HARDENING CASE COLOR

crucible to 1450° F.

safer and more secure.

- 30" (76cm) long.

BROWNELLS **HEAT-TREATING CHARCOAL**

Produces Dramatic Color & Swirl Patterns

Wood and bone charcoal with just the right sieve size for crucible packing of steel parts to be hardened. Hi-carbon content without waxes or fillers gives brilliant color patterns. Mixing types by specific ratio provides additional control over color and pattern.

SPECS: Packed in 5 gal. bucket. Bone - 10x28 sieve size, 25 lb. (11 kg) weight. Wood - #6 size. 10 lb. (4.5 kg) weight.

#084-097-031AN Bone Charcoal, 5L98E15 \$ 119.99 #084-098-013AN Wood Charcoal, 5L35D15...... 43.99

BROWNELLS

COLOR CASE HARDENING KIT

faded colors restored. We've assembled two, easy-to-use sys-

tems with all the items you need to immediately begin a case

color hardening operation (except a quenching tub). Premier Kit

includes our large capacity, 3.6 cu. ft. heat treat furnace, 11" x 4"

cylindrical crucible big enough for a rifle action, 30" long crucible

tongs for handling ease and safety, Kevlar gloves for protection

against high temps (also sold separately), a full face shield to

protect your face, 10 pounds of high carbon content wood char-

coal, 25 pounds of high carbon content filler-free bone charcoal,

five disposable filter masks to keep dust out of your lungs, a long

shop apron, and complete instructions explaining the color case

hardening process. Standard Kit has the same, large capacity

crucible, charcoal, and supplies, only without the furnace, for

those who already have a heat source capable of heating the

#080-951-500AN *Premier Kit, 8K2179E99 \$ 2499.99

#080-951-501AN Standard Kit, 8K382E93..... 543.99

COLOR CASE HARDENING CRUCIBLE & TONGS - If you already

have a furnace, these two tools will make the job easier. Crucible

- 138 cu. in. of space lets you color case harden a rifle action

or large revolver frame with space for the necessary blocking.

Round shape is easy to handle with no wasted corner space. Clamping rings position the canister securely in the tongs when carrying and dumping. Tongs - 30" long handles keep you back,

away from the furnace heat, makes grabbing the hot crucible

SPECS: Steel, Crucible - 11" (28cm) high, 4" (10cm) diameter, Tongs

#080-951-000AN Crucible. 8K83F36 \$ 113.99

#080-951-200AN Crucible & Tongs, 8K127H98.... 159.99

SMALL COLOR CASE HARDENING CRUCIBLE - Ideal choice

for small parts. Fits small furnaces and only requires 27 cubic

inches of bone per session to save you money on small jobs. Per-

#080-951-001AN Small Crucible, 8K68C47 \$ 99.97

fect for rings, slide stops, bolts, and much more.

SPECS: Steel. 51/2" (14cm) high, 33/4" (9.5cm) diameter

#494-666-160AN Hi-Temp Gloves, 4D63C99

*Note: ShippedTruck only, Please call for freight charges.

D

REOWNEL

Produce Beautiful Color

Case Hardening Like

The Pros

shades of blue, gray,

and straw on color

case parts give a

gun a true custom

look. Cowboy Ac-

tion Shooting has

brought many guns

out of retirement

that need to have

subtle

63.99

The



BROWNELLS -**TEFLON®/MOLY OVEN CURE GUN FINISH** The Next Generation Of Durable, Spray-On,

Professional Gun Finishes

VEN CU Now you can apply a great-looking coating with the increased durability and friction-fighting properties of Teflon® fluoropolymer resin and molybdenum disulfide to any firearm or metal part in as little as 2 hours. This is not just another spray paint. Teflon/ Moly Gun Finish is an ultra-modern, thermo-set, spray-on, self-lubricating coating, chemically bonded to a phenolic-epoxy base so it's highly resistant to scratches and abrasion. Because the finish is baked

on, you get some extra benefits. As the metal heats, its pores open allowing the Teflon component to penetrate. On high-wear areas, like slide rails, the coating will eventually wear away but the Teflon will still be in the pores, lubricating and protecting. Plus, dense colors won't lighten, dissolve or break down under all common gun solvents. One application makes any properly prepared metal almost impervious to oxidation. The convenient aerosol can with its versatile coneshaped spray, is so easy to use it's almost mistake-proof. Just degrease and abrasive-blast the part; pre-heat the part 'til it's warm to the touch, then spray and let dry. In about 15 minutes, bake in a regular kitchen oven at 350° F. for 30 minutes. As soon as the part cools, it's completely protected from rust and ready for final assembly. Perfect for restoring military rifles and parts; coating hard-to-blue, stainless steel or aluminum parts; refurbishing hunting guns and self defense weapons, or refinishing any piece of metal that needs a durable, self-lubricating, rustproof coating that lasts and will look great for years to come. Great hiding ability makes it a natural for quickly redoing those dinged and pitted working guns (after you get the rust out of the pits, of course). Use as a one-coat finish, or spray on several fine, thin coats and then bake. Extremely economical, one can will fully coat up to two long guns or four handguns!

SPECS: 6 oz. (170 g) wt. Remove cured coating by abrasive blasting or sanding. Teflon is a trademark of DuPont Chemical Co.

COLOR	PRICE
Black	6A22I55 \$ 32.99
Gray	6A22K55 \$ 32.99
SS Gray	6A22N55 \$ 32.99
Dark Park. Gray	6A22L55 \$ 32.99
Earth Brown	6A22A55 \$ 32.99
O.D. Green	6A22B55 \$ 32.99
DesertTan	6A22F55 \$ 32.99
Coyote	6A22A55 \$ 32.99
	Black Gray SS Gray Dark Park. Gray Earth Brown O.D. Green Desert Tan

LIQUID TEFLON/MOLY GUN FINISH - Apply our Teflon/Moly Gun Finish with an air brush or compact spray gun and save money with economical 8 fl. oz. or pint cans. Thin with Teflon/ Moly Thinner only. One pint will finish approximately four long guns or eight handguns.

SPECS: 8 fl. oz. (237mL) or pint (16 fl. oz./473 mL). Matte finish. 110110 44.07 001.00

LIQUID 8 OZ.	LIQUID 16 OZ.	COLOR	
#083-149-002AN	#083-049-017AN	O.D. Green	
#083-149-003AN	#083-049-018AN	Earth Brown	
#083-149-005AN	#083-049-020AN	Dark Parkerizing Gray	
#083-149-001AN	#083-049-016AN	Matte Black	
#083-149-007AN	#083-049-022AN	DesertTan	
NA	#083-049-021AN	Stainless Steel Gray	
NA	#083-049-019AN	Gray	
NA	#083-049-023AN	Coyote	
- Advise # -	Teflon/Moly Liq	uid, 8 oz., 6A17H68\$	25.25
— Advise # —	Teflon/Moly Liq	uid, 16 oz.,	
	3H27D15		38.99
#083-049-116AN	T/M Thinner, Pin	nt, <i>3H13G96</i>	19.99

REPLACEMENT NOZZLES - Nozzles can get clogged if you forget to clear them after each spraying session or, if you don't shake well, the pickup tube inside the can gets plugged up. We have two nozzles that solve these problems. Replacement Nozzles -Replace clogged Nozzles. Clean Out Nozzle - Lets full pressure

BROWNELLS BAKING LACQUER D

Tough, Durable, Epoxy-Enhanced Gun Finish (This stuff is unbelievable!)

In as little as 60 minutes you can apply an amazingly tough, oven-cured professional gun finish that will improve the look, value, and durability of any ROWNELL firearm or part. This exceptional, rustproof coating can be used as a no-hassle touch-up on a single part or can be easily applied to an entire firearm.

This epoxy-enhanced, oven-cured finish is available in aerosol or airbrush liquid and can be spraved directly on clean, degreased metal with no priming required. Let dry for 10 minutes, then bake in an oven for 30-40 minutes at 300°-350° F. You'll get a uniform coating that offers exceptional resistance to salt sprays, corrosion, water, sweat, solvents, and

bore cleaners. It's highly resistant to nicks, abrasions and wear. This self-leveling, run-resistant formula makes blending the

ACQUE

initial and successive coats fast, easy, and almost mistake-proof. Touch-up coats can be sanded, re-sprayed, and re-heated without damage to the original coat. Spray over degreased bluing. plating, Parkerizing and other military coatings for increased protection. Can be applied to any properly prepared metal surface that can withstand temperatures as high as 350° F without melting or warping. Liquid Baking Lacquer must be used with Baking Lacquer Thinner. 🔜

SPECS: Aerosol: 6 oz. (170 a) wt. Liquid: 8 oz. (237 mL) or 16 oz. (473 mL). Use Liquid Baking Lacquer w/ Baking Lacquer Thinner. AEBOSOL BAKING LACOLIER

	ALHOSOL DAKING LAGGOL	.11
STOCK #	COLOR	PRICE
#083-046-801AN	Matte Black	6A14I60 \$ 15.99
#083-046-802AN	Gloss Black	6A11J30 \$ 14.99
#083-046-803AN	Matte Clear	6A9G71 \$ 12.99
#083-046-804AN	O. D. Green	6A16P00 \$ 19.99
#083-046-805AN	Earth Brown	6A16K00 \$ 19.99
#083-046-806AN	Parkerizing Gray	6A16H00 \$ 19.99
#083-046-807AN	Stainless Steel Gray	6A16J00 \$ 19.99
#083-046-808AN	Dark Park. Gray	6A17A29 \$ 19.99
#083-046-809AN	DesertTan	6A17E00 \$ 19.99
#083-046-810AN	Coyote	6A16I00 \$ 19.99
Cannot ship outside Cor	tinental U.S. Shipped UPS or Fed	Ex Ground only within U.S.

	LIQUID BAKING	LACQUER
STK# 8 OZ.	STK# 16 OZ.	COLOR
#083-137-001AN	#083-037-018AN	Matte Black
#083-137-002AN	#083-037-019AN	Gloss Black
NA	#083-037-020AN	Matte Clear
NA	#083-037-028AN	Coyote
NA	#083-037-021AN	O.D. Green
NA	#083-037-022AN	Earth Green
NA	#083-037-023AN	Parkerizing Gray
NA	#083-037-024AN	Dk. Parkerizing Gray
NA	#083-037-025AN	Stainless Steel Gray
- Advise # -	8 oz. Liquid Bal 6A12A77	king Lacquer, \$ 18.74
— Advise # —	16 oz. Liquid Ba 3H18L08	king Lacquer,
#083-037-026AN	Baking Lacquer 3H12H30	r Thinner, 17.99
		acement Nozzles - Replaces
	Clean Out Nozz d pickup tube to c	e - Lets full pressure blow lean it out.
	*	ozzle A, 6A3C29 . \$ 4.08 le, 1F2K61 3.29

blow through a plugged pickup tube to clean it out. Once clear, install a Replacement Nozzle to continue spraying. SPECS: Pak of 12. Clean Out Nozzle not intended for spraying. These are the correct nozzles for Teflon Moly Gun Finish

#084-179-001AN Replacement Nozzle A, 6A3C29 . \$ 4.08 #084-179-004AN Clean Out Nozzle, 1F2K61 3.29

BROWNELLS **GUN-KOTE**[™] **OVEN CURE GUN FINISH** Genuine GUN-KOTE Spray-On/Bake-On Finish In Convenient Aerosol or Airbrush Liquid

The world-famous, ultra-thin, friction-reducing coating that lasts and lasts can now be applied to any clean, pre-heated metal part in as little as 2 hours without the extra expense of owning an air brush. Brownells has teamed up with KG Products to produce the genuine GUN-KOTE epoxy finish in a convenient aerosol that's every bit as easy and foolproof

to apply as our other, great, bake-on, gun finishes. You get the quality of genuine GUN-KOTE backed by Brownells no-hassle, complete satisfaction guarantee; an unbeatable combination!

BROWNELLS

UN-KOT

Now you can easily apply the self-lubricating benefits of molybdenum disulfide to alloy steel, stainless steel, brass and aluminum, even properly prepared nickel plating, in just minutes. Prepare, clean and pre-heat your part to 100°, spray on Brownells GUN-KOTE and allow the part to dry. Bake the part in an oven at 300° for one hour and you're done. You've protected the metal parts of your valuable firearm from rust, corrosion, and scratches with a beautiful finish that will wear for years and help keep your gun looking just like new.

Brownells GUN-KOTE is a durable, second-generation epoxy, thermo-set resin finish that will not break down, peel or dissolve. In fact, once it's applied, the only way to remove Brownells GUN-KOTE is to abrasive blast the part. It is resistant to all known gun solvents and thinners. Each coat is approximately .0004" thick so Brownells GUN-KOTE can be used on both internal and external parts where a close-tolerance fit is required without having to worry about interference. This makes Brownells GUN-KOTE the perfect, maintenance-free coating for handgun slides and frames, shotgun receivers and magazine tubes, rifle actions and bolts, anywhere you need an ultra-thin, self-lubricating, permanent coating that protects and wears like crazy.

PECS: Aerosol -	6 oz.	(170 g)	weight.	Liquid -	8 fl. oz.	(237 mL).
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AEROSOL 60Z	. LIQUID 8 OZ.	COLOR
#083-051-001AN	#083-166-006AN	Matte Black
#083-051-002AN	#083-166-001AN	Gloss Black
#083-051-003AN	#083-166-002AN	Matte Brushed Stainless
#083-051-008AN	#083-166-008AN	Matte O. D. Green
#083-051-009AN	#083-166-009AN	Matte Gray
#083-051-013AN	#083-166-013AN	Gloss Gunmetal Blue
NA	#083-166-005AN	Matte Dark Earth
NA	#083-166-007AN	Semi-Gloss Clear
- Advise # -	Gun-Kote, Aerosol,	6 oz., 3H20F50 \$ 31.99

- Advise # - Gun-Kote, Liquid, 8 oz., 3H19H00 ... 24.99

K-PHOS PRE-TREATMENT - Advanced phosphate liquid replaces the hot tank phosphating process to provide protection against rust and corrosion, plus a superior crystalline bonding surface for Brownells GUN-KOTE finishes. K-PHOS chemically etches and instantly seals the metal surface to prevent rust prior to painting. Application requires surfaces to be completely degreased using Brownells TCE or KG3 Solvent Degreaser, Machined surfaces can be abrasive blasted for maximum adhesion. Easy application: brush on, dip the parts, or spray on with air brush. Does not require thinning, and dries in 10 to 15 minutes for fast turn-around. Highly recom-

mended for use with GUN-KOTE on alloy steel, stainless steel aluminum, and sound quality nickel and chrome plating. Meets MIL-C-490A and TT-C-490 specifications.

SPECS: Liquid, clear. 8 fl. oz. (237 mL) or 16 fl. oz. (473 mL) plastic hottle

#665-000-013AN K-Phos, 8 oz., 5F16D90	\$ 19.99
#665-000-014AN K-Phos, 16 oz., 5F30N70	37.99

D Instructional video available at brownells.com

SATISFACTION GUARANTEED **SINCE 1939**

Office/Tech: 641-623-5401



BROWNELLS

Durable Epoxy Base Paint Withstands Bore Cleaners & Solvents

The special feature of Aluma-Hvde II (and the reason for its development) is its increased resistance to bore cleaners, solvents and other cleaning chemicals, even trichloroethelyene. Today's new family of fast, aggressive bore cleaners really do a terrific job getting dirty gun bores sparkling clean, but they can wreak particular havoc with any other finish they contact. After full cure. Aluma-Hvde II proved solvent-proof to all but the most aggressive, copper-removing

bore solvents. Aluma-Hyde II is formulated with a hard-curing epoxy base that contains additional, high-density pigment for a durable finish that sticks to all properly prepared aluminum and alloy surfaces, steel and plastics - it's great on synthetic stocks. Aluma Hyde II is available in a variety of colors to help the gunsmith match the vast number of applications found in the average gunshop. Matte finishes are available in Parkerizing Gray (medium gray), Dark Gray Parkerizing (medium dark), Stainless Steel Gray (light), Matte Ruger Gray closely matches the factory color but reduces reflections, Earth Brown, Matte Clear, O.D. Green for creating camo pattern stocks, DesertTan (light, deserttan sand), Covote (light, gray-brown) and the original favorite, Matte Black. To compliment the matte finishes, Semi-Gloss Black, Gloss Ruger Gray[®] closely matches the factory color and shine. Gloss Clear help expand the overall applications of this time- and money-saving product. We like the Matte Black color for refinishing those used AR-15 buttstocks and handguards you pick up when building a parts gun, knock around truck guns and of course, anodized parts.

Aluma-Hyde II dries to the touch in only minutes and reaches full cure in about a week. Here's the way we apply it: Warm the part and the Aluma-Hyde II to about 90° F.; spend a couple of minutes shaking the daylights out of the Aluma-Hyde II and apply a medium coat for good coverage. You can recoat in a few minutes but don't wait more than thirty minutes. Once Aluma- Hyde II starts curing, you must wait until it's fully cured to recoat. You can cut the cure time to approximately two days by circulating warm air (90° F. works fine) past the part. Absolutely no primer coat is required for a tough, durable, abrasion-resistant, rustproof finish that blends beautifully and compliments all gun finishing applications. SPECS: 12 oz. (340 g) aerosol can.

STOCK #	COLOR	STOCK #	COLOR
#083-002-012AN	Matte Black	#083-002-112AN	Semi-Gloss Black
#083-002-212AN	Park. Gray	#083-002-812AN	Dark Parkerizing
#083-002-412AN	SS Gray	#083-002-312AN	O.D. Green
#083-002-009AN	Matte Ruger Gray	#083-002-010AN	Gloss Ruger Gray
#083-002-612AN	Gloss Clear	#083-002-712AN	Matte Clear
#083-002-512AN	Earth Brown	#083-002-211AN	Desert Tan
#083-002-210AN	Coyote		

- Advise # - Aluma-Hyde II, 1F11A05 \$ 12.99 Cannot ship outside Continental U.S. Ships UPS or FedEx Ground only within the U.S.

REPLACEMENT NOZZLES - Nozzles can get clogged if you forget to clear them after each spraying session or, if you don't shake well, the pickup tube inside the can gets plugged. We have three nozzles that solve these problems. Replace clogged nozzles with either of these two options: Replacement Nozzle B, Round Pattern provides a broad, round pattern; Fan Pattern Replacement Nozzle provides a narrow, verticle pattern, similar to professional spray guns. Clean Out Nozzle - Lets full pressure blow through a plugged pickup tube to clean it out. Once clear, install a Replacement Nozzle to continue spraying.

SPECS: Pak of 12. Clean Out Nozzle not intended for spraying These are the correct nozzles for Aluma-Hyde II.

#084-179-002AN Replacement Nozzle B, 1F2Q02. \$ 2.59 #084-179-005AN Fan-Style Replacement Nozzles. 6A3A50.....

#084-179-004AN Clean Out Nozzle, 1F2K61..... 3.29

Orders/Tech: 800-741-0015



BAKING LACQUER

Brownells Baking Lacquer provides one of the best most durable small shop alternatives to re-anodizing aluminum. Highly resistant to oils, solvents and acids, it can be used on literally any metal that can take baking in a 325° F. oven for twenty minutes. This includes cast iron, steel, stainless steel, aluminum, and most non-ferrous metals used for gun parts. Brownells Baking Lacquer is available in many colors to blend with blued and stainless steel parts, Parkerizing and also in Matte Clear for "French Gray" finishes or protecting color case hardened parts. Apply over rough sanded, bead or abrasive blasted surfaces for best results.

TEFLON®/MOLY GUN FINISH

Brownells TEFLON/Moly Gun Finish is just that, TEF LON and molybdenum disulfide in a baked-on, phenolic-epoxy base. The resulting finish is self-lubricating and extremely resistant to corrosion and the everyday abuse a working gun goes through. Ideal as an exterior finish and to protect internal parts where a slight thickness buildup won't cause "fit" problems. Available in several colors to blend with blued and stainless steel, Parkerizing and more. Apply over rough sanded, bead or abrasive blasted surfaces for best results.

BROWNELLS GUN KOTE

This is the long-time, industry standard, now available in an aerosol can. It gives a thin, extremely tough, bake-on finish with the lubricating qualities of molybdenum disulfide. Thickness buildup is minimized without sacrificing abrasion or chemical resistance. Recommended for application on aluminum-oxide-blasted surfaces only. Slightly less forgiving than Baking Lacquer or Teflon/Moly where cleaning and spraying techniques are concerned.

ALUMA-HYDE™ II

Brownells Aluma-Hyde[™] II is a high-grade, air-dry, epoxy paint for use on aluminum alloys, steel, fiberglass and plastics. Available in aerosol only, it gives a very tough finish resistant to scratches and dings and is not affected by the solvents and oils used in the firearms industry. It even stands up to most of the new "miracle" bore cleaners. Available in colors to match blued and stainless steel parts, Parkerizing, stocks, etc.

METAL-COAT - EPOXY

Brownells Metal-Coat is a clear, tough, air-dry, epoxy paint that's the ideal choice to protect polished or bead-blasted steel, aluminum or brass surfaces. One coat from the aerosol can provides superb rust resistance, additional coats bond into the base coat for more scratch protection. Holds up well to gun oils and solvents although some of today's most aggressive, "super" bore cleaners may damage it. The soft lustre looks great and maintains the beauty of color case hardened steel.

LIQUID ALUMA-HYDE®_II - Formulated

izing Gray (dark gray), and O.D. Green.

4.99

specifically for airbrush and spray gun application, combines the same abrasionand solvent resistant properties of aerosol Aluma Hyde II with the freedom to use the application system of your choice. Available in Semi-Gloss Black, Parkerizing Gray (medium gray), Dark Parker-

Thin with Liquid Aluma-Hyde II Solvent & Thinner to the required consistency for your spray device. Use thinner to clean spray equipment and work surfaces; does not affect hardened strength and will not soften fully cured Aluma Hyde II.

SPECS: Paint	-8 oz. (23/mi) can.	Ininner - Tqt. (32 oz./946mi) can.
STOCK #	COLOR	STOCK #	COLOR
#083-002-814AN	Semi-Gloss Black	#083-002-816AN	Dark Park. Gray
#083-002-817AN	Parkerizing Gray	#083-002-815AN	O.D. Green

- Advise # - Liquid Aluma-Hyde II, 1F7E75... \$ 9.95 #083-002-001AN Liquid Aluma-Hyde II Solvent & 22.99 **Thinner**, *5L17E32*....

BROWNELLS **ALUMA-HYDE®**

UMA-HYD

Of

Gunsmith's Spray Black For Aluminum & Alloys

D

Brownells Aluma-Hyde is a special nitrocellulose lacquer developed for covering metal, and designed to combine all recoats into one, tough, integrated finish. Many of the sprays we've found were thinned enamels, which do not build up on recoating, but add laver on separate laver. Best applied in 2 light coats over the primer listed below, it dries dust-free in 10 minutes, can be handled in 30, and dries completely overnight. It continues to cure

for the next 3 to 4 days when it reaches maximum toughness. Makes a durable, scratch resistant, flat finish. Wears almost as well as the original anodizing used on today's aluminum triggerguards and frames, and the color match is close. If the customer understands what you have done because the other alternative is replacing the part, you will usually meet minimal resistance. Can be re-coated anytime.

SPECS: Aluma-Hyde, black, and primer, gray, in 13 oz. (369 g) aerosol cans. Kit contains one can Aluma-Hyde and one can primer. #083-003-002AN Aluma-Hvde, Black, 5L8M55, \$ 11.99 #100-004-440AN Etching Primer. Grav. 1P6M64 . . 9.99 #083-003-000AN Aluma-Hvde Kit. 3H17H29..... 18.99 Cannot ship outside Continental U.S. Shipped UPS or FedEx Ground only within U.S.

BROWNELLS **METAL-COAT EPOXY™**

Clear, Tough, Protective Finish For Metal Surfaces

TAL-CO Clear, durable, soft-luster finish protects steel, 0 aluminum or brass surfaces from rust, corrosion, dulling, and wear. Excellent coverage, each additional coat bonds with the one before to improve protection. Impervious to most bore cleaning solvents. SPECS: Aerosol. 12 oz. (340 g). Clear, semi-gloss or matte finish.

#083-075-012AN Metal-Coat Epoxy, Semi-gloss, 1F8J03 \$ 11.99

#083-075-112AN	Metal-Coat Epoxy, Matte,	
	1010054	

1F10F54..... 15.99

EXTRA NOZZLES - Solve many spraving problems by replacing clogged nozzles. Use Clean Out Nozzle to clear a clogged pickup tube, before installing a Replacement Nozzle. SPECS: Pak of 12. Correct nozzles for Metal-Coat Epoxy. Clean Out

#084-179-002AN Replacement Nozzle B, 1F2Q02. \$ 2.59 #084-179-004AN Clean Out Nozzle, 1F2K61..... 3.29

DURACOAT SHAKE-N-SPRAY™ **FINISHING KIT** Easy Prep & Spray System For A

Durable Matte Black Finish

Easy-to-use kit contains all the components you will need to achieve a durable solvent-, scratch-, and chip-resistant finish on any firearm. Can be applied over bluing, phosphate finishes, and anodizing; also works on plastic and wood. Completely seals the surface to prevent rust and corrosion. Strip the part with the included Cleaner/Degreaser,

scuff with enclosed pad, mix the DuraCoat liquid with the hardner, fill the Pre-Val spray unit, and spray the part. Finish dries overnight and attains a complete cure in 3-4 weeks. Contains enough DuraCoat liquid to fully coat a rifle or shotgun. #100-006-802AN DuraCoat Shank-N-Spray™ Kit,

9K34K99.....\$ 34.99



Grit-Filled Epoxy Paint Sprays Extra Grip Or A Slip-Resistant Surface Wherever You Need It

Now you can instantly add extra grip to any rifle or pistol stock without machining or baking. Epoxybase makes it long wearing and water- proof. Sticks to all properly prepared fiberglass, wood, aluminum, and metal surfaces and dries in only minutes. Roundshaped, synthetic grit particles have absolutely no sharp edges so they can't cut or abrade your face or hands. Especially fantastic for fiberglass stocks. SPECS: 12 oz. (340 g) aerosol can. 1 can covers 24 sg. ft.

STOCK #	COLOR	STOCK #	COLOR
#083-044-004AN	Green	#083-044-003AN	Brown
#083-044-002AN	Gray	#083-044-005AN	Black
#083-044-001AN	Clear		

- Advise # - Spray Grit, 1F8D41..... \$ 11.99

<u>REPLACEMENT NOZZLES</u> - Nozzles can get clogged if you forget to clear them after each spraying session or, if you don't "shake well", the pickup tube inside the can gets plugged up. We have two nozzles that solve these problems. Replacement Nozzles -Replace clogged Nozzles. Clean Out Nozzle - Lets full pressure blow through a plugged pickup tube to clean it out. Once clear, install a Replacement Nozzle to continue spraying. SPECS: Pak of 12. Clean Out Nozzle not intended for spraying.

These are the correct nozzles for Spray Grit. #084-179-003AN Replacement Nozzle C, 1F2F02 . \$ 2.59

#084-179-004AN Clean Out Nozzle, 1F2K61 3.29

BROWNELLS **BAKE-ON FINISH CURING OVEN**

Provides A Tough-As-Nails, **Oven-Baked Finish**

Our high efficiency oven is custom engineered to ensure uniform and complete part curing while delivering a "toughas-nails" baked-on finish when using Brownells Gun-Kote or Teflon®/Moly oven cure finishes. Advanced technology combines two separate heating elements with a high-tech interior surface to optimize airflow and ensure consistent temperatures that help prevent hot spots, surface blemishes, and discolorations. Thermostat adjustable from 100° F to 400° F for precise temperature control during large or small production runs. Adjustable, 60 minute countdown timer turns oven on when set; audible bell alerts you when time is up, and oven turns off. Separate "constant on" position works like a manual override to bypass the timer and allow oven run-times longer than 60 minutes.



0'0

Front mounted temperature gauge provides accurate, real-time temperature monitoring. Oven panels are insulated with over 5 lbs. of high density, energy-saving fiberglass to prevent heat loss and reduce operating costs. Four, removable drving racks allow you to optimize interior space and maintain full capacity. Two ceiling mounts, with five holes each, allow you to hang parts up to 42" long. Extra long power cord for easy setup in a variety of locations, plus a panel-mounted electrical fuse for fail-safe, overload protection. High-temp, matte black surface finish is corrosion resistant. Holds up to five barreled rifle actions, plus numerous handguns and small parts. Ships directly from manufacturer. Please allow 30 additional business days for shipping.

SPECS: Steel, black matte, high-temp finish. 15" (38cm) long, 17" (43cm) wide, 481/2" (123cm) high. Internal Dimensions - 10" (25cm) long, 13" (33cm) wide, 44" (112cm) high. Temperature Range - 100° F (38°C) to 400° F (204°C). Current Draw - 7.4 amps 120 VAC. UL approved heating elements.

#080-000-667AN Bake-On Finish Curing Oven, 7B2099G99.....\$ 2099.99

BROWNELLS PAGE 423



SPRAY-ON FINISHES



ROWNELL





MATTE BLACK

order on the web www.brownells.com



LAUER CUSTOM WEAPONRY DURACOAT PAINTING SYSTEM

Durable Finish Protects Any Gun Part



overnight; speed cure in the oven at 110° F for 1 hour. SPECS: Kit includes: 8 fl. oz. (237 ml) DuraCoat, black, matte; 1 fl. oz. (30 ml) Hardener: 15 fl. oz. (444 ml) Airbrush Propellant: 2 fl. oz. (59 ml) Reducer; 1 fl. oz. TruLube; (1) set of Measuring Spoons; (1) Ez Airbrush Kit; (1) pair Latex Gloves; (1) Particle Mask; Instructions. Finishes 2-4 firearms; additional propellant may be required.

#100-000-989AN	Level II Starter Kit, 9K85D73	\$ 95.99
#100-000-996AN	4 oz. Reducer, <i>9K00QWL</i>	8.99
#100-001-001AN	2 oz. Hardener, 9K00FSF	11.99
#697-000-001AN	15. oz. Airbrush Propellant,	
	7F10D21	12.99
#100-001-002AN	4 oz. DuraCoat, Mat Blk, 9K00IQE	19.99
#100-001-003AN	4 oz. DuraCoat, Parker., 9K00FTF	19.99
#100-001-004AN	4 oz. DuraCoat, O.D. Green,	
	9K17P89	19.99

DURAFIL - Two-part surface filler can be applied with an airbrush and covers pits, dings, and scratches. No thinning required.

SPECS: Kit contains: 4 fl. oz. (118 ml) bottle of DuraFil, 1/2 fl. oz. (14.8 ml) bottle of DuraCoat Hardener, and instructions.

#100-001-005AN DuraFil Kit. 9K00HNS..... \$ 20.99

CAMOPAKS - Paks of selected colors help you create distinctive camouflage patterns.

SPECS: Kits include different combinations of 2 fl. oz. (59 ml) jars of paint and 1 fl. oz. (30 ml) Hardener. Urban Tiger Stripe - Matte Black, Snow Grav, White: Vietnam Tiger Stripe - Woodland Tan. Matte Black, Tiger Stripe Green, Tiger Stripe Brown; Desert Storm - Matte Black, Desert Mint, Desert Beige, Desert Brown, White; Woodland Signature Series - Woodland Tan, Woodland Green, Woodland Camo Brown, Matte Black.

#100-001-006AN	Urban Trigger Strpe Camopak,	
	9K00GQA	\$ 39.99
#100-001-007AN	Vietnam Tigger Strpe Camopak,	
	9K00FCQ	39.99
#100-001-008AN	Desert Storm Camopak,	
	9K00MJM	46.99
#100-001-009AN	Woodland Sig. Camopak,	
	9K00ASA	49.99

CAMO PAINTS

Make Your Own Camouflage Patterns

High pigment density, ideal for one-coat coverage of synthetic stocks and metal rifle components, plus all of your other tactical gear. Fast-drying enamel applies easily. 💻 SPECS: 12 oz. (340 g) aerosol cans

	SFECS: 12 02. (340	y aerosor cans			
STOCK #	COLOR	STOCK #	COLOR		
#040-009-790AN	Forest Green	#040-009-870AN	Olive Drab		
#040-009-520AN	Dk. Green	#040-009-880AN	Black		
#040-009-570AN	Earth Yellow	#040-009-920AN	Marine Corp. Grn		
#040-009-670AN	Earth Red	#040-009-970AN	O.D. Semi-Gloss		
#040-009-680AN	Field Drab	#040-009-990AN	Earth Brown		
#040-009-770AN	Sand				
- Advise # - Camo Paints, 4K4E65 \$ 9.49					
#040-009-1 35	5AN Red Oxide H	Primer, 4K3B	<i>6.99</i> 6.99		
- 3 or More - Red Oxide, per each, 4K3B69 6.23					
Cannot ship outs	ide Continental U.S. Ship	oped UPS or FedEx	Ground only within U.S.		

BROWNELLS PAGE 424

NIC INDUSTRIES CERAKOTE[™] CERAMIC COATINGS

Tough, Durable Coatings For Maximum Protection State-of-the-art. Cera-

Cerakote



that adheres to almost any surface for a clean, professional finish. Apply with an airbrush or HVLP touch-up gun for a smooth finish. Oven Cure Kit requires oven baking for 2 hours at 250° for optimal cure or 1 hour at 300° for quick cure. For heat-sensitive materials such as plastics, a 2 hour cure at 200° is adequate. Oven Cure Refill lets you order more paint and hardener only. Air Dry requires no baking and is tack free in 40 minutes, completely dry in 24 hours, and fully cured in 5 days. SPECS: Oven Cure Kit includes 4 fl. oz. (118 ml) Cerakote, .17 fl. oz. (5ml) hardener, 3.4 fl. oz. (100 ml) graduated cylinder, (4) funnel filters, and instructions. Large Graphite Black kit comes with 32 fl. oz. (946ml) Cerakote™, 4 fl. oz. (118ml) hardener, graduated cylinder, (4) funnel filters, and instructions. **Oven Cure Refill -** Includes 4 fl. oz. Cerakote, .17 fl. oz. hardener, (4) funnel filters, and instructions. Air Dry Kit - Premixed and includes 4 fl. oz. Cerakote, (4) funnel filters, and instructions. Finishes up to 6 handauns or 2 to 3 long guns.

OVEN CURE CERAKOTE

OVEN COME CENAROTE					
STK# KIT	STK# REFIL	L C	OLOR		
#100-003-743AN	#100-003-857A	N Graphite Blac	:k		
#100-005-611AN	NA	Graphite Blac	k (Large Kit)		
#100-003-744AN	#100-003-861A	N O.D. Green			
#100-003-747AN	#100-003-859A	N Sniper Gray			
#100-003-745AN	#100-003-860A	N Coyote Tan			
#100-003-746AN	#100-003-858A	N Stainless			
#100-004-735AN	#100-004-737A	N Desert Sand			
#100-004-736AN	#100-004-738A	N Dark Earth			
- Advise # - Cerakote Oven Cure Kit, 4N35N96 \$ 44.99					
- Advise # - Cerakote Oven Cure Refill, 4N25G71					
#100-005-611AN Large Oven Cure Kit, Graphite 94.99 Black, 4N85G71 94.99					
AIR DRY CERAKOTE					
STOCK #	COLOR	STOCK #	COLOR		
#100-003-852AN	Graphite Black	#100-004-739AN	Desert Sand		
#100-003-856AN	O.D. Green	#100-004-740AN	Dark Earth		
#100-003-854AN	Sniper Gray	#100-004-741AN	Clear Gloss		
#100-003-855AN	Coyote Tan	#100-004-742AN	Clear Matte		
#100-003-853AN	Stainless				
– Advise # –	Air Dry Cerak	ote. 4N29F99	\$ 39.99		

– Advise # – Air Dry Cerakote, 4N29F99 \$ 39.99

CERAKOTE™ OVEN CURE KIT - 🗙 ★ ★ ★ 5.0 -

I have coated 5 deputy sheriffs' back up guns, and they are holding up extremely well. These pistols are all held in ankle rigs [or] clipped into vests.... At six months of duty wear, none of the guns are showing rust, and the only finish wear has been caused by trips to the concrete.

- By Adam from Dunnellon, Florida

BROWNELLS TACTICAL TAPE

Secure Temporary Attachment Of Tactical Gear To Weapons

A strong, waterproof, nonreflective tape for secure but temporary attachment of pressure switches or as camo to break up your gun's silhouette. Use to tape down zippers, swivels, straps and other sources of noise that could give away your position during stealthy operations. Has a thousand

and one other uses in the field, in the armory, or on your workbench. This is vinylcoated, high thread count cloth tape, not cloth reinforced vinyl "duct" tape. Tears off the roll clean and straight. High-tack, synthetic rubber adhesive won't leave behind sticky residue and provides excellent adhesion and conformability over a wide temperature range. 42 lb. per inch tensile strength means this tape won't come loose during stressful tactical operations. Once you've used this stuff, you won't settle for ordinary electrical or duct tape ever again!

SPECS: Vinyl coated cotton cloth, synthetic rubber resin adhesive. 1" (2.5cm) wide, 180' (55m) long, .001" (12 mil) thick. Available in Black and Coyote Brown.

#100-002-654AN Tactical Tape, Black, 5A10F49 ... \$ 15.99 #100-002-656AN Tactical Tape, Coyote Brown,

5A11P79.....

BROWNELLS **HIGHTEMPERATURE MASKING TAPE**

Use With Oven-Cure Finishes-Withstands 400° F Heat

Strong, yet flexible polyester tape withstands sustained temperatures up to 400° F (204° C), making it the perfect masking medium to use with Brownells Baking Lacquer, Gun-Kote™, Teflon®/Moly Oven Cure Gun Finish, and similar oven-cured finishing products. Minimal-bulk, .002"

thick polyester backing conforms easily to curves and irregular shapes, yet won't shred when tape is removed. Translucent, so you can see the workpiece underneath as you apply the tape to help you position it precisely. Advanced silicone adhesive grabs tightly and won't pucker, and pulls off clean with no residue. SPECS: Polyester backing, green, silicon adhesive. Sold in 72 yard (65.8m) rolls, in widths listed below.

8K2H95	\$
#080-000-612AN 1/2" High Temp Masking Tape,	
8K4K49	

PAASCHE H-SET AIRBRUSH KIT

Easily Apply Baking Lacquer, Stock Finishes & More

Get fast, even spray appli-

ml) color bottle for large jobs available separately.

SPECS: Kit includes H-5 single-action airbrush. 1/4" (6.4mm) x 6' (182.9cm) air hose w/couplings, 2 air caps, 1/4 fl. oz. (7.5 ml) color cup, 1 fl. oz. (30 ml) color bottle, 1 fl. oz. plain bottle, adjustment wrenches, hanger, and instructions.

#697-105-000AN H-5 Airbrush Kit, 7F95Q40..... \$ 95.99



6300 RESPIRATOR

Keep Your Lungs Safe & Clear; Top Protection For **Gunsmiths & Hobbvists**

Don't take chances with your health - wear a respirator any time you apply Brownells spray-on finishes, grind, sand, or come in contact with any par-

ticulates that don't belong in your lungs. The NIOSH-approved 6300 Respirator provides superior protection from paint and pesticide vapors, solvents, glue, mists, and other airborne particulates. Flexible half-mask face piece is lightweight and comfortable to wear; dual elastic headbands won't pinch or bind. Disposable filter elements are easy to replace, plus the modular construction allows fast disassembly for cleaning. Replacement particulate filters, organic vapor cartridges and filter retainers are available separately.

SPECS: Respirator Kit includes face piece, (2) organic vapor cartridges, (2) filters and (2) filter covers. 10.2 oz. (289g) wt.

#100-004-597AN 6300 Respirator Kit, 8K35M99 \$ 35.99 #100-004-595AN Repl. Organic Vapor Cartridges,

- 2-pak, 6K10H99 10.99 #100-004-594AN Repl. Particulate Filter, each, 1.99
- 6K1D99..... #100-004-596AN Repl. Filter Retainer, each,

6K2B60 2.99

BULLDOG ARMS CAMOUFLAGE STENCILS Apply Perfect, Custom Camo Patterns

On Any Firearm Easily & Affordably

Mistake-proof, pre-cut stencils conform to any contour, so you can paint professional-looking camouflage patterns on any weapon platform. Simply peel and stick the stencils to the contours of your Extreme

gun and apply your choice of paint type and color. No freehand painting is necessary. Digital is based on the current U.S. Military small pixel digital patterns like MARPAT and ACUPAT, and the Canadian CAD-PAT camouflage scheme. Extreme Digital is a digital tiger-stripe pattern with some additional shapes for contrast and blending. **Flectar** is modeled after the original German Flectar pattern and has many small, rounded, irregular shapes mixed with a few large irregular shapes. GAP is a simple, modified woodland pattern featuring large, rounded irregular shapes. DPM Woodland is patterned after the original British DPM pattern and features large irregular shapes

SPECS: Adhesive-backed vinyl. Each package contains DPM Woodland enough templates to paint one long gun or several handguns.

#100-003-918AN Digital Stencil, 2C8C44	\$ 9.99
#100-003-916AN Extreme Digital Stencil, 2C8K32	9.99
#100-003-917AN Flectar Stencil, 2C8E21	9.99
#100-003-919AN GAP Stencil, 2C8C21	9.99
#100-003-920AN DPM Woodland Stencil, 2C8B32.	9.99



This entry level spray gun is a good way start applying high quality finishes with professional results, without a large investment. Fully adjustable air volume and paint flow knobs provide narrow to wide spray patterns in a variety of different fan sizes and shapes. Easy-to-reach, overhead index finger control for right- or lefthand operation. Corrosion-proof, brass air nozzle and lightweight aluminum feed cup with chromeplated housing allow easy clean-up.

SPECS: Touch-Up Spray Gun - Brass nozzle, aluminum 7 oz. siphon feed cup, alloy chrome plated frame. Air Inlet - 1/4" NPS. Requires 30 psi air pressure.

#100-003-973AN Touch-Up Spray Gun, 3B20E68 . \$ 24.99

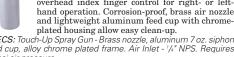




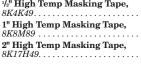
#697-105-103AN 3 oz. Color Bottle, 7F6D99 6.99

D

with small branch-like accents.



Office/Tech: 641-623-5401



#080-000-613AN 1" High Temp Masking Tape,

#080-000-614AN 2" High Temp Masking Tape,

8K17H49.... 22.99

3 99

5.99

11.99

18.49

Gap



Digital

Digital

SATISFACTION GUARANTEED

SINCE 1939

