



## Installing the Front Sight Post and Sling Swivel

To install the front sight you'll need a sight adjustment tool. To install the front sling swivel, you'll need a prick punch, a 3/16 or larger punch with a flat tip, and a ballpeen hammer. You will need to have help to hold the rifle while you stake the rivet because you will need to flare over the rivet against something solid, like the anvil of your bench vise. We'll start with installing the front sight first and then the swivel.



1. Place the front sight spring and detent into the hole on top of the sight base.

2. Turn in the front sight post with your fingers until it contacts the detent and then use the front sight adjustment tool to turn in the sight until the shoulder is flush with the top of the sight channel.



3. Next, we'll install the sling swivel.



4. Place the sling swivel into the front sight base and then the rivet.



5. Place the rivet against something solid, like the anvil of your bench vise. Use the prick punch to start flaring over the rivet.

6. Finish up flaring out the rivet with the flat tipped punch.

