

Assembling the Upper Receiver Introduction

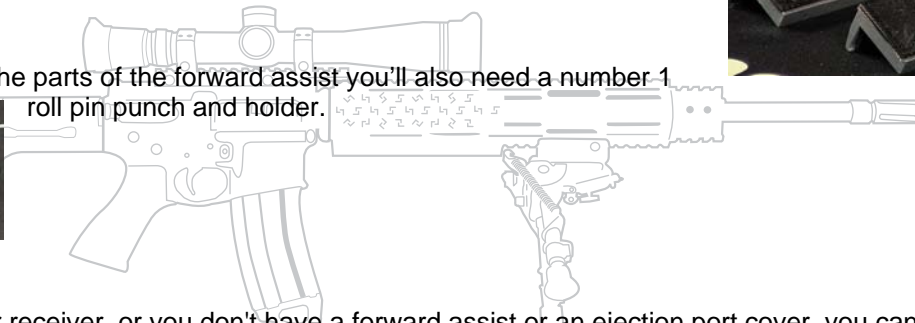
We will start with the upper receiver without the barrel installed because once the barrel is installed it will be impossible to attach the ejection port cover.



You will need the parts for your ejection port cover, the forward assist, the number three roll pin punch and holder, a pair of needle nose pliers, your bench vise and a set of padded vise jaws.



If you're going to assemble all of the parts of the forward assist you'll also need a number 1 roll pin punch and holder.



If your building a slick sided upper receiver, or you don't have a forward assist or an ejection port cover, you can skip forward to the sight assembly. If you're building a flat top or an A3 upper receiver then you can skip the segments on rear sight assembly.