a standard hammer
- I-beam profile lightens hammer while providing strength
- Trigger bow moved forward 1/8" to reduce finger crowding
- High-strength hammer spring – no lightened spring necessary
- Sear engagement and 2nd stage weight are independently adjustable
- A separate, removable disconnecter allows for easy detail cleaning
- Short 3.2 to 5 lb. 1st stage pull with exceptionally clean and sharp 1/2 to 1½ lb. 2nd stage let-off

#100-003-614ST .154" Hi-Speed Service Trigger **\$279.99**

Rifle Basix Triggers for Remingtons

Rifle Basix triggers are machined on the highest quality equipment from high grade materials. Trigger housings are CNC milled from aircraft billet aluminum and anodized black. Internal levers are investment cast from A-2 tool steel and heat treated to 58-62 Rockwell ("C" scale). This process is slow and costly but the end result is extreme accuracy.

Models available for Remington 700, 40X, XR-100, and Model 7. Has Model 700/Model 7 safety provisions. Works for both right and left hand actions. Each Basix trigger is adjusted and tested for proper function and safety of operation before packaging. All Rifle Basix triggers are guaranteed by Rifle Basix against defects in manufacture and will be repaired or replaced at no charge at any time providing the trigger has not been modified.



- #758-700-001ST L-1 Trigger, 1.5-3.5 lbs. **\$126.99**
- #749-007-822ST LV-1 Trigger (8 oz. to 1.5 lbs.) **126.99**
- #749-007-815ST L-3 Trigger (2 oz. to 6 oz.) **126.99**

Rifle Basix Extended Range Varmint Trigger for Remingtons



The ERV-3 model trigger is adjustable in weight from 4 oz. to approximately 1 1/4 lbs. This is a huge pull range for shooters wanting to adjust from a lighter pull for shooting targets to a heavier pull when in the field. Great for those shooting varmint rifle matches. Includes the wider target trigger shoe. This trigger uses the existing factory safety levers, related mounting parts and the bolt release parts. Works on Remington Model 700's, 40X's, XR-100 and Model 7's. Shipped with a pull of approximately 6 oz. Convertible for left hand actions.

- Rifle Basix Extended Range Trigger (ERV-3)
- #749-007-980ST **\$146.99**

Rifle Basix K-Kits Triggers for Remington



Beginning with the 2006 production year, Remington Arms began a running change in their centerfire trigger design. This new trigger design prohibits any of the safety parts from being used on aftermarket triggers. Rifle Basix has addressed this situation by offering all their Remington centerfire triggers in a K-Kit version which includes a new right hand safety, bolt stop release and trigger mounting pins. If your rifle was made in 2006 or later you will need to order the K-Kit version of whichever Rifle Basix Remington trigger you would like. We are also stocking the replacement safety parts package (REM-SAF) for those missing safety parts on older rifles.

- #758-000-017ST Remington L-1 Model K-Kit **\$161.99**
- #758-000-018ST Remington LV-1 Model K-Kit **171.99**
- #758-000-005ST Remington L3 Model K-Kit **161.99**
- #758-000-019ST Remington ERV-3 Model K-Kit **191.99**
- #758-000-011ST REM-SAF Safety Parts **37.99**

Rifle Basix Triggers for the Savage

Most shooters know how well a Savage bolt action centerfire shoots right out the box. The only downside in past years has been the feel of the factory trigger. The triggers for centerfire rifles will fit all rifles beginning with the 110 models manufactured from January 1966 thru current production models. This includes the 110-112, 116, and 10-12 including the new AccuTrigger rifles.

The model SAV-1 comes assembled and packaged with adjustment wrenches and instruction sheet. This trigger has an approximate pull range of 1 to 3 lbs. Does not come preset for a specific weight.

The SAV-2 trigger covers a pull weight range of approximately 4 oz. to 3 lbs. The factory safety is utilized and requires no grinding, fitting, or cutting. Unique design allows the trigger to be used for target use, varmint use, or hunting applications. Comes complete with a color installation video on a CD.



#749-007-286



#749-008-026

- #758-000-001ST SAV-1 Trigger **\$99.99**
- #758-000-006ST SAV-2 Trigger **159.99**

Rifle Basix Savage Rimfire Sear (SAV-R)

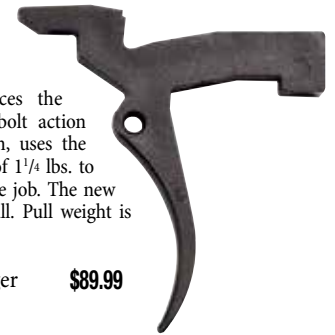


This sear works on all Savage bolt action rimfire rifles and bolt action handguns without Accu-Trigger. This is a 100% drop in sear, and will work for right and left hand actions. This is fully adjustable from 10 oz. to 1.5 lbs. Works for .22, 22 WMR and .17 HMR.

- #749-007-530ST Savage SAV-R Sear **\$101.99**

Savage RAT Trigger

Rifle Basix's new SAV-RAT Trigger replaces the AccuTrigger on current production Savage bolt action rimfire rifles. This trigger is a 100% drop in, uses the factory safety, and yields a pull weight range of 1 1/4 lbs. to 4 lbs. Installation is reported to be a 10 minute job. The new trigger produces a clean, crisp single stage pull. Pull weight is fully adjustable.



- #749-007-281ST SAV-RAT Rifle Basix Trigger **\$89.99**

NEW RCBS Premium Trigger Pull Gauge



The RCBS trigger pull gauge delivers outstanding accuracy - and it's extremely easy to use, too. It has a recording indicator that eliminates wondering if you really saw the needle at the exact moment the trigger broke. Coated, non-slip trigger pull wire and cross pin that give you an excellent grip. Measures 8 oz. to 8 lb. Accurate to + 2 oz. 10 1/2" long.

- #747-873-070ST RCBS Premium Trigger Pull Gauge **\$41.99**



RIFLE BASIX

Rifle Basix Model 70 Trigger

This 100% drop-in trigger works in Winchester Model 70's (pre-64 and post-64) and uses the factory safety. Shipped with installation instructions and hardware pack. The trigger is fully adjustable for sear engagement, weight of pull, and overtravel. Pull weight range is 10 oz. to 4 lbs.



#749-007-289ST Rifle Basix Trigger for Win. Model 70 **\$89.95**



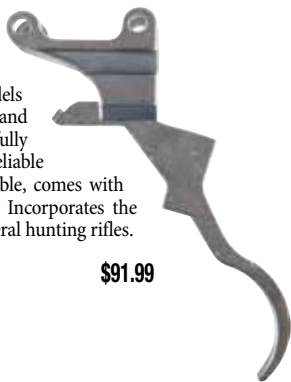
CZ-452 Trigger

This new Rifle Basix Trigger replaces the factory unit on CZ Model 452 bolt action rimfire rifles. The new trigger is adjustable for sear engagement and weight of pull, and uses the factory safety. The CZ-52 Trigger functions with clean, crisp, single stage operation and produces very light weights of pull. Trigger is user installable, comes with hardware and instructions. 10 oz. to 2 1/2 lbs. pull weight.

#758-000-021ST CZ-452 Trigger **\$99.99**

CZ 527 Trigger

The CZ-527 Rifle Basix Trigger replaces all models with factory "set" triggers on CZ Model 527, 550 and 550 Magnum Centerfire rifles. This new trigger is fully adjustable from 10 oz. to 3 lbs., with light, crisp, reliable operation and a single stage function. User installable, comes with instructions, hardware and an adjustment wrench. Incorporates the factory safety. Great trigger for varmint rifles or general hunting rifles.



#749-007-295ST CZ-527 Rifle Basix Trigger **\$91.99**



Rifle Basix Marlin Rimfire Triggers

The MAR-1 Trigger works in all pre-2004 Marlin bolt action rifles chambered in .22 LR, .22 WMR and .17 HMR. It is a 100% drop in trigger and will adjust from 1 lb. to 2 lbs. The MAR-2 Trigger works for all post-2004 production 900 Series Marlin rifles, including the 917, 925, 982, 983 and 989.

#758-000-007ST MAR-1 Trigger **\$99.99**
 #749-007-531ST MAR-2 Trigger **101.99**

Rifle Basix Triggers for Ruger Rifles

Rifle Basix makes four trigger models for Ruger M77, M77 MKII and 77/22 model rifles. **RU-T** is a sear upgrade for the older M77 actions with a thumb tang safety. This sear uses the original trigger housing and safety, and makes the factory trigger adjustable from 14 oz. to 2 lbs. Instructions are included.



The **RU-VT** replacement trigger converts original two-stage M77 MKII Varmint/Target Triggers to single-stage operation. This trigger provides a light, smooth pull and adjusts from approximately 8 oz. to 3 lbs.

The **RU-MKII** trigger is designed for the M77 MKII rifles which had single-stage triggers originally. Works in right and left hand actions with three position safety, including the new 204 Ruger models. This trigger uses the factory safety and is a 100% drop-in. Adjusts from 14 oz. to 2 lbs., instructions and a hardware package are included. This trigger will not work with the stainless steel varmint/target rifle which has a two-stage trigger.

The **RU-R** trigger is made for the M77/22 family of rifles. This trigger is also 100% drop-in and uses the factory safety system. Adjustable from 1.5 lbs. to 3 lbs., and includes a hardware package and instructions. This trigger fits 77/22 actions chambered for 17 HM2, 17HMR, 22 LR, 22 WMR, 22 Hornet and 44 Magnum.



RU-R



RU-MKII

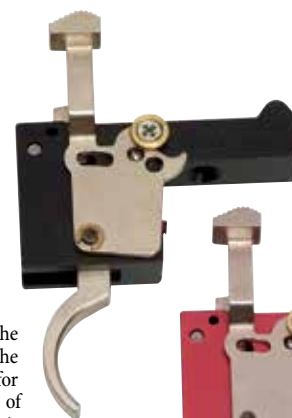


RU-VT

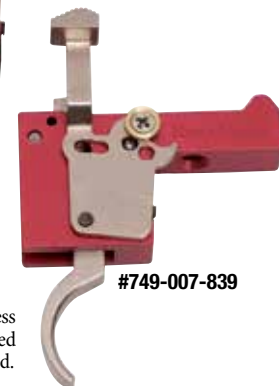
#758-000-012ST RU-T Sear **\$41.99**
 #749-007-285ST RU-VT Trigger **89.95**
 #758-000-008ST RU-MK II Trigger **99.99**
 #758-000-010ST RU-R Trigger **90.99**

Rifle Basix Triggers for Weatherby Vanguard

These triggers work on the Howa 1500 Action, and include Legacy rifles, Smith & Wesson 1500 rifles and Mossberg 100ATR rifles in addition to the Weatherby Vanguard series. The WTHBY-1 Trigger is perfect for hunting rifles with a pull range of 1 1/2 to 3 1/2 lbs., and a factory setting of 2 lbs. The WTHBY-V trigger is set up for varmint rifles and has a pull weight range of 12 ozs. to 1 1/2 lbs. with a factory setting of 1 lb. Both triggers include CNC machined housings and electroless nickel plated CNC machined internal levers. Shipped completely assembled with the supplied safety installed.



#749-007-770



#749-007-839

#758-000-022ST WTHBY-1 Trigger **\$133.99**
 #758-000-023ST WTHBY-V Trigger **143.99**

Lyman Digital Trigger Pull Gauge



The Lyman Electronic Digital Trigger Pull Gauge is designed to be the fastest, easiest, and most accurate trigger pull gauge on the market. This instrument uses strain gauge technology to measure trigger pull weight from 0-12 pounds with $\frac{1}{10}$ of an ounce accuracy. This unit will also average ten pull samples to give you an even more accurate reading. Operates on one 9-volt battery (not included) and comes with a storage/carrying case.

#539-000-005ST Electronic Trigger Pull Gauge **\$67.99**

NEW Trigger Tension Scale

These Tru-Weight Trigger Tension Scales are a great help when adjusting your trigger to the desired pull weight. Available in two versions: 8 oz. to 10 lbs. or 0 to 25 lbs. pull weight. Both scales are equipped with an indicator bar that stays in place to record the actual pull weight when the trigger breaks.



#749-003-617ST 8 oz. to 10 lbs. Trigger Tension Scale **\$23.95**
 #749-013-775ST 0 to 25 lbs. Trigger Tension Scale **24.99**

Grace Steel Pin Punch Set



Consists of 7 steel punches that will cover 90% of the pins found on firearms of all types. Kit includes five pin punches ($\frac{1}{16}$ ", $\frac{5}{64}$ ", $\frac{3}{32}$ ", $\frac{1}{8}$ " and $\frac{5}{32}$ " diameters), one starter and one center punch.

#749-009-128ST Grace Steel Pin Punch Set **\$41.99**

Grace Steel Roll Pin Punch Set

Hardened steel punches easily remove roll pins from firearms. Balled tip helps keep the punch centered on the pin and protects the pin end from damage during removal. Set includes 7 punches sized to fit $\frac{1}{16}$ ", $\frac{5}{64}$ ", $\frac{3}{32}$ ", $\frac{1}{8}$ ", $\frac{5}{32}$ ", $\frac{3}{16}$ " and $\frac{7}{32}$ " diameter roll pins.



#354-000-025ST Roll Pin Punch Set **\$32.99**

Starrett Punch Set

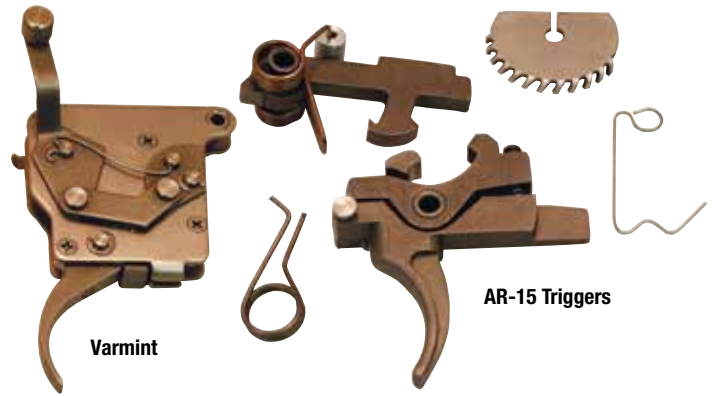
Every handloader and gun enthusiast should have a set of high quality punches. Starrett pin punches are made of centerless ground, hardened tool steel for long-lasting life. Each punch has a round knurled handle and is clearly marked for size. Punches are 4" long, approximately .005" undersized for clearance, and are ground square on the end. Set includes 8 punches and a round plastic storage unit for your benchtop. Comes in following sizes: $\frac{1}{16}$ ", $\frac{3}{32}$ ", $\frac{1}{8}$ ", $\frac{5}{32}$ ", $\frac{3}{16}$ ", $\frac{7}{32}$ ", $\frac{1}{4}$ ", and $\frac{5}{16}$ ".



Starrett Drive Punch Set
 #749-006-068ST **\$55.49**

Jewell Triggers

The Jewell trigger is one of the finest triggers ever made for competition shooters, varmint shooters and plinkers.



Varmint

AR-15 Triggers

The AJ04 - Remington 700 trigger is designed to be the finest replacement trigger available for these rifles. Comes with top safety and bolt stop, is factory set for one pound pull and includes springs to adjust from $1\frac{1}{2}$ oz. to four pound pull weights.

#749-008-249ST Jewell Rem. 700 Varmint Trigger **\$229.99**

AJ07 and AJ08 - The Jewell AR-15 trigger gives match and service rifle shooters an easily and completely adjustable two stage trigger with the quality and performance of a benchrest trigger. All adjustments can be made from the top of the lower receiver assembly. The trigger is adjustable for weight of pull (first stage: 1 to $3\frac{1}{2}$ lbs./second stage: a few ounces to $3\frac{1}{2}$ lbs., sear engagement and overtravel). Main parts are 440-C stainless steel heat treated to 58 Rockwell C, and all set screws are fitted with nylon inserts to retain adjustment settings. There are two models of the Jewell AR-15 trigger - identical except for trigger pin size used in the rifle.

#100-002-557ST AR-15 Small .154" Pin Jewell Trigger **\$214.99**
 #100-002-558ST AR-15 Large .169" Pin Jewell Trigger **214.99**

X-Treme Shooting Products Triggers

The CG X-Treme Model 22 Trigger is a true 2-stage, 4-lever trigger designed for the Remington 700 Actions. (Also fits Eliseo and MAK tube guns). User adjustments are available for 1st stage travel and 1st and 2nd stage pull weight. 2nd stage pull weight is adjustable from 10 oz. to 3 lbs. and is suitable for NRA Match Rifle, International Match Rifle, F-Class and hunting. Model 22 Target Trigger shoes are reversible for curved or straight use and adjustable for position along the 3.5mm rail. Model 22 Tactical Trigger is offered with a solid shoe and safety for tactical and hunting rifle use.

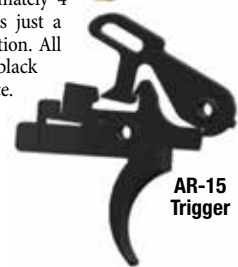
The X-Treme AR-15 trigger is a 2-stage design fully machined from alloy tool steel and heat treated (not case hardened). Each trigger is adjustable for 1st and 2nd stage pull and sear adjustment. The lock time is exceptionally fast (approximately 4 milliseconds) and installation takes just a few minutes with no rifle modification. All trigger parts receive a mil-spec black satin coating for corrosion resistance. Trigger includes a lifetime guarantee to the original buyer.



Model 22 w/safety



Model 22 w/o safety



AR-15 Trigger



Model 22 Tactical

#749-011-960ST Model 22 Target Trigger - w/o Safety **\$324.00**
 #749-011-961ST Model 22 Target Trigger - w/Safety **356.00**
 #749-008-405ST Model 22 Tactical Trigger **378.00**
 #749-008-335ST AR-15 Service Rifle Trigger **295.00**
 #749-008-334ST AR-15 Match Rifle Trigger **295.00**

Timney Triggers

A pioneer of the all-in-one, drop-in trigger module, Timney was founded in 1946 by WWII veteran Allen Timney to fill the need for a good-quality, easy-to-install, adjustable trigger for the many military surplus Springfield, Mauser, and Enfield rifles flooding the civilian market at the time. Shooters who purchased these rifles were often on a tight budget, making the cost of a gunsmith trigger job out of the question. Timney's modular approach made a trigger upgrade something the average shooter could do. Nearly seven decades later, the family-owned company still provides the closest thing to a custom trigger job in a box.



All Timney trigger modules have a machined billet aluminum alloy or steel housing (not a casting) that holds all the moving parts in precise relationship to each other. Internal components are machined from hardened tool steel, with precision-ground and polished contact surfaces—no stoning, fitting, or filing for you to do. CNC machining enables exceptionally tight tolerances that ensure absolute consistency from your trigger. Even so, every Timney trigger is still hand assembled by a skilled craftsman and calibrated in an actual gun action before it leaves the factory.

All the triggers offered are adjustable for weight of pull: one full revolution of the adjustment screw typically equals about 1 lb. of pull weight (see included instructions for each model). Many are also adjustable for pre- and over-travel. Many are also available with a built-in safety that blocks trigger movement with a steel rod when the safety is on. A Timney safety is far less likely to fail than the one that came with your gun.

Timney triggers use the rifle's original mounting points, so there's no drilling, milling, machining, or altering of the receiver for you to do. Some may require minor inletting of the stock; instructions included to walk you through it. Many models are available with different trigger shoe finishes—Blued, Nickel-Plated, or Matte Stainless—to help you match the finish of your rifle.



ITEM #	MFR #	FITS	STYLE	SAFETY	FINISH	PULL WT.	
#883-000-019ST	312	Arisaka 6.5	Featherweight Deluxe	YES	Matte Stnls	2-4 lbs.	\$103.99
#883-000-020ST	313	Arisaka 7.7	Featherweight Deluxe	YES	Matte Stnls	2-4 lbs.	103.99
#883-000-016ST	452L	CZ 452 (.22 LR/.17 Mach 2)	Featherweight	NO	Blued	2-3½ lbs.	103.99
#883-000-014ST	452M	CZ 452 (.22Mag/.17 HMR)	Featherweight	NO	Blued	2-3½ lbs.	99.99
#883-000-015ST	550	CZ 550	Featherweight	NO	Blued	1-3 lbs.	103.99
#883-100-115ST	111	Enfield 1917 (6-Rd Mag)	Sportsman	NO	Blued	2-4 lbs.	56.99
#883-100-104ST	110	Enfield 1917 (5-Rd Mag)	Sportsman	NO	Blued	2-4 lbs.	56.99
#883-400-300ST	611	Howa 1500, S&W 1500, Weatherby Vanguard	—	YES	Blued	1½-4 lbs.	124.99
#883-000-028ST	611-16	Howa 1500, S&W 1500, Weatherby Vanguard	—	YES	Nickel	1½-4 lbs.	134.99
#883-100-398ST	102	Mauser 98K GEW Military	Sportsman	NO	Blued	2-4 lbs.	56.99
#883-200-398ST	202	Mauser 98K GEW Military	Featherweight	NO	Blued	1½-3½ lbs.	86.99
#883-500-398ST	302	Mauser 98K GEW Military	Featherweight Deluxe	YES	Blued	1½-4 lbs.	103.99
#883-200-298ST	201	Mauser 98 (FN Commercial, Interarms, H&R 300 Series, Brno, Mexican, Turkish, Yugo 48, Browning 400)	Featherweight	NO	Blued	1½-3½ lbs.	86.99
#883-500-298ST	301	Mauser 98 (FN Commercial, Interarms, H&R 300 Series, Brno, Mexican, Turkish, Yugo 48, Browning 400)	Featherweight Deluxe	YES	Blued	1½-4 lbs.	103.99
#883-100-298ST	101	Mauser 98-(FN Commercial, Interarms, H&R 300 Series, Brno, Mexican, Turkish, Yugo 48, Browning 400)	Sportsman	NO	Blued	2-4 lbs.	56.99
#883-500-791ST	305	Mauser 96 Swedish Military	Featherweight Deluxe	YES	Blued	1½-4 lbs.	103.99
#883-100-791ST	104	Mauser Military 96 Swedish ^{95/96} Spanish	Sportsman	NO	Blued	2-4 lbs.	56.99
#883-500-595ST	303	Mauser Swedish 96/95 w/commercial stock	Featherweight Deluxe	YES	Blued	1½-4 lbs.	103.99
#749-012-272ST	105	Mauser 96 Swedish w/1.75" triggerguard	Sportsman	NO	Blued	2-4 lbs.	59.99
#883-100-595ST	103	Mauser ^{95/96} Custom	Sportsman	NO	Blued	2-4 lbs.	56.99
#883-000-025ST	307	Mosin-Nagant	—	YES	Blued	1½-4 lbs.	103.99
#883-000-013ST	500	Remington 600	Featherweight	YES	Blued	1½-4 lbs.	147.99
#883-000-005ST	510	Remington 700	Std Curved Shoe	YES	Blued	1½-4 lbs.	130.99
#883-000-030ST	512	Remington 700	Std Curved Shoe	YES	Nickel	1½-4 lbs.	150.99
#883-000-031ST	516	Remington 700 (left-hand)	Std Curved Shoe	YES	Nickel	1½-4 lbs.	150.99
#883-000-032ST	517-16	Remington 700	Straight Shoe	YES	Nickel	1½-4 lbs.	150.99
#883-400-270ST	501	Remington 700	Featherweight	NO	Blued	1½-4 lbs.	129.99
#883-400-273ST	505	Remington 700	Featherweight	NO	Nickel	1½-4 lbs.	139.99
#883-000-006ST	501T	Remington 700	Tactical	NO	Blued	4-10 oz.	136.95
#883-300-177ST	601	Ruger M77 w/tang safety	—	NO	Blued	1½-3½ lbs.	113.99
#883-600-772ST	1100	Ruger M77 Mark II	—	NO	Matte Stnls	1½-2 lbs.*	113.99
#883-000-004ST	1102	Ruger M77 Mark II (left-hand)	—	NO	Matte Stnls	1½-2 lbs.*	119.99
#883-400-100ST	621	Sako "A" Series L461, L579, L61	—	YES	Blued	1½-3½ lbs.	129.99
#883-000-001ST	631	Savage ^{10/110} (mfr'd since 1977, excluding Accu-Trigger)	Featherweight	NO	Blued	1½-4 lbs.	104.99
#883-000-040ST	633	Savage Edge/Axis	—	NO	Blued	1½-4 lbs.	109.99
#883-100-103ST	109	Springfield M1903/03A3	Sportsman	NO	Blued	2-4 lbs.	56.99
#883-200-103ST	209	Springfield M1903/03A3	Featherweight	NO	Blued	1½-3½ lbs.	82.99
#883-500-103ST	310	Springfield M1903/03A3	Featherweight Deluxe	YES	Blued	1½-4 lbs.	103.99
#883-000-012ST	651	Weatherby Mark V American/Japanese	—	NO	Blued	1½-4 lbs.	145.99
#883-000-034ST	652	Weatherby Mark V German	—	NO	Blued	1½-3½ lbs.	145.99
#883-400-170ST	401	Winchester 70	—	NO	Blued	1½-3½ lbs.	124.99
#883-400-171ST	416	Winchester 70	—	NO	Nickel	1½-3½ lbs.	140.99