



## Installing the Ejection Port Cover

You'll need needle nose pliers to install the ejection port cover.

1. Start with the upper receiver lying on its left-hand side.
2. Install the small snap ring into the cut on the hinge pin.



3. Hold the ejection port cover and place the ejection port spring between the two folded over loops of metal with the long tail of the spring at the front inside detent of the cover.

4. Place the ejection port cover below the ejection port between the raised hinge points.

5. With the small cut on the ejection port hinge pin towards the front of the rifle, push the pin in from the front of the receiver to the rear, through the first raised hinge point, thru the first half of the cover and half way through the spring.



6. Take the small tail of the spring and rotate it and twist it so it rests against the lower lip of the ejection port putting force on the port cover so that it wants to stay open.

7. Once the spring is set, finish pushing the hinge pin through the spring, through the rest of the cover and into the rear raised hinge point.

8. Test the function of the cover by closing it and then pushing on it from the inside of the receiver. The ejection port cover should snap open quickly under the spring tension.

