



## Assembling the Mil Spec Barrel Overview

You should have already completed installing the ejection port cover, the forward assist and sight into your upper receiver provided your rifle has these components.



Most military configured barrel assemblies come with the barrel nut, handguard cap, and front sight base installed. We will demonstrate how to assemble the delta ring assembly, the handguards and the flash hider.

If you're going to install a free float handguard then you can skip the standard barrel segments and watch the segments on installing a free float barrel. You may, however, depending on your barrel's configuration need to watch the segment on installation of flash hiders.



Here again it is important to follow the order of the steps as we present them. This will eliminate rework and allow you to align components with previously installed parts.

You should have your parts organized on your bench. You'll need a good bench vise, the upper receiver vise block and insert, a barrel wrench, a torque wrench, the taper pin starter punch, number 2 & 4 roll pin holders and punches, a 4 oz. pall peen hammer, and the front sight bench block.

