

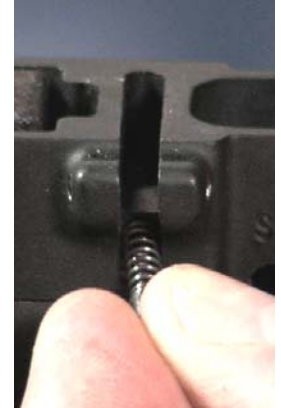
## Installing the Bolt Catch

To install the bolt catch you'll need your bench vise, bolt catch pin punch, a number 3 roll pin punch and holder, the lower receiver vise block, and a 4 oz. ballpeen hammer.

1. Place your lower receiver on the lower receiver vise block. Clamp the vise block in your vise.



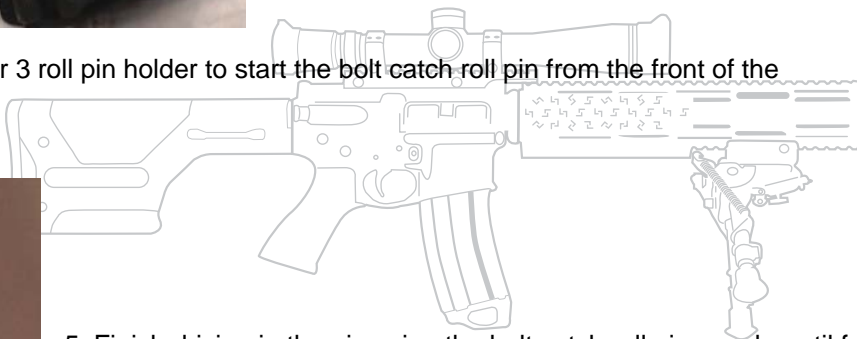
2. Insert the bolt catch spring and plunger into the bolt catch hole on the left side of the receiver.



3. Place the bolt catch into its cut and use your number 3 roll pin punch to temporarily hold it in place by inserting the punch from the rear of the receiver.



4. Use the number 3 roll pin holder to start the bolt catch roll pin from the front of the receiver.



5. Finish driving in the pin using the bolt catch roll pin punch, until fully seated.



Pull back on the bolt catch pad and let the spring push it back. Other than spring tension you shouldn't have any resistance or binding.

