

Assembling the Charging Handle

To assemble the charging handle, you'll need a 4 oz. ballpeen hammer, padded vise jaws and a number 1 roll pin holder and punch. After assembling the charging handle we'll work on the bolt carrier group.

1. Place the charging handle flat on your bench, upside down.

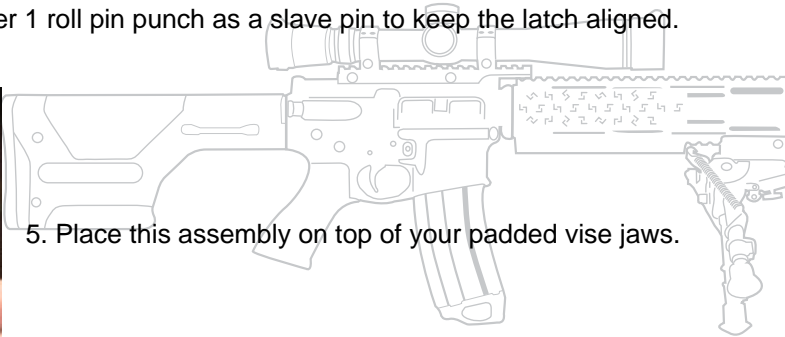


2. Insert the charging handle spring and latch into the charging handle.



3. Pinch the latch so that the hole in it aligns with the hole in the handle.

4. Use your number 1 roll pin punch as a slave pin to keep the latch aligned.



5. Place this assembly on top of your padded vise jaws.

6. With the roll pin held in the roll pin holder, start the roll pin in with the hammer. Lightly drive in the pin further to capture the latch.

7. Finish driving in the latch pin with the number 1 roll pin punch until it is just below the surface of the handle.

8. The latch should move freely with only the latch spring offering resistance.