





## BROWNELLS ALUMA-HYDE® II

Durable Epoxy Base Paint Withstands  
Bore Cleaners & Solvents

The special feature of **Aluma-Hyde II** (and the reason for its development) is its increased resistance to bore cleaners, solvents and other cleaning chemicals, even trichloroethylene. Today's new family of fast, aggressive bore cleaners really do a terrific job getting dirty gun bores sparkling clean, but they can wreak particular havoc with any other finish they contact. After full cure, **Aluma-Hyde II** proved solvent-proof to all but the most aggressive, copper-removing bore solvents. **Aluma-Hyde II** is formulated with a hard-curing epoxy base that contains additional, high-density pigment for a durable finish that sticks to all properly prepared aluminum and alloy surfaces, steel and plastics - it's great on synthetic stocks. **Aluma Hyde II** is available in a variety of colors to help the gunsmith match the vast number of applications found in the average handgun. Matte finishes are available in **Parkerizing Gray** (medium gray), **Dark Gray Parkerizing** (medium dark), **Stainless Steel Gray** (light), **Matte Ruger Gray** closely matches the factory color but reduces reflections, **Earth Brown**, **Matte Clear**, **O.D. Green** for creating camo pattern stocks, **Desert Tan** (light, desert sand), **Coyote** (light, gray-brown) and the original favorite, **Matte Black**. To compliment the matte finishes, **Semi-Gloss Black**, **Gloss Ruger Gray** closely matches the factory color and shine. **Gloss Clear** help expand the overall applications of this time- and money-saving product. We like the **Matte Black** color for refinishing those used AR-15 buttstocks and handguards you pick up when building a parts gun, knock around truck guns and of course, anodized parts.

**Aluma-Hyde II** dries to the touch in only minutes and reaches full cure in about a week. Here's the way we apply it: Warm the part and the **Aluma-Hyde II** to about 90° F.; spend a couple of minutes shaking the daylight out of the **Aluma-Hyde II** and apply a medium coat for good coverage. You can recoat in a few minutes but don't wait more than thirty minutes. Once **Aluma-Hyde II** starts curing, you must wait until it's fully cured to recoat. You can cut the cure time to approximately two days by circulating warm air (90° F. works fine) past the part. Absolutely no primer coat is required for a tough, durable, abrasion-resistant, rust-proof finish that blends beautifully and compliments all gun finishing applications.

**SPECS:** 12 oz. (340 g) aerosol can.

STOCK #	COLOR	STOCK #	COLOR
#083-002-012AN	Matte Black	#083-002-112AN	Semi-Gloss Black
#083-002-212AN	Park. Gray	#083-002-812AN	Dark Parkerizing
#083-002-412AN	SS Gray	#083-002-312AN	O.D. Green
#083-002-009AN	Matte Ruger Gray	#083-002-010AN	Gloss Ruger Gray
#083-002-612AN	Gloss Clear	#083-002-712AN	Matte Clear
#083-002-512AN	Earth Brown	#083-002-211AN	Desert Tan
#083-002-210AN	Coyote		

— Advise # — **Aluma-Hyde II, 1F11A05** . . . . . \$ 12.99

Cannot ship outside Continental U.S.  
Ships UPS or FedEx Ground only within the U.S.

**REPLACEMENT NOZZLES** - Nozzles can get clogged if you forget to clear them after each spraying session or, if you don't shake well, the pickup tube inside the can gets plugged. We have three nozzles that solve these problems. Replace clogged nozzles with either of these two options: **Replacement Nozzle B**, **Round Pattern** provides a broad, round pattern; **Fan Pattern Replacement Nozzle** provides a narrow, vertical pattern, similar to professional spray guns. **Clean Out Nozzle** - Lets full pressure blow through a plugged pickup tube to clean it out. Once clear, install a Replacement Nozzle to continue spraying.

**SPECS:** Pak of 12. Clean Out Nozzle not intended for spraying. These are the correct nozzles for Aluma-Hyde II.

#084-179-002AN	Replacement Nozzle B, 1F2Q02	\$ 2.59
#084-179-005AN	Fan-Style Replacement Nozzles, 6A3A50	4.99
#084-179-004AN	Clean Out Nozzle, 1F2K61	3.29



## SPRAY-ON, BAKE-ON FINISHES

### BAKING LACQUER

Brownells Baking Lacquer provides one of the best, most durable small shop alternatives to re-anodizing aluminum. Highly resistant to oils, solvents and acids, it can be used on literally any metal that can take baking in a 325° F. oven for twenty minutes. This includes cast iron, steel, stainless steel, aluminum, and most non-ferrous metals used for gun parts. Brownells Baking Lacquer is available in many colors to blend with blue and stainless steel parts, Parkerizing and also in Matte Clear for "French Gray" finishes or protecting color case hardened parts. Apply over rough sanded, bead or abrasive blasted surfaces for best results.

### TEFLON®/MOLY GUN FINISH

Brownells TEFLON/Moly Gun Finish is just that, TEFLON and molybdenum disulfide in a baked-on, phenolic-epoxy base. The resulting finish is self-lubricating and extremely resistant to corrosion and the everyday abuse a working gun goes through. Ideal as an exterior finish and to protect internal parts where a slight thickness buildup won't cause "fit" problems. Available in several colors to blend with blue and stainless steel, Parkerizing and more. Apply over rough sanded, bead or abrasive blasted surfaces for best results.

### BROWNELLS GUN KOTE

This is the long-time, industry standard, now available in an aerosol can. It gives a thin, extremely tough, bake-on finish with the lubricating qualities of molybdenum disulfide. Thickness buildup is minimized without sacrificing abrasion or chemical resistance. Recommended for application on aluminum-oxide-blasted surfaces only. Slightly less forgiving than Baking Lacquer or Teflon/Moly where cleaning and spraying techniques are concerned.

### ALUMA-HYDE™ II

Brownells Aluma-Hyde™ II is a high-grade, air-dry, epoxy paint for use on aluminum alloys, steel, fiberglass and plastics. Available in aerosol only, it gives a very tough finish, resistant to scratches and dings and is not affected by the solvents and oils used in the firearms industry. It even stands up to most of the new "miracle" bore cleaners. Available in colors to match blue and stainless steel parts, Parkerizing, stocks, etc.

### METAL-COAT - EPOXY

Brownells Metal-Coat is a clear, tough, air-dry, epoxy paint that's the ideal choice to protect polished or bead-blasted steel, aluminum or brass surfaces. One coat from the aerosol can provides superb rust resistance, additional coats bond into the base coat for more scratch protection. Holds up well to gun oils and solvents although some of today's most aggressive, "super" bore cleaners may damage it. The soft lustre looks great and maintains the beauty of color case hardened steel.

**LIQUID ALUMA-HYDE® II** - Formulated specifically for airbrush and spray gun application, combines the same abrasion- and solvent resistant properties of aerosol Aluma Hyde II with the freedom to use the application system of your choice. Available in **Semi-Gloss Black**, **Parkerizing Gray** (medium gray), **Dark Parkerizing Gray** (dark gray), and **O.D. Green**. Thin with **Liquid Aluma-Hyde II Solvent & Thinner** to the required consistency for your spray device. Use thinner to clean spray equipment and work surfaces; does not affect hardened strength and will not soften fully cured **Aluma Hyde II**.

**SPECS:** Paint - 8 oz. (237ml) can. Thinner - 1 qt. (32 oz./946ml) can.

STOCK #	COLOR	STOCK #	COLOR
#083-002-814AN	Semi-Gloss Black	#083-002-816AN	Dark Park. Gray
#083-002-817AN	Parkerizing Gray	#083-002-815AN	O.D. Green

— Advise # — **Liquid Aluma-Hyde II, 1F7E75** . . . \$ 9.95

#083-002-001AN **Liquid Aluma-Hyde II Solvent & Thinner, 5L17E32** . . . . . 22.99



## BROWNELLS ALUMA-HYDE®

Gunsmith's Spray Black For Aluminum & Alloys

Brownells Aluma-Hyde is a special nitrocellulose lacquer developed for covering metal, and designed to combine all recoats into one, tough, integrated finish. Many of the sprays we've found were thinned enamels, which do not build up on recoating, but add layer on separate layer. Best applied in 2 light coats over the primer listed below, it dries dust-free in 10 minutes, can be handled in 30, and dries completely overnight. It continues to cure for the next 3 to 4 days when it reaches maximum toughness. Makes a durable, scratch resistant, flat finish. Wears almost as well as the original anodizing used on today's aluminum trigger-guards and frames, and the color match is close. If the customer understands what you have done because the other alternative is replacing the part, you will usually meet minimal resistance. Can be re-coated anytime. **USA**

**SPECS:** Aluma-Hyde, black, and primer, gray, in 13 oz. (369 g) aerosol cans. Kit contains one can Aluma-Hyde and one can primer.

#083-003-002AN Aluma-Hyde, Black, 5L8M55 . . . . . \$ 11.99

#100-004-440AN Etching Primer, Gray, 1P6M64 . . . . . 9.99

#083-003-000AN Aluma-Hyde Kit, 3H17H29 . . . . . 18.99

Cannot ship outside Continental U.S. Shipped UPS or FedEx Ground only within U.S.



## BROWNELLS METAL-COAT EPOXY™

Clear, Tough, Protective Finish For Metal Surfaces

Clear, durable, soft-luster finish protects steel, aluminum or brass surfaces from rust, corrosion, dulling, and wear. Excellent coverage, each additional coat bonds with the one before to improve protection. Impervious to most bore cleaning solvents.

**SPECS:** Aerosol. 12 oz. (340 g). Clear, semi-gloss or matte finish.

#083-075-012AN Metal-Coat Epoxy, Semi-gloss, 1F8J03 . . . . . \$ 11.99

#083-075-112AN Metal-Coat Epoxy, Matte, 1F10F54 . . . . . 15.99

**EXTRA NOZZLES** - Solve many spraying problems by replacing clogged nozzles. Use **Clean Out Nozzle** to clear a clogged pickup tube, before installing a Replacement Nozzle.

**SPECS:** Pak of 12. Correct nozzles for Metal-Coat Epoxy. Clean Out Nozzle not intended for spraying.

#084-179-002AN Replacement Nozzle B, 1F2Q02 . . . \$ 2.59

#084-179-004AN Clean Out Nozzle, 1F2K61 . . . . . 3.29

## DURACOAT SHAKE-N-SPRAY™ FINISHING KIT

Easy Prep & Spray System For A  
Durable Matte Black Finish

Easy-to-use kit contains all the components you will need to achieve a durable solvent-, scratch-, and chip-resistant finish on any firearm. Can be applied over bluing, phosphate finishes, and anodizing; also works on plastic and wood. Completely seals the surface to prevent rust and corrosion. Strip the part with the included Cleaner/Degreaser, scuff with enclosed pad, mix the DuraCoat liquid with the hardener, fill the Pre-Val spray unit, and spray the part. Finish dries overnight and attains a complete cure in 3-4 weeks. Contains enough DuraCoat liquid to fully coat a rifle or shotgun. **USA**

#100-006-802AN DuraCoat Shank-N-Spray™ Kit, 9K34K99 . . . . . \$ 34.99



## BROWNELLS SPRAY GRIT™

Grit-Filled Epoxy Paint Sprays Extra Grip  
Or A Slip-Resistant Surface Wherever You Need It

Now you can instantly add extra grip to any rifle or pistol stock without machining or baking. Epoxy-base makes it long wearing and water-proof. Sticks to all properly prepared fiberglass, wood, aluminum, and metal surfaces and dries in only minutes. Round-shaped, synthetic grit particles have absolutely no sharp edges so they can't cut or abrade your face or hands. Especially fantastic for fiberglass stocks.

**SPECS:** 12 oz. (340 g) aerosol can. 1 can covers 24 sq. ft.

STOCK #	COLOR	STOCK #	COLOR
#083-044-004AN	Green	#083-044-003AN	Brown
#083-044-002AN	Gray	#083-044-005AN	Black
#083-044-001AN	Clear		

— Advise # — **Spray Grit, 1F8D41** . . . . . \$ 11.99

**REPLACEMENT NOZZLES** - Nozzles can get clogged if you forget to clear them after each spraying session or, if you don't "shake well", the pickup tube inside the can gets plugged up. We have two nozzles that solve these problems. **Replacement Nozzles** - Replace clogged Nozzles. **Clean Out Nozzle** - Lets full pressure blow through a plugged pickup tube to clean it out. Once clear, install a Replacement Nozzle to continue spraying.

**SPECS:** Pak of 12. Clean Out Nozzle not intended for spraying. These are the correct nozzles for Spray Grit.

#084-179-003AN Replacement Nozzle C, 1F2F02 . . . \$ 2.59

#084-179-004AN Clean Out Nozzle, 1F2K61 . . . . . 3.29

## BROWNELLS BAKE-ON FINISH CURING OVEN

Provides A Tough-As-Nails,  
Oven-Baked Finish

Our high efficiency oven is custom engineered to ensure uniform and complete part curing while delivering a "tough-as-nails" baked-on finish when using Brownells Gun-Kote or Teflon/Moly oven cure finishes. Advanced technology combines two separate heating elements with a high-tech interior surface to optimize airflow and ensure consistent temperatures that help prevent hot spots, surface blemishes, and discolorations. Thermostat adjustable from 100° F to 400° F for precise temperature control during large or small production runs. Adjustable, 60 minute countdown timer turns oven on when set; audible bell alerts you when time is up, and oven turns off. Separate "constant on" position works like a manual override to bypass the timer and allow oven run-times longer than 60 minutes.

Front mounted temperature gauge provides accurate, real-time temperature monitoring. Oven panels are insulated with over 5 lbs. of high density, energy-saving fiberglass to prevent heat loss and reduce operating costs. Four, removable drying racks allow you to optimize interior space and maintain full capacity. Two ceiling mounts, with five holes each, allow you to hang parts up to 42" long. Extra long power cord for easy setup in a variety of locations, plus a panel-mounted electrical fuse for fail-safe, overload protection. High-temp, matte black surface finish is corrosion resistant. Holds up to five barreled rifle actions, plus numerous handguns and small parts. **Ships directly from manufacturer. Please allow 30 additional business days for shipping.**

**SPECS:** Steel, black matte, high-temp finish. 15" (38cm) long, 17" (43cm) wide, 48 1/2" (123cm) high. Internal Dimensions - 10" (25cm) long, 13" (33cm) wide, 44" (112cm) high. Temperature Range - 100° F (38°C) to 400° F (204°C). Current Draw - 7.4 amps 120 VAC. UL approved heating elements.

#080-000-667AN Bake-On Finish Curing Oven, 7B2099G99 . . . . . \$ 2099.99



Orders/Tech: 800-741-0015

order on the web  
[www.brownells.com](http://www.brownells.com)

**BROWNELLS**  
... ONLY THE BEST ... PAGE 423

LAUER CUSTOM WEAPONRY DURACOAT PAINTING SYSTEM

Durable Finish Protects Any Gun Part



Provides a protective paint that won't chip, crack, or flake; works great on any material.

overnight; speed cure in the oven at 110° F for 1 hour. SPECS: Kit includes: 8 fl. oz. (237 ml) DuraCoat, black, matte; 1 fl. oz. (30 ml) Hardener; 15 fl. oz. (444 ml) Airbrush Propellant; 2 fl. oz. (59 ml) Reducer; 1 fl. oz. TruLube; (1) set of Measuring Spoons; (1) Ez Airbrush Kit; (1) pair Latex Gloves; (1) Particle Mask; Instructions. Finishes 2-4 firearms; additional propellant may be required.

- #100-000-989AN Level II Starter Kit, 9K85D73 ... \$ 95.99
#100-000-996AN 4 oz. Reducer, 9K00QWL ... 8.99
#100-001-001AN 2 oz. Hardener, 9K00FSF ... 11.99
#697-000-001AN 15. oz. Airbrush Propellant, 7F10D21 ... 12.99

DURAFIL - Two-part surface filler can be applied with an airbrush and covers pits, dings, and scratches. No thinning required.

SPECS: Kit contains: 4 fl. oz. (118 ml) bottle of DuraFil, 1/2 fl. oz. (14.8 ml) bottle of DuraCoat Hardener, and instructions.

#100-001-005AN DuraFil Kit, 9K00HNS ... \$ 20.99

CAMOPAKS - Paks of selected colors help you create distinctive camouflage patterns.

SPECS: Kits include different combinations of 2 fl. oz. (59 ml) jars of paint and 1 fl. oz. (30 ml) Hardener. Urban Tiger Stripe - Matte Black, Snow Gray, White; Vietnam Tiger Stripe - Woodland Tan, Matte Black, Tiger Stripe Green, Tiger Stripe Brown; Desert Storm - Matte Black, Desert Mint, Desert Beige, Desert Brown, White; Woodland Signature Series - Woodland Tan, Woodland Green, Woodland Camo Brown, Matte Black.

- #100-001-006AN Urban Trigger Stripe Camopak, 9K00GQA ... \$ 39.99
#100-001-007AN Vietnam Tiger Stripe Camopak, 9K00FCQ ... 39.99
#100-001-008AN Desert Storm Camopak, 9K00MJM ... 46.99
#100-001-009AN Woodland Sig. Camopak, 9K00ASA ... 49.99

CAMO PAINTS

Make Your Own Camouflage Patterns



High pigment density, ideal for one-coat coverage of synthetic stocks and metal rifle components, plus all of your other tactical gear. Fast-drying enamel applies easily. SPECS: 12 oz. (340 g) aerosol cans.

Table with 4 columns: STOCK #, COLOR, STOCK #, COLOR. Lists various camouflage paint colors and their stock numbers.

- Advise # - Camo Paints, 4K4E65 ... \$ 9.49
#040-009-135AN Red Oxide Primer, 4K3B69 ... 6.99
3 or More - Red Oxide, per each, 4K3B69 ... 6.23

NIC INDUSTRIES CERAKOTE™ CERAMIC COATINGS

Tough, Durable Coatings For Maximum Protection



State-of-the-art, Cerakote™ Firearm Coatings provide a durable, weather- and corrosion-proof, ceramic-based protective finish that resists scratching, chipping, and abrasive cleaning solvents.

professional finish. Apply with an airbrush or HVLP touch-up gun for a smooth finish. Oven Cure Kit requires oven baking for 2 hours at 250° for optimal cure or 1 hour at 300° for quick cure. For heat-sensitive materials such as plastics, a 2 hour cure at 200° is adequate. Oven Cure Refill lets you order more paint and hardener only. Air Dry requires no baking and is tack free in 40 minutes, completely dry in 24 hours, and fully cured in 5 days. SPECS: Oven Cure Kit includes 4 fl. oz. (118 ml) Cerakote, .17 fl. oz. (5ml) hardener, 3.4 fl. oz. (100 ml) graduated cylinder, (4) funnel filters, and instructions. Large Graphite Black kit comes with 32 fl. oz. (946ml) Cerakote™, 4 fl. oz. (118ml) hardener, graduated cylinder, (4) funnel filters, and instructions. Oven Cure Refill - Includes 4 fl. oz. Cerakote, .17 fl. oz. hardener, (4) funnel filters, and instructions. Air Dry Kit - Premixed and includes 4 fl. oz. Cerakote, (4) funnel filters, and instructions. Finishes up to 6 handguns or 2 to 3 long guns.

OVEN CURE CERAKOTE table with columns: STK# KIT, STK# REFILL, COLOR. Lists various Cerakote kits and refills.

CERAKOTE™ OVEN CURE KIT advertisement featuring a 5-star rating and a testimonial from Adam from Dunnellon, Florida.

BROWNELLS TACTICAL TAPE

Secure Temporary Attachment Of Tactical Gear To Weapons



A strong, waterproof, nonreflective tape for secure but temporary attachment of pressure switches or as camo to break up your gun's silhouette. Use to tape down zippers, swivels, straps and other sources of noise that could give away your position during stealthy operations.

SPECS: Vinyl coated cotton cloth, synthetic rubber resin adhesive. 1" (2.5cm) wide, 180' (55m) long, .001" (12 mil) thick. Available in Black and Coyote Brown. #100-002-654AN Tactical Tape, Black, 5A10F49 ... \$ 15.99

BROWNELLS HIGH TEMPERATURE MASKING TAPE

Use With Oven-Cure Finishes - Withstands 400° F Heat

Strong, yet flexible polyester tape withstands sustained temperatures up to 400° F (204° C), making it the perfect masking medium to use with Brownells Baking Lacquer, GunKote™, Teflon®/Moly Oven Cure Gun Finish, and similar oven-cured finishing products.

- #080-000-611AN 1/4" High Temp Masking Tape, SK2H95 ... \$ 3.99
#080-000-612AN 1/2" High Temp Masking Tape, SK4K49 ... 5.99
#080-000-613AN 1" High Temp Masking Tape, SK8M89 ... 11.99
#080-000-614AN 2" High Temp Masking Tape, SK17H49 ... 22.99

PAASCHE H-SET AIRBRUSH KIT

Easily Apply Baking Lacquer, Stock Finishes & More



Get fast, even spray application with pinpoint accuracy. Perfect for applying Brownells Aluma-Hyde II®, Baking Lacquer, and Teflon®/Moly Oven Cure Gun Finish to metal surfaces.

- #697-105-000AN H-5 Airbrush Kit, 7F95Q40 ... \$ 95.99
#697-105-103AN 3 oz. Coyote Bottle, 7F6D99 ... 6.99



6300 RESPIRATOR

Keep Your Lungs Safe & Clear; Top Protection For Gunsmiths & Hobbyists

Don't take chances with your health - wear a respirator any time you apply Brownells spray-on finishes, grind, sand, or come in contact with any particulates that don't belong in your lungs. The NIOSH-approved 6300 Respirator provides superior protection from paint and pesticide vapors, solvents, glue, mists, and other airborne particulates.

SPECS: Respirator Kit includes face piece, (2) organic vapor cartridges, (2) filters and (2) filter covers. 10.2 oz. (289g) wt.

- #100-004-597AN 6300 Respirator Kit, 8K35M99 ... \$ 35.99
#100-004-595AN Repl. Organic Vapor Cartridges, 2-pak, 6K10H99 ... 10.99
#100-004-594AN Repl. Particulate Filter, each, 6K1D99 ... 1.99
#100-004-596AN Repl. Filter Retainer, each, 6K2B60 ... 2.99

BULLDOG ARMS CAMOUFLAGE STENCILS

Apply Perfect, Custom Camo Patterns On Any Firearm Easily & Affordably

Mistake-proof, pre-cut stencils conform to any contour, so you can paint professional-looking camouflage patterns on any weapon platform. Simply peel and stick the stencils to the contours of your gun and apply your choice of paint type and color.

- #100-003-918AN Digital Stencil, 2C8C44 ... \$ 9.99
#100-003-916AN Extreme Digital Stencil, 2C8K32 ... 9.99
#100-003-917AN Flextar Stencil, 2C8E21 ... 9.99
#100-003-919AN GAP Stencil, 2C8C21 ... 9.99
#100-003-920AN DPM Woodland Stencil, 2C8B32 ... 9.99



TOUCH-UP SPRAY GUN

Achieve Professional Results Without A Large Investment



This entry level spray gun is a good way start applying high quality finishes with professional results, without a large investment. Fully adjustable air volume and paint flow knobs provide narrow to wide spray patterns in a variety of different fan sizes and shapes.

SPECS: Touch-Up Spray Gun - Brass nozzle, aluminum 7 oz. siphon feed cup, alloy chrome plated frame. Air Inlet - 1/4" NPS. Requires 30 psi air pressure.

- #100-003-973AN Touch-Up Spray Gun, 3B20E68 ... \$ 24.99