



Installing the Forward Assist

To install the forward assist you'll need a vise with the upper receiver vise block, a 4 oz. ball peen hammer and a number 3 roll pin punch and holder.



1. Place your receiver into the upper receiver vise block and install the insert. With the receiver upside down, secure vise block and receiver into vise jaws. This method also works with A3 or flattop receivers.

2. Place the forward assist spring onto the forward assist plunger and insert them into the forward assist guide hole with the small hook on the pawl facing into the receiver.



3. Push the forward assist all the way in and use the number 3 roll pin punch to temporarily hold everything in place.

4. Start the forward assist retainer pin using the number 3 roll pin holder.

5. The roll pin acts as a stop to retain the plunger, so the plunger has to be depressed to properly install it.

6. Finish driving the pin in with the roll pin punch.

7. Drive the pin in far enough so that it is just below the bottom surface of the forward assist.

8. To test the forward assist, push it in and make sure it springs back.

